

# IEC Limit Switches Selection Guide

ABM Series



ABP Series



AAP Series



Series	ABM Series	ABP Series	AAP Series
<b>Prices start at</b>	<--->	<--->	<--->
<b>Description</b>	Heavy duty IEC	Double-insulated, non-metallic IEC	Double-insulated, non-metallic mini-DIN IEC
<b>Material of Construction</b>	Aluminum	PBT (plastic)	PBT (plastic)
<b>Degree of Protection (IEC529)</b>	IEC IP66	IEC IP65	IEC IP65
<b>Maximum Switching Frequency</b>	Contact blocks: all two cycles per second	Contact blocks: all two cycles per second	Contact blocks: all two cycles per second
<b>Mechanical Service Life</b>	25 million cycles	25 million cycles	25 million cycles
<b>Contact Configuration</b>	One snap-action set of N.O. / N.C. contacts. (Optional contact blocks with other configurations are available)	One snap-action set of N.O. / N.C. contacts. (Optional contact blocks with other configurations are available)	One snap-action set of N.O. / N.C. contacts. (Optional contact blocks with other configurations are available)
<b>Conduit Opening</b>	One and three cable holes, PG 13.5 or 1/2 NPT	One cable hole, PG 13.5 or 1/2 NPT	One cable hole, PG 11 or 1/2 NPT
<b>Connection</b>	2x2.5mm <sup>2</sup> (AWG14) to 2x0.5mm <sup>2</sup> (AWG 18)	2x2.5mm <sup>2</sup> (AWG14) to 2x0.5mm <sup>2</sup> (AWG 18)	2x2.5mm <sup>2</sup> (AWG14) to 2x0.5mm <sup>2</sup> (AWG 18)
<b>Agency Approvals</b>	CE markings for applicable CE Directives (CEE 73/23, CEE 93/68, EN60947.1, EN60947.5.1), UL certified (UL508), File E191072	CE markings for applicable CE Directives (CEE 73/23, CEE 93/68, EN60947.1, EN60947.5.1), UL certified (UL508), File E191072	CE markings for applicable CE Directives (CEE 73/23, CEE 93/68, EN60947.1, EN60947.5.1), UL certified (UL508), File E191072

# IEC Limit Switches

## ABM series heavy-duty IEC limit switches

- Featuring a diecast aluminum body for heavy-duty industrial applications
- Single and multiple conduit openings to save wiring time and money when interconnecting several limit switches
- Conduit openings in 1/2" NPT or PG13.5
- Splined actuator shaft allows very fine adjustment of switch to fit all applications
- Choose from eight different actuators including roller levers and plungers

