



Machine Taps

Viking Machine Taps are precision-ground from high-speed steel (HSS) with a bright finish and square shank, offering strength, wear resistance, and smooth cutting performance. Available in imperial, numeric, and metric sizes, they accommodate a wide range of threading applications. Spiral point designs are optimized for machine tapping through holes, ejecting chips forward to prevent clogging and reduce the risk of thread damage, particularly in production environments.

For Use On:

- Stainless steel
- Iron
- Steel



60331

Machine Taps - Imperial

Part Number	Price	Size	Overall Length	Number of Flutes
60321	\$5.75	1/4-20 UNF	2.5in (64mm)	2
60331	\$5.75	1/4-28 UNF	2.5in (64mm)	2
60341	\$7.00	5/16-18 UNC	2.8in (71mm)	2
60351	\$7.00	5/16-24 UNF	2.8in (71mm)	2
60361	\$7.75	3/8-16 UNC	3.0in (76mm)	3
60371	\$8.25	3/8-24 UNF	3.0in (76mm)	3
60381	\$13.50	7/16-14 UNC	3.2in (81mm)	3
60401	\$16.00	1/2-13 UNC	3.5in (89mm)	3
60421	\$29.50	5/8-11 UNC	3.8in (97mm)	3
60441	\$43.50	3/4-10 UNC	4.3in (109mm)	3
60461	\$27.50	9/16-12 UNC	3.5in (89mm)	3

Machine Taps - Numeric

Part Number	Price	Size	Overall Length	Number of Flutes
60171	\$7.25	#4-40 UNC	1.8in (46mm)	2
60221	\$5.25	#6-32 UNC	2.0in (51mm)	2
60241	\$5.25	#8-32 UNC	2.2in (56mm)	2
60261	\$5.50	#10-24 UNC	2.4in (61mm)	2
60271	\$5.50	#10-32 UNF	2.4in (61mm)	2
60281	\$6.75	#12-24 UNC	2.4in (61mm)	2



Machine Taps - Continued

Machine Taps - Metric				
Part Number	Price	Size	Overall Length	Number of Flutes
<u>60102</u>	\$8.75	M3 X 0.50 UNC	2.3in (58mm)	2
<u>60104</u>	\$8.75	M4 X 0.70 UNC	2.5in (64mm)	2
<u>60114</u>	\$8.75	M5 X 0.80 UNC	2.5in (64mm)	2
<u>60124</u>	\$8.75	M6 X 1.00 UNC	2.5in (64mm)	2
<u>68671</u>	\$10.00	M8 X 1.00 UNF	2.8in (71mm)	2
<u>60234</u>	\$10.00	M8 X 1.25 UNC	2.8in (71mm)	2
<u>68681</u>	\$16.50	M10 X 1.25 UNF	3.0in (76mm)	3
<u>60152</u>	\$16.50	M10 X 1.50 UNC	3.0in (76mm)	3
<u>68691</u>	\$20.25	M12 X 1.25 UNF	3.3in (84mm)	3
<u>60162</u>	\$20.25	M12 X 1.75 UNC	3.3in (84mm)	3
<u>68701</u>	\$30.25	M14 X 1.50 UNF	3.8in (97mm)	3
<u>60164</u>	\$30.25	M14 X 2.00 UNC	3.8in (97mm)	3
<u>68711</u>	\$35.75	M16 X 1.50 UNF	3.8in (97mm)	3
<u>60173</u>	\$35.75	M16 X 2.00 UNC	3.8in (97mm)	3
<u>60174</u>	\$51.50	M18 X 2.50 UNC	4.0in (102mm)	3
<u>68721</u>	\$50.00	M20 X 2.50 UNC	4.5in (114mm)	3



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