

# Dold BH5928 Series – 2-Channel Emergency Stop and Safety Gates with Delay



**BH5928-92-61-24-1**

Designed to protect people and machines in applications with E-stop buttons and safety gates. One or two channels can be monitored with time-delay function.

- Three time-delay options with potentiometer adjustment
- Single and 2-channel operation
- Output: 3 N.O. contacts with delay, 2 N.O. instantaneous contacts, 1 N.C. instantaneous contact
- Line fault detection for **ON** button, when connected to S33-S34
- Manual restart with button on S33-S34 or automatic restart with jumper between S13-S14
- Can be wired with or without cross-fault monitoring in the E-stop loop
- LED indicators for power and state of operation

| Safety Relays      |          |                         |         |  |                  |
|--------------------|----------|-------------------------|---------|--|------------------|
| Part Number        | Price    | Marking Type            | Voltage | Outputs  | Time Delay       |
| BH5928-92-61-24-1  | \$201.00 | 2-channel E-STOP / GATE | 24 VDC  | 3 N.O. time delay positive guided safety contacts,       | 0.1 to 1 second  |
| BH5928-92-61-24-5  | \$201.00 | 2-channel E-STOP / GATE | 24 VDC  | 2 N.O. instantaneous positive guided safety contacts and | 0.5 to 5 seconds |
| BH5928-92-61-24-30 | \$201.00 | 2-channel E-STOP / GATE | 24 VDC  | 1 N.C. instantaneous monitoring contact                  | 3 to 30 seconds  |

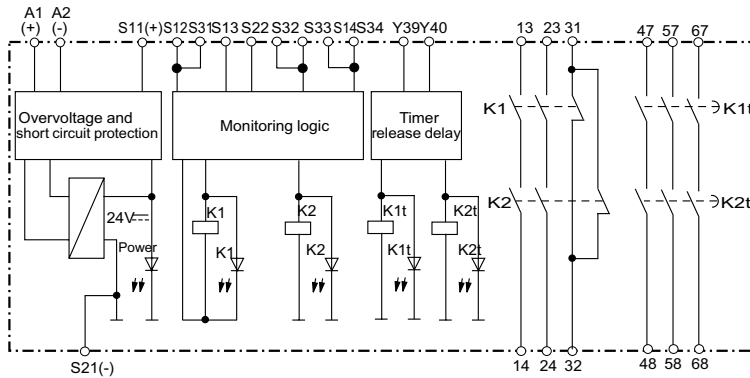
| Safety Data – Values per EN ISO 13849-1              |                             |
|--|-----------------------------|
| Category   | 4 according to EN 954-1     |
| Performance level                                    | PLe according to EN 13849-1 |
| MTTF <sub>d</sub>                                    | >240.5 years                |
| DC <sub>avg</sub>                                    | 99%                         |
| Safety Data – Values per IEC/EN 62061 / IEC/EN 61508 |                             |
| SIL CL   | 3 per IEC/EN 62061          |
| SIL  | 3 per IEC/EN 61508          |
| HFT (Hardware Failure Tolerance)                     | 1                           |
| DC <sub>avg</sub>                                    | 99%                         |
| SFF  | 99.9%                       |
| PFHD   | 1.94E-10 h <sup>-1</sup>    |