ABM Series									
Part Number	Price	Actuator Type	No. of Conduit Holes	Conduit Threads	Max. Actuation Speed (m/s)	Min. Actuation Force (N) /Torque (Nm)	Min. Positive Opening Force (N) /Torque (Nm)	Dimensions: Body / Head	Photo
ABM1E11Z11	<--->	Stainless steel plunger	One	PG13.5	0.5	30(N)	45(N)	Figures 1, 5	A
ABM2E11Z11	<--->		One	1/2" NPT	0.5	30(N)	45(N)	Figures 1, 5	A
ABM5E11Z11	<--->		Three	PG13.5	0.5	30(N)	45(N)	Figures 2, 5	B
ABM6E11Z11	<--->		Three	NPT	0.5	30(N)	45(N)	Figures 2, 5	B
ABM1E13Z11	<--->	Stainless steel plunger with roller	One	PG13.5	0.5	22(N)	40(N)	Figures 1, 6	C
ABM2E13Z11	<--->		One	1/2" NPT	0.5	22(N)	40(N)	Figures 1, 6	C
ABM5E13Z11	<--->		Three	PG13.5	0.5	22(N)	40(N)	Figures 2, 6	D
ABM6E13Z11	<--->		Three	1/2" NPT	0.5	22(N)	40(N)	Figures 2, 6	D
ABM1E32Z11	<--->	One-way lever with stainless steel roller	One	PG13.5	1.5	12(N)	40(N)	Figures 1, 7	E
ABM2E32Z11	<--->		One	1/2" NPT	1.5	12(N)	40(N)	Figures 1, 7	E
ABM5E32Z11	<--->		Three	PG13.5	1.5	12(N)	40(N)	Figures 2, 7	F
ABM6E32Z11	<--->		Three	1/2" NPT	1.5	12(N)	40(N)	Figures 2, 7	F
ABM1E42Z11	<--->	Rotary lever with stain. steel roller (See accessories for opt. roller and actuator levers)	One	PG13.5	1.5	0.15(Nm)	0.30(Nm)	Figures 1, 8	G
ABM2E42Z11	<--->		One	1/2" NPT	1.5	0.15(Nm)	0.30(Nm)	Figures 1, 8	G
ABM5E42Z11	<--->		Three	PG13.5	1.5	0.15(Nm)	0.30(Nm)	Figures 2, 8	H
ABM6E42Z11	<--->		Three	1/2" NPT	1.5	0.15(Nm)	0.30(Nm)	Figures 2, 8	H
ABM1E52Z11	<--->	Adj. rotary lever w/ stainless steel roller (See accessories for opt. roller and actuator levers)	One	PG13.5	1.5	0.15(Nm)	0.30(Nm)	Figures 1, 9	I
ABM2E52Z11	<--->		One	1/2" NPT	1.5	0.15(Nm)	0.30(Nm)	Figures 1, 9	I
ABM5E52Z11	<--->		Three	PG13.5	1.5	0.15(Nm)	0.30(Nm)	Figures 2, 9	J
ABM6E52Z11	<--->		Three	NPT	1.5	0.15(Nm)	0.30(Nm)	Figures 2, 9	J
ABM1E71Z11	<--->	Adjustable rotary lever w/ stainless steel rod	One	PG13.5	1.5	0.15(Nm)	0.30(Nm)	Figures 1, 10	K
ABM2E71Z11	<--->		One	1/2" NPT	1.5	0.15(Nm)	0.30(Nm)	Figures 1, 10	K
ABM5E71Z11	<--->		Three	PG13.5	1.5	0.15(Nm)	0.30(Nm)	Figures 2, 10	L
ABM6E71Z11	<--->		Three	1/2" NPT	1.5	0.15(Nm)	0.30(Nm)	Figures 2, 10	L
ABM1E92Z11	<--->	Wobble lever w/ polyamide tip stainless steel spring	One	PG13.5	1.0	0.18(Nm)	-	Figures 1, 11	M
ABM2E92Z11	<--->		One	1/2" NPT	1.0	0.18(Nm)	-	Figures 1, 11	M
ABM5E92Z11	<--->		Three	PG13.5	1.0	0.18(Nm)	-	Figures 2, 11	N
ABM6E92Z11	<--->		Three	1/2" NPT	1.0	0.18(Nm)	-	Figures 2, 11	N
ABM1E93Z11	<--->	Wobble lever w/stainless steel spring	One	PG13.5	1.0	0.18(Nm)	-	Figures 1, 12	O
ABM2E93Z11	<--->		One	1/2" NPT	1.0	0.18(Nm)	-	Figures 1, 12	O
ABM5E93Z11	<--->		Three	PG13.5	1.0	0.18(Nm)	-	Figures 2, 12	P
ABM6E93Z11	<--->		Three	1/2" NPT	1.0	0.18(Nm)	-	Figures 2, 12	P



Company Information

Systems Overview

Programmable Controllers

Field I/O

Software

C-more & other HMI

Drives

Soft Starters

Motors & Gearbox

Steppers/ Servos

Motor Controls

Proximity Sensors

Photo Sensors

Limit Switches

Encoders

Current Sensors

Pressure Sensors

Temperature Sensors

Pushbuttons/ Lights

Process

Relays/ Timers

Comm.

Terminal Blocks & Wiring

Power

Circuit Protection

Enclosures

Tools

Pneumatics

Appendix

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Part # Index

# IEC Limit Switches Accessories

## Replacement contact blocks

Easily-installed replacement contact blocks fit both heavy-duty IEC and double-insulated limit switches, including mini-DIN models.

**Note:** Limit switches come standard with snap-action contacts (AGZ11-SWITCH.) To replace contact block, remove limit switch cover. Carefully remove old contact block and install replacement. Contact blocks are supplied with an adapter to fit into larger ABM and ABP switches. Remove this adapter when installing contacts in mini-DIN AAP models.



