

Critical Servo Settings  
P1.000 = 1032 External Input Type (Pulse + Symbol)  
P1.001 = 0000 Control Mode (Pb: Pulse Terminals)  
P1.045 = 1000 Gear Ratio Denominator (pulses/rev)  
Servo default ratio is 10,000 but 1,000 will allow 100kHz  
max PLC pulse output signal to drive the servo to max rpm

