TIWAYTM Network Slave



F4-SLV-TW



The F4-SLV-TW module connects a DL405 PLC system а **TIWAY** to network. This installs module quickly and easily in any slot on a DL405 CPU base. No PLC programming is required.

Features

- An optically-isolated TIWAY local line network connection provides high noise immunity and ground fault protection.
- An RS232C modem port provides communication over radio, telephone lines, microwaves, and satellites.
- An RS485 modem port provides communication over high-speed fiber optics.
- Selectable data transfer ranges from 300 baud to 115.2k baud
- A 16-bit CRC error checking and frame numbering scheme allows superior reliability with an undetected bit error rate near zero.
- Uses HDLC/SDLC protocols.

Specifications	
Module type	CoProcessor, Intelligent
Location requirement	8 Maximum, any slot in CPU base
Communication speed	300, 600, 1200, 2400, 4800, 9600 and 19.2 baud from all ports; 57.6K and 115.2 baud Local Line and RS-422/485 ports
Recommended Cable	Belden 9841 or equivalent
Data Link Protocol	Efficient ISO HDLC protocol in unbalance normal response mode
Frame Check Sequence	Reliable CCITT 16-bit cyclic redundancy checking plus frame numbering
Diagnostics	Power-up, run-time watch dog timer, and user configuration error codes reported to slot dependent V-memory locations in the PLC CPU
Power Consumption	250mA maximum t 5VDC (supplied by base power supply)
Operating environment	0°C to 60°C (32°F to 140°F), 5% to 95% humidity (non-condensing)
Manufacturer	FACTS Engineering

