

pro^{sense}® Melt-Bolt Thermocouple Probes with Attached Plug



THMJ-MB3T14-02



THMJ-MB6T00-02



THMJ-MB6TA-01

Overview

- Used on extruders and injection molding machines to directly measure the melt temperature of plastic as it moves down the extruder barrel
- Commonly used Type J thermocouple
- 3" or 6" bolt lengths
- Flush, 1/8", 1/4", or adjustable tip lengths
- Grounded or ungrounded junctions
- 1/2-20 UNF thread process connection
- 2-pin standard size plug

Melt-Bolt Thermocouple Probes with Attached Plug - Type J

Part Number	Pcs/Pkg	Wt (lb)	Price	Type	Tip Length	Tip Diameter	Bolt Length	Temperature Sensing Range	Junction Type	Attached Plug Size	Mating Jack (see accessories-purchased separately)
THMJ-MB3T00-01	1	0.63	\$49.00	J	Flush	1/8"	3"	-18 to 482°C (0 to 900°F), plug rated to 204°C (400°F)	Grounded	Standard	THMJ-SJ or THMJ-SPJ
THMJ-MB3T18-01		0.63	\$49.00		1/8"						
THMJ-MB3T14-01		0.63	\$49.00		1/4"						
THMJ-MB3T00-02		0.63	\$51.50		Flush						
THMJ-MB3T18-02		0.63	\$51.50		1/8"						
THMJ-MB3T14-02		0.63	\$51.50		1/4"						
THMJ-MB6T00-01		0.75	\$61.00		Flush	1/8"	6"		Grounded		
THMJ-MB6T18-01		0.75	\$61.00		1/8"						
THMJ-MB6T14-01		0.75	\$61.00		1/4"						
THMJ-MB6T00-02		0.75	\$63.50		Flush						
THMJ-MB6T18-02		0.75	\$63.50		1/8"						
THMJ-MB6T14-02		0.75	\$63.50		1/4"						
THMJ-MB3TA-01		0.75	\$156.00		Adjustable (0 - 1")	5/32"	3"		Exposed		
THMJ-MB6TA-01		0.75	\$161.00		Adjustable (0 - 1")		6"				

Technical Specifications

ASTM E230 Standard Limits of Error	±2.2°C (±4.0°F) or 0.75%, whichever is greater
Bolt Threads	1/2-20 UNF - 2A Bolt Thread (Nominal Thread Length 1-7/8")
Response Time	2.9 seconds, 63.2% of a 25-77°C step change per method ASTM E839
Wiring	Fixed tip: Fiberglass insulation with flexible armor Adjustable tip: MgO insulated tube 1/8" graduated marks Attached plug, mating jack sold separately. See accessories.



Note: Check the chemical compatibility of the sensor's wetted parts with the medium to be measured.

prosense® Melt-Bolt Thermocouple Probes with Attached Plug

Dimensions

inches [mm]

THMJ-MBxxxx-xx

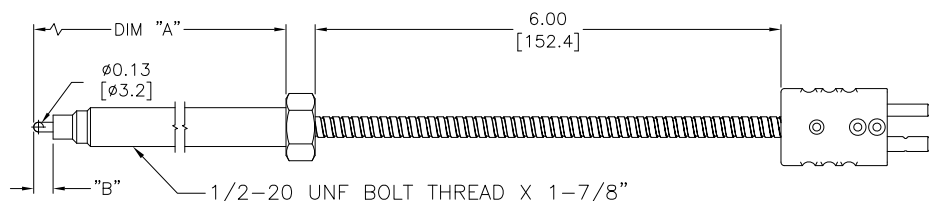
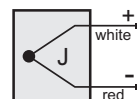


TABLE A		
PART NUMBER	DIM "A"	DIM "B"
THMJ-MB3T00-01	3.00[76.2]	0.00[FLUSH]
THMJ-MB3T14-01	3.00[76.2]	0.25[6.4]
THMJ-MB3T18-01	3.00[76.2]	0.125[3.2]
THMJ-MB3T00-02	3.00[76.2]	0.00[FLUSH]
THMJ-MB3T14-02	3.00[76.2]	0.25[6.4]
THMJ-MB3T18-02	3.00[76.2]	0.125[3.2]
THMJ-MB6T00-01	6.00[152.4]	0.00[FLUSH]
THMJ-MB6T14-01	6.00[152.4]	0.25[6.4]
THMJ-MB6T18-01	6.00[152.4]	0.125[3.2]
THMJ-MB6T00-02	6.00[152.4]	0.00[FLUSH]
THMJ-MB6T14-02	6.00[152.4]	0.25[6.4]
THMJ-MB6T18-02	6.00[152.4]	0.125[3.2]

Wiring Information

Type J: (+) white (-) red

- Must use thermocouple extension lead wire
- Observe polarity when making connections
- Do not use standard wire nuts



Dimensions

inches [mm]

THMJ-MB3TA-0X

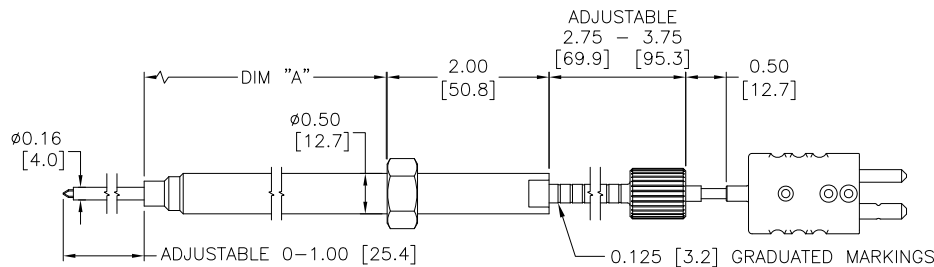


TABLE A	
PART NUMBER	DIM "A"
THMJ-MB3TA-01	3.00[76.2]
THMJ-MB3TA-02	6.00[152.4]

pro^{sense}® Melt-Bolt Thermocouple Probes with Attached Plug - Accessories

Accessories

Part No.	Description	Pcs/Pkg	Price
<u>THMJ-SP</u>	Thermocouple connector, Type J, standard round pin plug, maximum continuous temperature 400°F (200°C), glass filled thermoplastic black body, thermocouple material pins, 14 AWG maximum (2.0 mm) wire size	1	\$4.00
<u>THMJ-SJ</u>	Thermocouple connector, Type J, standard round pin jack, maximum continuous temperature 400°F (200°C), glass filled thermoplastic black body, thermocouple material pins, 14 AWG maximum (2.0 mm) wire size	1	\$5.25
<u>WCB-S</u>	Wire / cable clamp bracket for use with standard thermocouple and RTD connectors	4	\$7.00
<u>THMJ-SPJ</u>	Thermocouple connector, Type J, standard round pin panel jack, maximum continuous temperature 400°F (200°C), glass filled thermoplastic black body, thermocouple material pins, 14 AWG (2.0 mm) maximum wire size	1	\$10.00
<u>THMJ-MPJ</u>	Thermocouple connector, Type J, miniature flat pin panel jack, maximum continuous temperature 400°F (200°C), glass filled thermoplastic black body, thermocouple material pins, 14 AWG (2.0 mm) maximum wire size	1	\$6.75

Note: Thermocouple extension lead wire available at www.automationdirect.com
See end of section for full listing of accessories and dimension information.

THMJ-SPJ



THMJ-SJ

