

# SOLO Standard Temperature Controllers - 1/8 DIN

## SL4896 Series

### Features

- 1/8 DIN panel size
- PID with Autotune
- Thermocouple, RTD, mA, mV and voltage inputs
- 2 event inputs
- Output #1: Relay, Voltage Pulse, Current or Linear Voltage
- Output #2: Relay or Alarm Relay
- RS-485 communications port
- UL, CUL and CE approvals



Note: A set of mounting clips and a 249  $\Omega$  resistor are included.

Extra mounting clips are available (Part Number: [SL-CLP-2](#), Qty: 20 per package)



Scan or click the above QR code to be taken to the SL4896 Series Quick Start Guide



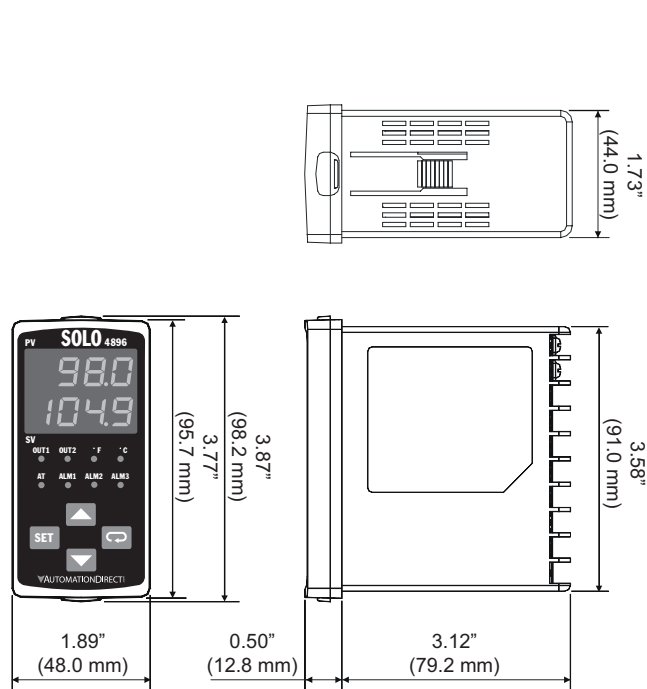
Scan or click the above QR code to be taken to the SOLO Standard Series Manual

Output Specifications						
Part Number	Price	Input Voltage	Output #1	Output #2 / Alarm #3*	Alarm #1	Alarm #2
<a href="#">SL4896-RRE</a>	\$138.00	110 - 240 VAC	Relay - SPDT	Relay - SPDT	Relay - SPST	Relay - SPST
<a href="#">SL4896-VRE</a>	\$138.00	110 - 240 VAC	Voltage Pulse	Relay - SPDT	Relay - SPST	Relay - SPST
<a href="#">SL4896-CRE</a>	\$138.00	110 - 240 VAC	Current	Relay - SPDT	Relay - SPST	Relay - SPST
<a href="#">SL4896-LRE</a>	\$138.00	110 - 240 VAC	Linear Voltage	Relay - SPDT	Relay - SPST	Relay - SPST
<a href="#">SL4896-RRE-D</a>	\$138.00	24 VDC	Relay - SPDT	Relay - SPDT	Relay - SPST	Relay - SPST

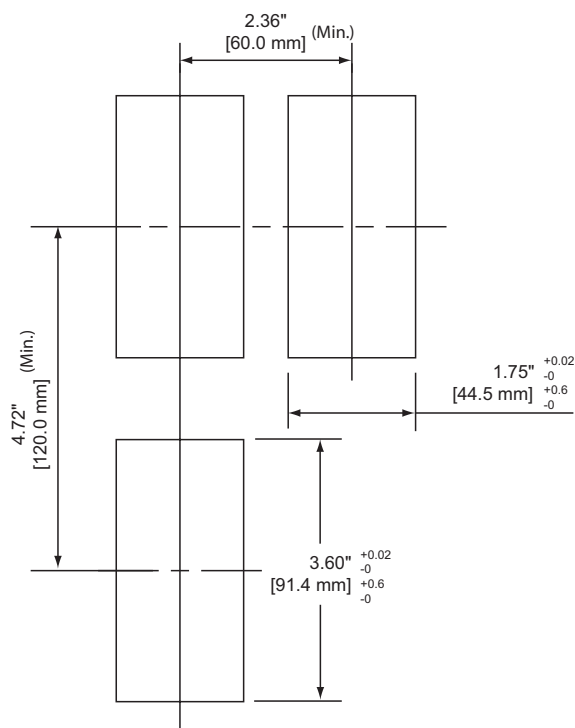
Note: Inputs are sinking, outputs are sourcing.  
 \*Output #2 can be configured as control output #2 or as Alarm #3

### Dimensions

### Minimum Cutout and Spacing



See our website [www.AutomationDirect.com](http://www.AutomationDirect.com) for complete Engineering drawings.



