

VIKING DRILL & TOOL

Drill Bits



01401



01414



00701

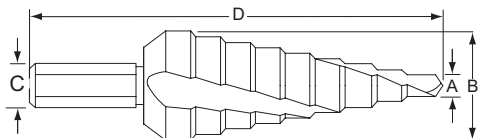


00714

Split Point Step Drill Bits - 3-flat

Gold Oxide: Viking Type 78-UB Step Drill Bits feature a gold oxide finish and 3-flat shank for improved grip in handheld drills. Engineered with axial and radial flute geometry, these bits deliver enhanced penetration and cleaner, more accurate holes in thin materials. The dual flute design enables quick chip evacuation, making them ideal for efficient, high-quality results in sheet metal and similar substrates.

Titanium Nitride: Viking Type 78-UBN Step Drill Bits combine a titanium nitride (TiN) coating with a 3-flat shank for enhanced tool longevity and reduced friction. The TiN finish extends cutting edge life—lasting up to six times longer than uncoated bits—while maintaining sharpness and performance across repetitive tasks. Suitable for high-speed, precision drilling in thin materials with minimal heat buildup and wear.



Split Point Step Drill Bits - Quick Release

Gold Oxide: Viking Type 78-QR Step Drill Bits feature a gold oxide finish and a 1/4-inch quick release hex shank for fast changes in portable tools. Designed for clean, accurate hole-making in thin metals, rigid plastics, wood, and composites up to the thickness of a single step, each bit includes a self-centering split point for quick starts without pilot holes. Ideal for precision drilling across jobsite and shop environments.

Titanium Nitride: Viking Type 78-QRN Step Drill Bits are coated in titanium nitride (TiN) for extended performance and tool life—lasting up to six times longer than uncoated alternatives. The TiN finish reduces friction and keeps the cutting edge sharper through demanding applications. With a 1/4-inch quick release hex shank and self-centering split point, these bits are optimized for rapid, accurate hole creation in thin materials across a wide range of uses.

Split Point Step Drill Bits - 3-Flat Shank

Part # Gold Oxide	Price	Part # Titanium Nitride	Price	Hole Sizes	Drill Size	Steps	Min Drill Size A (in)	Max Drill Size B (in)	Shank Size C (in)	Overall Length D
00700	\$27.75	69130	\$29.50	13	#1	1/8in to 1/2in	1/8	1/2	1/4	2.8in (71mm)
00704	\$41.50	69180	\$45.50	8	#2	1/4in to 1in	1/4	1	3/8	3.0in (76mm)
00703	\$36.00	69160	\$40.00	9	#3	1/4in to 3/4in	1/4	3/4	3/8	2.5in (64mm)
00701	\$22.75	69140	\$24.50	6	#4	3/16in to 1/2in	3/16	1/2	1/4	2.5in (64mm)
00714	\$54.75	69170	\$58.00	11	#7	1/4in to 7/8in	1/4	7/8	3/8	2.3in (58mm)
00702	\$48.25	69150	\$52.25	12	#8	3/16in to 7/8in	3/16	7/8	3/8	2.8in (71mm)
00713	\$69.25	69200	\$73.50	2	#11	7/8in to 1-1/8in	7/8	1-1/8	3/8	2.8in (71mm)
00711	\$89.75	69220	\$94.00	5	#12	7/8in to 1-3/8in	7/8	1-3/8	3/8	2.8in (71mm)
00719	\$69.25	69210	\$73.50	16	1/4A	1/4in to 1-1/8in	1/4	1-1/8	3/8	3.0in (76mm)

Split Point Step Drill Bits - Quick-Release

Part # Gold Oxide	Price	Part # Titanium Nitride	Price	Hole Sizes	Drill Size	Steps	Min Drill Size A (in)	Max Drill Size B (in)	Shank Size C (in)	Overall Length D
01401	\$28.25	68491	\$30.00	13	#1	1/8in to 1/2in	1/8	1/2	1/4	2.8in (71mm)
01411	\$42.25	68534	\$46.25	8	#2	1/4in to 1in	1/4	1	1/4	3in (76mm)
01404	\$36.75	68521	\$40.50	9	#3	1/4in to 3/4in	1/4	3/4	1/4	2.5in (64mm)
01402	\$23.50	68501	\$25.25	6	#4	3/16in to 1/2in	3/16	1/2	1/4	2.5in (64mm)
01412	\$55.50	68541	\$59.25	11	#7	1/4in to 7/8in	1/4	7/8	1/4	2.3in (58mm)
01403	\$49.00	68511	\$52.50	12	#8	3/16in to 7/8in	3/16	7/8	1/4	2.8in (71mm)
01409	\$70.00	68531	\$74.00	2	#11	7/8in to 1-1/8in	7/8	1-1/8	1/4	2.8in (71mm)
01414	\$90.50	68524	\$94.75	5	#12	7/8in to 1-3/8in	7/8	1-3/8	1/4	2.8in (71mm)
01413	\$70.00	68551	\$73.75	16	1/4A	1/4in to 1-1/8in	1/4	1-1/8	1/4	3in (76mm)



Split Point Step Drill Bit Sets

Viking Split Point Step Drill Bit Sets offer precise, efficient drilling in thin materials, combining dual-flute construction with self-centering tips for clean, accurate hole-making. Available in both 3-flat and quick release hex shank configurations, these sets feature a choice of gold oxide or titanium nitride coatings to enhance durability, reduce friction, and extend tool life. Designed for use in thin metals, rigid plastics, wood, and composite materials, they perform especially well up to the thickness of a single step. For steel 1/8" or thicker, a pilot hole matching the smallest step diameter is recommended to optimize drilling speed and efficiency.



69230

Split Point Step Drill Bit Sets - 3-Flat Shank									
Product Image	Part # Gold Oxide	Pcs /Pk	Price	Product Image	Part # Titanium Nitride	Pcs /Pk	Price	Drill Size	Steps (in)
	00741	3	\$102.00		69250	3	\$112.75	#1, #4, #3	1/8 to 1/2, 3/16 to 1/2, 1/4 to 3/4
	00721	3	\$113.25		69230	3	\$125.00	#1, #4, #8	1/8 to 1/2, 3/16 to 1/2, 3/16 to 7/8
	00731	3	\$107.00		69240	3	\$118.25	#1, #4, #2	1/8 to 1/2, 3/16 to 1/2, 1/4 to 1
	00781	4	\$191.25		68781	4	\$204.25	#1, #3, #7, #11	1/8 to 1/2, 1/4 to 3/4, 1/4 to 7/8, 7/8 to 1-1/8

Split Point Step Drill Bit Sets - Quick-Release									
Product Image	Part # Gold Oxide	Pcs /Pk	Price	Product Image	Part # Titanium Nitride	Pcs /Pk	Price	Drill Size	Steps
	01451	3	\$93.75		68571	3	\$95.50	#1, #4, #3	1/8 to 1/2, 3/16 to 1/2, 1/4 to 3/4
	01441	3	\$106.00		68561	3	\$107.75	#1, #4, #8	1/8 to 1/2, 3/16 to 1/2, 3/16 to 7/8
	01461	3	\$127.00		68581	3	\$129.25	#1, #8, #11	1/8 to 1/2, 3/16 to 7/8, 7/8 to 1-1/8