Replacement Contact Blocks			
Part Number	Price	Contact Type	Action
AGZ11-SWITCH	<-->	Snap action 1 N.C. and N.O.	3ms change-over time
AGZ02-SWITCH	<-->	Snap action 2 N.C.	3ms change-over time
AGX11-SWITCH	<-->	Slow action 1 N.C. and 1 N.O.	Break before make
AGY11-SWITCH	<-->	Slow action overlay 1 N.C. and 1 N.O.	Make before break
AGW02-SWITCH	<-->	Slow action delay 2 N.C.	Simultaneous
AGW20-SWITCH	<-->	Slow action overlay 2 N.O.	Simultaneous

## Additional lever arms, spare parts and accessories for ABM series

Additional Lever Arms/Spare Parts and Accessories			
Part Number	Price	Dimensions	Actuator Type
AGE42-LEVER	<-->	Figure 8	Lever with stainless steel roller for E42 models (replacement lever)
AGE44-LEVER	<-->	Figure 13	Lever with 50mm diameter rubber roller (fits E42 models)
AGE52-LEVER	<-->	Figure 9	Lever with stainless steel roller for E52 models (replacement lever)
AGE54-LEVER	<-->	Figure 14	Lever with 50mm diameter rubber roller (fits E52 models)

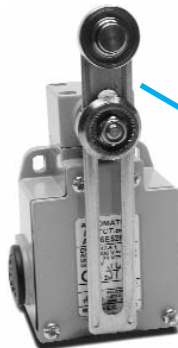
**Note:** See the Bar Charts page of this section for more information.



### Replacement actuator levers for heavy-duty IEC models

Easily-replaceable actuators for E42 and E52 model limit switches.

**Note:** These models have an E42 or E52 in the part number, for example, ABM1E42Z11.

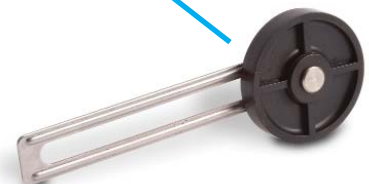


### AGE52-LEVER

(Replacement lever shown installed on ABM5E52Z11 limit switch)



### AGE54-LEVER



# General Specifications



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## Approvals

All: CENELEC EN 50041, CEI EN 60947-5-1 Plastic models: UL (508), CSA C22.2 No 14-M91

## Environmental

<b>Degree of Protection</b>	Plastic models: IP65 according to IEC 529 Aluminum models: IP65 according to IEC 144-CEI70-1
<b>Temperature Range</b>	Plastic models: stocking: -30° to 80°C (-22° to 176° F) working: -25° to 70°C (-13° to 158°F) Aluminum models: stocking: -30° to 80°C (-22° to 176°F) working: -10° to 70°C (14° to 158°F); minimum temperatures assume that the atmosphere is free of moisture, which could cause moving parts to freeze up
<b>Rated Insulation Voltage</b>	690V (degree of pollution 3)

## Mechanical Ratings

<b>Working Positions</b>	All actuators can be rotated in 90° increments(although some types of actuator, such as a long, heavy spring with the adjustable actuator fully extended, may not work properly if installed in a horizontal position).
<b>Mechanical Life</b>	Straight line working heads: 30 million operations, side rotary heads: 25 million operations, multidirectional heads: 10 million operations
<b>Enclosure Material</b>	Plastic models: fiberglass-reinforced plastic-V0 class (UL94); aluminum models: die cast aluminum

## Contact Blocks Rating

<b>Positive Opening*</b>	Yes, all models	
<b>Electrical Ratings</b>	<b>AC15</b>	Make: 60A@120VAC; 30A @ 240VAC; 18A @ 400VAC Break:10A @ 24VAC; 6.5A @130VAC; 3.1A @ 230VAC; 1.8A @ 400VAC
	<b>DC13</b>	2.8A @ 24VDC; 0.5A @ 110VDC
<b>Maximum Switching Frequency</b>	Contact blocks: all two cycles per second	
<b>Repeat Accuracy</b>	0.01mm on the operating points at 1 million operations	
<b>Short-Circuit Protection</b>	Cartridge fuses gl 10A-500V 10.3x38 1 100KA	
<b>Contact Resistance</b>	25 milli Ω	
<b>Recommended Minimum Operating Speed</b>	With snap-action contacts: 20 mm per minute** With slow-action contacts: 500 mm per minute***	
<b>Rated Insulation Voltage</b>	660V	
<b>Terminals Marking</b>	According to CENELEC EN 50013	
<b>Wiring Connections</b>	2 x 2.5mm <sup>2</sup> (AWG14) to 2 x 0.5mm <sup>2</sup> (AWG18)	
<b>Wiring Terminal Type</b>	Captive screw with self-lifting pressure plate	
<b>Wiring Terminal Markings</b>	According to CENELEC EN50013	
<b>User Protection</b>	Double insulation (plastic models only)	

