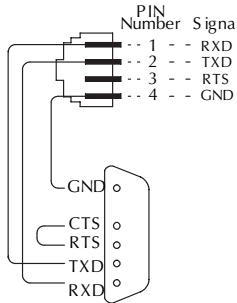
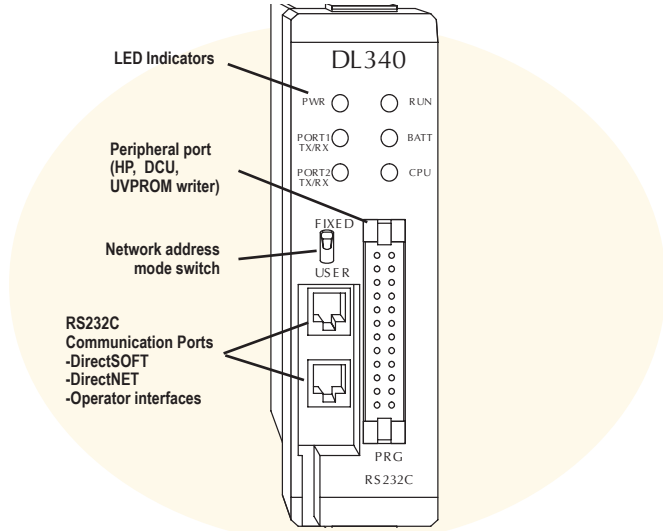


D3-340 Key Features

D3-340 \$681.00

The diagram to the right shows the various hardware features found on the D3-340 CPU.

CPU Status Indicators		
RUN	ON OFF	CPU is in RUN mode CPU is in Program mode
BATT	ON OFF	Memory backup voltage low Memory backup voltage good
CPU	ON OFF	CPU failure CPU is good
PWR (Power)	ON OFF	CPU power good CPU power failure
Port1 RX/TX	RED GREEN	Flashing red indicates the CPU port is receiving data Flashing green indicates the CPU port is sending data
Port2 RX/TX	RED Green	Flashing red indicates the CPU port is receiving data Flashing green indicates the CPU port is sending data



EEPROM and UVPROM chips

The DL305 CPUs come with on-board RAM and a battery. If you need additional program security, you may want to use an EEPROM memory chip.

D3-340-EE \$187.00

Optional EEPROM memory for the D3-340 only. Four chips per pack. (Only one chip is required for the CPU.) No additional programming device is necessary.

D3-D4-BAT \$28.50

Spare battery (lithium 3.0 V). Also used for D4-430 and D4-454 CPUs.

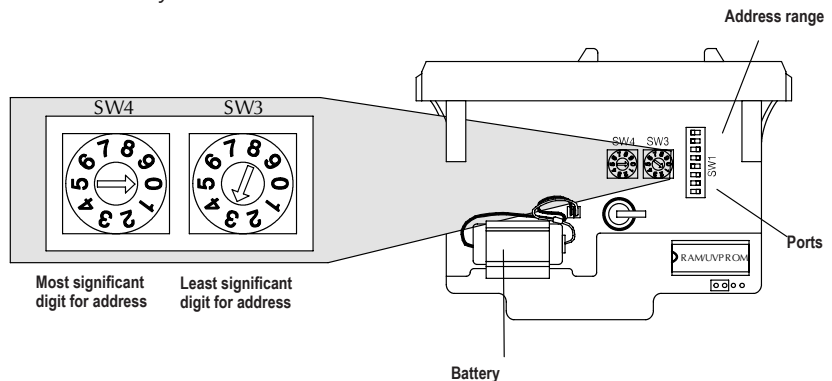
D3-340 RS232C Communication Port Specs	
Protocol	DirectNET
Connector	RJ11(handset connector)
Network address	01 to 90
Baud rate	38400, 19200, 9600, 4800, 2400, 1200, 600, 300
Parity-	None or odd
Transfer mode	HEX/ASCII Half-duplex Asynchronous
Data bits	8
Start bits	1
Stop bits	1
Turn around delay	0 to 1980 in 20ms intervals (preset with R777)

Hardware switches

Below is a side view of a D3-340 CPU that shows several types of hardware switches.

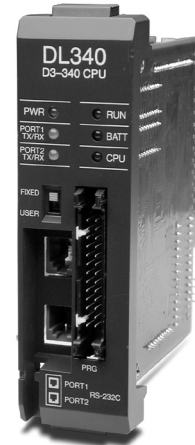
The D3-340 has a jumper switch for selecting UVPROM, EEPROM and RAM options, two rotary switches to select

network addresses and an eight-position dipswitch for selecting baud rates (300 to 38.4K baud), communication mode (Server, Client, Modbus RTU) and memory options.