# SOLO Standard Temperature Controllers

## Overview

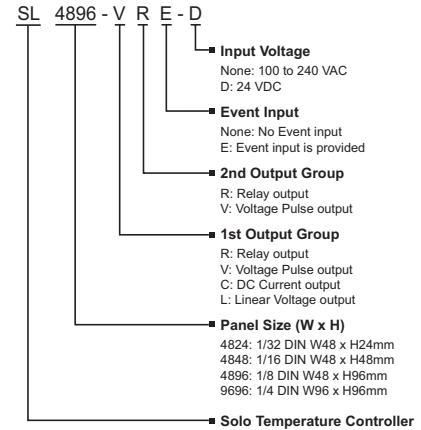
AutomationDirect's SOLO series includes single-loop dual-output temperature controllers that can control both heating and cooling simultaneously. There are four types of control modes: PID, ON/OFF, Ramp/Soak and Manual. Depending upon the model of controller, the available outputs include relay, voltage pulse, current, and linear voltage. There are up to three alarm outputs available. (The SL4824 series supports only one alarm output.) Select from seventeen alarm types in the initial setting mode. SOLO controllers can accept various types of thermocouple, RTD, or analog inputs. SOLO controllers have a built-in RS-485 interface using Modbus slave (ASCII or RTU) communication protocol.

## Features

- 1/32 DIN, 1/16 DIN, 1/8 DIN, or 1/4 DIN panel size
- 2 line x 4 character 7-segment LED display for Process value (PV): Red color, and Set Point (SV): Green color
- PID control with Autotune (AT) function
- Accepts eleven types of thermocouples, two types of Pt100 RTD temperature sensors, and DC mA, mV, and Volt signals
- Selectable between °F and °C for thermocouple or RTD inputs.
- 0°C to 50 °C operating temperature range
- Up to three alarm groups, each with seventeen available alarm types.
- Four possible control output options depending on model; Relay, Voltage Pulse, Current, and Linear Voltage.
- Baud rates up to 38.4K bps.
- Thermocouple and Platinum RTD sample rates at 400 ms per scan





- Analog sample rate at 150 ms per scan
- 64 levels of Ramp / Soak control
- Two optional Event Inputs available in 1/8 DIN and 1/4 DIN sizes
- UL, CUL, and CE agency approvals

