#### 1-800-633-0405

# **SOLO Standard Temperature Controllers**

#### Overview

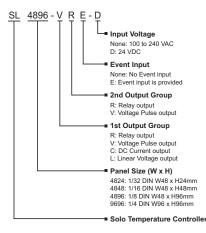
AutomationDirect's SOLO series includes single-loop dual-output temperature controllers that can control both heating and cooling simultaneously. There are four types of control modes: PID, ON/OFF, Ramp/ Soak and Manual. Depending upon the model of controller, the available outputs include relay, voltage pulse, current, and linear voltage. There are up to three alarm outputs available. (The SL4824 series supports only one alarm output.) Select from seventeen alarm types in the initial setting mode. SOLO controllers can accept various types of thermocouple, RTD, or analog inputs. SOLO controllers have a built-in RS-485 interface using Modbus slave (ASCII or RTU) communication protocol.

#### Features

- 1/32 DIN, 1/16 DIN, 1/8 DIN, or 1/4 DIN panel size
- 2 line x 4 character 7-segment LED display for Process value (PV): Red color, and Set Point (SV): Green color
- PID control with Autotune (AT) function
- Accepts eleven types of thermocouples, two types of Pt100 RTD temperature sensors, and DC mA, mV, and Volt signals
- Selectable between°F and °C for thermocouple or RTD inputs.
- 0°C to 50 °C operating temperature range
- Up to three alarm groups, each with seventeen available alarm types.
- Four possible control output options depending on model; Relay, Voltage Pulse, Current, and Linear Voltage.
- Baud rates up to 38.4K bps.
- Thermocouple and Platinum RTD sample rates at 400 ms per scan

- Analog sample rate at 150 ms per scan
- 64 levels of Ramp / Soak control
- Two optional Event Inputs available in 1/8 DIN and 1/4 DIN sizes
- UL, CUL, and CE agency approvals

#### SOLO Controller Part Number Key



	Specifications
Input Power Requirements	100 to 240 VAC 50 / 60 Hz or 24 VDC
Operation Voltage Range	AC: 85 VAC to 264 VAC or DC: 21.6 VDC to 26.4 VDC
Power Consumption	5 VA Max
Memory Protection	EEPROM 4K bit, number of writes 100,000
Control Mode	PID, ON/OFF, Ramp / Soak control or Manual
Input Accuracy	Less than ± 0.2% full scale (except thermocouple R, S, & B types) Max ± 3° (thermocouple R, S, & B types)
Vibration Resistance	10 to 55 Hz, 10 m/s2 for 10 min, each in X, Y and Z directions
Shock Resistance	Max. 300 m/s2, 3 times in each 3 axes, 6 directions
Ambient Temperature Range	32°F to 122°F (0°C to 50°C)
Storage Temperature Range	-4°F to 149°F (-20°C to 65°C)
Altitude	2000m or less
Relative Humidity	35% to 80% (non-condensing)
RS-485 Communication	Modbus slave ASCII / RTU protocol
Transmission Speed	2400, 4800, 9600, 19.2K, 38.4K bps
IP Rating	IP65: Complete protection against dust and low pressure spraying water from all directions. (inside suitable enclosure)
Agency Approvals	UL, CUL, CE (UL file number E311366)
Pollution Degree	Degree 2 - Normally, only non-conductive pollution occurs. Temporary conductivity caused by condensation is to be expected
Input Types	
Thermocouple*	K, J, T, E, N, R, S, B, L, U, TXK (400 ms per scan)
Platinum RTD	3-wire Pt100, JPt100 (400 ms per scan)
• Analog	0-50 mV, 0-5V, 0-10V, 0-20 mA, 4-20 mA (sinking) (150 ms per scan)**
Control Output Options	
• Relay (R)	SL4824: SPST max. resistive load 3A @ 250 VAC SL4848: SPST max. resistive load 5A @ 250 VAC SL4896, SL9696: SPDT max. resistive load 5A @ 250 VAC SL4824: SPST max. resistive load 3A @ 30 VDC SL4848: SPST max. resistive load 5A @ 30 VDC SL4896, SL9696: SPDT max. resistive load 5A @ 30 VDC
• Voltage Pulse (V)	DC 14V Max, output current 40mA Max
• Current (C)	DC 4-20 mA output (sourcing) (Load resistance: Max 600Ω)
• Linear Voltage (L)	DC 0-10V (Load resistance Min 1KΩ)
*Note: Use only ungrounded thermocouples. ** Analog input impedance: 1.8MΩ	

