

SureStep[®] Stepping System Motors

Company Information

Drives

Soft Starters

Motors

Power Transmission

Motion Servos and Steppers

Motor Controls

Sensors: Proximity

Sensors: Photoelectric

Sensors: Encoders

Sensors: Limit Switches

Sensors: Current

Sensors: Pressure

Sensors: Temperature

Sensors: Level

Sensors: Flow

Pushbuttons and Lights

Stacklights

Signal Devices

Process

Relays and Timers

Pneumatics: Air Prep

Pneumatics: Directional Control Valves

Pneumatics: Cylinders

Pneumatics: Tubing

Pneumatics: Air Fittings

Appendix Book 2

Terms and Conditions

SureStep[®] Stepping Motors

SureStep Series Part Numbers – Connectorized Bipolar Stepping Motors																				
Bipolar Stepping Motors	High Torque Motors										Higher Torque Motors									
	STP-MTR-17040	STP-MTR-17040D	STP-MTR-17048	STP-MTR-17048D	STP-MTR-17060	STP-MTR-17060D	STP-MTR-23055	STP-MTR-23055D	STP-MTR-23079	STP-MTR-23079D	STP-MTR-34066	STP-MTR-34066D	STP-MTRH-23079	STP-MTRH-23079D	STP-MTRH-34066	STP-MTRH-34066D	STP-MTRH-34097	STP-MTRH-34097D	STP-MTRH-34127	STP-MTRH-34127D
Price	\$18.00	\$22.00	\$22.00	\$26.00	\$35.50	\$39.50	\$35.50	\$40.00	\$46.50	\$51.00	\$111.00	\$126.00	\$51.50	\$56.00	\$124.00	\$139.00	\$140.00	\$155.00	\$167.00	\$167.00
Shaft	single	dual	single	dual	single	dual	single	dual	single	dual	single	dual	single	dual	single	dual	single	dual	single	dual

SureStep Series Specifications – Connectorized Bipolar Stepping Motors											
Bipolar Stepping Motors	High Torque Motors						Higher Torque Motors				
	STP-MTR-17040(D)	STP-MTR-17048(D)	STP-MTR-17060(D)	STP-MTR-23055(D)	STP-MTR-23079(D)	STP-MTR-34066(D)	STP-MTRH-23079(D)	STP-MTRH-34066(D)	STP-MTRH-34097(D)	STP-MTRH-34127(D)	
NEMA Frame Size	17	17	17	23	23	34	23	34	34	34	
* Maximum Holding Torque	(lb-in)	3.81	5.19	7.19	10.37	17.25	27.12	17.87	27.12	50.00	80.50
	(oz-in)	61	83	115	166	276	434	286	434	800	1288
	(N-m)	0.43	0.59	0.81	1.17	1.95	3.06	2.02	3.06	5.65	9.12
Rotor Inertia	(oz-in ²)	0.28	0.37	0.56	1.46	2.60	7.66	2.60	7.66	14.80	21.90
	(kg-cm ²)	0.05	0.07	0.10	0.27	0.48	1.40	0.48	1.40	2.71	4.01
Rated Current (A/phase)	1.7	2.0	2.0	2.8	2.8	2.8	5.6	6.3	6.3	6.3	
Resistance (Ω/phase)	1.6	1.4	2.0	0.8	1.1	1.1	0.4	0.3	0.3	0.5	
Inductance (mH/phase)	3.0	2.7	3.3	2.4	3.8	6.6	1.2	1.5	2.1	4.1	
Insulation Class	130°C [266°F] Class B; 300V rms										
Basic Step Angle	1.8°										
Shaft Runout (in)	0.002 in [0.051 mm]										
Max Shaft Radial Play @ 1lb load	0.001 in [0.025 mm]										
Perpendicularity	0.003 in [0.076 mm]										
Concentricity	0.002 in [0.051 mm]										
* Maximum Radial Load (lb [kg])	6.0 [2.7]			15.0 [6.8]		39.0 [17.7]	15.0 [6.8]	39.0 [17.7]			
* Maximum Thrust Load (lb [kg])	6.0 [2.7]			13.0 [5.9]		25.0 [11.3]	13.0 [5.9]	25.0 [11.3]			
Storage Temperature Range	-20°C to 100°C [-4°F to 212°F]										
Operating Temperature Range	-20°C to 50°C [-4°F to 122°F] (motor case temperature should be kept below 100°C [212 °F])										
Operating Humidity Range	55% to 85% non-condensing										
Product Material	steel motor case; stainless steel shaft(s)										
Environmental Rating	IP40										
Weight (lb [kg])	0.6 [0.3]	0.7 [0.3]	0.9 [0.4]	1.5 [0.7]	2.2 [1.0]	3.9 [1.7]	2.4 [1.1]	3.9 [1.7]	5.9 [2.7]	8.4 [3.8]	
Agency Approvals	CE (complies with EN55014-1 (1993) and EN60034-1.5.11)										
Design Tips	Allow sufficient time to accelerate the load and size the step motor with a 100% torque safety factor. DO NOT disassemble step motors because motor performance will be reduced and the warranty will be voided. DO NOT connect or disconnect the step motor during operation. Mount the motor to a surface with good thermal conductivity, such as steel or aluminum, to allow heat dissipation. Use a flexible coupling with "clamp-on" connections to both the motor shaft and the load shaft to prevent radial and thrust loading on bearings from minor misalignment.										
Accessory Extension Cable	STP-EXT-020						STP-EXTH-020				