CPU Specifications

DL305 CPU Specifications		
System Capacity	D3-340	D3-350
Total memory (K words)	3.98	14.8
Ladder memory (K words)	3.7	7.6
User data memory	172 bytes	7.1 K words
CMOS RAM	Yes	No
UVPRAM	Opt.	No
EEPROM	Opt.	Flash
Total I/O points using:		
Local I/O	136	144
Local and Expansion I/O	184	368
Remote I/O(1)	N/A	512
I/O point density	8/16	8/16
Slots per base (CPU requires 1 slot)	5/8/10	5/8/10
Performance		
Contact execution (boolean)	0.87 µs	0.61 µs
Typical scan (1K boolean)(2)	4-5 ms	5-6 ms
Programming & Diagnostics		
RLL ladder style	Yes	Yes
RLLPLUS (stage)	No	Yes
RunTime Editing	No	Yes
Supports Overrides	No	Yes
Variable/fixed scan	Variable	Either
Handheld programmer port	Yes	Yes
Built-in RS232C ports	2	2
Real-time clock/calendar	No	Yes
Instructions	63	129
Control relays(CR)	196	1024
Shift register bits	128	Use CRs
Stages (RLLPLUS only)	N/A	1024
Timers/counters	64	256/128
Immediate I/O	No	Yes
Subroutines	No	Yes
For/Next Loops	No	Yes
Timed interrupt	No	Yes
Integer math	Yes	Yes
Floating point math	No	Yes
PID	No	Yes
Drum sequence	No	Yes
Bit of word	No	Yes
ASCII print	No	Yes
Data registers	192	7168
Internal diagnostics	Yes	Yes
Password security	Yes	Multi-level
Battery backup	Yes	Yes
Communications		
Built-in ports	Yes	Yes
DirectNET Client	Yes	Yes
DirectNET Server	Yes	Yes
MODBUS RTU Client	No	Yes
MODBUS RTU Server	Yes	Yes
Data communications unit	Yes	N/A
Specialty modules		
Thermocouple	Yes	Yes
Analog Input (#channels max.)	128	368
Analog output (#channels max.)	32	48
High-speed counter (10KHz)	Yes	No



1. The D3-350 bottom port supports DL205 remote I/O.
2. 1K program includes contacts, coils, and scan overhead. If you compare to other products, make sure to include their scan overhead.

Communications

Determine your communications requirements

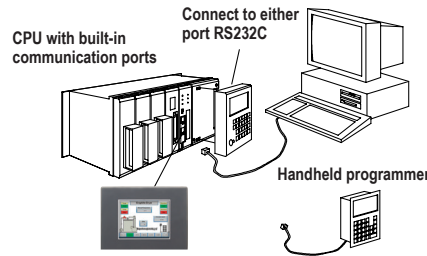
The choice of CPU can have a big impact on your communications capabilities in the DL305 family. If you are considering doing any communications, you should use the D3-340 or the D3-350 CPUs.

Standard communications

The D3-340 and D3-350 CPUs offer two built-in RS232C communication ports. Operator interfaces and DirectSOFT can be connected to either port. On the D3-340 CPU, the handheld programmer is attached directly or with a cable to the parallel port adjacent to the two serial communication ports. On the D3-350 CPU, the handheld programmer is attached to Port 1. The handheld programmer can be operated simultaneously with the communication ports. The D3-340 baud rate and network addresses are set by hardware dipswitches and rotary switches for Port 1. Port 2 uses internal registers that can be changed with a handheld programmer or DirectSOFT. Port 1 on the D3-350 is fixed. Port 2 can be configured using the handheld programmer or DirectSOFT.

DL305 as a server on a network

Both ports on the D3-340 and the D3-350 CPUs can serve as server ports for DirectNET. The bottom ports offer additional flexibility in that they can serve as a Server on a Modbus RTU network. The D3-350 even supports RS422, so no RS232-to-RS422 converter is needed. No programming is required in these CPUs for them to act as Server ports.



Network Addresses		
Port	Protocol	Range
1	Server	1-90
2	Client	0
	MODBUS/RTU	1-247

DL305 as a network client

The bottom built-in communication port of the D3-340 and D3-350 CPUs can serve as a Network Client for DirectNET. Up to 90 Server stations can be addressed. The D3-350 can also serve as a MODBUS RTU Client; up to 247 Server stations can be addressed. DL405, DL305 and DL205 controllers can be used as Server stations. (Please note there are certain restrictions pertaining to valid DL205 and DL405 memory types that the D3-340 Client can read and write.)

Custom drivers

The DL305 product family supports the DirectNET protocol. However, in some applications you may have a need to connect to a device that does not support this protocol. If so, the ASCII/BASIC modules also allow you to write your own custom communication drivers (in BASIC) to connect to special devices. These high-speed modules offer communication rates up to 115.2K baud on RS232C, RS422, and RS485. With 128K of memory, there is ample program or data storage space. (These modules are not supported by the D3-350.)

D3-340 RS232C Communication Port Specifications

Protocol	DirectNET
Connector	RJ11(handset connector)
Network address	01 to 90
Baud rate	38400, 19200, 9600, 4800, 2400, 1200, 600, 300
Parity-	None or odd
Transfer mode	HEX/ASCII Half-duplex Asynchronous
Data bits	8
Start bits	1
Stop bits	1
Turn around delay	0 to 1980 in 20ms intervals (Preset with R777)