# SOLO Standard Temperature Controller Selection Guide

Series		Part Number	Price	Dimensions	Display	Input Voltage	Control Output 1	Control Output 2	Event Inputs	Alarm Outputs	RS-485 Port	
		<u>SL4824-RR</u>	\$114.00			100 - 240 VAC	Relay - 3A, SPST		-			
	<u>SL4824-VR</u>	\$114.00			100 - 240 VAC	Voltage Pulse						
	1.22	SL4824-CR	\$114.00	W - 48mm	Two 4-digit	100 - 240 VAC	Current	-				
SL4824		SL4824-LR	\$114.00	H - 24mm D - 103mm (1/32 DIN)		PV: 7mm red SV: 6mm	100 - 240	Linear Voltage	- Relay - 3A, SPST		Control Output 2 can be used as Alarm 1	
		SL4824-RR-D	\$114.00		green	VAC 24 VDC	Relay - 3A, SPST	-				
		<u>SL4824-VR-D</u>	\$114.00			24 VDC	Voltage Pulse					
		SL4824-CR-D	\$114.00			24 VDC	Current					
		<u>SL4848-RR</u>	\$127.00			100 - 240 VAC	Relay - 5A, SPST					
		<u>SL4848-VR</u>	\$127.00			100 - 240 VAC	Voltage Pulse	1	N/A			
		SL4848-CR	\$127.00			100 - 240 VAC	Current			Alarm 1 and Alarm 2 are 3A, SPST		
		SL4848-LR	\$127.00			100 - 240	Linear Voltage	- Relay - 5A, SPST		Relays with a shared common. Control Output 2 can be used as Alarm 3		
	560ml Accordent	SL4848-RR-D	\$127.00	W - 48mm H - 48mm	Two 4-digit PV: 7mm red	VAC 24 VDC	Relay - 5A, SPST	Voltage				
L4848	1000	<u>SL4848-VR-D</u>	\$127.00	D - 90mm (1/16 DIN)	SV: 7mm green	24 VDC	Voltage Pulse					
		SL4848-CR-D	\$127.00	- (1/10 Dill) grei		24 VDC	Current					
		<u>SL4848-VV</u>	\$127.00			100 - 240 VAC	Voltage Pulse		Voltage Pulse	Alarm 1 and Alarm 2 are 3A, SPST Relays with a shared common.		
		SL4848-CV	\$127.00			100 - 240 VAC	Current				Yes	
		<u>SL4848-LV</u>	\$127.00			100 - 240 VAC	Linear Voltage					
	ditte and	SL4896-RRE	\$138.00			100 - 240	Relay - 5A, SPDT				-	
	~ SOLO 4554	SL4896-VRE	\$138.00	W 19mm Two 1 digit		VAC 100 - 240	Voltage Pulse	-				
SL4896		SL4896-CRE	\$138.00	W - 48mm H - 96mm	Two 4-digit PV: 10mm red	VAC 100 - 240	-	-				
6L4090				D - 92mm SV: 10mm VAC Current								
		<u>SL4896-LRE</u>	\$138.00	(1/0 2111)	groon	VAC	Linear Voltage	_		Alarm 1 and Alarm 2		
	_	<u>SL4896-RRE-D</u>	\$138.00			24 VDC	Relay - 5A, SPDT	Relay - 5A, SPDT		are 3A, SPST Relays. Control Output 2 can		
		SL9696-RRE	\$163.00			100 - 240 VAC	Relay - 5A, SPDT		Event 1	be used as Alarm 3		
		SL9696-VRE	\$163.00			100 - 240 VAC	Voltage Pulse		/ Event 2			
		SL9696-CRE	\$163.00			100 - 240 VAC	Current		2			
	* 700.0	SL9696-LRE	\$163.00	W - 96mm H - 96mm	Two 4-digit PV: 20mm red	100 - 240 VAC	Linear Voltage	-				
SL9696		SL9696-RRE-D	\$163.00	D - 95mm S	SV: 13mm	24 VDC	Relay - 5A, SPDT					
	SOLD save	SL9696-VVE	\$163.00	(1/4 DIN)	green	100 - 240 VAC	Voltage Pulse		1		1	
		SL9696-CVE	\$163.00			100 - 240	Current	Voltage		Alarm 1 and Alarm 2		
		SL9696-LVE	\$163.00			VAC 100 - 240 VAC	Linear Voltage	Pulse		are 3A, SPST Relays		

EVENT2 input is a normally open contact input that switches the control parameter group between two control parameter groups based on the state of EVENT2. If the contact is open, the primary control parameter group is used for all parameters and outputs. If the contact is closed, the secondary control parameter group is used for all parameters and outputs. Each temperature setting value has individual control parameters.