* For dual-shaft motors (STP-MTR-xxxxD):

The sum of the front and rear Torque Loads, Radial Loads, and Thrust Loads must not exceed the applicable Torque, Radial, and Thrust load ratings of the motor.

SureStep[®] Stepping Motors Mounting Accessory

Mounting Accessory – for NEMA 17 SureStep Series Bipolar Stepping Motors		
Part Number	Price	Description
STP-MTRA-RB-85	\$8.00	Reducer bushing, 8mm OD to 5mm ID, 16mm length, aluminum alloy. Connects NEMA size 17 stepper motors to Koyo TRD-NH and TRD-SH hollow shaft encoders.

SureStep[®] Stepping System Motors

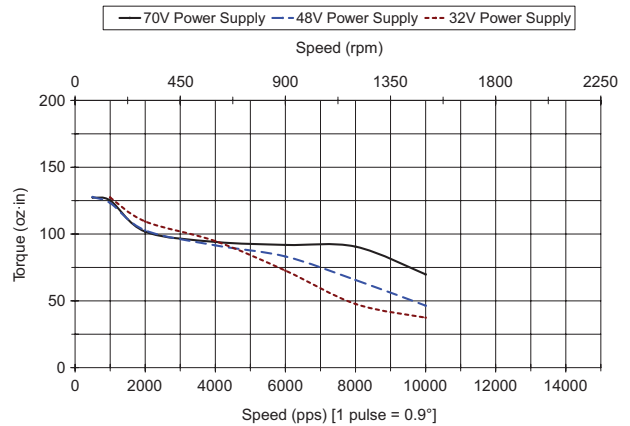
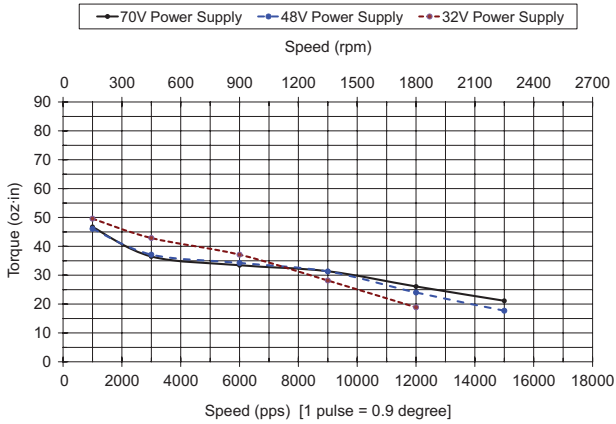
SureStep[®] Motor Torque vs. Speed Charts

