## Precision Limit Switches

## High Temperature Precision Limit Switches

- Operating up to $200^{\circ} \mathrm{C}$
- Straight Touch or Angled/Sliding Touch
- Ball plunģer model provides higher contact force ideal for indexing/positioning
- 10 micron ( $\mu \mathrm{m}$ ) repeat accuracy
- No movement differential
- No temperature drift

Straight Touch


Angled/Sliding Touch


O indicates correct target approach and orientation.
$\mathbf{x}$ indicates approach and orientation that should be avoided.


* $\boldsymbol{O}=$ diameter, $S R=$ surface radius


## Precision Limit Switches Dimensions

## High Temperature: HT Series

## Dimensions

mm [inches]

Figure 1
CS067A-HT2


See our website www.AutomationDirect.com for complete engineering drawings.

## Precision Limit Switches

High Temp Precision Limit Switches Specifications
Environmental

| Degree of Protection | IP65** |
| :---: | :---: |
| Temperature Range | Operating: 0-200ㅇ ( $32-392^{\circ} \mathrm{F}$ ) (lce-free) |
| Mechanical Ratings |  |
| Enclosure Material | Stainless Steel |
| Pretravel | 0.3 mm |
| Torque (for nuts on threaded barrels, set screws on smooth barrels) | $4 \mathrm{~N} . \mathrm{m}$ |
| Oscillation | 10-55Hz total amplitude 1.5 for $X, Y, Z$ each direction |
| Impact | $300 \mathrm{~m} / \mathrm{s}^{2}$ for $X, Y, Z$ each direction |
| Electrioal Ratings |  |
| Contact Life | 3 million operations |
| Repeat Accuracy | Both On-Off, Off-On: 0.01 mm*** |
| Recommended Minimum Operating Speed | $10 \mathrm{~mm} /$ minute |
| Contact Voltage | 5-24VDC |
| Steady Current Rating | 10 mA or less |
| Max In-rush Current Rating | 20 mA |
| Connection Type | Cable: 2 m Heat resistant $\varnothing 2.8 / 2$ cores |
| Indicating | N/A |

* At operating speed $50-200 \mathrm{~mm} / \mathrm{minute}$. Operating speed slower than $10 \mathrm{~mm} / \mathrm{min}$ is not recommended.
** At normal temperature ( $0-80^{\circ} \mathrm{C}$ [32-176 ${ }^{\circ} \mathrm{F}$ ).


## Circuit Diagrams

| Without LED |
| :---: |
| Normally open (N.O.) |
|  |  |

