

# Bus Couplers - PX-TCP1

PX-TCP1 \$347.00



The PX-TCP1 Modbus TCP Server Bus Coupler allows connection of up to 64 terminals per assembly, 255 terminals total, in a Modbus TCP network. The PX-TCP1 communicates using high-level Modbus commands and supports 512 bytes of input data and 512 bytes of output data.

The PX-TCP1 includes one RJ45 Ethernet 10/100 Base-T port for connection to a Modbus client.

PX-TCP1 I/O Bus Specifications	
Supply Power for I/O Bus	24VDC (-15%/+20%)
Input Current from Power Supply	70mA + (total I/O bus current) / 4
Recommended Fuse	10A Max
I/O Bus Current Supply	1000mA Max
Number of Bus Terminals Supported	64 per assembly, 255 w/ I/O Bus Expansion (based on power budget)
Number of Discrete Inputs/Outputs	1020 Inputs and 1020 Outputs with 255 terminals
Number of Analog Inputs/Outputs	128 total
Maximum Number of Data Bytes*	512 Input Bytes and 512 Output Bytes

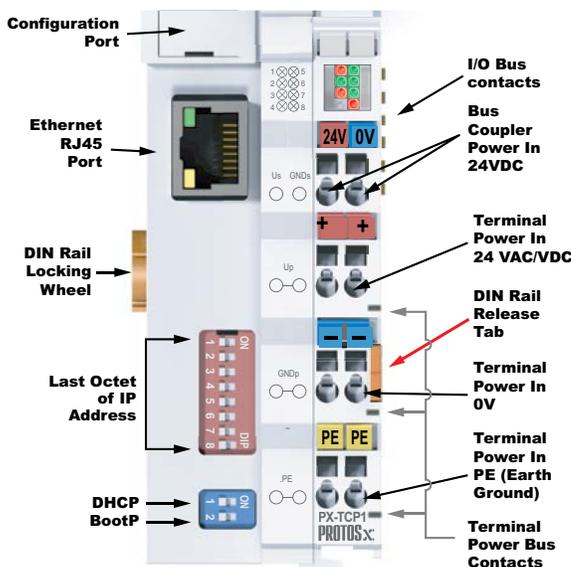
\* Total number of terminals cannot exceed 512 input bytes and 512 output bytes.

PX-TCP1 Terminal Power Bus Specifications	
Supply Power for Terminal Bus	24 VAC/VDC
Maximum Current	10A
Number of Power Contacts	3 (+24 VAC/VDC, 0V, PE)

PX-TCP1 Modbus Port Specifications	
Configuration	DIP switches and PX-CFGSW software
Protocol	Modbus TCP
Data Transfer Rates	10/100 Mbaud
Maximum Cable Length	100m between Coupler and switch
Connector Type	Ethernet, RJ45
Recommended Cable	Shielded, Twisted Pair, Cat5e

General Specifications	
Operating Temperature	32° to 131°F (0° to 55 °C)
Storage Temperature	-13° to 185°F (-25° to 85 °C)
Relative Humidity	5% to 95%, non-condensing
Environment Air	No corrosive gases permitted
Mounting/Orientation Restrictions	35mm DIN rail/None
Vibration	Conforms to EN 60068-2-6
Shock	Conforms to EN 60068-2-27
Noise Immunity	Conforms to EN 61000-6-2
Protection Class	IP20
Weight	100g (3.5 oz)
Dimensions (WxHxD)	44mm x 100mm x 66.4 mm (1.73 in x 3.94 in x 2.61 in)
Agency Approvals*	UL/cUL File No. E157382, CE

\* To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page.



**IMPORTANT!**



**Hot-Swapping Information**  
 Note: This device cannot be Hot Swapped.

# Bus Couplers - PX-TCP1

## Configuration Port

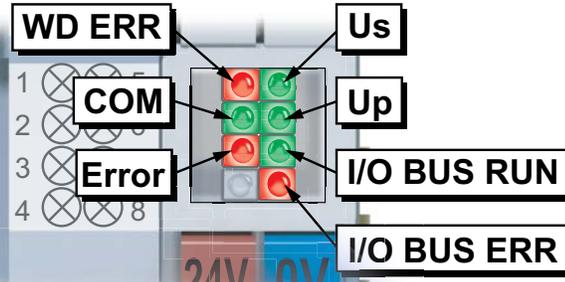


The Service Port connector is located under the flip-cover shown. This port is used for communication with the software configuration tool. The software configuration tool autoconfigures the Modbus addresses of the I/O terminals and the interface allows the user to:

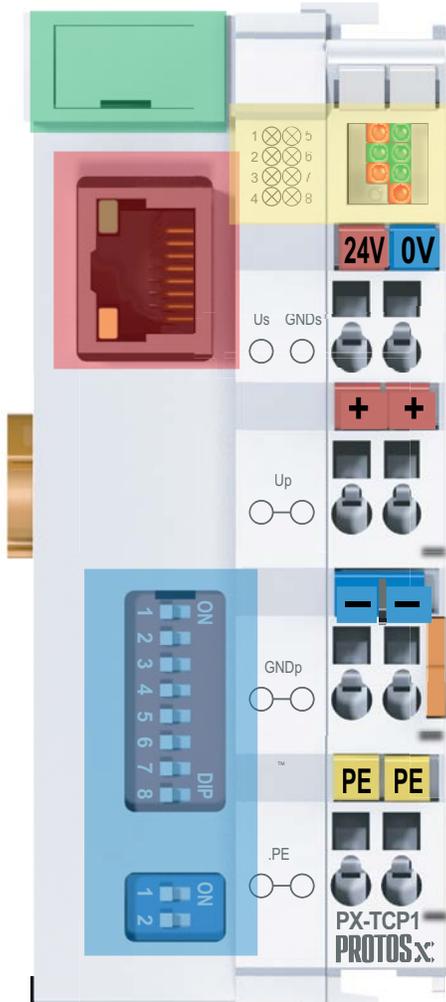
- Run the configurator
- View the configured Modbus addresses
- Modify the baud rate
- Reboot the coupler
- Change the Modbus offset
- Configure first three octets of the IP address
- Disable or modify Watchdog timer

Requires cable PX-USB-232, with a USB type A connector for the PC and a 4-pin custom micro connector for the Bus Coupler. Works with PX-CFGSW configuration software.

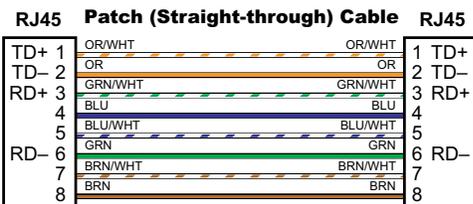
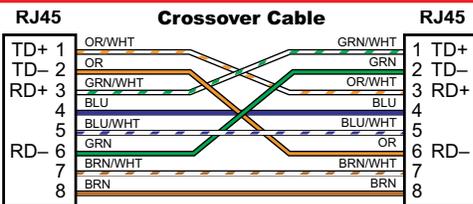
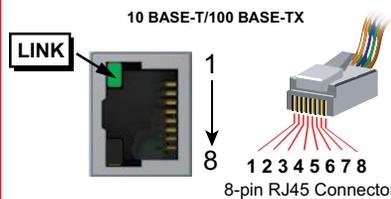
## Status LEDs



LED Descriptions		
LED	Status: ON	Status: OFF
<b>Red LED 1: WD ERR</b>	Watchdog error	Watchdog is active after first Modbus write
<b>Green LED 2: COM</b>	Ethernet data is active (On or Flashing)	No data being received
<b>Red LED 3: ERROR</b>	Flashing: waiting for IP address if set to DHCP or BootP	No error
<b>Green LED 4: RTE</b>	Not used	
<b>Green LED 5: Us</b>	Bus Coupler power on	Bus Coupler power off
<b>Green LED 6: Up</b>	Terminal power on	Terminal power off
<b>Green LED 7: I/O-Bus RUN</b>	I/O bus data active (On or Flashing)	No I/O bus activity
<b>Red LED 8: I/O-Bus ERR</b>	I/O bus error, blinking code	No I/O bus error



## RJ45 Connector



Cat5e cable recommended

## Address Selection - DIP Switches

The last octet or byte of the IP Address for the PX-TCP1 is set using the large bank of DIP switches on the front of the coupler. The smaller bank of DIP switches is used to select the type of address assignment (DHCP, BootP, firm setting).