STP-MTR-17xxx(D) NEMA 17 Step Motors

STP-MTR(H)-23xxx(D) NEMA 23 Step Motors

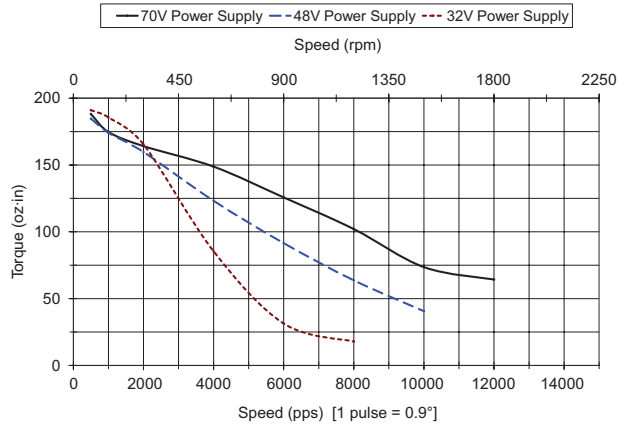
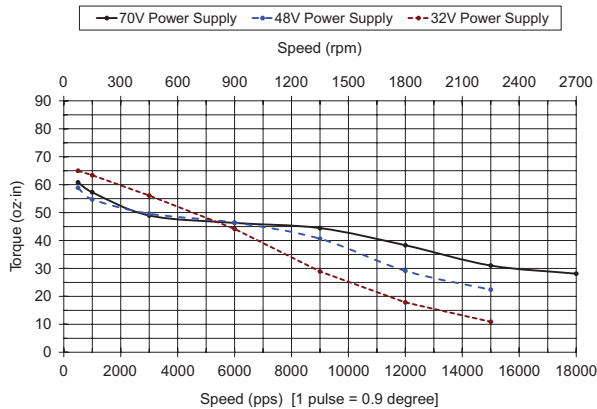
STP-MTR-17040(D) Torque vs Speed (1.8° step motor; 1/2 stepping)

STP-MTR-23055(D) Torque vs Speed (1.8° step motor; 1/2 stepping)



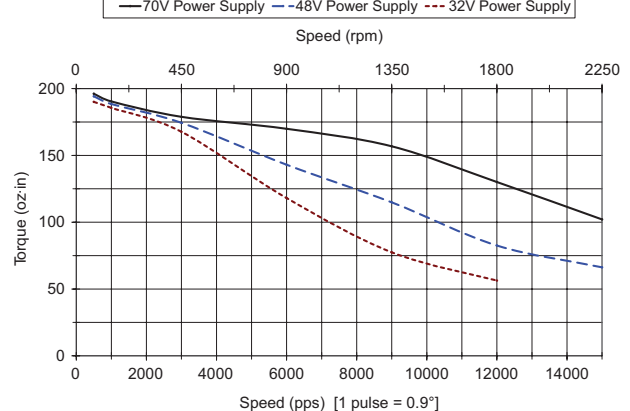
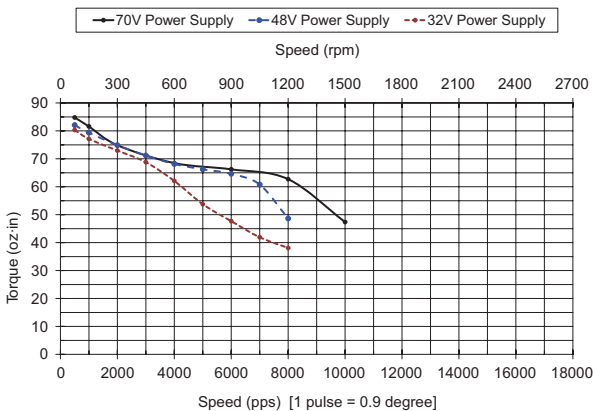
STP-MTR-17048(D) Torque vs Speed (1.8° step motor; 1/2 stepping)

