



Combination Drill Bit and Machine Taps

Viking Combination Drill and Tap Sets feature dual-function tools that drill and thread in a single operation, streamlining production and reducing setup time. Made from high-speed steel with a gold oxide finish for enhanced wear resistance and lubricity, these tools are available with either a 1/4-inch hex shank or a 3-flat shank for compatibility with standard drivers. Offered in imperial, numbered, or metric sizes, each set includes 5, 6, or 7 pieces to accommodate a range of threading requirements.



[73894](#)

Combination Drill Bit and Machine Taps - Imperial

Part Number	Price	Thread Size	Thread Length	Shank Type
73890	\$15.50	1/4-20 UNF	0.63in	3-flat
73894	\$15.50	1/4-20 UNF	0.33in	1/4in hex
73914	\$16.75	5/16-18 UNC	0.61in	1/4in hex
73934	\$20.25	3/8-16 UNC	0.59in	1/4in hex

Combination Drill Bit and Machine Taps - Numbered

Part Number	Price	Thread Size	Thread Length	Shank Type
73770	\$14.75	#4-40 UNC	0.56in	3-flat
73810	\$14.75	#6-32 UNC	0.38in	3-flat
73814	\$14.75	#6-32 UNC	0.28in	1/4in hex
73820	\$15.75	#6-40 UNF	0.38in	3-flat
73830	\$15.00	#8-32 UNC	0.38in	3-flat
73834	\$15.00	#8-32 UNC	0.28in	1/4in hex
73840	\$15.00	#8-36 UNF	0.38in	3-flat
73850	\$15.00	#10-24 UNC	0.5in	3-flat
73854	\$15.00	#10-24 UNC	0.36in	1/4in hex
73860	\$15.00	#10-32 UNF	0.5in	3-flat
73864	\$15.00	#10-32 UNF	0.36in	1/4in hex
73870	\$15.00	#12-24 UNC	0.5in	3-flat
73874	\$15.00	#12-24 UNC	0.37in	1/4in hex

VIKING[®] DRILL & TOOL

Drill Bits

Combination Drill Bit and Machine Taps - Metric

Part Number	Price	Thread Size	Thread Length	Shank Type
85931	\$15.50	M4 X 0.70 UNC	0.38in	3-flat
85934	\$15.50	M4 X 0.70 UNC	0.27in	1/4in hex
85941	\$15.50	M5 X 0.80 UNC	0.5in	3-flat
85944	\$15.50	M5 X 0.80 UNC	0.40in	1/4in hex
85951	\$15.50	M6 X 1.00 UNC	0.63in	3-flat
85954	\$15.50	M6 X 1.00 UNC	0.38in	1/4in hex
85971	\$21.00	M8 X 1.25 UNC	0.69in	3-flat
85974	\$16.75	M8 X 1.25 UNC	0.64in	1/4in hex
85991	\$25.25	M10 X 1.50 UNC	0.75in	3-flat
85994	\$20.25	M10 X 1.50 UNC	0.60in	1/4in hex
86001	\$35.25	M12 X 1.75 UNC	0.94in	3-flat



73894

Combination Drill and Machine Tap Sets

Part Number	Part Image	Pcs /Pkg	Drill Sizes (in)	Includes	Price
21324		5	#6-32 UNC, #8-32 UNC, #10-24 UNC, #10-32 UNF, 1/4-20 UNC	(5) combination drill bit and machine taps, secure snap-lock plastic case	\$70.50
21330		6	#6-32 UNC, #8-32 UNC, #10-24 UNC, #10-32 UNF, #12-24 UNC, 1/4-20 UNC	(6) combination drill bit and machine taps, secure snap-lock plastic case	\$94.00
73990		7	#8-32 UNC, #10-24 UNC, 1/4-20 UNC, 5/16-18 UNC, 3/8-16 UNC, 7/16-14 UNC, 1/2-13 UNC	(7) combination drill bit and machine taps, rugged pouch	\$134.50
73991		7	#8-36 UNF, #10-32 UNF, 1/4-28 UNF, 5/16-24 UNF, 3/8-24 UNF, 7/16-20 UNF, 1/2-20 UNF	(7) combination drill bit and machine taps, rugged pouch	\$138.00