## SOLO Controller Part Number Key



Specifications	
<b>Input Power Requirements</b>	100 to 240 VAC 50 / 60 Hz or 24 VDC
<b>Operation Voltage Range</b>	AC: 85 VAC to 264 VAC or DC: 21.6 VDC to 26.4 VDC
<b>Power Consumption</b>	5 VA Max
<b>Memory Protection</b>	EEPROM 4K bit, number of writes 100,000
<b>Control Mode</b>	PID, ON/OFF, Ramp / Soak control or Manual
<b>Input Accuracy</b>	Less than $\pm 0.2\%$ full scale (except thermocouple R, S, & B types) Max $\pm 3^\circ$ (thermocouple R, S, & B types)
<b>Vibration Resistance</b>	10 to 55 Hz, 10 m/s <sup>2</sup> for 10 min, each in X, Y and Z directions
<b>Shock Resistance</b>	Max. 300 m/s <sup>2</sup> , 3 times in each 3 axes, 6 directions
<b>Ambient Temperature Range</b>	32°F to 122°F (0°C to 50°C)
<b>Storage Temperature Range</b>	-4°F to 149°F (-20°C to 65°C)
<b>Altitude</b>	2000m or less
<b>Relative Humidity</b>	35% to 80% (non-condensing)
<b>RS-485 Communication</b>	Modbus slave ASCII / RTU protocol
<b>Transmission Speed</b>	2400, 4800, 9600, 19.2K, 38.4K bps
<b>IP Rating</b>	IP65: Complete protection against dust and low pressure spraying water from all directions. (inside suitable enclosure)
<b>Agency Approvals</b>	UL, CUL, CE (UL file number E311366)
<b>Pollution Degree</b>	Degree 2 - Normally, only non-conductive pollution occurs. Temporary conductivity caused by condensation is to be expected
<b>Input Types</b>	
• Thermocouple*	K, J, T, E, N, R, S, B, L, U, TXK (400 ms per scan)
• Platinum RTD	3-wire Pt100, JPt100 (400 ms per scan)
• Analog	0-50 mV, 0-5V, 0-10V, 0-20 mA, 4-20 mA (sinking) (150 ms per scan)**
<b>Control Output Options</b>	
• Relay (R)	SL4824: SPST max. resistive load 3A @ 250 VAC SL4848: SPST max. resistive load 5A @ 250 VAC SL4896, SL9696: SPDT max. resistive load 5A @ 250 VAC SL4824: SPST max. resistive load 3A @ 30 VDC SL4848: SPST max. resistive load 5A @ 30 VDC SL4896, SL9696: SPDT max. resistive load 5A @ 30 VDC
• Voltage Pulse (V)	DC 14V Max, output current 40mA Max
• Current (C)	DC 4-20 mA output (sourcing) (Load resistance: Max 600Ω)
• Linear Voltage (L)	DC 0-10V (Load resistance Min 1KΩ)
*Note: Use only ungrounded thermocouples.	
** Analog input impedance: 1.8MΩ	

# SOLO Standard Temperature Controller Selection Guide

SOLO Standard Temperature Controller Selection Guide											
Series		Part Number	Price	Dimensions	Display	Input Voltage	Control Output 1	Control Output 2	Event Inputs	Alarm Outputs	RS-485 Port
SL4824		<a href="#">SL4824-RR</a>	\$114.00	W - 48mm H - 24mm D - 103mm (1/32 DIN)	Two 4-digit PV: 7mm red SV: 6mm green	100 - 240 VAC	Relay - 3A, SPST	Relay - 3A, SPST		Control Output 2 can be used as Alarm 1	
		<a href="#">SL4824-VR</a>	\$114.00			100 - 240 VAC	Voltage Pulse				
		<a href="#">SL4824-CR</a>	\$114.00			100 - 240 VAC	Current				
		<a href="#">SL4824-LR</a>	\$114.00			100 - 240 VAC	Linear Voltage				
		<a href="#">SL4824-RR-D</a>	\$114.00			24 VDC	Relay - 3A, SPST				
		<a href="#">SL4824-VR-D</a>	\$114.00			24 VDC	Voltage Pulse				
		<a href="#">SL4824-CR-D</a>	\$114.00			24 VDC	Current				
SL4848		<a href="#">SL4848-RR</a>	\$127.00	W - 48mm H - 48mm D - 90mm (1/16 DIN)	Two 4-digit PV: 7mm red SV: 7mm green	100 - 240 VAC	Relay - 5A, SPST	Relay - 5A, SPST	N/A	Alarm 1 and Alarm 2 are 3A, SPST Relays with a shared common. Control Output 2 can be used as Alarm 3	Yes
		<a href="#">SL4848-VR</a>	\$127.00			100 - 240 VAC	Voltage Pulse				
		<a href="#">SL4848-CR</a>	\$127.00			100 - 240 VAC	Current				
		<a href="#">SL4848-LR</a>	\$127.00			100 - 240 VAC	Linear Voltage				
		<a href="#">SL4848-RR-D</a>	\$127.00			24 VDC	Relay - 5A, SPST				
		<a href="#">SL4848-VR-D</a>	\$127.00			24 VDC	Voltage Pulse				
		<a href="#">SL4848-CR-D</a>	\$127.00			24 VDC	Current				
		<a href="#">SL4848-VV</a>	\$127.00			100 - 240 VAC	Voltage Pulse	Voltage Pulse		Alarm 1 and Alarm 2 are 3A, SPST Relays with a shared common.	
		<a href="#">SL4848-CV</a>	\$127.00			100 - 240 VAC	Current				
		<a href="#">SL4848-LV</a>	\$127.00			100 - 240 VAC	Linear Voltage				
SL4896		<a href="#">SL4896-RRE</a>	\$138.00	W - 48mm H - 96mm D - 92mm (1/8 DIN)	Two 4-digit PV: 10mm red SV: 10mm green	100 - 240 VAC	Relay - 5A, SPDT	Relay - 5A, SPDT		Alarm 1 and Alarm 2 are 3A, SPST Relays. Control Output 2 can be used as Alarm 3	
		<a href="#">SL4896-VRE</a>	\$138.00			100 - 240 VAC	Voltage Pulse				
		<a href="#">SL4896-CRE</a>	\$138.00			100 - 240 VAC	Current				
		<a href="#">SL4896-LRE</a>	\$138.00			100 - 240 VAC	Linear Voltage				
		<a href="#">SL4896-RRE-D</a>	\$138.00			24 VDC	Relay - 5A, SPDT				
SL9696		<a href="#">SL9696-RRE</a>	\$163.00	W - 96mm H - 96mm D - 95mm (1/4 DIN)	Two 4-digit PV: 20mm red SV: 13mm green	100 - 240 VAC	Relay - 5A, SPDT	Relay - 5A, SPDT	Event 1 / Event 2	Alarm 1 and Alarm 2 are 3A, SPST Relays. Control Output 2 can be used as Alarm 3	
		<a href="#">SL9696-VRE</a>	\$163.00			100 - 240 VAC	Voltage Pulse				
		<a href="#">SL9696-CRE</a>	\$163.00			100 - 240 VAC	Current				
		<a href="#">SL9696-LRE</a>	\$163.00			100 - 240 VAC	Linear Voltage				
		<a href="#">SL9696-RRE-D</a>	\$163.00			24 VDC	Relay - 5A, SPDT	Voltage Pulse		Alarm 1 and Alarm 2 are 3A, SPST Relays	
		<a href="#">SL9696-VVE</a>	\$163.00			100 - 240 VAC	Voltage Pulse				
		<a href="#">SL9696-CVE</a>	\$163.00			100 - 240 VAC	Current				
		<a href="#">SL9696-LVE</a>	\$163.00			100 - 240 VAC	Linear Voltage				
<p><b>*Notes:</b> EVENT1 input is a normally open contact input that controls the output(s) of the controller. All controller outputs are disabled when the contact is closed.</p> <p>EVENT2 input is a normally open contact input that switches the control parameter group between two control parameter groups based on the state of EVENT2. If the contact is open, the primary control parameter group is used for all parameters and outputs. If the contact is closed, the secondary control parameter group is used for all parameters and outputs. Each temperature setting value has individual control parameters.</p>											

