



Mechanic Length Split Point Drill Bits

Viking Split Point Mechanic Length Drill Bits feature a 135° split point and quick-release 1/4-inch hex shank for fast, accurate starts without the need for center punching. Made from Hi-Molybdenum high-speed steel with a black and gold oxide finish, these bits offer maximum lubricity and wear resistance. Specially designed for handheld drills and impact tools, they excel in tough materials such as work-hardened stainless steel and other hard metals.



34631

Mechanic Length Step Point Drill Bits

Viking Step Point Mechanic Length Drill Bits combine a 135° point angle with unique tip geometry to reduce heat, minimize tool wear, and extend tool life—lasting up to four times longer than conventional designs. Crafted from high-speed steel with a black and gold oxide finish, these bits are available with either a round or 3-flat shank. Ideal for enlarging existing holes without damaging the tip, they are recommended for cast iron, brass, sheet metal, plastic, mild steel, copper, and hardened steel.



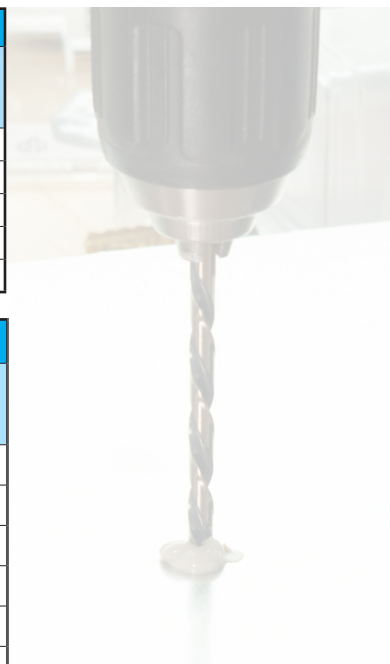
22693

Mechanic Length Drill Bits - Split Point

Part Number	Pcs /Pkg	Price	Drill Size (A) (in)	Flute Length (B) (in)	Overall Length (C)	Shank Type
34541	5	\$27.00	1/8in	1 7/16in	3.3in (84mm)	1/4in hex
34581	5	\$33.75	3/16in	1 7/8in	3.8in (97mm)	1/4in hex
34631	5	\$45.75	1/4in	2in	4.3in (109mm)	1/4in hex
34671	2	\$22.75	5/16in	2 1/2in	4in (102mm)	1/4in hex
34711	2	\$26.25	3/8in	2 11/16in	4.3in (109mm)	1/4in hex

Mechanic Length Drill Bits - Step Point

Part Number	Pcs/Pkg	Price	Drill Size (A) (in)	Flute Length B (in)	Overall Length C	Shank Type
22603	5	\$25.50	7/64in	1 1/2in	2.4in (61mm)	round
22613	5	\$27.00	1/8in	1 5/8in	2.5in (64mm)	round
22633	5	\$27.75	5/32in	2in	2.8in (71mm)	round
22653	5	\$31.75	3/16in	2 5/16in	3in (76mm)	3-flat
22673	5	\$33.50	7/32in	2 1/2in	3.3in (84mm)	3-flat
22693	5	\$37.00	1/4in	2 3/4in	3.5in (89mm)	3-flat
22713	5	\$42.75	9/32in	3in	3.8in (97mm)	3-flat
22733	2	\$23.50	5/16in	3 3/16in	4in (102mm)	3-flat
22753	2	\$28.75	11/32in	3 7/16in	4.1in (104mm)	3-flat
22773	2	\$32.00	3/8in	3 5/8in	4.3in (109mm)	3-flat





Mechanic Length Drill Bit Sets

These high performance twist drills are suitable for all normal drilling in conventional materials. Drill bits are available in High Speed Steel (HSS), High Speed Steel with 5% Cobalt alloy (HSS-Co5) and Titanium Nitride-coated High Speed Steel (HSS-TiN).

- Point Cut: 1/8" dia. with split point
DIN 1412 C
- Point angle: 118° HSS & HSS-TiN /
135° HSS-Co5
- Helix angle: 20° to 30°
- Right hand cutting

Features

The HSS ground twist drill is made of heavy-duty high-speed steel. The fully ground twist drill has a more precise concentricity. HSS-Co5 drills are ideally suited for materials that are especially difficult to drill such as stainless steel and for higher chip loading. HSS-TiN models add a titanium nitride coating to increase the surface hardness to approximately 2300 HV and the heat resistance to 1100°F (600°C). This also provides longer tool life with increased cutting speeds.

Mechanic Length Drill Bit Sets - Imperial

Part Number	Part Image	Pcs /Pkg	Drill Sizes (in)	Includes	Shank Type	Price
<u>22873</u>		15	1/16in, 3/32in, 1/8in, 5/32in, 3/16in, 7/32in, 1/4in, 9/32in, 5/16in, 11/32in, 3/8in, 13/32in, 7/16in, 15/32in, 1/2in	(15) mechanic length step point drill bits, durable metal case	3-flat	\$107.00
<u>22903</u>		29	1/16in, 5/64in, 3/32in, 7/64in, 1/8in, 9/64in, 5/32in, 11/64in, 3/16in, 13/64in, 7/32in, 15/64in, 1/4in, 17/64in, 9/32in, 19/64in, 5/16in, 21/64in, 11/32in, 23/64in, 3/8in, 25/64in, 13/32in, 27/64in, 7/16in, 29/64in, 15/32in, 31/64in, 1/2in	(29) mechanic length step point drill bits, ultra-dex carrying case	3-flat	\$205.25
<u>34811</u>		12	1/16in, 3/32in, 1/8in, 5/32in, 3/16in, 7/32in, 1/4in, 5/16in, 3/8in, 7/16in, 1/2in	(12) 1/4in hex drill bits ((1) quick release adaptor, plastic carrying case	1/4in hex	\$96.00