| Two-Hand Controllers Safety Relay Specification Table |   |
|---|---|
| General Specifications                                |   |
| Temperature   | Storage: -25°C to 85°C (-13°F to 185°F) Operating: -15°C to 55°C (5°F to 131°F)   |
| Altitude  | < 2,000 meters  |
| Vibration Resistance                                  | Amplitude: 0.35mm, Frequency: 10 to 55 Hz (IEC/EN 60-068-2-6)   |
| Degree of Protection                                  | Per IEC/EN 60 529. Housing: IP40; Terminals IP20  |
| Housing   | UL 94V-0 Thermoplastic; Din mount 35 mm x 7.5 mm  |
| Weight  | 400 g (14.11 oz.)   |
| Agency Approvals and Standards                        | cULus file E107778, CE, RoHS  |
| Terminal Designation per EN 50 005                    | 1x4 mm <sup>2</sup> solid or 1 x 2.5 mm <sup>2</sup> stranded ferruled (isolated) or 2 x 1.5 mm <sup>2</sup> stranded ferruled (isolated) DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm <sup>2</sup> stranded ferruled DIN 46 228-1/-2/-3 |
| Wire Connections                                      |   |
| Wire Fixing   | Box terminal with wire protection   |
| Input Specifications                                  |   |
| Nominal Voltage                                       | 24VDC   |
| Voltage Range   | At 10% residual ripple: DC: 0.9 to 1.1 U <sub>N</sub><br>At 48% residual ripple: DC: 0.8 to 1.1 U <sub>N</sub>  |
| Maximum Consumption                                   | DC approx. 3.5W   |
| Minimum Off-time                                      | 1.0 second  |
| Short Circuit Protection                              | Internal with PTC (Positive Temperature Coefficient resistor)   |
| Overvoltage Protection                                | Internal VDR (Voltage Dependent Resistor)   |
| Output Specifications                                 |   |
| Electrical Contact Life                               | To DC 13 at 2A, DC 24V: >1.5 x 10 <sup>6</sup> switching cycles<br>To AC 15 at 2A, 230VAC: 10 <sup>6</sup> switching cycles IEC/EN 60 947-5-1   |
| Mechanical Life                                       | 10 x 10 <sup>6</sup> switching cycles   |
| Contact Type  | 2 N.O. positively driven and 1 N.C. relay contacts, and 3 N.O. positively driven relay contacts with delay. (N.O. contacts are safety contacts)   |
| Operate Delay   | Operate delay typ at U <sub>N</sub> ; manual start: 40 ms; automatic start: 500 ms;   |
| Release Delay   | Release delay typ at U <sub>N</sub> ; Disconnecting supply: 40 ms; Disconnecting S12, S22, S31 and S32: 15ms  |
| Repeat Accuracy                                       | ±1% of setting value  |
| Nominal Output Voltage                                | AC: 250V; DC: See continuous current limit curve in manual.   |
| Thermal Current (I <sub>th</sub> )                    | Max. 5A, See continuous current limit curve in manual.  |
| Switching of Low Loads                                | ≥100 mV; (contacts with 5μ Au) ≥ 1 mA   |
| Short Circuit Strength                                | Max. fuse rating: 6 A gL (IEC/EN 60 947-5-1); Line circuit breaker C 8 A  |
| Switching Capacity                                    | AC 15: N.O. contacts: 3A/230V; N.C. contacts: 2A/230VAC; DC 13: N.O. contacts: 5A/24VDC; ON: 0.4s, OFF: 9.6 s   |
| Switching Frequency                                   | Max. 1200 switching cycles/hr, with manual restart and short release delay time   |
| Indicator Contact                                     | DC 13: N.C. contact: 2A/24VDC   |

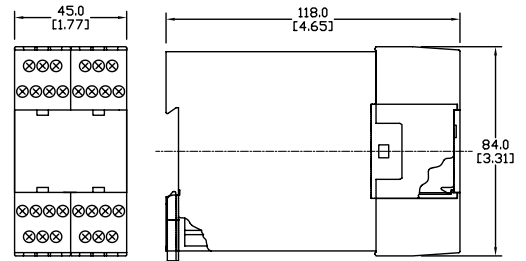
# Dold BH5928 Series – 2-Channel Emergency Stop and Safety Gates with Delay

