



Hand Taps

Viking Hand Taps are constructed from high-speed steel (HSS) with a bright finish and square shank for strength and precise alignment. Available in imperial, numeric, and metric sizes, these are the most commonly used taps—suitable for both hand operation and powered tapping. Their versatility makes them ideal for through-hole and blind-hole applications across manual and CNC machining tasks.

For Use On:

- Stainless steel
- Iron
- Steel



[61121](#)

Hand Taps - Imperial

Part Number	Price	Size	Overall Length	Number of Flutes
61121	\$5.75	1/4-20 UNF	2.5in (64mm)	4
61131	\$5.75	1/4-28 UNF	2.5in (64mm)	4
61141	\$7.00	5/16-18 UNC	2.8in (71mm)	4
61151	\$7.00	5/16-24 UNF	2.8in (71mm)	4
61161	\$7.75	3/8-16 UNC	3.0in (76mm)	4
61171	\$7.75	3/8-24 UNF	3.0in (76mm)	4
61201	\$16.00	1/2-13 UNC	3.2in (81mm)	4
61211	\$16.00	1/2-20 UNF	3.2in (81mm)	4

Hand Taps - Numeric

Part Number	Price	Size	Overall Length	Number of Flutes
61001	\$6.50	#4-40 UNC	1.8in (46mm)	3
61041	\$5.00	#6-32 UNC	2.0in (51mm)	3
61061	\$5.00	#8-32 UNC	2.2in (56mm)	4
61071	\$5.75	#8-36 UNF	2.2in (56mm)	4
61081	\$5.50	#10-24 UNC	2.4in (61mm)	4
61091	\$5.50	#10-32 UNF	2.4in (61mm)	4
61101	\$5.75	#12-24 UNC	2.4in (61mm)	4



Hand Taps - Continued

Hand Taps - Metric				
Part Number	Price	Size	Overall Length	Number of Flutes
<u>54741</u>	\$7.50	M3 X 0.50 UNC	2.0in (51mm)	3
<u>54761</u>	\$7.00	M4 X 0.70 UNC	2.0in (51mm)	4
<u>54781</u>	\$6.00	M5 X 0.80 UNC	2.5in (64mm)	4
<u>54791</u>	\$7.50	M6 X 1.00 UNC	2.5in (64mm)	4
<u>54811</u>	\$8.00	M8 X 1.00 UNF	2.8in (71mm)	4
<u>54821</u>	\$8.25	M8 X 1.25 UNC	2.8in (71mm)	4
<u>54831</u>	\$13.25	M10 X 1.25 UNF	3.0in (76mm)	4
<u>54841</u>	\$13.25	M10 X 1.50 UNC	3.0in (76mm)	4
<u>54851</u>	\$22.25	M12 X 1.25 UNF	3.3in (84mm)	4
<u>54861</u>	\$15.50	M12 X 1.75 UNC	3.3in (84mm)	4
<u>54871</u>	\$23.50	M14 X 1.50 UNF	3.5in (89mm)	4
<u>54881</u>	\$23.50	M14 X 2.00 UNC	3.5in (89mm)	4
<u>54891</u>	\$28.75	M16 X 1.50 UNF	3.8in (97mm)	4
<u>54901</u>	\$28.75	M16 X 2.00 UNC	3.8in (97mm)	4
<u>54911</u>	\$38.75	M18 X 1.50 UNF	4.0in (102mm)	4
<u>54921</u>	\$38.75	M18 X 2.50 UNC	4.0in (102mm)	4
<u>54931</u>	\$52.50	M20 X 2.50 UNC	4.5in (114mm)	4
<u>55251</u>	\$52.50	M20 X 1.50 UNF	4.5in (114mm)	4



[61121](#)



Ratcheting T-Handle Tap Wrenches

Viking Ratcheting T-Handle Tap Wrenches are built for precision and versatility in threading and extraction tasks. Featuring a three-position gear box, they allow forward, reverse, and locked operation for efficient ratcheting control. Designed to accommodate taps, reamers, screw extractors, and other square-shank tools, these wrenches offer reliable grip and maneuverability. The chrome-plated finish ensures extended tool life and resistance to corrosion in demanding shop environments.

Features

- Three position gear box for quick efficient ratcheting action
- Designed for use with taps, reamers, screw extractors and other tools with a square shank.
- Chrome plated for long life and rust resistance

Hand Tap Wrenches				
Part #	Price	Description	Construction Material	Use With
50190	\$11.75	Viking adjustable tap wrench	Chrome-plated steel	0 to 1/4in tap sizes
50200	\$16.50	Viking adjustable tap wrench	Chrome-plated steel	1/4 to 1/2in tap sizes



[50190](#)



[50200](#)