Click on the thumbnail or go to <u>https://www.automationdirect.com/VID-PS-0002</u> for a short introductory video on the SOLO Temperature Controllers.



# SOLO Standard Temperature Controller Selection Guide, continued

#### **Available Input Types**

All SOLO temperature controllers support these input types.

Thermocouple Type and Range*					
Input Temperature Sensor Type	Temperature Range				
Thermocouple TXK type	-328 to 1472°F (-200 to 800°C)				
Thermocouple U type	-328 to 932°F (-200 to 500°C)				
Thermocouple L type	-328 to 1562°F (-200 to 850°C)				
Thermocouple B type	212 to 3272°F (100 to 1800°C)				
Thermocouple S type	32 to 3092°F (0 to 1700°C)				
Thermocouple R type	32 to 3092°F (0 to 1700°C)				
Thermocouple N type	-328 to 2372°F (-200 to 1300°C)				
Thermocouple E type 32 to 1112°F (0 to 600°C)					
Thermocouple T type -328 to 752°F (-200 to 400°C)					
Thermocouple J type -148 to 2192°F (-100 to 1200°C					
Thermocouple K type	-328 to 2372°F (-200 to 1300°C)				
*Note: Use only ungrounded thermocouple	*Note: Use only ungrounded thermocouples.				

RTD Type and Range			
Input Temperature Sensor Type Temperature Range			
Platinum Resistance (Pt100)	-328 to 1112°F (-200 to 600°C)		
Platinum Resistance (JPt100)	-4 to 752°F (-20 to 400°C)		

Voltage Input Type and Input Range				
Voltage Input Type Engineering Range				
0~50mV Analog Input	-999 to 9999			
OV~1OV Analog Input	-999 to 9999			
OV~5V Analog Input	-999 to 9999			

Current Input Type and Range				
Current Input Type Engineering Range				
4~20mA Analog Input	-999 to 9999			
0~20mA Analog Input	-999 to 9999			

User Configurable Output Options				
Control Output 1 Control Output 2				
Heating	(Alarm 1)			
Cooling	(Alarm 1)			
Heating	Cooling			
Cooling	Heating			

Mounting Clips								
Series	Part Number	Pkg. Qty.	Price					
SL4824	SL-CLP-1	8	\$12.00					
SL4848								
SL4896	SL-CLP-2	20	\$9.00					
SL9696								

## **SOLO® Basic Temperature Controllers**



## Choose from 6 models

#### **SOLO Basic Series Controllers**

The economical SOLO Basic series of temperature process controllers offer a cost effective solution for users requiring a simple temperature control system without having to pay for unnecessary features. This single loop temperature controller can control a heating or cooling process using relay, voltage pulse or 4 to 20 mA current outputs. Models with two alarm outputs can be configured to use one of the alarm outputs as a second control output allowing both heating and cooling control or two stage heating or cooling.

SOLO Basic series support three control modes: PID, ON/OFF, and Manual.

With the SOLO® Basic series, you get:

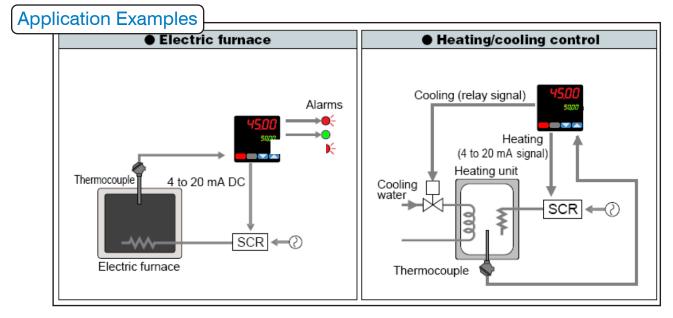
- Auto Tuning (AT) function with PID control
- 1/16 DIN panel size
- Single loop heating and/or cooling control at an unbelievable low price
- Includes free award-winning technical support

#### Thermocouple and RTD inputs

All SOLO Basic series controllers support 15 temperature input types, and with a few simple steps from the industry's best installation documentation, and your process will be up and running in no time.