## Wiring

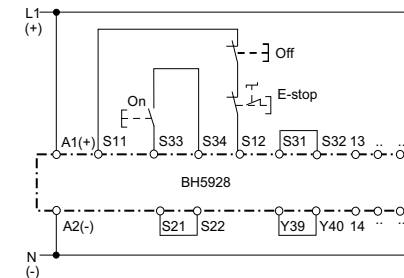
### BH5928 Block Diagram



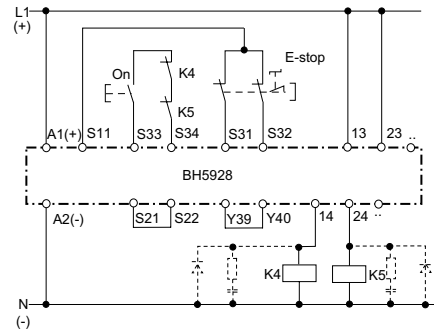
## Dimensions mm(in)



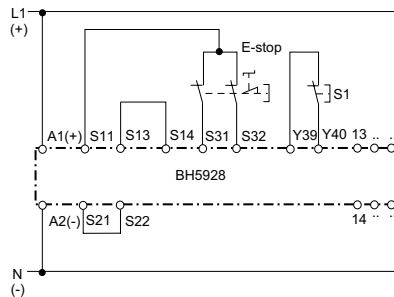
## Applications



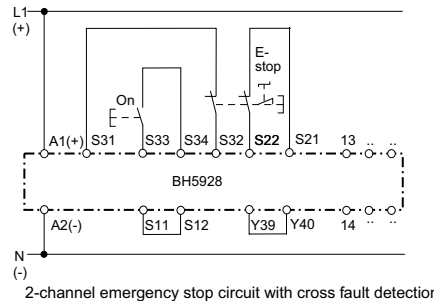
Single channel emergency stop circuit. This circuit does not have any redundancy in the emergency-stop control circuit.



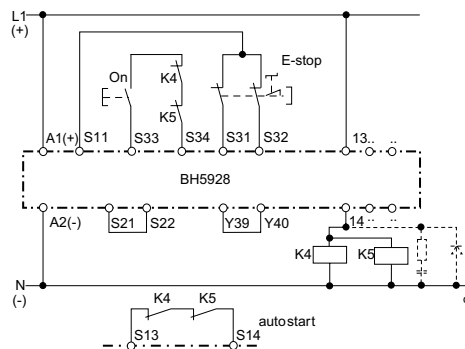
Contact reinforcement by external contactors, 2-channel controlled. The output contacts can be reinforced by external contactors with positive guided contacts for switching currents > 5 A. Functioning of the external contactors is monitored by looping the N.C. contacts into the closing circuit (terminals S13-S14 or S33-S34)



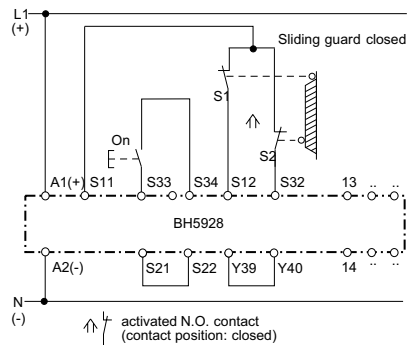
2-channel emergency stop circuit without cross fault monitoring autostart and interruption of time by S1



2-channel emergency stop circuit with cross fault detection



Contact reinforcement by external contactors controlled by one contact path. S33 - S34 must be opened.



2-channel safety gate monitoring

**\*Note: When switching inductive loads, surge suppressors are recommended.**

# Dold LG5929 Extension Module



Additional contacts for emergency-stop modules and safety gate monitors.

- 1-channel or 2-channel connection
- LED indication for operation
- Output: 5 N.O. and 1 N.C. contacts

| Safety Data – Values per EN ISO 13849-1             |   |
|---|---|
| Category  | 4 according to EN 954-1                 |
| Performance level                                   | PL <sub>e</sub> according to EN 13849-1 |
| MTTF <sub>d</sub>                                   | >100 years                              |
| DC <sub>avg</sub>                                   | 99%                                     |
| Safety Data – Values per IEC/EN 62061 /IEC/EN 61508 |   |
| SIL CL  | 3 per IEC/EN 62061                      |
| SIL   | 3 per IEC/EN 61508                      |
| HFT (Hardware Failure Tolerance)                    | 1                                       |
| DC <sub>avg</sub>                                   | 99%                                     |
| SFF   | 99.7%                                   |
| PFH <sub>D</sub>                                    | 4.68E-10 h <sup>-1</sup>                |