The IP Address DIP switches are arranged so that switch 1 corresponds to bit 0 (LSB) and switch 8 to bit 7 (MSB). The base address used is configured using the PX-CFGSW software tool. With the original factory settings, the IP Address is configured to the value 0.0.0.0. by default.

# Bus Couplers - PX-TCP1

## System Considerations

The PX-TCP1 performs as a Modbus TCP server in a Modbus network. Communication to the client is via an RJ45 Ethernet port. The maximum distance from the client to the PX-TCP1 is 330 feet (100 meters) using 24 AWG shielded, twisted pair Cat5e cable. It is highly recommended that a dedicated network be used for the Protos X system.

The PX-TCP1 Bus Coupler supports up to 64 terminals per assembly, 255 with Bus Expansion Couplers. A minimal assembly consists of a PX-TCP1 Bus Coupler, I/O Terminals and a Bus End Terminal.

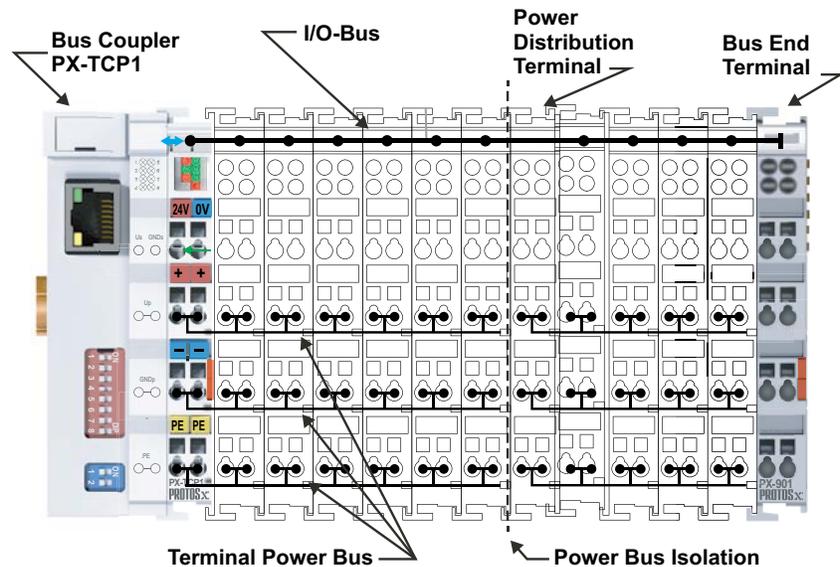
An I/O Bus, powered through the Bus Coupler, provides data communication across the terminal assembly via six contacts located on the side walls of the terminals. A Terminal Power Bus provides power for the I/O terminals via three contacts; 24V, 0V and PE. A power source of 24VAC or 24VDC must be connected to the Bus Coupler from an external supply. The PE Bus is available for terminals that support PE connectivity.

If additional 24VDC supply is required for terminal wiring, eight points of 24VDC power can be distributed from the Terminal Power Bus using a Power Distribution Terminal (PX-949). This terminal must be mounted to the right of a terminal that passes 24VDC on the power bus. Both I/O Bus communication and terminal bus power are passed through to adjoining terminals.

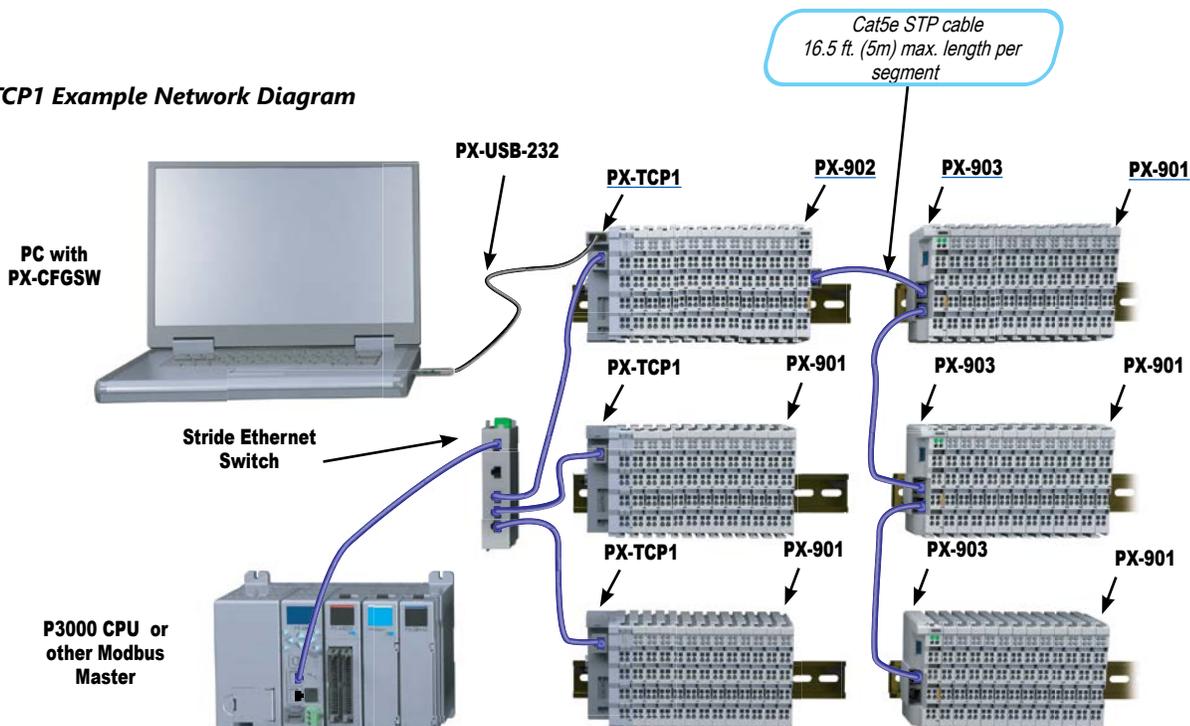
For expansion beyond a 64-terminal assembly, a Bus Expansion End Terminal (PX-902) is used in place of a standard Bus End Terminal (PX-901). A Bus Expansion Coupler Terminal (PX-903) is used at each expansion assembly in place of a PX-TCP1 Bus Coupler. Up to 31 Expansion couplers can be used in a group of assemblies. Connection is made between the Expansion Coupler Terminals via standard RJ45 Ethernet patch cable.

It is important to stay within the following three specifications:

1. Do not exceed the total number of 64 Terminals allowed per Assembly.
2. Do not exceed the total number of 512 Input Bytes and 512 Output Bytes.
3. Do not exceed the Coupler I/O Bus Power Budget of 1000mA as there is no internal current protection.