STP-MTR-23079(D) Torque vs Speed (1.8° step motor; 1/2 stepping)



STP-MTR-17060(D) Torque vs Speed (1.8° step motor; 1/2 stepping)

STP-MTR(H)-23079(D) Torque vs Speed (1.8° step motor; 1/2 stepping)

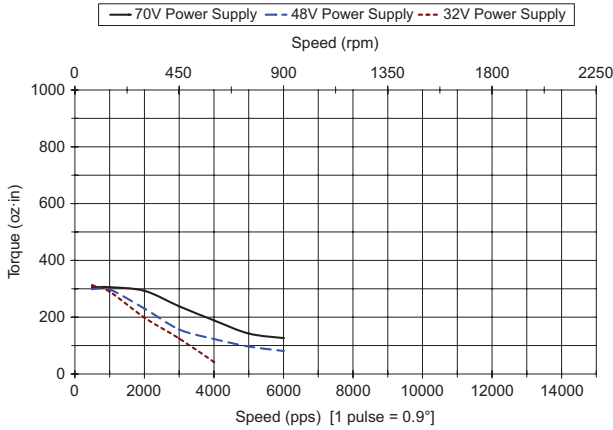


SureStep[®] Stepping System Motors

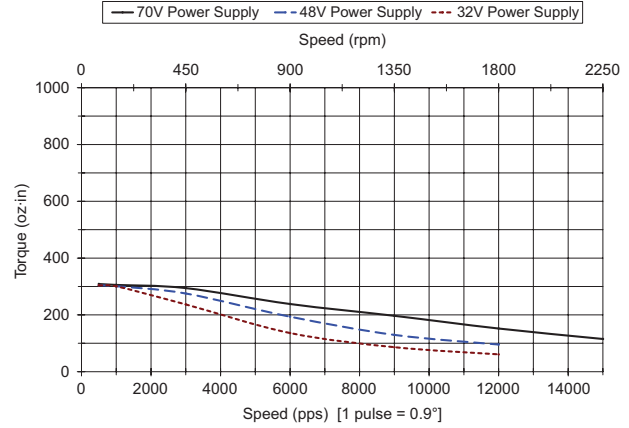
SureStep[®] Motor Torque vs. Speed Charts (continued)

STP-MTR(H)-34xxx(D) NEMA 34 Step Motors

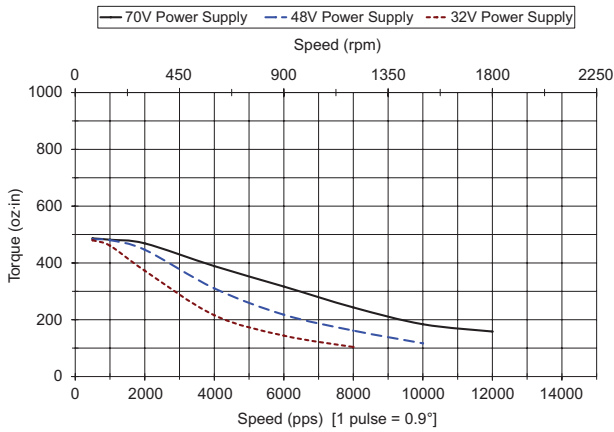
STP-MTR-34066(D) Torque vs Speed (1.8° step motor; 1/2 stepping)



