

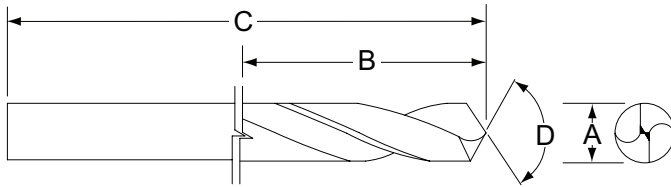


Jobber Length Drill Bits

Viking V-Line Heavy-Duty Jobber Length Drill Bits are made from high-speed steel with a black oxide finish and a round shank for durability and reliability. Featuring a 135° self-centering split point, these American-made value line drills are designed for efficient starts and reduced walking, especially in harder metals. Their robust construction makes them ideal for drilling medium to light tensile strength materials in a wide range of general-purpose applications.



02902



Jobber Length Drill Bits - Fractional Sizes

	Part Number	Pcs /Pkg	Price	Drill Size (A) (in)	Flute Length (B) (in)	Overall Length (C)	Point Angle (D)
Imperial	02792	10	\$13.25	5/64in	1in	2.0in (51mm)	135 degrees
	02802	10	\$13.25	3/32in	1 1/4in	2.3in (58mm)	135 degrees
	02812	10	\$12.75	7/64in	1 1/2in	2.6in (66mm)	135 degrees
	02822	10	\$14.75	1/8in	1 5/8in	2.8in (71mm)	135 degrees
	02832	10	\$15.25	9/64in	1 3/4in	2.9in (74mm)	135 degrees
	02842	10	\$16.50	5/32in	2in	3.1in (79mm)	135 degrees
	02852	10	\$17.00	11/64in	2 1/8in	3.3in (84mm)	135 degrees
	02862	10	\$20.50	3/16in	2 1/3in	3.5in (89mm)	135 degrees
	02872	10	\$22.25	13/64in	2 7/16in	3.6in (91mm)	135 degrees
	02882	10	\$23.00	7/32in	2 1/2in	3.8in (97mm)	135 degrees
	02902	10	\$27.00	1/4in	2 3/4in	4.0in (102mm)	135 degrees
	02912	10	\$32.00	17/64in	2 7/8in	4.1in (104mm)	135 degrees
	02922	10	\$34.00	9/32in	3in	4.3in (109mm)	135 degrees
	02942	5	\$20.25	5/16in	3 1/5in	4.5in (114mm)	135 degrees
	02962	5	\$25.25	11/32in	3 7/16in	4.8in (122mm)	135 degrees
	02982	5	\$29.25	3/8in	3 5/8in	5.0in (127mm)	135 degrees
	02992	5	\$31.75	25/64in	3 3/4in	5.1in (130mm)	135 degrees
	03022	5	\$39.50	7/16in	4in	5.5in (140mm)	135 degrees
	03062	5	\$49.00	1/2in	4 1/2in	6.0in (152mm)	135 degrees

Jobber Length Drill Bits - Number and Letter Sizes

	Part Number	Pcs/Pkg	Price	Drill Size (Gauge)	Flute Length B (in)	Overall Length C	Point Angle (D)
Number	01500	10	\$24.00	7	2 7/16in	3.6in (91mm)	118 degrees
	01640	10	\$17.00	21	2 1/8in	3.3in (84mm)	118 degrees
	01680	10	\$16.00	25	1 7/8in	3.0in (76mm)	118 degrees
	01720	10	\$14.75	29	1 3/4in	2.9in (74mm)	118 degrees
	01790	10	\$14.50	36	1 7/16in	2.5in (64mm)	118 degrees
Letter	02460	10	\$34.50	F	2 7/8in	4.1in (104mm)	118 degrees



Jobber Length Drill Bit Sets

Standard Viking Jobber Length Drill Bit Sets in imperial sizes are designed for general-purpose drilling in a variety of materials. Available in a black oxide finish, these high-speed steel bits offer consistent performance, wear resistance, and extended tool life in shop or field applications.

Cobalt Jobber Length Drill Bit Sets

These heavy-duty imperial jobber sets feature high-performance cobalt alloy steel for improved heat resistance and durability during demanding drilling operations. Offered in black oxide and gold oxide finishes, they are ideal for tough materials such as stainless steel and alloy metals.