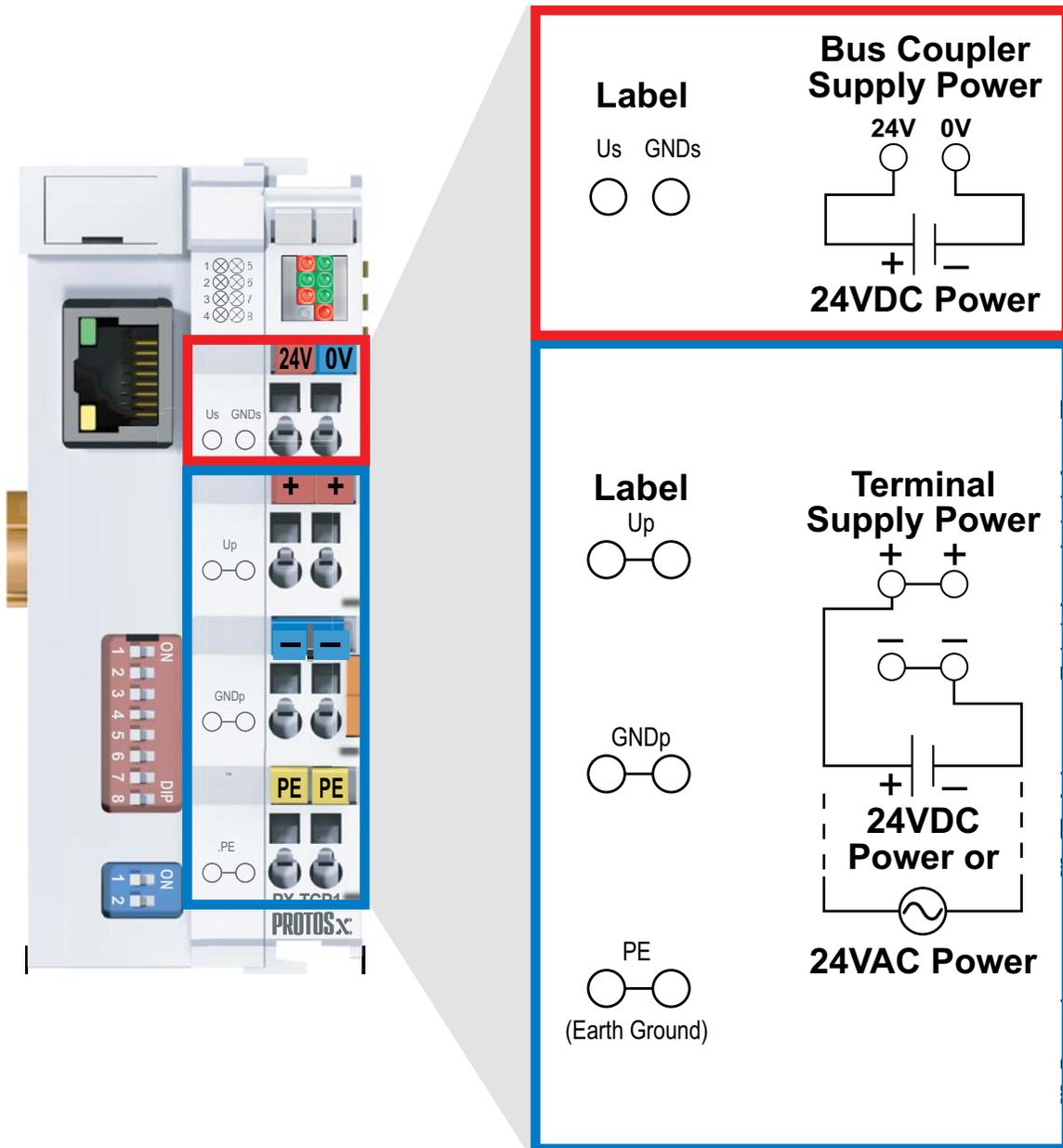


## PX-TCP1 Example Network Diagram



# Bus Couplers - PX-TCP1

## PX-TCP1 Wiring Connections

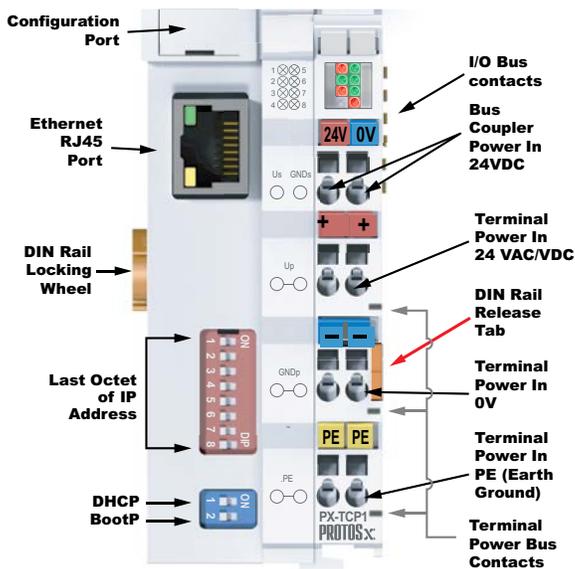


# Bus Couplers - PX-EIP1

PX-EIP1 \$347.00



The PX-EIP1 EtherNet/IP Bus Coupler server allows connection of up to 64 terminals per assembly, 255 terminals total with I/O bus expansion. The PX-EIP1 module has one RJ45 Ethernet 10/100 Base T port for connection to an Ethernet client. Use with the Protos X I/O System.



PX-EIP1 I/O Bus Specifications	
Supply Power for I/O Bus	24VDC (-15%/+20%)
Input Current from Power Supply	70mA + (total I/O bus current) / 4
Recommended Fuse	10A Max
I/O Bus Current Supply	1000mA Max
Number of Bus Terminals Supported	64 per assembly, 255 w/ I/O Bus Expansion (based on power budget)
Number of Discrete Inputs/Outputs	1020 Inputs and 1020 Outputs with 255 terminals
Number of Analog Inputs/Outputs	128 total
Maximum Number of Data Bytes*	512 Input Bytes and 512 Output Bytes

\* Total number of terminals cannot exceed 512 input bytes and 512 output bytes.

PX-EIP1 Terminal Power Bus Specifications	
Supply Power for Terminal Bus	24VDC
Maximum Current	10A
Number of Power Contacts	3 (+24 VAC/VDC, 0V, PE)

PX-EIP1 Ethernet Port Specifications	
Configuration	DIP switches and PX-CFGSW software
Protocol	EtherNet/IP (Supports Implicit Messaging only)
Scanner/Client Connections	1
Data Transfer Rates	10/100 Mbps (Auto-crossover)
Maximum Cable Length	100m between coupler and switch
Connector Type	Ethernet, RJ45
Recommended Cable	Shielded, Twisted Pair, Cat5e

PX-EIP1 General Specifications	
Operating Temperature	32° to 131°F (0° to 55 °C)
Storage Temperature	-13° to 185°F (-25° to 85 °C)
Relative Humidity	5% to 95%, non-condensing
Environment Air	No corrosive gases permitted
Mounting / Orientation Restrictions	35mm DIN rail / None
Vibration	Conforms to EN 60068-2-6
Shock	Conforms to EN 60068-2-27
Noise Immunity	Conforms to EN 61000-6-2
Noise Emission	Conforms to EN 61000-6-4
Protection Class	IP20
Weight	100g (3.5 oz)
Dimensions (WxHxD)	44 x 100 x 66.4 mm (1.73 x 3.94 x 2.61 in)
Agency Approvals*	UL/cUL File No. E172151 (BK9055), CE

\* To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page.