## Contact Blocks Performance

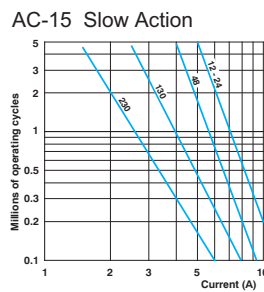
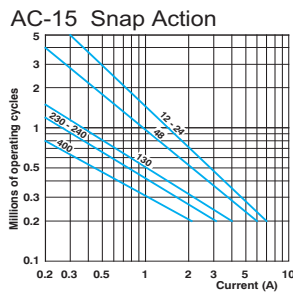
<b>Operation Frequency</b>	3600 ops/h
<b>Electrical Durability (according to IEC 947-5-1)</b>	Utilization categories AC-15 and DC-13; load factor of 0.5. See table and curves below.

## Tools Needed

Phillips screwdriver, #1 #2 / Hex wrench, 10mm

\* Positive opening in a snap-action contact block is performed by a rigid mechanism that forces the N.C. contact to open in case the snap action mechanism fails. This would provide protection if, for example, the contacts became "welded" together by excessive current rush. Generally, positive opening is not considered to work properly on switches with actuators that are not a solid design (such as a spring or rubber roller), despite the fact that the contact block itself has positive opening. In order to be considered as having positive opening, a switch must not have flexible components between actuator actioning points and the electrical contact.  
 \*\* This is the speed at which snap-action contact blocks are tested. There is no minimum operating speed for snap-action contacts because the speed has no influence on the switch action. When using spring actuators, the changeover time may vary from 1 to 3 ms from max. to min. operating speed.  
 \*\*\* Slow-action contacts must not be operated at very low speeds because of the tendency to maintain the arc if contacts are not rapidly separated.

### Electrical Durability (according to IEC 947-5-1)



DC-13	Snap Action	Slow Action
	Power breaking for a durability of 5 million cycles	
<b>24 Volts</b>	9.5W	12W
<b>48 Volts</b>	6.8W	9W
<b>110 Volts</b>	3.6W	6W

# IEC Limit Switches Bar Charts

## Bar charts

### Limit switch types

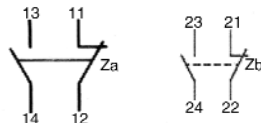
**Snap action contact:** A contact element in which the contact motion is independent of the speed of the actuator. This feature ensures reliable electrical performance even in applications involving very slow moving actuators.

**Slow make — slow break contacts:** A contact element in which the contact motion is dependent on the actuator speed.

### Terminal identification (IEC)

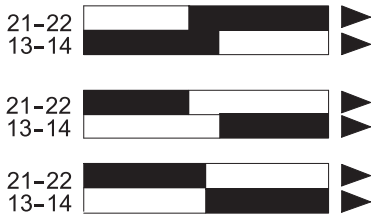
Each terminal is marked with two digits. The first digit indicates the pole (circuit). The second digit indicates the type of contact.

1-2 is N.C., 3-4 is N.O.,  
so 11-12, 21-22 are N.C., while 13-14, 23-24 are N.O.