\*Notes: EVENT1 input is a normally open contact input that controls the output(s) of the controller. All controller outputs are disabled when the contact is closed. EVENT2 input is a normally open contact input that switches the control parameter group between two control parameter groups based on the state of EVENT2. If the contact is open, the primary control parameter group is used for all parameters and outputs. If the contact is closed, the secondary control parameter group is used for all parameters and outputs. Each temperature setting value has individual control parameters.



Click on the thumbnail or go to  
<https://www.automationdirect.com/VID-PS-0002> for a short  
 introductory video on the SOLO Temperature Controllers.

# SOLO Standard Temperature Controller Selection Guide, continued

## Available Input Types

All SOLO temperature controllers support these input types.

Thermocouple Type and Range*	
Input Temperature Sensor Type	Temperature Range
Thermocouple TXK type	-328 to 1472°F (-200 to 800°C)
Thermocouple U type	-328 to 932°F (-200 to 500°C)
Thermocouple L type	-328 to 1562°F (-200 to 850°C)
Thermocouple B type	212 to 3272°F (100 to 1800°C)
Thermocouple S type	32 to 3092°F (0 to 1700°C)
Thermocouple R type	32 to 3092°F (0 to 1700°C)
Thermocouple N type	-328 to 2372°F (-200 to 1300°C)
Thermocouple E type	32 to 1112°F (0 to 600°C)
Thermocouple T type	-328 to 752°F (-200 to 400°C)
Thermocouple J type	-148 to 2192°F (-100 to 1200°C)
Thermocouple K type	-328 to 2372°F (-200 to 1300°C)
*Note: Use only ungrounded thermocouples.	

