

Critical Servo Settings
 PL000 = 1032 External Input Type (Pulse + Symbol)
 PL001 = 0000 Control Mode (Pt: Pulse Terminals)
 PL045 = 1000 Gear Ratio Denominator (pulses/rev)
 Servo default ratio is 10,000 but 1,000 will allow 100kHz
 max PLC pulse output signal to drive the servo to max rpm