Terminal Markings	
European	
Terminal No.	Type
11-12	N.C. contact of pole no. 1 <sup>1</sup>
13-14	N.O. contact of pole no. 1 <sup>1</sup>
21-22	N.C. contact of pole no. 2 <sup>2</sup>
23-24	N.O. contact of pole no. 1 <sup>2</sup>

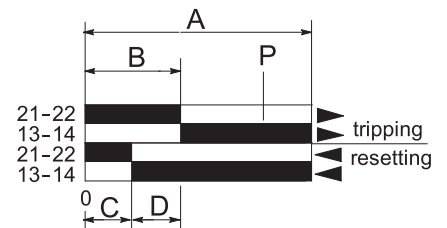
<sup>1</sup> With non-isolated contacts    <sup>2</sup> With isolated contacts



**Make-before-break** (overlapping) SPDT: the N.O. contact closes before the N.C. contact opens.

**Break-before-make** (offset) SPDT: the N.C. contact opens before the N.O. contact closes.

**Simultaneous make and break** SPDT: the N.C. contact opens at the same time as the N.O. contact closes.



□ = Contact open

■ = Contact closed

A = Max. travel of the operator in mm or degrees

B = Tripping travel of the contact

C = Resetting travel of the contact

D = Differential travel (B - C)

P = Point from which positive opening is assured

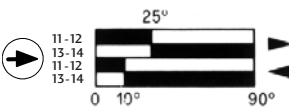
Note: All bar charts are for standard models with snap-action contacts

### Heavy-duty IEC models

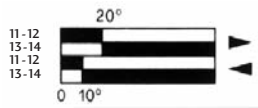
Plunger and one-way lever models



All rotary lever models

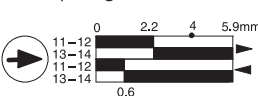


All wobble-lever models

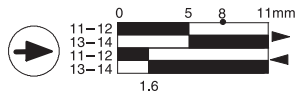


### Double-insulated models

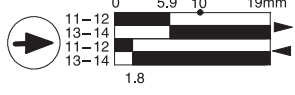
Steel plunger models



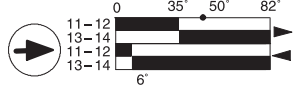
Plunger with roller models



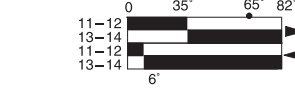
One-way lever models



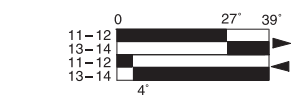
Side rotary models



Steel rod models



Wobble lever models

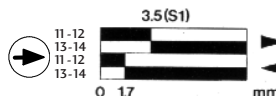


### Mini DIN models

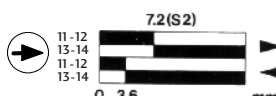
Steel plunger models



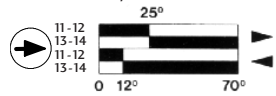
Plunger with roller models



One-way lever models



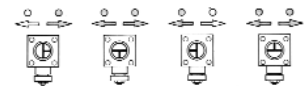
Side rotary models



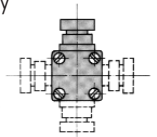
☛ = one way actuation

### Changeable working heads (E42, E52, E71) models; view from the bottom

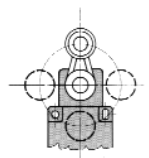
To change position, push in and twist until it locks into place



Positioning - 90° each way



Adjustable lever from 0-360°, 6° each increment





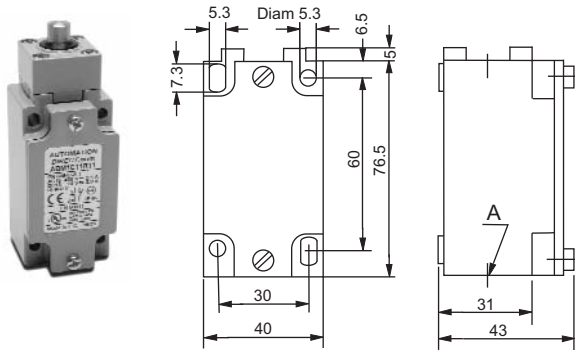
# IEC Limit Switches Dimensions

## Switch body dimensions

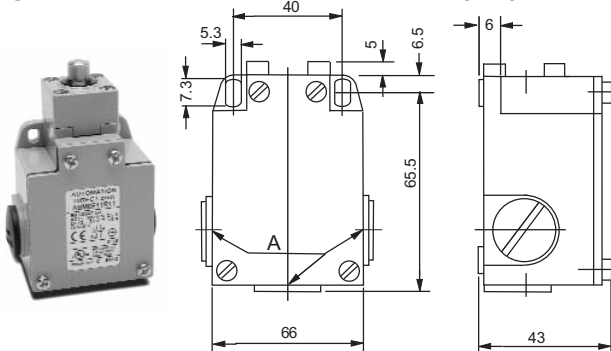
Dimensions are in millimeters. 25.4 mm = 1 inch

For example, 30 mm to inches = 30/25.4 = 1.181 inches.