Jobber Length Drill Bit Sets - Imperial

Part Number	Part Image	Pcs /Pkg	Drill Sizes (in)	Includes	Finish	Price
<u>06082</u>		12	1/16in, 3/32in, 1/8in, 5/32in, 3/16in, 7/32in, 1/4in, 5/16in, 3/8in, 7/16in, 1/2in	(12) jobber-length drill bits, durable metal case	Black oxide	\$60.00
<u>06072</u>		13	1/16in, 5/64in, 3/32in, 7/64in, 1/8in, 9/64in, 5/32in, 11/64in, 3/16in, 13/64in, 7/32in, 15/64in, 1/4in	(13) jobber-length drill bits, durable metal case	Black oxide	\$21.50
<u>06092</u>		21	1/16in, 5/64in, 3/32in, 7/64in, 1/8in, 9/64in, 5/32in, 11/64in, 3/16in, 13/64in, 7/32in, 15/64in, 1/4in, 17/64in, 9/32in, 19/64in, 5/16in, 21/64in, 11/32in, 23/64in, 3/8in	(21) jobber-length drill bits, durable metal case	Black oxide	\$54.25
<u>06102</u>		29	1/16in, 5/64in, 3/32in, 7/64in, 1/8in, 9/64in, 5/32in, 11/64in, 3/16in, 13/64in, 7/32in, 15/64in, 1/4in, 17/64in, 9/32in, 19/64in, 5/16in, 21/64in, 11/32in, 23/64in, 3/8in, 25/64in, 13/32in, 27/64in, 7/16in, 29/64in, 15/32in, 31/64in, 1/2in	(29) jobber-length drill bits, durable metal case	Black oxide	\$110.00




Cobalt Heavy Duty Jobber Length Drill Bit Sets - Imperial

Part Number	Part Image	Pcs /Pkg	Drill Sizes	Includes	Finish	Price
<u>68360</u>		21	1/16in, 5/64in, 3/32in, 7/64in, 1/8in, 9/64in, 5/32in, 11/64in, 3/16in, 13/64in, 7/32in, 15/64in, 1/4in, 17/64in, 9/32in, 19/64in, 5/16in, 21/64in, 11/32in, 23/64in, 3/8in	(21) jobber-length drill bits, durable metal case	Gold oxide	\$94.00
<u>68400</u>		29	1/16in, 5/64in, 3/32in, 7/64in, 1/8in, 9/64in, 5/32in, 11/64in, 3/16in, 13/64in, 7/32in, 15/64in, 1/4in, 17/64in, 9/32in, 19/64in, 5/16in, 21/64in, 11/32in, 23/64in, 3/8in, 25/64in, 13/32in, 27/64in, 7/16in, 29/64in, 15/32in, 31/64in, 1/2in	(29) jobber-length drill bits, durable metal case	Gold oxide	\$199.75
<u>68410</u>		29	1/16in, 5/64in, 3/32in, 7/64in, 1/8in, 9/64in, 5/32in, 11/64in, 3/16in, 13/64in, 7/32in, 15/64in, 1/4in, 17/64in, 9/32in, 19/64in, 5/16in, 21/64in, 11/32in, 23/64in, 3/8in, 25/64in, 13/32in, 27/64in, 7/16in, 29/64in, 15/32in, 31/64in, 1/2in	(29) jobber-length drill bits, ultra-dex carrying case	Gold oxide	\$205.00



Jobber Length Metric Drill Bit Sets

Viking Metric Jobber Length Drill Bit Sets deliver precise, metric-sized drilling capabilities for a wide range of applications. Made from high-speed steel and available in black oxide and gold oxide finishes, these sets ensure clean cuts, durability, and versatility in metalworking and fabrication environments.

Jobber Length Drill Bit Sets - Metric						
Part Number	Part Image	Pcs /Pkg	Drill Sizes	Includes	Finish	Price
<u>44180</u>		13	1.0mm, 1.5mm, 2.0mm, 2.5mm, 3.0mm, 3.5mm, 4.0mm, 4.5mm, 5.0mm, 5.5mm, 6.0mm, 6.5mm, 7.0mm	(13) jobber-length drill bits, durable metal case	Black oxide	\$27.50
<u>44060</u>		25	1.0mm, 1.5mm, 2.0mm, 2.5mm, 3.0mm, 3.5mm, 4.0mm, 4.5mm, 5.0mm, 5.5mm, 6.0mm, 6.5mm, 7.0mm, 7.5mm, 8.0mm, 8.5mm, 9.0mm, 9.5mm, 10.0mm, 10.5mm, 11.0mm, 11.5mm, 12.0mm, 12.5mm, 13.0mm	(25) jobber-length drill bits, durable metal case	Black oxide	\$98.00
<u>40614</u>		29	1/16in, 5/64in, 3/32in, 7/64in, 1/8in, 9/64in, 5/32in, 11/64in, 3/16in, 13/64in, 7/32in, 15/64in, 1/4in, 17/64in, 9/32in, 19/64in, 5/16in, 21/64in, 11/32in, 23/64in, 3/8in, 25/64in, 13/32in, 27/64in, 7/16in, 29/64in, 15/32in, 31/64in, 1/2in	(29) jobber-length drill bits, ultra-dex carrying case	Gold oxide	\$146.75