Simple pushbutton navigation programming.



### **SOLO® Standard Process and Temperature Controllers**



# Choose from 30 models

#### **SOLO Standard Series Controllers**

The powerful SOLO® Standard series of temperature process controllers take a signal from a temperature device, such as a thermocouple or RTD, or from a pressure/ flow/ level sensor, and maintain a setpoint using an output signal (relay, voltage pulse, current, or linear voltage depending on model). SOLO Standard series support four control modes: PID, ON/OFF, Ramp/Soak and Manual.

With the SOLO® Standard series, you get:

- Precise control
- Flexible connectivity
- The right size to fit your application
- An unbeatable price that includes free award-winning technical support
- AC powered or 24VDC models

Universal inputs

All SOLO Standard series controllers support 13 temperature input types and 5 analog input types, and with a few simple steps from the industry's best installation documentation, and your process will be up and running in no time.

Individual Process Variable Display	//////////////////////////////////////	Dual 4-digit, 7-segment
Individual Set	"86 <u>8,8</u> [	displays
Point Display Individual Autotuning and Output LEDs	SV AT OUTE OUTZ AMAR ALM2 AMB -Y C SET SOLO 3696 VAUTOMATICADINECT	Selectable LEDs for <sup>O</sup> F, <sup>O</sup> C and 3 individual alarm LEDs

Simple pushbutton navigation programming, or download the FREE software from our Website for programming and monitoring the SOLO controllers.

## Select the $\boldsymbol{SOLO}^{\text{s}}$ standard controller that best fits your application

SOLO brand controllers offer you outstanding features at unbeatable prices:

- 4 standard DIN sizes with a dual 4-digit, 7-segment displays for Process Variable and Setpoint
- Dual output control for heating and cooling
- Built-in PID with Autotuning (AT) function for fast and easy startups

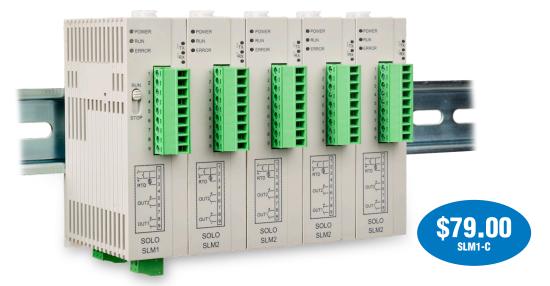
- Universal inputs, including T/C, RTD, and DC voltage, are standard on all controllers, mA and mV are standard on all SL models
- Flexible control modes to fit your process include PID, On/Off and Manual for all controllers and Ramp/Soak for SL models
- IP65 environmental rating (when mounted in appropriate enclosures)

Features	1/32 DIN SL4824	1/16 DIN SL4848	1/8 DIN SL4896	1/4 DIN SL9696
Display of PV & SP	Yes	Yes	Yes	Yes
RS-485, MODBUS RTU/ASCII	Yes	Yes	Yes	Yes
Two Separate Event Inputs	No	No	Yes	Yes
Dual Outputs for Heating & Cooling Loops	Yes	Yes	Yes	Yes
Available Alarms Groups	1	3	3	3
Auto Tuning Capability	Yes	Yes	Yes	Yes
Universal Inputs (T/C, RTD, mV & mA)	Yes	Yes	Yes	Yes
	go to page P5-10	go to page PS-11	go to page PS-12	go to page PS-13

### **Modular Temperature Controllers**

### **SOLO**<sup>®</sup> Modular Temperature Controllers

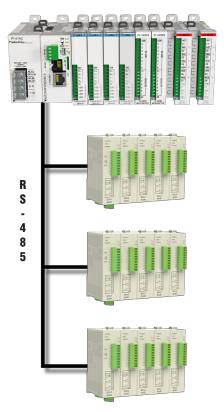
SOLO modular temperature controllers consist of one control module and up to seven expansion modules to support up to eight independent control loops. Each module accepts thermocouple, RTD, mA, mV, or voltage inputs and provide two outputs for alarming or PID, On/Off, Ramp/Soak, or manual control modes.