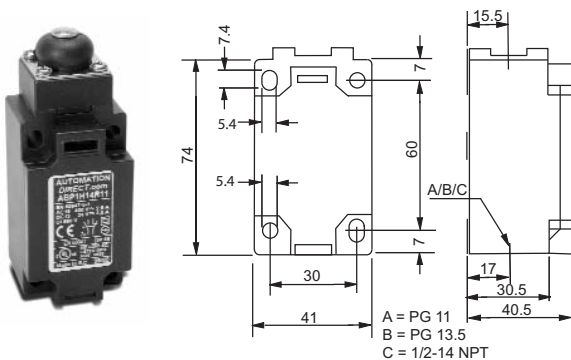
**Figure 1: ABM models — single-cable entry style**



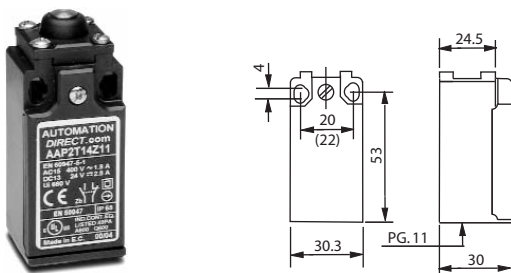
**Figure 2: ABM models — 3-cable entry style**



**Figure 3: ABP models**

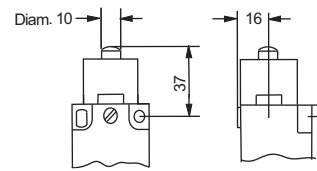


**Figure 4: AAP (Mini DIN) models**

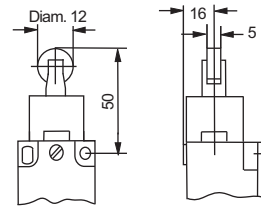


## Actuators - ABM, ABP models

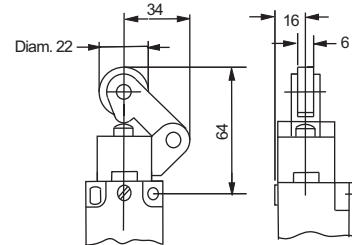
**Figure 5: Steel plunger (ABM, ABP models)**



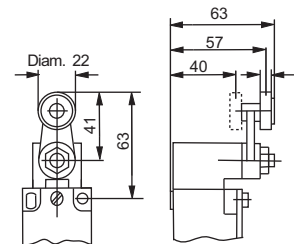
**Figure 6: Plunger with roller (ABM, ABP models)**



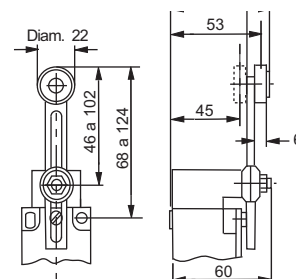
**Figure 7: 1-way lever with roller (ABM, ABP models)**



**Figure 8: Side rotary with roller (ABM, ABP models)**

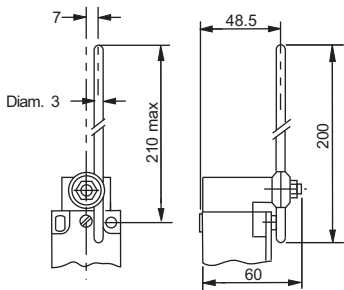


**Figure 9: Side rotary with adjustable lever roller (ABM, ABP models)**

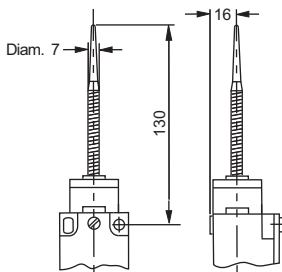


# IEC Limit Switches Dimensions

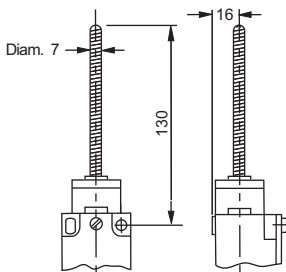
**Figure 10: Side rotary with rod (ABM, ABP models)**



