

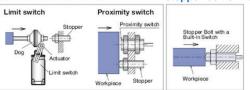
Stopper Bolt Precision Limit Switches

Overview

Stopper bolt precision limit switches incorporate a mechanical stop along with the limit switch function, eliminating the need for a separate mechanical stop in many situations. They can also absorb the high-impact forces required to stop a load.

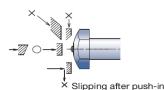
Stopper Bolt Limit Switches can reduce parts count

conventional switches stopper bolt switch



Features

- 2 tasks with one device
- Housing a high-accuracy built-in switch in a stopper bolt
- Provides higher contact force ideal for indexing/positioning
- 10 micron (µm) repeat accuracy
- No movement differential
- · Stainless steel housing



O indicates correct target approach and orientation.

X indicates approach and orientation that should be avoided.

Stopper Bolt Precision Limit Switches Selection Chart									
Part Number	Price	Drawing Link	Actuator/Head Type*	Barrel Type	Barrel Diameter/Thread	Stroke	Switching Output	Contact Force	Connection Type
STP100UA-L	\$82.00	PDF	Ø 5.5mm plunger with upward cover Ø 5mm	Threaded	M10×1.5	0.7mm	(1) N.O.	4N	
STP100DA-L	\$82.00	PDF	Ø 5.5mm plunger with downward cover Ø 5mm	Threaded	M10×1.5	0.7mm	(1) N.O.	4N	
STS060PA	\$41.00	PDF	Ø 1.5mm plunger, 3.4mm flat	Threaded	M6x1.0	0.7mm	(1) N.O.	2N	
STS060PA-L	\$50.00	PDF	Ø 1.5mm plunger, 3.4mm flat	Threaded	M6x1.0	0.7mm	(1) N.O.	2N	
STS080PA-L	\$66.00	PDF	Ø 1.5mm plunger, 4.5mm flat	Threaded	M8×1.25	0.7mm	(1) N.O.	2N	Cable 2m
STS100PA-L	\$69.00	PDF	Ø 1.5mm plunger, 4.5mm flat	Threaded	M10×1.5	0.7mm	(1) N.O.	2N	[6.56 ft]
STE060PA-L	\$54.00	PDF	Ø 1.5mm plunger, 3.4mm flat with hex	Threaded	M6x1.0	0.7mm	(1) N.O.	2N	
STE080PA-L	\$72.00	PDF	Ø 1.5mm plunger, 4.5mm flat with hex	Threaded	M8×1.25	0.7mm	(1) N.O.	2N	
STE100PA-L	\$72.00	PDF	Ø 1.5mm plunger, 4.5mm flat with hex	Threaded	M10×1.5	0.7mm	(1) N.O.	2N	

^{*} Ø = diameter



STS080PA-L

STS080PA-L

STS100PA-L

STS Series (Straight Stopper Bolt)



STS060PA



METROL Precision Limit Switches

Stopper Bolt Precision Limit Switches Specifications					
Series	STP	STS	STE		
Environmental					
Degree of Protection	IP67**	IP67** IP65**			
Temperature Range	Operating: 0 to 80°C [32 to 176°F] (Ice-free)				
Mechanical Ratings					
Enclosure Material		Stainless steel			
Torque (for nuts on threaded barrels, set screws on smooth barrels)	See Torque Limit Figure				
Vibration	10–55Hz total amplitude 1.5 for X, Y, Z each direction				
Shock	300 m/s² for X, Y, Z each direction				
Repeat Accuracy	Both On-Off, Off-On/ 0.01 (range) (At operating speed 50-200mm/min) *2				
Recommended Minimum Operating Speed	50mm (1.96in)/minute				
Withstand Load	5000N				
Electrical Ratings					
Contact Life	10 million (No bungle caused by vibration and use under contact rating)				
Impact resistance	0.4J				
Contact Voltage	5–24VDC				
Steady Current Rating	10mA or less				
Max In-rush Current Rating	20mA without LED indicator, 10mA with LED indicator				
Connection Type	Standard length 2m [6.56 ft] oil resistant 2.8 / 2 cores, 26AWG Tensile strength 30N, minimum bending R7				
Indicating	-L models: LED indicator (mounted in cable 120mm from the switch)				

^{*} At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended. ** At normal temperature (0–80°C [32–176°F]).

Circuit Diagram

Without LED	With LED (-L models)
Normally open (N.O.) Brown Blue	Normally open (N.O.) Brown + Blue - LED Normally Off

Torque Limits

Applicable models	Tightening torque		
STS060PA-L			
STE060PA-L	L1: 5 N•m [3.68 lb•ft] L2: 2.5 N•m [1.84 lb•ft]		
STS060PA	L2. 2.3 W III [1.04 ID II]		
STS080PA-L	10 N•m [7.38 lb•ft]		
STE080PA-L	10 N•m [7.38 lb•ft]		
STS100PA-L	25 N•m [18.44 lb•ft]		
STE100PA-L	25 N•m [18.44 lb•ft]		
STP100UA-L	25 N•m [18.44 lb•ft]		
STP100DA-L	25 N•m [18.44 lb•ft]		