**IMPORTANT!**

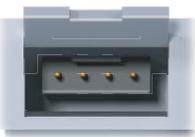


**Hot-Swapping Information**

**Note: This device cannot be Hot Swapped.**

# Bus Couplers - PX-EIP1

## Configuration Port

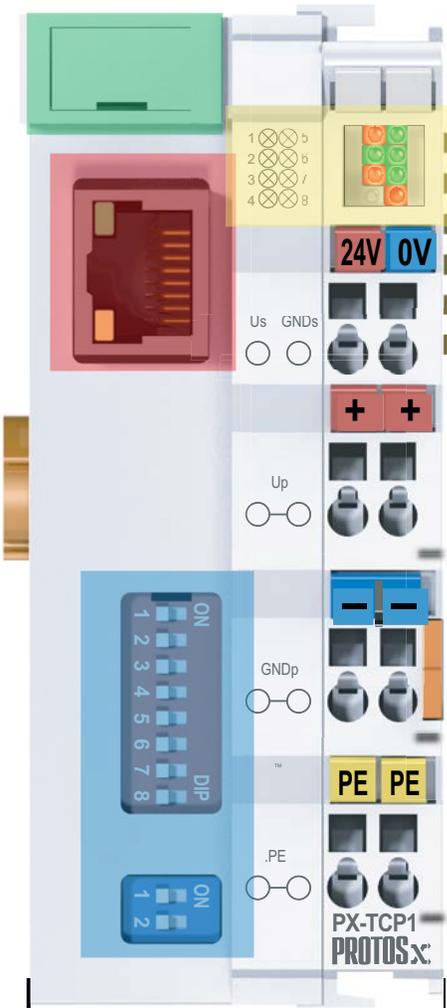
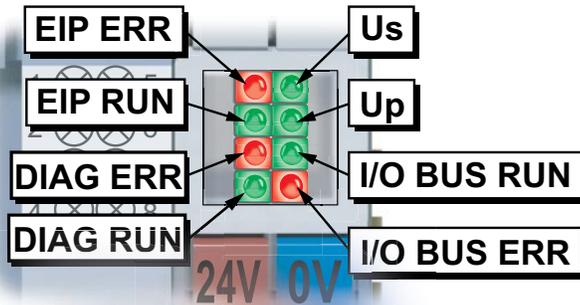


The Service Port connector is located under the flip-cover shown (previous page graphic). This port is used for communication with the software configuration tool. The software configuration tool auto-configures the EtherNet/IP addresses of the I/O terminals while the interface allows the user to:

- Run the configurator
- View the configured EtherNet/IP addresses
- Reboot the coupler
- Configure first three octets of the IP address

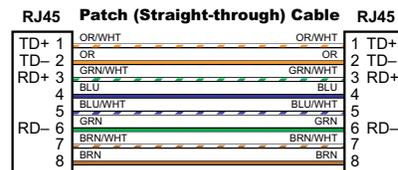
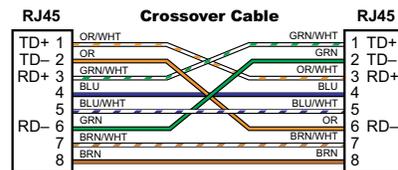
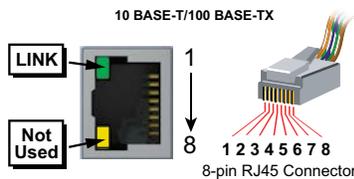
Requires cable PX-USB-232, with a USB 2.0 type A connector for the PC and a 4-pin custom micro connector for the Bus Coupler. Works with PX-CFGSW configuration software.

## Status LEDs



LED Descriptions		
LED	Status: ON	Status: OFF
<b>Red LED 1: EIP ERR</b>	See PX-CFGSW Help file or PX-USER-M manual for codes.	No EIP Error
<b>Green LED 2: EIP Run</b>	EIP Communication with Scanner (Client) Flashing: No active communication.	N/A
<b>Red LED 3: DIAG Err</b>	See PX-CFGSW Help File or PX-USER-M manual for codes.	No DIAG Err
<b>Green LED 4: DIAG Run</b>	Diagnostics active w/o error Flashing: Used in conjunction with Diag Error to determine fault.	N/A
<b>Green LED 5: Us</b>	Bus coupler power On	Bus coupler power Off
<b>Green LED 6: Up</b>	Terminal power On	Terminal power Off
<b>Green LED 7: I/O Bus RUN</b>	I/O bus data active (On or Flashing)	No I/O bus activity
<b>Red LED 8: I/O Bus Err</b>	I/O bus error, blinking code	No I/O bus error

## RJ45 Connector



Cat5e cable recommended. See PX-USER-M manual for complete details.

LED Status		
<b>Green LINK LED</b>	ON = Connection Good	Flashing = Comm Active

## Address Selection - DIP Switches

The last octet or byte of the IP Address for the PX-EIP1 is set using the large bank of DIP switches on the front of the coupler. The smaller bank of DIP switches is used to select the type of address assignment (DHCP, BootP, firm setting).

The IP Address DIP switches set the fourth octet of the address and are arranged so that switch 1 corresponds to bit 0 (LSB) and switch 8 to bit 7 (MSB). The base address used is configured using the PX-CFGSW software tool. With the original factory settings, the IP Address is configured to the value 0.0.0.0. by default.

# Bus Couplers - PX-EIP1

## System Considerations

The [PX-EIP1](#) performs as an EtherNet/IP server in an EtherNet/IP network. Communication to the client is via an RJ45 Ethernet port. The maximum distance from the client to the PX-EIP1 is 330 feet (100 meters) using 24 AWG shielded, twisted pair Cat5e cable. It is highly recommended that a dedicated network be used for the Protos X system.

The PX-EIP1 Bus Coupler supports up to 64 terminals per assembly, 255 with Bus Expansion Couplers. A minimal assembly consists of a PX-EIP1 Bus Coupler, I/O Terminals and a Bus End Terminal.

The PX-EIP1 automatically assigns EtherNet/IP addresses for inputs and outputs to the image register. The maximum number of data is 512 bytes of input data and 512 bytes of output data, with up to 1020 inputs, 1020 outputs, and 128 analog inputs or outputs, when using bus expansion.

An I/O Bus, powered through the Bus Coupler, provides data communication across the terminal assembly via six contacts located on the side walls of the terminals. This bus also supplies low voltage power to the I/O terminals. The I/O Bus supply is rated at a maximum of 1000mA that must be taken into consideration when planning an assembly. Each terminal has an I/O bus current consumption listing that can be used to determine the total I/O bus current. The maximum I/O bus current of the coupler

must not be exceeded as there is no internal overcurrent protection.

A Terminal Power Bus provides power for the I/O terminals via three contacts; 24V, 0V and PE. A power source of 24VAC or 24VDC must be connected to the Bus Coupler from an external supply. The PE Bus is available for terminals that support PE connectivity.

A variety of Power Terminals are available for isolating, changing or supplying power to the I/O terminals.

For isolating voltages across the Terminal Power Bus, a Power Separation Terminal ([PX-908](#)) is used. This terminal separates the Terminal Power contacts but passes I/O Bus communication.