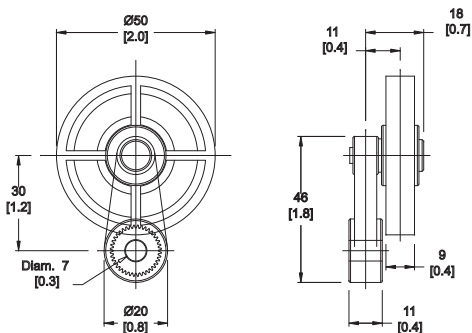
**Figure 11: Wobble-type with spring with tip (ABM, ABP models)**



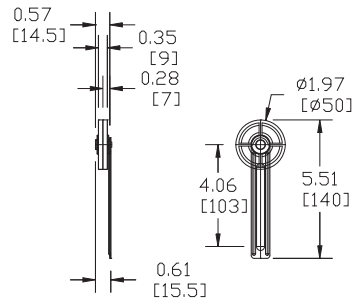
**Figure 12: Wobble-type steel spring (ABM, ABP models)**



**Figure 13: Optional lever arm (ABM models) AGE44-LEVER**

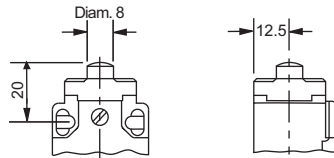


**Figure 14: Optional lever arm (ABM models) AGE54-LEVER**

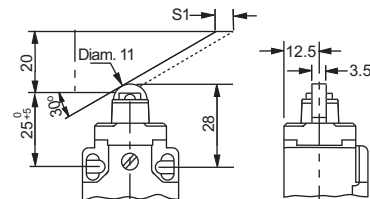


## Actuators — mini-DIN (AAP) models

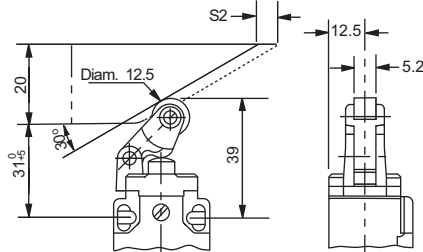
**Figure 15: Steel plunger (AAP models)**



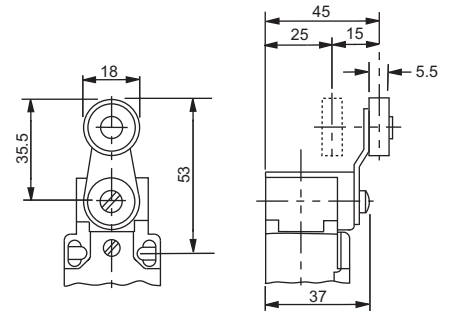
**Figure 16: Steel plunger with roller (AAP models)**



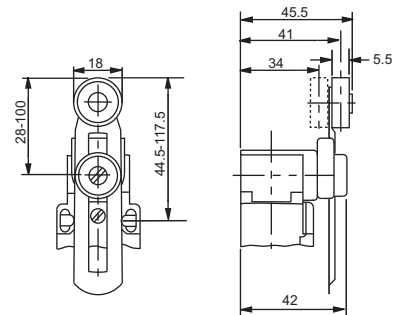
**Figure 17: One-way lever with roller (AAP models)**



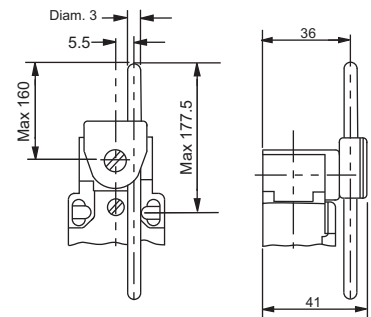
**Figure 18: Side rotary lever with roller (AAP models)**



**Figure 19: Side rotary lever with adj. lever roller (AAP models)**



**Figure 20: Side rotary lever with rod actuator (AAP models)**



Dimensions are in millimeters (25.4 mm = 1 inch). For example, 30 mm to inches = 30/25.4 = 1.181 inches.