RTD Type and Range	
Input Temperature Sensor Type	Temperature Range
Platinum Resistance (Pt100)	-328 to 1112°F (-200 to 600°C)
Platinum Resistance (JPt100)	-4 to 752°F (-20 to 400°C)

Voltage Input Type and Input Range	
Voltage Input Type	Engineering Range
0~50mV Analog Input	-999 to 9999
0V~10V Analog Input	-999 to 9999
0V~5V Analog Input	-999 to 9999

Current Input Type and Range	
Current Input Type	Engineering Range
4~20mA Analog Input	-999 to 9999
0~20mA Analog Input	-999 to 9999

User Configurable Output Options	
Control Output 1	Control Output 2
Heating	(Alarm 1)
Cooling	(Alarm 1)
Heating	Cooling
Cooling	Heating

Mounting Clips			
Series	Part Number	Pkg. Qty.	Price
SL4824	SL-CLP-1	8	\$12.00
SL4848	SL-CLP-2	20	\$9.00
SL4896			
SL9696			

# SOLO® Standard Process and Temperature Controllers



## Choose from 30 models

### SOLO Standard Series Controllers

The powerful SOLO® Standard series of temperature process controllers take a signal from a temperature device, such as a thermocouple or RTD, or from a pressure/ flow/ level sensor, and maintain a setpoint using an output signal (relay, voltage pulse, current, or linear voltage depending on model). SOLO Standard series support four control modes: PID, ON/OFF, Ramp/Soak and Manual.

With the SOLO® Standard series, you get:

- **Precise control**
- **Flexible connectivity**
- **The right size to fit your application**
- **An unbeatable price that includes free award-winning technical support**
- **AC powered or 24VDC models**

### Universal inputs

All SOLO Standard series controllers support 13 temperature input types and 5 analog input types, and with a few simple steps from the industry's best installation documentation, and your process will be up and running in no time.



Simple pushbutton navigation programming, or download the FREE software from our Website for programming and monitoring the SOLO controllers.

## Select the SOLO® standard controller that best fits your application

SOLO brand controllers offer you outstanding features at unbeatable prices:

- 4 standard DIN sizes with a dual 4-digit, 7-segment displays for Process Variable and Setpoint
- Dual output control for heating and cooling
- Built-in PID with Autotuning (AT) function for fast and easy startups
- Universal inputs, including T/C, RTD, and DC voltage, are standard on all controllers, mA and mV are standard on all SL models
- Flexible control modes to fit your process include PID, On/Off and Manual for all controllers and Ramp/Soak for SL models
- IP65 environmental rating (when mounted in appropriate enclosures)

Features	1/32 DIN SL4824	1/16 DIN SL4848	1/8 DIN SL4896	1/4 DIN SL9696
Display of PV & SP	Yes	Yes	Yes	Yes
RS-485, MODBUS RTU/ASCII	Yes	Yes	Yes	Yes
Two Separate Event Inputs	No	No	Yes	Yes
Dual Outputs for Heating & Cooling Loops	Yes	Yes	Yes	Yes
Available Alarms Groups	1	3	3	3
Auto Tuning Capability	Yes	Yes	Yes	Yes
Universal Inputs (T/C, RTD, mV & mA)	Yes	Yes	Yes	Yes
	<a href="#">go to page P5-10</a>	<a href="#">go to page P5-11</a>	<a href="#">go to page P5-12</a>	<a href="#">go to page P5-13</a>



# Modular Temperature Controllers

## SOLO<sup>®</sup> Modular Temperature Controllers

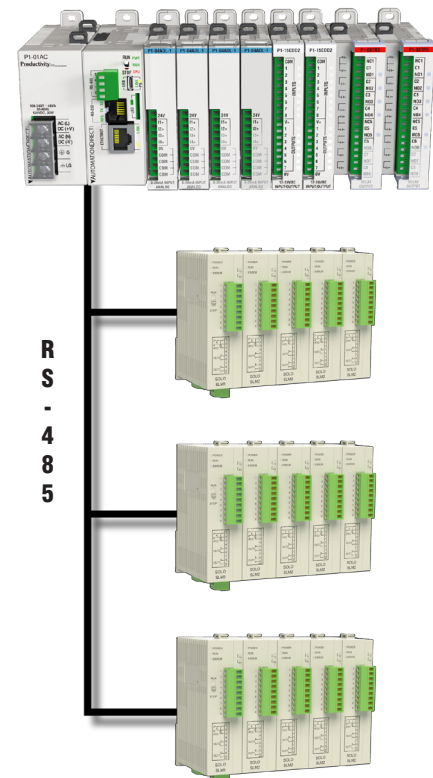
SOLO modular temperature controllers consist of one control module and up to seven expansion modules to support up to eight independent control loops. Each module accepts thermocouple, RTD, mA, mV, or voltage inputs and provide two outputs for alarming or PID, On/Off, Ramp/Soak, or manual control modes.