If additional 24VDC supply is required for terminal wiring, eight points of 24VDC power can be distributed from the Terminal Power Bus using a Power Distribution Terminal ([PX-949](#)). This terminal must be mounted to the right of a terminal that passes 24VDC on the power bus. Both I/O Bus communication and terminal bus power are passed through to adjoining terminals.

To connect field power to the Terminal Power Bus, or to change from one voltage to another, Power Feed Terminals ([PX-940](#) & [PX-970](#)) are used. Power Feed Terminals are available in 24VDC or 120-230VAC, and provide power to I/O Terminals located to the right of the Power Feed Terminal. This

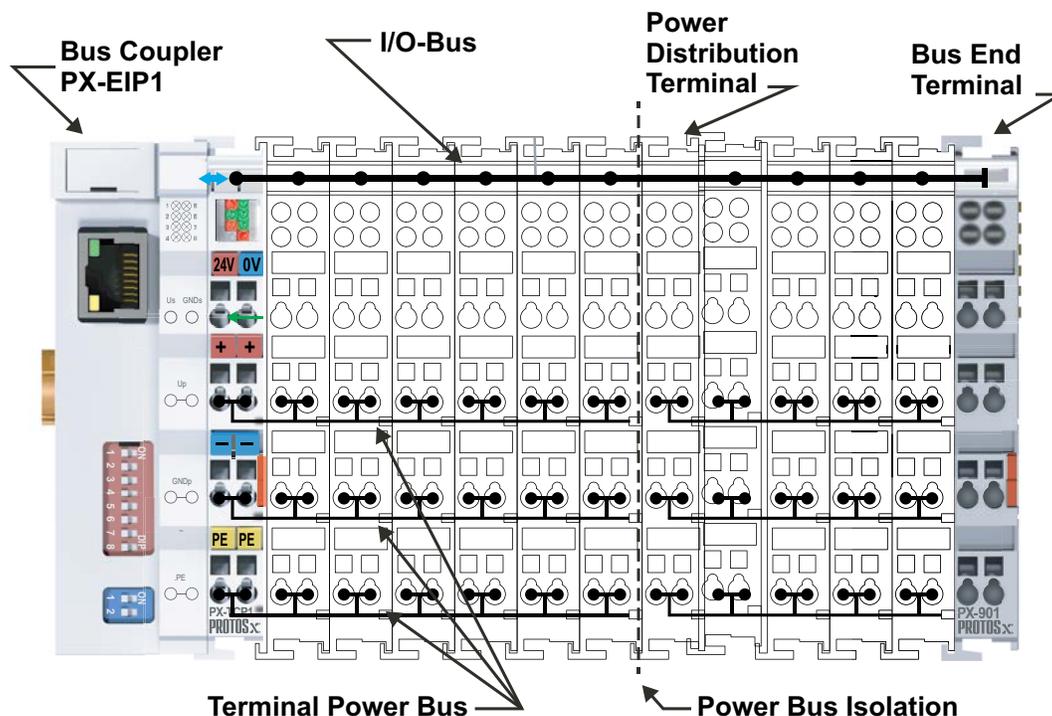
terminal passes I/O Bus communication. Power Terminals do not consume any addresses.

For expansion beyond a 64-terminal assembly, a Bus Expansion End Terminal ([PX-902](#)) is used in place of a standard Bus End Terminal ([PX-901](#)). A Bus Expansion Coupler Terminal ([PX-903](#)) is used at each expansion assembly in place of a [PX-EIP1](#) Bus Coupler. Up to 31 Expansion couplers can be used in a group of assemblies. Connection is made between the Expansion Coupler Terminals via standard RJ45 Ethernet patch cable.

It is important to stay within the following three specifications:

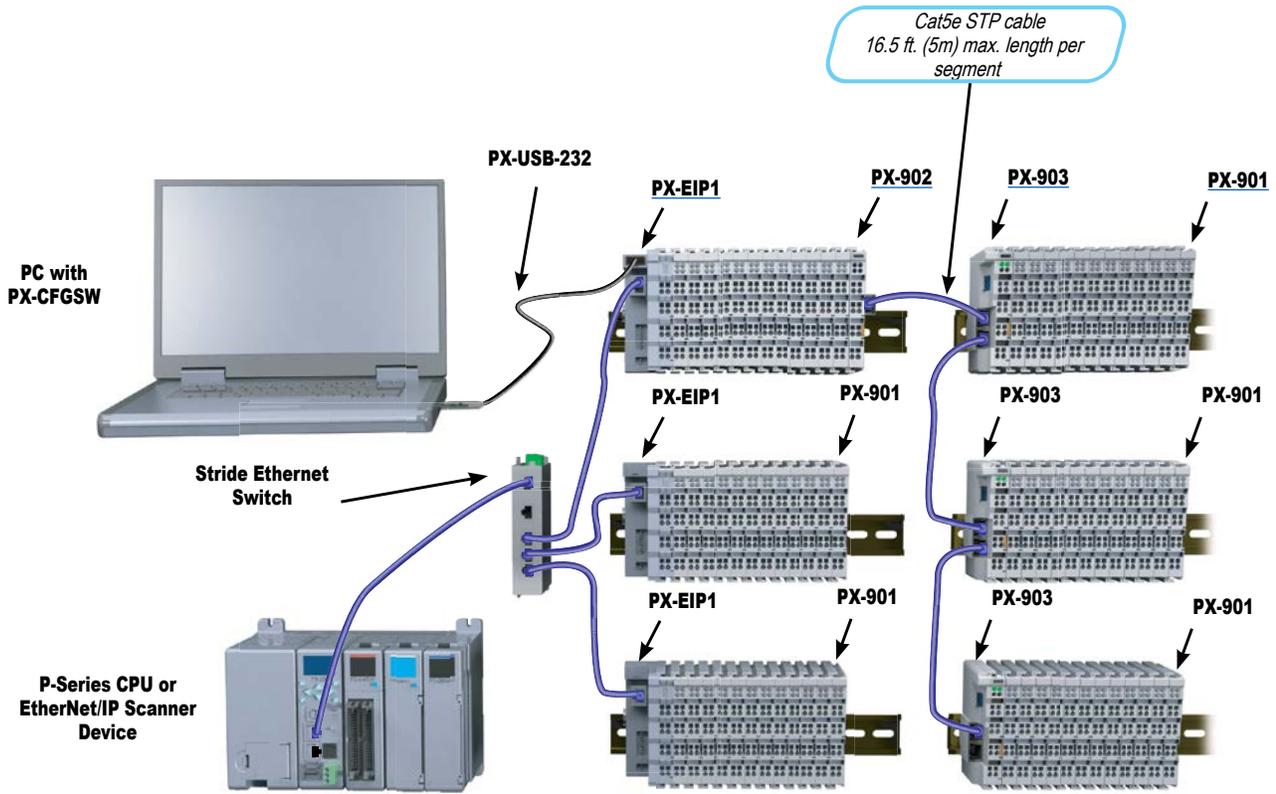
1. Do not exceed the total number of 64 Terminals allowed per Assembly.
2. Do not exceed the total number of 512 Input Bytes and 512 Output Bytes.
3. Do not exceed the Coupler I/O Bus Power Budget of 1000mA as there is no internal current protection.

For complete assembly instructions see the [PX-USER-M](#) manual.



