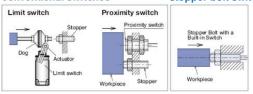
### **Precision Limit Switches**

#### **Mini Stopper Precision Limit Switches**

- Mini Stopper switch
- Provides higher contact force ideal for indexing/positioning
- 10 micron (µm) repeat accuracy
- No movement differential
- No temperature drift

# 

Stopper Bolt Limit Switches can reduce parts count conventional switches stopper bolt switch

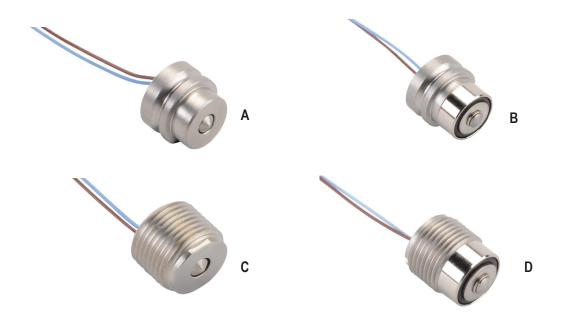


O indicates correct target approach and orientation.

X indicates approach and orientation that should be avoided.

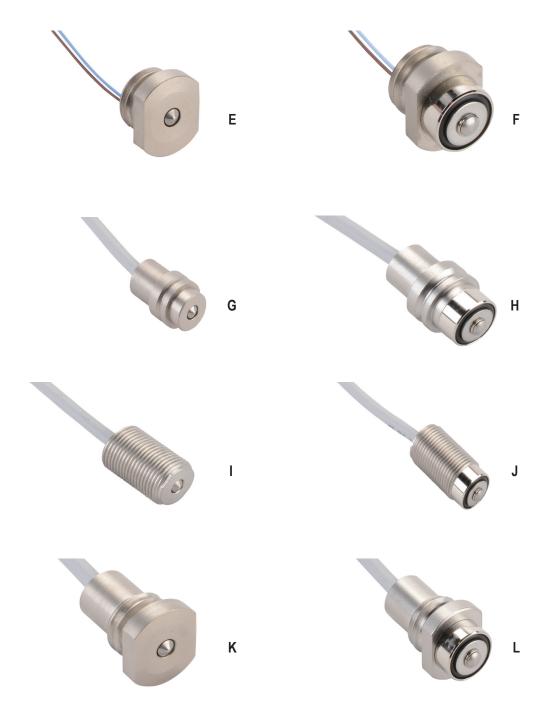
Mini Stopper Precision Limit Switches Selection Chart										
Part Number	Price	Drawing Link	Actuator/Head Type*	Barrel Type	Barrel Diameter/ Thread	Stroke	Switching Output	Contact Force	Connection Type	Photo
Stopper										
STM13A	\$37.00	PDF	Ø 3mm plunger	smooth	Ø10	0.5 mm	N.O.	0.8 N	Core wire, 0.5 m length	Α
STM63A	\$48.50	PDF	Ø 3mm plunger with boot	smooth	Ø11	0.3 mm		1N		В
STM31A	\$38.00	PDF	Ø 3mm plunger	threaded	M10×0.75	0.5 mm		0.8 N		С
STM81A	\$51.00	PDF	Ø 3mm plunger with boot	threaded	M10×0.75	0.3 mm		1N		D
STM33A	\$40.50	PDF	Ø 3mm plunger	threaded	M10×1.5	0.5 mm		0.8 N		Е
STM83A	\$48.50	PDF	Ø 3mm plunger with boot	threaded	M10×1.5	0.3 mm		1N		F
STM14A-L	\$51.00	PDF	Ø 3mm plunger	smooth	Ø10	0.5 mm		0.8 N	Cable, 2m length	G
STM64A-L	\$61.00	PDF	Ø 3mm plunger with boot	smooth	Ø11	0.3 mm		1N		Н
STM32A-L	\$56.00	PDF	Ø 3mm plunger	threaded	M10×0.75	0.5 mm		0.8 N		1
STM82A-L	\$65.00	PDF	Ø 3mm plunger with boot	threaded	M10×0.75	0.3 mm		1N		J
STM34A-L	\$57.00	PDF	Ø 3mm plunger	threaded	M10×1.5	0.5 mm		0.8 N		K
STM84A-L	\$68.00	PDF	Ø 3mm plunger with boot	threaded	M10×1.5	0.3 mm		1N		L

<sup>\*</sup> Ø = diameter, SR = surface radius



## **Precision Limit Switches Dimensions**

**Mini Stopper: STM Series** 



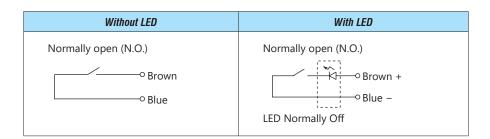
www.automationdirect.com Limit Switches tLSW-57

## **Precision Limit Switches**

Mini Stopper Precision Limit Switches Specifications							
Series	STM						
Environmental							
Degree of Protection	IP44 (STM13A, STM31A, STM33A, STM14A-L, STM32A-L, STM34A-L) IP67 (STM63A, STM81A, STM83A, STM64A-L, STM82A-L, STM84A-L)						
Temperature Range	Operating: 0 to 80°C (32 to 392°F) (Ice-free)						
Mechanical Ratings							
Enclosure Material	Stainless Steel						
Torque (for nuts on threaded barrels, set screws on smooth barrels)	10Nm						
Oscillation	10–55Hz total amplitude 1.5 for X, Y, Z each direction						
Impact	300 m/s² for X, Y, Z each direction						
Withstand Load	3000N						
Repeat Accuracy	Both On→Off, Off→On/ 0.01 (range) (At operating speed 50-200mm/min) *2						
Recommended Minimum Operating Speed	10 mm/minute						
Electrical Ratings							
Contact Life	10 million (No bungle caused by vibration and use under contact rating)						
Impact Resistance	0.2J						
Contact Voltage	5-24VDC						
Steady Current Rating	10mA or less						
Max In-rush Current Rating	20mA						
Connection Type	Standard length 2m or 0.5 m Oil resistant 2.8 / 2 cores, Tensile strength 30N, minimum bending R7						
Indicating	-L: LED indicator (mounted in cable 120mm from the switch)						

<sup>\*</sup> At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended. \*\* At normal temperature (0–80°C [32–176°F]).

#### **Circuit Diagrams**



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