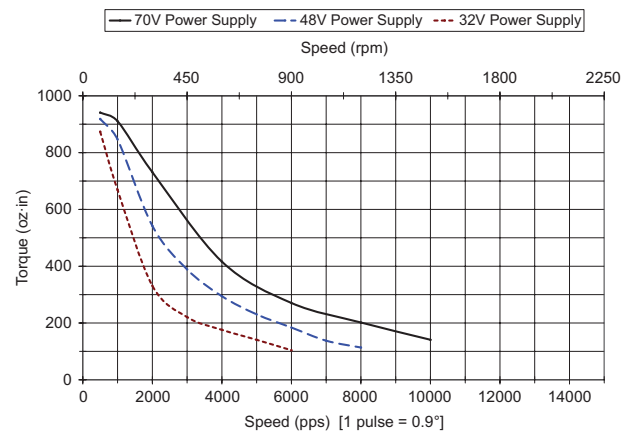
STP-MTRH-34066(D) Torque vs Speed (1.8° motor; 1/2 stepping)



STP-MTRH-34097(D) Torque vs Speed (1.8° step motor; 1/2 stepping)



STP-MTRH-34127(D) Torque vs Speed (1.8° step motor; 1/2 stepping)



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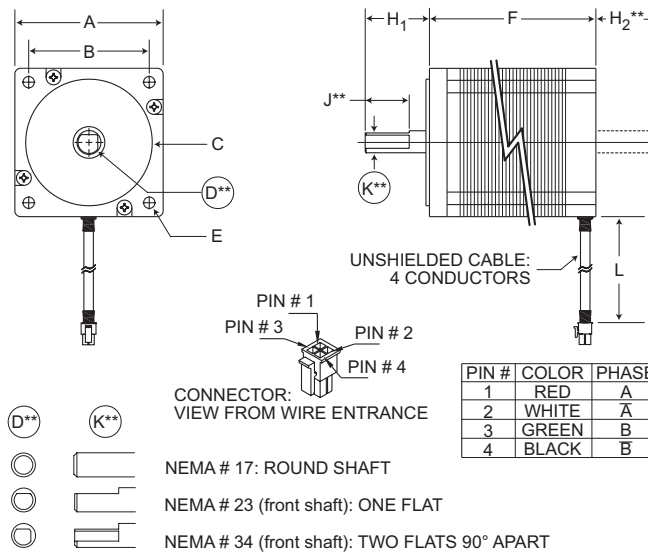
Appendix Book 2

Terms and Conditions

SureStep[®] Stepping System Motors

SureStep[®] Motor Dimensions and Cabling

STP-MTR(H)-xxxx(D) Motors



** Dimension H₂ applies only to dual-shaft STP-xxxxD motors.
 ** Dimension D is the same for both front and rear shafts of dual-shaft motors.
 ** Dimensions J & K do NOT apply to rear shafts of dual-shaft motors (all rear shafts are round style).