# Bus Couplers - PX-EIP1

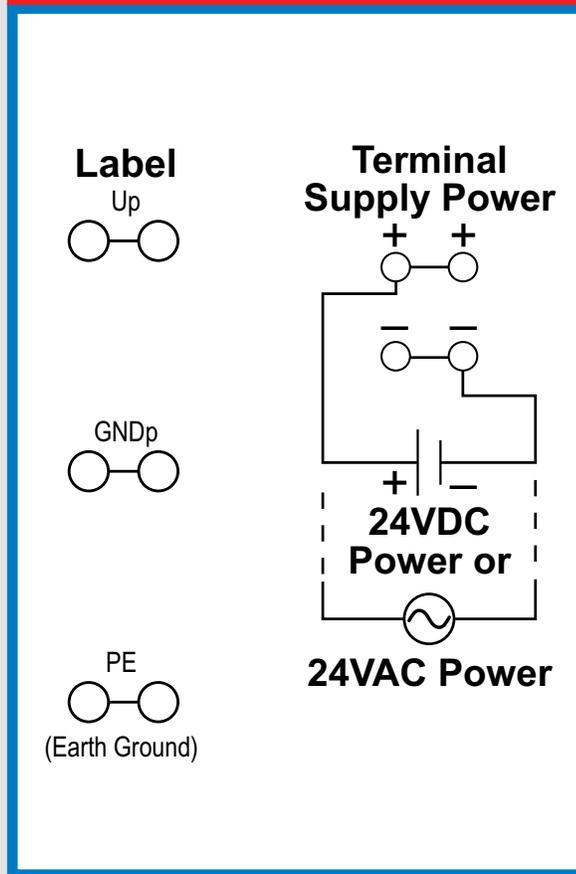
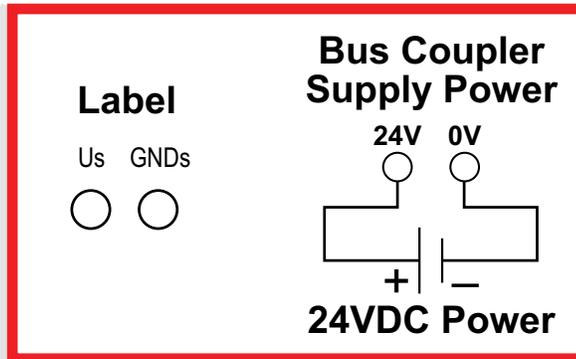
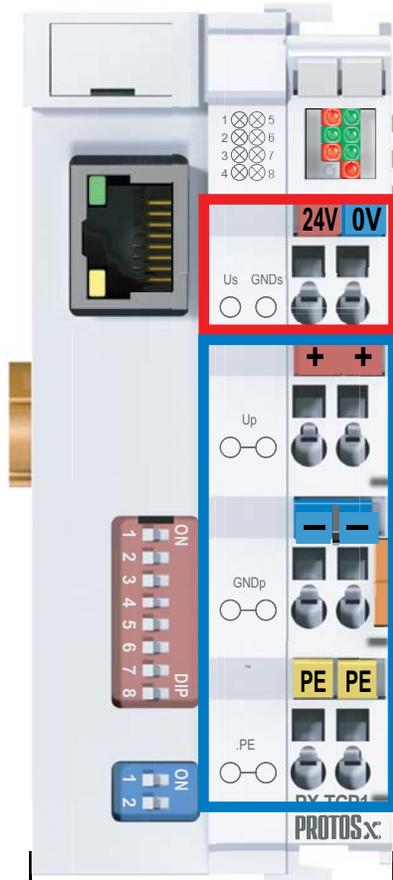
## PX-EIP1 Example Network Diagram



# Bus Couplers - PX-EIP1

## PX-EIP1 Wiring Connections

Wire connection is made through a spring clamp style terminal. This terminal is designed for a single-conductor solid or stranded wire. Wire connection is made by firmly pushing the screwdriver into the screwdriver slot, inserting the wire into the wire slot and removing the screwdriver, locking the wire into position.



Wiring Specifications	
Connection Type	Spring Clamp Terminals
Wire Gauge /Wire Cross-Section	28-14 AWG / 0.08-2.5 mm <sup>2</sup>
Screwdriver Width	Use screwdriver width 2.5 mm (0.10) such as our TW-SD-MSL-2
Wire Stripping Length	8mm (5/16 in)

# Power Budget Planning

## Managing Power Resources

When determining the types and quantity of terminals you will be using, it is important to remember there is a defined amount of I/O Bus Current supplied from the Bus Coupler. There are also defined limits for each external source.

The chart on the next page indicates the power supplied and used by each Protos X component. The chart below shows an example of how to calculate the power used by your particular system. These charts should make it easy for you to determine if the devices you have chosen will operate within the power budget of your system configuration.

If the I/O terminals you have chosen exceed the maximum power available from the Bus Coupler, you may be able to resolve the problem by using expansion terminals.

## Power Budget Example

The example below shows how to calculate the power budget for a typical ProtosX system. This example is constructed using a PX-MOD Bus Coupler and six I/O Terminals. It is recommended you construct a similar table for your system. Follow the steps below to determine your power budget.

<b>A</b>	<b>Column 1</b>	<b>Column 2</b>	<b>Column 3</b>
	<i>Terminal</i>	<i>Terminal Type</i>	<i>I/O Bus (from Coupler)</i>
<b>B</b>	<b>CURRENT SUPPLIED</b>		
	PX-MOD	Bus Coupler	1000mA
<b>C</b>	<b>CURRENT REQUIRED</b>		
	PX-144	4 pt DC Discrete Input	5mA
	PX-172-1	2 pt AC Discrete Input	3mA
	PX-322-1	2 ch RTD Input	60mA
	PX-312	2 ch DC Analog Input	65mA
	PX-244-1	4 pt DC Discrete Output	9mA
	PX-412	2 ch DC Analog Output	75mA
<b>D</b>	<b>Maximum Current Required</b>		217mA
<b>E</b>	<b>Remaining Current Available</b>		783mA

- Using a chart similar to this one, fill in columns 1 and 2.
- Using the tables on the next page enter the current supplied and current used by each device (column 3).
- Add together the current used by the system (row C) for column 3 and put the total in the row labeled "Maximum Current Required" (row D).
- Subtract the calculated "Maximum Current Required" (row D), from the "Current Supplied" and place the difference in the row labeled "Remaining Current Available" (row E).
- If "Maximum Current Required" is greater than "Current Supplied" in column 3, the power budget will be exceeded. It will be unsafe to use this configuration, and you will need to restructure your I/O configuration.

# Power Requirements

## Power Supplied and Consumed

These tables show the amount of power supplied by each of the Bus Couplers and the amount of power consumed by each I/O device. The Power Consumed chart lists how much power is drawn from the I/O Bus, Terminal Power Bus (externally supplied) and from the Load (when using output terminals). Use this information when calculating the power budget for your system.

