



## Screw Machine Length Drill Bits For Use On:

Viking Screw Machine Length Drill Bits are crafted from high-speed steel with a black oxide finish and a round shank for reliable performance and increased wear resistance. Featuring a 135° point angle, these short-length bits offer accurate centering and fast penetration—ideal for thin metal work and well-suited for portable power drilling where rigidity and precision are key.

- Aluminum
- Brass
- Plastic
- Steel
- Bronze
- Cast iron



[25600](#)

### Screw Machine Length Drill Bits - Split Point

Part Number	Pcs /Pkg	Price	Drill Size (A) (in)	Flute Length (B) (in)	Overall Length (C)
<a href="#">06220</a>	10	\$28.25	1/4in	1 3/8in	2.5in (64mm)
<a href="#">25600</a>	10	\$15.75	1/8in	7/8in	1.9in (48mm)
<a href="#">25640</a>	10	\$20.75	3/16in	1 1/8in	2.2in (56mm)
<a href="#">25620</a>	10	\$18.00	5/32in	1in	2.1in (53mm)
<a href="#">06200</a>	10	\$26.50	7/32in	1 1/4in	2.4in (61mm)
<a href="#">06240</a>	10	\$35.50	9/32in	1 1/2in	2.7in (69mm)
<a href="#">06260</a>	5	\$20.50	5/16in	1 5/8in	2.8in (71mm)
<a href="#">06280</a>	5	\$25.25	11/32in	1 2/3in	3.0in (76mm)
<a href="#">06300</a>	5	\$30.75	3/8in	1 4/5in	3.1in (79mm)