SureStep Series Dimensions & Cabling – Connectorized Bipolar Stepping Motors

Dimen- sions* (in [mm]*)	High Torque Motors						Higher Torque Motors			
	STP-MTR -17040(D)	STP-MTR -17048(D)	STP-MTR -17060(D)	STP-MTR -23055(D)	STP-MTR -23079(D)	STP-MTR -34066(D)	STP-MTRH -23079(D)	STP-MTRH -34066(D)	STP-MTRH -34097(D)	STP-MTRH -34127(D)
A	1.67 [42.3]		2.25 [57.2]		3.39 [86.1]	2.25 [57.2]	3.39 [86.1]			
B	1.22 [31.0]		1.86 [47.2]		2.74 [69.6]	1.86 [47.2]	2.74 [69.6]			
C	Ø 0.87 [22.1]		Ø 1.50 [38.1]		Ø 2.88 [73.0]	Ø 1.50 [38.1]	Ø 2.88 [73.0]			
D**	Ø 0.20 [5.0]		Ø 0.25 [6.4]		Ø 0.50 [12.7]	Ø 0.25 [6.4]	Ø 0.50 [12.7]			
E	M3 x 0.5 thread 0.15 [3.8] min depth		Ø 0.20 [5.1] through		Ø 0.26 [6.6] through	Ø 0.20 [5.1] through	Ø 0.26 [6.6] through			
F	1.58 [40.1]	1.89 [48.0]	2.34 [59.5]	2.22 [56.4]	3.10 [78.7]	2.64 [67.1]	3.10 [78.7]	2.64 [67.1]	3.82 [97.0]	5.00 [127.0]
H ₁	0.94 [24.0]		0.81 [20.6]		1.46 [37.1]	0.81 [20.6]	1.46 [37.1]			
H ₂ **	0.39 [9.9]		0.63 [16.0]		1.13 [28.7]	0.63 [16.0]	1.13 [28.7]			
J**	n/a		0.59 [15.0]		0.98 [25.0]	0.59 [15.0]	0.98 [25.0]			
K**	n/a		0.23 [5.8]		0.45 [11.4]	0.23 [5.8]	0.45 [11.4]			
L	12.0 [305]						12 [305]			
Conductor	(4) #20 AWG						(4) #18 AWG			
Connector	Molex # 43025-0400						Molex # 39-01-3042			
Pin	Molex # 43030-0007						Molex # 39-00-0039			

* mm dimensions are for reference purposes only.

** Dimension H₂ applies only to dual-shaft STP-xxxxD motors.
 Dimension D (shaft diameter) is the same for both front and rear shafts of dual-shaft motors.
 Dimensions J & K do NOT apply to rear shafts of dual-shaft motors (all rear shafts are round style).

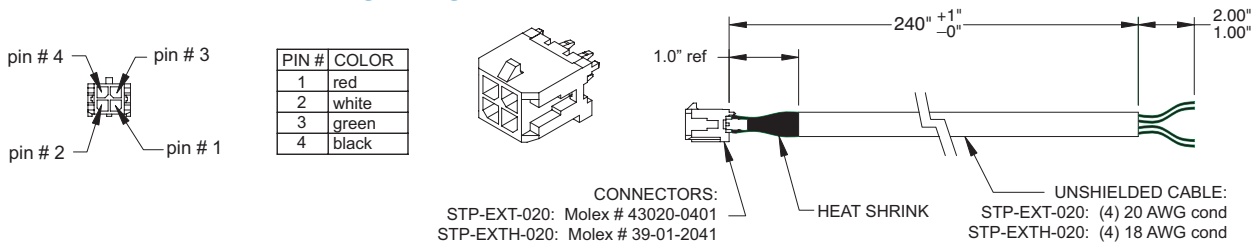
SureStep® Cables

Sure Step Series – Stepping System Cables					
Cable	Price	Purpose	Length	Use With	Cable End Connectors
STP-EXT-020	\$15.00	motor to drive extension	20 ft	STP-MTR-xxxx(D)	pigtail / Molex 43020-0401 connector
STP-EXTH-020	\$30.00	motor to drive extension	20 ft	STP-MTRH-xxxx(D)	pigtail / Molex 39-01-2041 connector
STP-232RJ11-CBL *	\$9.00	programming/communication	10 ft	STP-DRV-4850 STP-DRV-80100	DB9 female / RJ11(6P4C)
STP-232HD15-CBL-2 **	\$10.00	communication	6.6 ft	STP-DRV-4850 STP-DRV-80100	HD 15-pin male / RJ12 6-pin plug
STP-232RJ12-CBL-2 **	\$5.50	communication	6.6 ft	STP-DRV-4850 STP-DRV-80100	RJ12 6-pin plug / RJ12 6-pin plug

