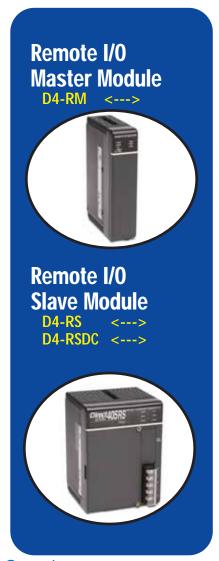
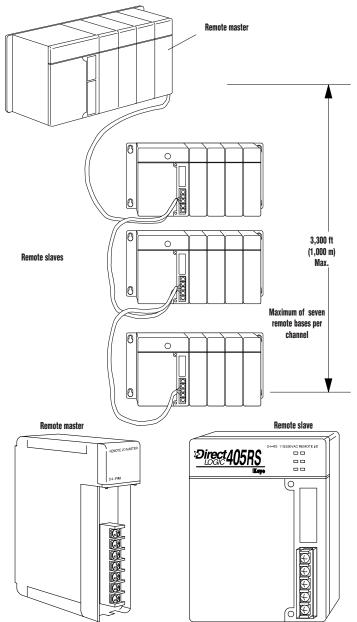
Serial Remote I/O Master/Slave Modules



Overview

The DL405 offers full-size remote I/O. The goal of remote I/O is to reduce wiring costs by allowing I/O points to be located near the devices they are controlling. The chart at the bottom of this page shows the capacity for each CPU. The D4-450 has the D4-RM functionality built into the 25-pin port directly on the CPU. However, you can also choose to use the D4-RM discussed here. Here's how it works: A special module called the Remote Master is placed in the CPU base. This Master module controls up to seven Remote Slaves. The Remote Slaves are connected to the Master in a daisy-chain manner over a twisted pair communication cable (maximum length of 3,300 feet or 1,000m). Each Remote Slave attaches to a DL405 base (any size). Standard DL405 modules populate the remote bases.



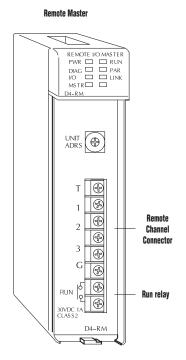
You can assign normal input and output addresses to the remote points, or you can assign special remote I/O addresses. The Remote Master sends the remote I/O information to the CPU. The communication between the Remote Master and the CPU is asynchronous to the CPU scan. For this reason, remote I/O applications should be

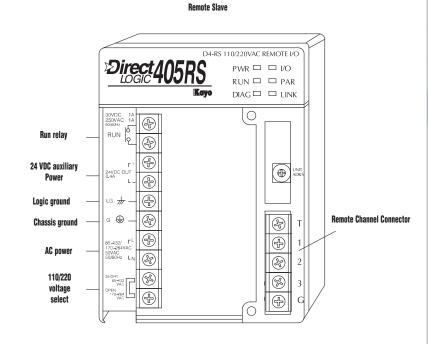
limited to those that do not require the remote I/O points to be updated with every CPU scan.

	D4-450	D4-440	D4-430
Maximum number of remote masters supported	3*	2	2
Maximum I/O points supported	1536	1024	512
Maximum I/O points supported per channel	512	512	512
Maximum number of remote I/O bases per channel	7	7	7
*max. of 2 D4-RM, 1 channel is via 25-pin CPU port			

6-32 PLC Products 1 - 8 0 0 - 6 3 3 - 0 4 0 5

Serial Remote I/O Master/Slave Modules





Remote Mast	er Specifications	
Module Type	Intelligent device	
Number of Masters per CPU	Two maximum for D4-430 and D4-440 Three maximum for D4-450	
Maximum Slaves Supported	Seven slaves per channel	
Communication to Slaves	RS485 via twisted pair with shield @ 38.4K baud	
Recommended Cable	Belden 9841 or equivalent	
Transmission Distance	3,300 ft. maximum	
Terminal Type	Fixed	
Operating Environment	0°C to 60°C (32°F to 140°F), 5% to 95% humidity (non-condensing)	
Internal Power Consumption	300 mA maximum	
Manufacturer	Koyo Electronics	

Remote Slave Specifications		
Maximum Slave Points per CPU	512 for D4-430 1024 for D4-440 1536 for D4-450	
I/O Addresses Used	I/O modules in slave bases do not automatically consume any standard input and output points. They consume remote I/O points at a rate equal to the number of I/O points in each base. However, you can choose to use standard I/O addresses as an option.	
Terminal Type	Fixed	
Operating Environment	0°C to 60°C (32°F to 140°F), 5% to 95% humidity (non-condensing)	
Power Required	110VAC/220 VAC (D4-RS) 24VDC (D4-RSDC)	
Manufacturer	Koyo Electronics	



PLC Overview

DL05/06 PLC

DL105 PLC

DL205 PLC

DL305

DL405 PLC

Field I/O

Software

C-more

Other HMI

AC Drives

Motors

Steppers/ Servos

Motor Controls

Proximity Sensors

Photo Sensors

Switches

Encoders

Current Sensors

Pushbuttons/ Lights

Process

Relays/ Timers

Comm.

TB's & Wiring

Power

Circuit Protection

Enclosures

Appendix

Part Index