#### **Features**

- Compact modular multi-loop temperature control system
- Up to eight temperature control loops
- PID, On/Off, Ramp/Soak, or manual control modes
- Process variable retransmission on current or voltage models
- 24 VDC operating voltage
- Voltage, current, voltage pulse, or relay outputs (depending on model)
- 12 alarm modes
- Additional relay output on all models
- Modbus ASCII/RTU communication via RS-485
- Free downloadable SL-SOFT configuration and monitoring software





Use a PLC, HMI, or PC to collect data from the controllers and then have your program trigger events based on the values

## Simple Configuration and Control

#### FREE configuration and monitoring software

That's right, FREE! Configuration and monitoring software (SL-SOFT, Version 3.0 downloadable from our Web site) allows you to configure each controller with ease and gives you data analysis capabilities for up to 16 units simultaneously.

Solo-Not Connected ×					
	Trend (Right Click	or options)			
C:Wsers/Public	0.000				
C: Users (vubic	4000				
Frend Options					
Autoscale Line Fill Tool Tip	3000				
Process Value	2000				
Set Point 0.0 °	1000				
Control Value (H) 0.00 %					
Control Value (C)					
Address 1.0	Connect Disconnect	P3-5 Control Mode	×	PID Parameter Setup P1-2 PID Parameter Group	
		P3-7 Heating/Cooling	· · ·	P1-3 Target SV	
Configuration Options		SV (Set Point)	¥	P1-4 Proportion Band	
C:\Users\Public\Solo.cfg		ST (SECFORT)			
Save File Open	n File Write File to Device	Operation Mode			
Controller Setup		P2-1 Run/Stop		P1-6 Derivative Time	
P3-12 On-Line Configuration		P1-1 Auto Tuning	¥	P1-7 PD Offset	
P2-10 Lock Mode	~	Alarm Setup		P1-8 Integral Offset	
rout Setup		P3-8 Alarm 1	×	P1-9 Heating Hysteresis	
P3-1 Input Type		P2-4 Alarm 1 High		P1-10 Cooling Hysteresis	
P3-2 Unit		P2-5 Alarm 1 Low		P1-11 OUT1 Heating Period	
P2-3 Decimal Point Position		P3-9 Alarm 2	×	P2-11 OUT1Level (%)	
P3-3 PP-H Range High		P2-6 Alarm 2 High		P1-12 OUT1 Cooling Period	
P3-4 Range Low		P2-7 Real Alarm 2 Low		P2-12 OUT2 Level (%)	
P1-16 EPEE Offset		P3-10 Alarm 3	v	P1-13 OUT2 Period	
		P2-8 Alarm 3 High		P1-14 Prop Band Coefficient	
Dutput 1 Setup (Analog Dutput) P1-17 High Adjustment		P2-9 Alarm 3 Low		P1-15 Dead Band	

FREE software that's easy-to-use and intuitive, with a GUI that make setting up the SOLO series of temperature controllers a breeze. (Download at http://support.automationdirect.com/downloads.html)

# Process control setup made easy

All units support RS-485 serial communications (up to 38.4K bps), which allows you to use the free configuration software [SL-SOFT] to configure and monitor multiple SOLO controllers using Modbus RTU or Modbus ASCII protocols. For even simpler setup, the controller can be configured manually with the user-friendly keypad on each unit.

#### Collect and act on data

Using RS-485 communications, the SL-SOFT utility provides the ability to monitor and log historical data, using the built-in trending graph, from up to 16 devices and save it to a file.

#### Connect to other hardware

The RS-485 communications of the SOLO Temperature Controller can also provide connection to any HMI, PC or PLC supporting industry-standard Modbus RTU or Modbus ASCII protocol. This allows you to collect, monitor and have your application react to data being read from the SOLO controllers.

#### **PLC Connection**

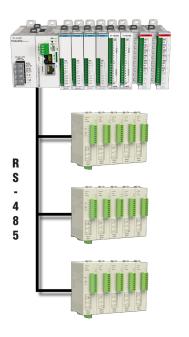
Use a PLC to collect data from the controllers and then have your program trigger events based on the values

#### **HMI** Connection

Use an operator interface to collect data and monitor your process.

#### **PC** Connection

Use a PC to configure and monitor your SOLO controllers with SL-SOFT. Use the trending graph to monitor and log historical data.







**Process Control**