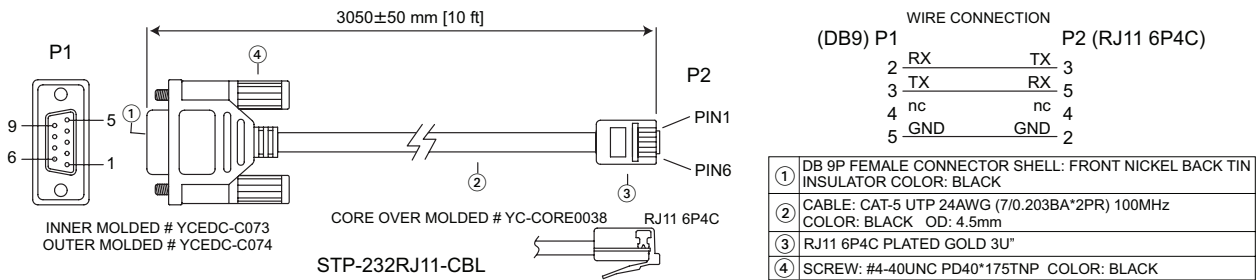
* Programming/communication cable STP-232RJ11-CBL is available for spare or replacement purposes. (One cable is included with each software programmable drive.)

** Refer to the ZIPLinks Wiring Solutions section for complete information regarding cables STP-232HD15-CBL-2 and STP-232RJ12-CBL-2.

Extension Cable Wiring Diagram

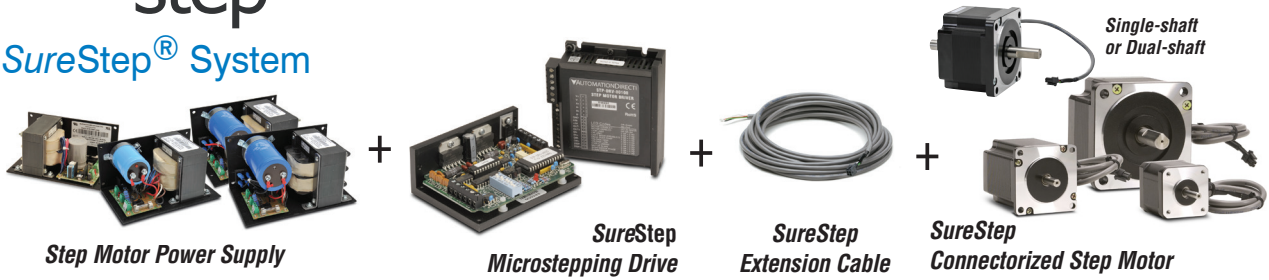


Programming Cable Wiring Diagram



SureStep[®] Stepping System Components

SureStep[®] System



Step Motor Power Supply

SureStep Microstepping Drive

SureStep Extension Cable

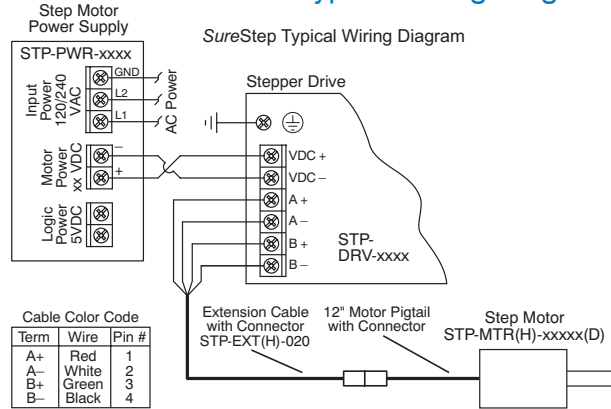
SureStep Connectorized Step Motor

Single-shaft or Dual-shaft

SureStep stepping system includes:

- Four step motor power supplies
- Two DIP-switch configurable microstepping drives
- Two software configurable advanced microstepping drives
- Two motor extension cables
- Twenty step motors (NEMA 17, 23, 34 frame sizes; single & dual shaft)

Typical Wiring Diagram



Standard stepper drive features

(STP-DRV-4035 & STP-DRV-6575)