**\$79.00**  
SLM1-C

### Features

- Compact modular multi-loop temperature control system
- Up to eight temperature control loops
- PID, On/Off, Ramp/Soak, or manual control modes
- Process variable retransmission on current or voltage models
- 24 VDC operating voltage
- Voltage, current, voltage pulse, or relay outputs (depending on model)
- 12 alarm modes
- Additional relay output on all models
- Modbus ASCII/RTU communication via RS-485
- Free downloadable SL-SOFT configuration and monitoring software

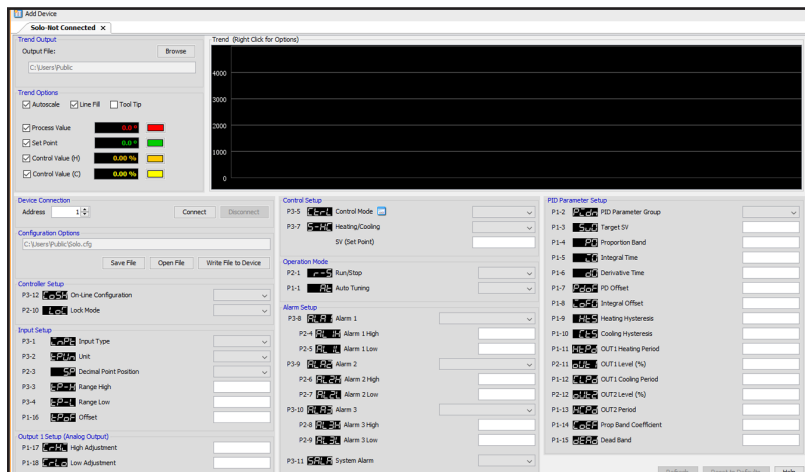


Use a PLC, HMI, or PC to collect data from the controllers and then have your program trigger events based on the values

# Simple Configuration and Control

## FREE configuration and monitoring software

That's right, FREE! Configuration and monitoring software (SL-SOFT, Version 3.0 downloadable from our Web site) allows you to configure each controller with ease and gives you data analysis capabilities for up to 16 units simultaneously.



**FREE software that's easy-to-use and intuitive, with a GUI that make setting up the SOLO series of temperature controllers a breeze.**  
(Download at <http://support.automationdirect.com/downloads.html>)

## Process control setup made easy

All units support RS-485 serial communications (up to 38.4K bps), which allows you to use the free configuration software [SL-SOFT] to configure and monitor multiple SOLO controllers using Modbus RTU or Modbus ASCII protocols. For even simpler setup, the controller can be configured manually with the user-friendly keypad on each unit.

## Collect and act on data

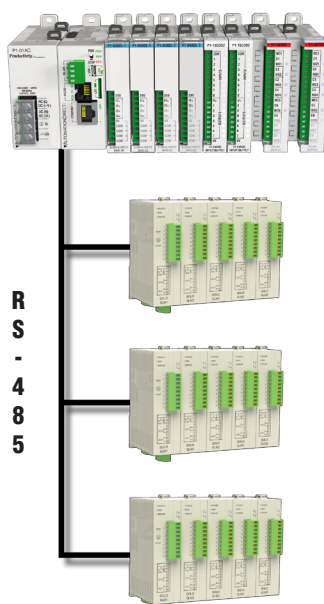
Using RS-485 communications, the SL-SOFT utility provides the ability to monitor and log historical data, using the built-in trending graph, from up to 16 devices and save it to a file.

## Connect to other hardware

The RS-485 communications of the SOLO Temperature Controller can also provide connection to any HMI, PC or PLC supporting industry-standard Modbus RTU or Modbus ASCII protocol. This allows you to collect, monitor and have your application react to data being read from the SOLO controllers.

### PLC Connection

Use a PLC to collect data from the controllers and then have your program trigger events based on the values



### HMI Connection

Use an operator interface to collect data and monitor your process.



### PC Connection

Use a PC to configure and monitor your SOLO controllers with SL-SOFT. Use the trending graph to monitor and log historical data.

