








Drill Bit and Tap Sets

Viking Drill and Tap Sets combine Hi-Molybdenum super premium twist drills with matching Hi-Tungsten Ultra Bor Super Premium taps for precise hole preparation and threading. Each set features tools with round/square shanks, constructed from high-speed steel (HSS) for strength and performance. Both components are gold surface treated to enhance lubricity and are precision ground to ensure accuracy and clean thread formation across various materials.

Drill and Hand Tap Sets					
Part Number	Part Image	Pcs /Pkg	Drill Sizes (in)	Includes	Price
<u>60930</u>		18	Wire number size 36, wire number size 29, wire number size 25, wire number size 21, wire number size 7, letter size F, 5/16in, letter size U, 27/64in) (9) hand taps (#6-32 UNC, #8-32 UNC, #10-24 UNC, #10-32 UNF, 1/4-20 UNC, 5/16-18 UNC, 3/8-16 UNC, 7/16-14 UNC, 1/2-13 UNC	(9) jobber-length drill bits, durable metal case	\$130.50
<u>60940</u>		18	Wire number size 33, wire number size 29, wire number size 25, wire number size 21, wire number size 3, wire number size 1, letter size Q, 25/64in, 29/64in), (9) hand taps (#6-40 UNF, #8-36 UNF, #10-24 UNC, #10-32 UNF, 1/4-28 UNF, 5/16-24 UNF, 3/8-24 UNF, 7/16-20 UNF, 1/2-20 UNF	(9) jobber-length drill bits, durable metal case	\$136.25

Drill and Machine Tap Sets					
Part Number	Part Image	Pcs /Pkg	Drill Sizes	Includes	Price
<u>58501</u>		12	Wire number size 36, wire number size 29, wire number size 25, wire number size 21, wire number size 7, letter size F), (6) machine taps (#6-32 UNC, #8-32 UNC, #10-24 UNC, #10-32 UNF, 1/4-20 UNC, 5/16-18 UNC	(6) jobber-length drill bits, durable metal case	\$64.75
<u>58010</u>		18	Wire number size 33, wire number size 29, wire number size 25, wire number size 21, wire number size 3, wire number size 1, letter size Q, 25/64in, 29/64in), (9) machine taps (#6-40 UNF, #8-36 UNF, #10-24 UNF, #10-32 UNF, 1/4-28 UNF, 5/16-24 UNF, 3/8-24 UNF, 7/16-20 UNF, 1/2-20 UNF	(9) jobber-length drill bits, durable metal case	\$130.25
<u>57990</u>		18	2.05mm, 2.5mm, 2.9mm, 3.3mm, 4.2mm, 5.0mm, 6.7mm, 8.5mm, 10.2mm), (9) machine taps (M2.5 X 0.45 UNC, M3 X 0.50 UNC, M3.5 X 0.60 UNC, M4 X 0.70 UNC, M5 X 0.80 UNC, M6 X 1.0 UNC, M8 X 1.25 UNC, M10 X 1.50 UNC, 12 X 1.75 UNCv	(9) jobber-length drill bits, durable metal case	\$147.00