Power Supplied	
Device	5V(mA) I/O Bus Supply
<b>Coupler</b>	
<i>PX-MOD</i>	1000 Max
<i>PX-TCP1</i>	1000 Max
<i>PX-TCP2</i>	1750 Max
<i>PX-EIP1</i>	1000 Max
<b>Bus Expansion Coupler</b>	
<i>PX-903</i>	400 Max

Power Consumed			
Device	5V(mA) from I/O Bus	(mA) from Terminal Power Bus	(mA) from Load
<b>Discrete Input Terminals</b>			
<i>PX-144</i>	5	5	N/A
<i>PX-148</i>	5	2 (plus load)	
<i>PX-149</i>	20	N/A	
<i>PX-172-1</i>	3	6	
<i>PX-172-2</i>	3	6	
<b>Discrete Output Terminals</b>			
<i>PX-244-1</i>	9	N/A	30
<i>PX-244-2</i>	9		30
<i>PX-248</i>	18		60 (plus load)
<i>PX-249</i>	45		35 (plus load)
<b>Analog Input Terminals</b>			
<i>PX-302</i>	60	N/A	N/A
<i>PX-304</i>	85	Load	
<i>PX-308</i>	105	Load	
<i>PX-312</i>	65	N/A	
<i>PX-314</i>	100	N/A	
<i>PX-318</i>	140	N/A	
<b>RTD/Thermocouple Input Terminals</b>			
<i>PX-322-1</i>	60	N/A	N/A
<i>PX-324-1</i>	60		
<i>PX-332-J</i>	65		
<i>PX-334-J</i>	75		
<i>PX-332-K</i>	65		
<i>PX-334-K</i>	75		
<b>Analog Output Terminals</b>			
<i>PX-402</i>	60	N/A	50 (plus load)
<i>PX-404</i>	20		60 (plus load)
<i>PX-408</i>	25		50 (plus load)
<i>PX-412</i>	75		50 (plus load)
<i>PX-414</i>	75		50 (plus load)
<i>PX-418</i>	20		20
<b>Relay Output Terminals</b>			
<i>PX-272-1</i>	10	ON resistance max 100mV (plus load)	N/A
<i>PX-272-2</i>	80		
<b>Combination In/Out Terminals</b>			
<i>PX-549</i>	25 (additional 3mA for inputs)	15 (plus load)	N/A

# System Installation and Removal

## Bus Coupler and Bus Terminal Installation

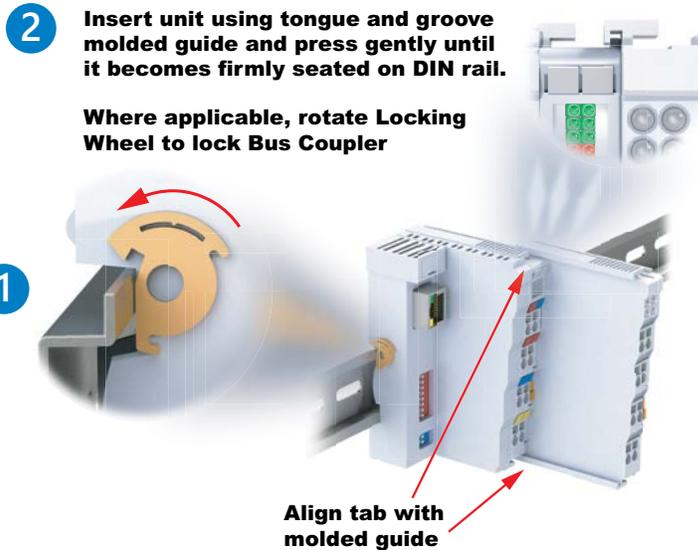
### Bus Coupler Installation:

1. Attach a Bus Coupler by snapping it onto 35mm DIN rail and securing it into position using the DIN rail locking wheel (where applicable) located on the left side of the coupler.

### Bus Terminal Installation:

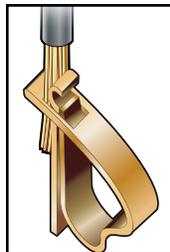
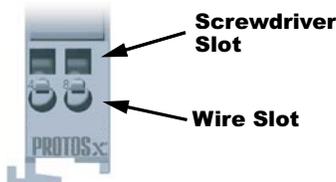
2. To add a bus terminal, insert unit onto right side of Bus Coupler using the tongue and groove at the top and bottom of the unit, pressing gently until it snaps onto the DIN rail.

- A proper connection cannot be made by sliding the units together on the DIN rail. When correctly installed, no significant gap can be seen between the attached units. Bus connection is made through the six slide contacts located on the upper right side of the units. Add up to 64 bus terminals per Bus Coupler, including a bus end terminal.



### Wiring Connections

- Wire connection is made through a spring clamp style terminal. This terminal is designed for a single-conductor solid or stranded wire. Wire connection is made by firmly pushing the screwdriver into the screwdriver slot, inserting the wire into the wire slot and removing the screwdriver, locking the wire into position.

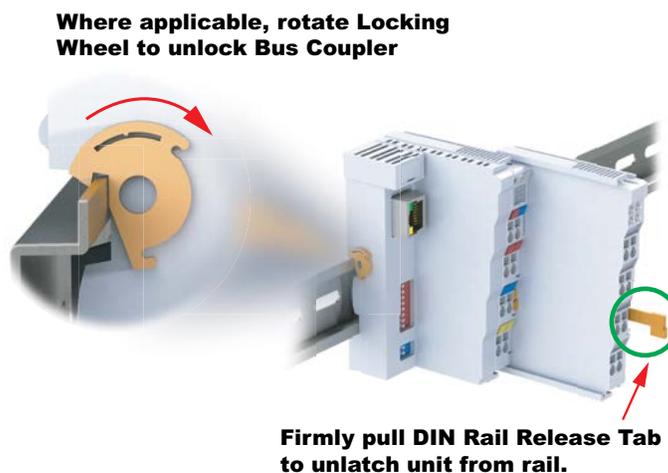


Wiring Specifications	
Connection Type	Spring Clamp Terminals
Wire Gauge	28–14 AWG (0.08–2.5 mm <sup>2</sup> )
Screwdriver Width	2.5 mm (0.10 in) such as P/N TW-SD-MSL-2
Wire Stripping Length	8mm

\* For Thermocouple terminals, thermocouple extension wire is recommended

## Removing Bus Coupler and Bus Terminals

- A locking mechanism prevents individual units from being pulled off. For bus terminal removal, pull the orange DIN rail release tab firmly to unlatch the unit from the rail. If attached to other terminal units, slide unit forward until released. For Bus Couplers with locking wheels, release the DIN rail locking wheel, then pull firmly on DIN rail release tab.

