## **Precision Limit Switches**

### Stopper Bolt Precision Limit Switches Overview

Stopper bolt precision limit switches incorporate a mechanical stop along with the limit switch function, eliminating the need for a separate mechanical stop in many situations. They can also absorb the high-impact forces required to stop a load.

#### Stopper Bolt Limit Switches can reduce parts count

conventional switches

Stopper bolt switch

Proximity switch

Proximity switch

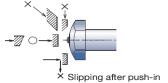
Proximity switch

Stopper Bolt with a Bulk-in Switch

Workpiece Stopper

#### **Features**

- 2 tasks with one device
- Housing a high-accuracy built-in switch in a stopper bolt
- Provides higher contact force ideal for indexing/ positioning
- 10 micron (µm) repeat accuracy
- No movement differential
- · Stainless steel



O indicates correct target approach and orientation.

X indicates approach and orientation that should be avoided.

|             | Stopper Bolt Precision Limit Switches Selection Chart |                 |                                      |             |                           |        |                     |                  |                    |  |
|-------------|---|-----------------|--------------------------------------|-------------|---------------------------|--------|---------------------|------------------|--------------------|--|
| Part Number | Price   | Drawing<br>Link | Actuator/Head Type*                  | Barrel Type | Barrel<br>Diameter/Thread | Stroke | Switching<br>Output | Contact<br>Force | Connection<br>Type |  |
| STP100UA-L  | \$82.00   | <u>PDF</u>      | Ø 5.5 mm plunger with upward cover   | Threaded    | M10×1.5                   | 0.7mm  | N.O.                | 4N               |                    |  |
| STP100DA-L  | \$82.00   | <u>PDF</u>      | Ø 5.5 mm plunger with downward cover | Threaded    | M10×1.5                   | 0.7mm  | N.O.                | 4N               |                    |  |
| STS060PA-L  | \$50.00   | PDF             | Ø 1.5 mm plunger                     | Threaded    | M6x1.0                    | 0.7mm  | N.O.                | 2N               |                    |  |
| STS080PA-L  | \$66.00   | PDF             | Ø 1.5 mm plunger                     | Threaded    | M8×1.25                   | 0.7mm  | N.O.                | 2N               | 2m [6.56 ft] cable |  |
| STS100PA-L  | \$69.00   | PDF             | Ø 1.5 mm plunger                     | Threaded    | M10×1.5                   | 0.7mm  | N.O.                | 2N               | Gabic              |  |
| STE060PA-L  | \$54.00   | PDF             | Ø 1.5 mm plunger                     | Threaded    | M6x1.0                    | 0.7mm  | N.O.                | 2N               |                    |  |
| STE080PA-L  | \$72.00   | PDF             | Ø 1.5 mm plunger                     | Threaded    | M8×1.25                   | 0.7mm  | N.O.                | 2N               |                    |  |
| STE100PA-L  | \$72.00   | PDF             | Ø 1.5 mm plunger                     | Threaded    | M10×1.5                   | 0.7mm  | N.O.                | 2N               |                    |  |

<sup>\*</sup> Ø = diameter







STS Series (Straight Stopper Bolt)





**STE Series (Hexagonal Stopper Bolt)** 



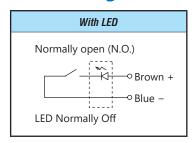


# **Precision Limit Switches Specifications**

| Stopper Bolt Precision Limit Switches Specifications                |  |             |     |  |  |  |
|---|--|-------------|-----|--|--|--|
| Series  | STP  | S7S         | STE |  |  |  |
| <b>Environmental</b>  |  |             |     |  |  |  |
| Degree of Protection  | IP67**   | 67** IP65** |     |  |  |  |
| Temperature Range   | Operating: 0 to 80°C [32 to 176°F] (Ice-free)  |             |     |  |  |  |
| Mechanical Ratings  |  |             |     |  |  |  |
| Enclosure Material  | Stainless steel  |             |     |  |  |  |
| Torque (for nuts on threaded barrels, set screws on smooth barrels) | See Torque Limit Figure  |             |     |  |  |  |
| Oscillation   | lation 10–55Hz total amplitude 1.5 for X, Y, Z each direction  |             |     |  |  |  |
| Impact  | 300 m/s² for X, Y, Z each direction  |             |     |  |  |  |
| Repeat Accuracy   | Both On-Off, Off-On/ 0.01 (range) (At operating speed 50-200mm/min) *2                                   |             |     |  |  |  |
| Recommended Minimum Operating Speed                                 | 10 mm (0.394 in)/minute  |             |     |  |  |  |
| Withstand Load  | 5000N  |             |     |  |  |  |
| Electrical Ratings  |  |             |     |  |  |  |
| Contact Life  | 10 million (No bungle caused by vibration and use under contact rating)                                  |             |     |  |  |  |
| Impact resistance   | 0.4J   |             |     |  |  |  |
| Contact Voltage   | 5–24VDC  |             |     |  |  |  |
| Steady Current Rating   | 10mA or less   |             |     |  |  |  |
| Max In-rush Current Rating  | 20mA   |             |     |  |  |  |
| Connection Type   | Standard length 2m [6.56 ft] oil resistant 2.8 / 2 cores, 26AWG Tensile strength 30N, minimum bending R7 |             |     |  |  |  |
| Indicating  | -L: LED indicator (mounted in cable 120mm from the switch)   |             |     |  |  |  |

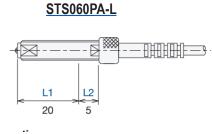
 $<sup>^{\</sup>star}$  At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended. \*\* At normal temperature (0–80°C [32–176°F]).

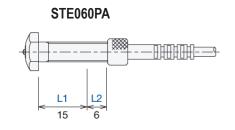
## **Circuit Diagram**



## **Torque Limits**

| Applicable models | Tightening torque        |  |  |
|-------------------|--------------------------|--|--|
| STS060PA-L        | L1: 4 N•m [2.95 lb•ft]   |  |  |
| STE060PA-L        | L2: 2.5 N•m [1.84 lb•ft] |  |  |
| STS080PA-L        | 10 N•m [7.38 lb•ft]      |  |  |
| STE080PA-L        | 10 N•m [7.38 lb•ft]      |  |  |
| STS100PA-L        | 25 N•m [18.44 lb•ft]     |  |  |
| STE100PA-L        | 25 N•m [18.44 lb•ft]     |  |  |
| STP100UA-L        | 25 N•m [18.44 lb•ft]     |  |  |
| STP100DA-L        | 25 N•m [18.44 lb•ft]     |  |  |





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