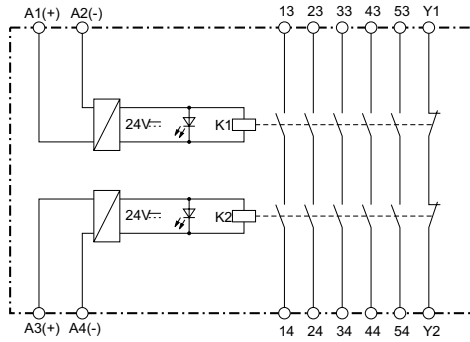
| Safety Relays Selection Chart |         |                               |            |               |
|-------------------------------|---------|-------------------------------|------------|---------------|
| Part Number                   | Price   | Marking Type                  | Voltage    | Outputs       |
| LG5929-60-100-61              | \$96.00 | Safety relay extension module | 24 VAC/VDC | 5 N.O./1 N.C. |

| Safety Relay Extension Module Specification Table          |   |
|--|---|
| <b>General Specifications</b>                              |   |
| <b>Temperature</b>   | Storage: -25°C to 85°C (-13°F to 185°F) Operating: -15°C to 55°C (5°F to 131°F)   |
| <b>Altitude</b>  | < 2,000 meters  |
| <b>Vibration Resistance</b>                                | Amplitude: 0.35mm, Frequency: 10 to 55 Hz (IEC/EN 60-068-2-6)   |
| <b>Degree of Protection</b>                                | Per IEC/EN 60 529. Housing: IP40; Terminals IP20  |
| <b>Housing</b>   | UL 94V-0 Thermoplastic; Din mount 35 mm x 7.5 mm  |
| <b>Weight</b>  | 205g (7.23 oz.)   |
| <b>Agency Approvals and Standards</b>                      | CSA, cULus file E107778, CE, RoHS, TUV  |
| <b>Terminal Designation per EN 50 005 Wire Connections</b> | 1x4 mm <sup>2</sup> solid or 1 x 2.5 mm <sup>2</sup> stranded ferruled (isolated) or 2 x 1.5 mm <sup>2</sup> stranded ferruled (isolated) DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm <sup>2</sup> solid per DIN 46 228-1/-2/-3 /-4 |
| <b>Wire Fixing</b>   | Plus-minus terminal screws M3.5 box terminals with wire protection or cage clamp terminals.   |
| <b>Input Specifications</b>                                |   |
| <b>Nominal Voltage</b>                                     | 24V AC/DC   |
| <b>Voltage Range</b>                                       | AC: 0.85 to 1.1 U <sub>N</sub><br>At 10% residual ripple: 0.9 to 1.1 U <sub>N</sub> ; At 48% residual ripple: 0.85 to 1.1 U <sub>N</sub>  |
| <b>Maximum Consumption</b>                                 | 24VAC/DC: 1.8VA   |
| <b>Nominal Frequency</b>                                   | 50 to 60 Hz   |
| <b>Control Current</b>                                     | Control current typ. at 24V over 2 relays: 75 mA  |
| <b>Overvoltage Protection</b>                              | Internal VDR (Voltage Dependent Resistor)   |
| <b>Output Specifications</b>                               |   |
| <b>Electrical Contact Life</b>                             | To AC15 at 2 A,230V: 10 <sup>5</sup> switching cycles IEC/EN 60 947-5-1   |
| <b>Mechanical Life</b>                                     | 20 x 10 <sup>6</sup> switching cycles   |
| <b>Contact Type</b>  | 5 N.O. positively driven and 1 N.C. relay contacts ( <b>N.O. contacts are safety contacts</b> )   |
| <b>Operate/Release Time</b>                                | Operate typ at U <sub>N</sub> : 20 ms.; Release typ at U <sub>N</sub> : 35 ms.  |
| <b>Nominal Output Voltage</b>                              | 250VAC  |
| <b>Thermal Current (I<sub>th</sub>)</b>                    | Max. 5A per contact. See continuous current limit curve in installation manual.   |
| <b>Short Circuit Strength</b>                              | Max fuse rating:10A gl (IEC/EN 60 9470-5-1); Line circuit breaker: B6A  |
| <b>Switching Capacity IEC/EN 60 947-5-1</b>                | AC 15: N.O. contacts: 3A/230V; N.C. contacts: 2A/230VAC<br>DC 13: N.O. contacts: 4A/24V; N.C. contacts: 4A/24VDC; N.O. contact: 8A/24V >25x10 <sup>3</sup><br>ON: 0.4s, OFF: 9.6s   |
| <b>Switching Frequency</b>                                 | Max. 1,200 switching cycles/hr  |