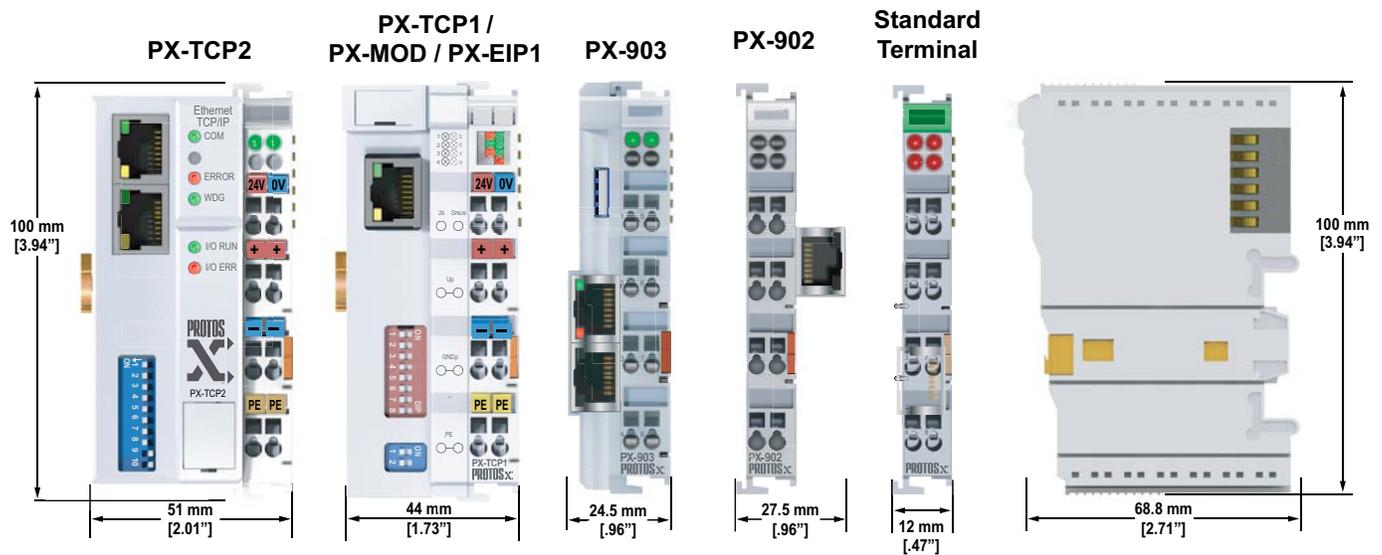
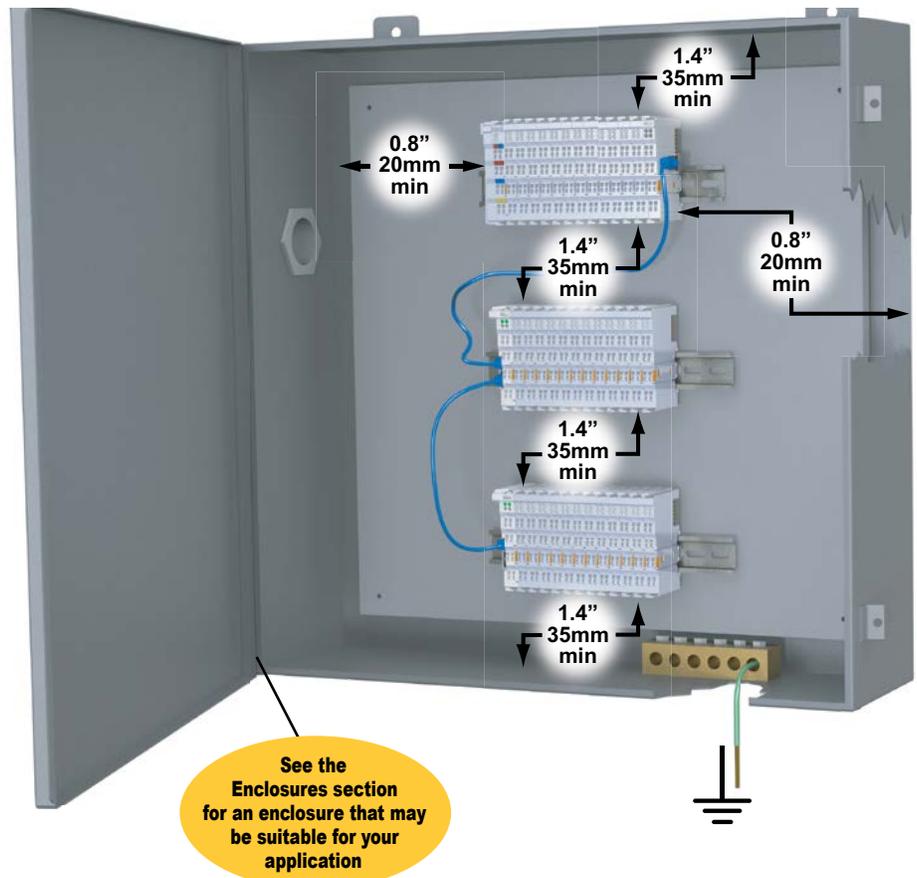


# Installation Considerations

## Terminal Dimensions and Spacing Requirements

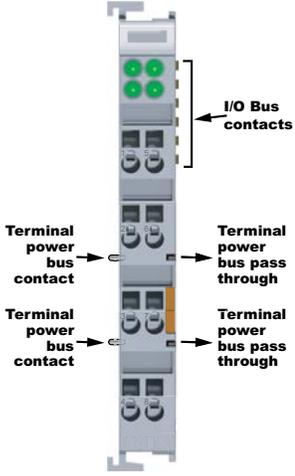
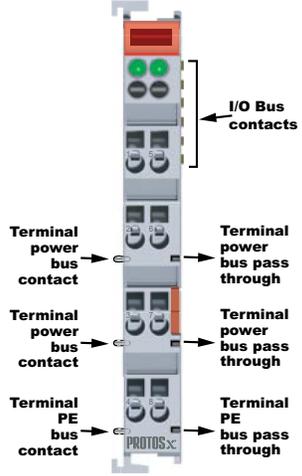
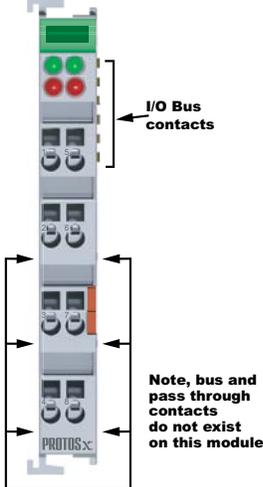
Use the following diagrams to make sure the Protos X system can be installed in your application. Protos X terminals require 35mm DIN rail for mounting; there are no orientation restrictions.

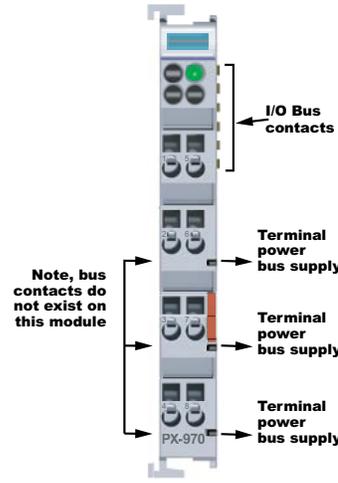
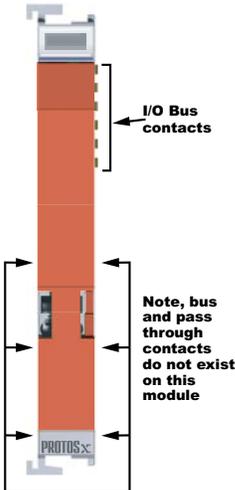
To ensure proper airflow for cooling purposes, units should be spaced, at a minimum, as shown. It is also important to check the Protos X dimensions against the conditions required for your application.



# Installation Considerations

## Terminal Types

TYPE 1	TYPE 2	TYPE 3
		
<p>Type 1: This terminal passes the terminal power bus from the preceding terminal to the next terminal and therefore it must be mounted to a preceding terminal that passes bus power.</p>	<p>Type 2: This terminal passes the terminal power bus and PE from the preceding terminal to the next terminal and therefore it must be preceded by a terminal that passes both terminal power bus and PE.</p>	<p>Type 3: This terminal does not pass the terminal power bus or PE and can be preceded by any terminal, however it will interrupt the terminal power bus and PE.</p>

TYPE 4	TYPE 5
	
<p>Type 4: This terminal requires external voltage connection and supplies the terminal power bus to terminals located to its right. The terminals to its right must support the same power bus of 120/230 VAC or 24VDC. This terminal will not pass terminal power or PE from any preceding terminals.</p>	<p>Type 5: This terminal is used to separate the terminal power bus and PE from other terminals and can be mounted next to any terminal.</p>