- Low cost, digital step motor driver in compact package
- Operates from Step & Direction signals, or Step CW & Step CCW (jumper selectable)
- Fault output (-6575 only) & Enable input
- Optically isolated I/O
- Digital filters prevent position error from electrical noise on command signals; jumper selectable: 150 kHz or 2MHz (-6575 only)
- Rotary or DIP switch easily selects from many popular motors
- Electronic damping and anti-resonance (-6575 only)
- Automatic idle current reduction to reduce heat when motor is not moving; switch selectable: 50% or 90% of running current
- Switch selectable step resolution: (-DRV-4035) 400–10,000 steps per revolution; (-DRV-6575) 200–20,000 steps per revolution
- Switch selectable microstep emulation provides smoother, more reliable motion in full and half step modes
- Automatic self test (switch selectable)
- Operates from a 24–65 VDC or 12–40 VDC power supply, depending upon model
- Running current from 0.5–7.5A

Advanced stepper drive features

(STP-DRV-4850 & STP-DRV-80100)

- Max 5A, 48V and max 10A, 80V models available
- Software configurable
- Programmable microsteps
- Internal indexer (via ASCII commands)
- Self test feature
- Idle current reduction
- Anti-resonance
- Torque ripple smoothing
- Step, analog, & serial communication inputs
- Serial communications allow point-to-point positioning

Motor features

- High torque, 2-phase, bipolar, 1.8° per step, 4-lead
- Available in single-shaft and dual-shaft models
- Connectorized
- (6) NEMA 17 motors
- (6) NEMA 23 motors
- (8) NEMA 34 motors

Power supply features

- Linear, unregulated DC power supplies
- 120/240 VAC selectable input
- 32V, 48V, 70V DC output models available
- All models have additional 5VDC, 500mA regulated logic supply
- Fusing included for both incoming AC and outgoing DC
- 5V supply has electronic overload protection

SureStep Power Supply / Drive Compatibility				
Drive ⁽¹⁾⁽²⁾	Recommended Power Supply ⁽¹⁾⁽²⁾			
Model #	STP-PWR-3204	STP-PWR-4805	STP-PWR-4810	STP-PWR-7005
STP-DRV-4035	✓	No	No	No
STP-DRV-4850	✓	✓	✓	No
STP-DRV-6575	✓	✓	✓	No
STP-DRV-80100	✓	✓	✓	✓

1) Do NOT use a power supply that exceeds the drive's input voltage range. If using a non-STP linear power supply, ensure that the unloaded voltage does not float above the drive's maximum input range.

2) For best performance, use the lowest voltage power supply that supplies the required speed and torque.

SureStep Drive / Motor Compatibility					
Motor ⁽¹⁾⁽²⁾		Recommended Drive ⁽¹⁾			
Model # ⁽¹⁾⁽²⁾	Rated Amps	STP-DRV-4035 ⁽¹⁾	STP-DRV-4850 ⁽¹⁾	STP-DRV-6575 ⁽¹⁾	STP-DRV-80100 ⁽¹⁾
STP-MTR-17040(D)	1.7	✓	✓	✓	
STP-MTR-17048(D)	2.0	✓	✓	✓	
STP-MTR-17060(D)	2.0	✓	✓	✓	
STP-MTR-23055(D)	2.8	✓	✓	✓	
STP-MTR-23079(D)	2.8	✓	✓	✓	
STP-MTR-34066(D)	2.8	✓	✓	✓	
STP-MTRH-23079(D)	5.6			✓	✓
STP-MTRH-34066(D)	6.3			✓	✓
STP-MTRH-34097(D)	6.3			✓	✓
STP-MTRH-34127(D)	6.3			✓	✓

1) The combinations above will perform according to the published speed/torque curves. However, any STP motor can be used with any STP drive. Using a motor with a current rating higher than the drive's output rating will proportionally limit the motor torque.

2) MTR motors have connectors compatible with the EXT extension cables. MTRH motors have connectors compatible with the EXTH extension cables.