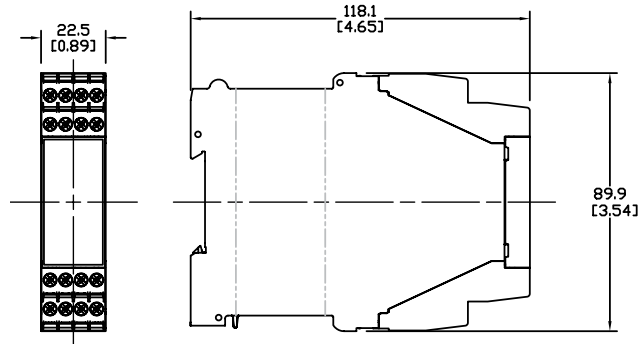
# Dold LG5929 Extension Module

## Wiring

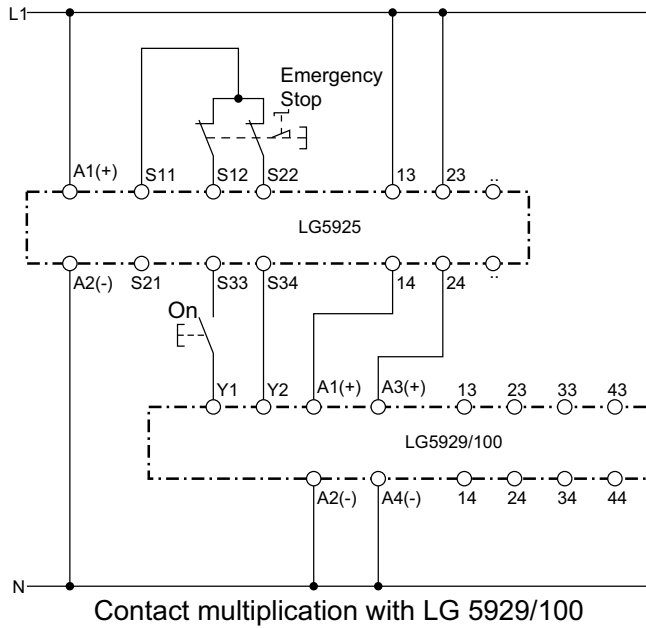
LG5929 Block Diagram



## Dimensions mm [in]



## Applications



**Note:** This is a representative drawing. Depending on the LG5925 safety relay you select, different voltage sources may be required.

**\*Note:** When switching inductive loads, surge suppressors are recommended.

# Safety Products



***Warning: Safety products sold by AutomationDirect are Safety components only. The purchaser/installer is solely responsible for the application of these components and ensuring all necessary steps have been taken to assure each application and use meets all performance and applicable safety requirements and/or local, national and/or international safety codes as required by the application. AutomationDirect cannot certify that our products, used solely or in conjunction with other AutomationDirect or other vendors' products, will assure safety for any application. Any person using or applying any products sold by AutomationDirect is responsible for learning the safety requirements for their individual application and applying them, and therefore assumes all risks, and accepts full and complete responsibility, for the selection and suitability of the product for their respective application.***

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