M18 (18mm) Stainless Steel - DC



- and through-beam
- 20m maximum reading distance
- M12 quick-disconnect (purchase cable separately)
- 316L stainless steel housing
- Supply voltage: 10 30 VDC
- Diffuse, polarized reflective, retro-reflective LED light status indicators: yellow (output), green (teach-in function for some diffuse and reflective models)
 - IP69K rated for food and beverage applications
 - · Complete protection against electrical damage
 - M18 mounting hex nuts included



			FF Series Ph	otoelectric (Sensor S	Selection Chart		
Part Number		Price	Sensing Range	Output State	Logic	Connection	Wiring	Characteristic Curves
Diffuse								
FFR3-BN-1E		\$86.00		N.O./N.C.	NPN		Diagram 1	Chart Set 1
FFR3-BP-1E		\$86.00	100 [2 0 :-1	complementary	PNP		Diagram 2	Chart Set 1
FFR3-0N-1E		\$86.00	100mm [3.9 in]	N.O./N.C.	NPN		Diagram 3	Chart Set 1
FFR3-0P-1E		\$86.00		selectable	PNP		Diagram 4	Chart Set 1
FFI7-BN-1E		\$86.00		N.O./N.C.	NPN		Diagram 1	Chart Set 2
FFI7-BP-1E		\$86.00	400 [45 7 :]	complementary	PNP	M12 [12mm] connector	Diagram 2	Chart Set 2
FFI7-0N-1E		\$86.00	400mm [15.7 in]	N.O./N.C.	NPN	(purchase cable separately)	Diagram 3	Chart Set 2
FFI7-0P-1E		\$86.00		selectable	PNP		Diagram 4	Chart Set 2
FFI8-BN-1E		\$88.00		N.O./N.C.	NPN		Diagram 1	Chart Set 3
FFI8-BP-1E		\$88.00	000 [24 5 :]	complementary	PNP		Diagram 2	Chart Set 3
FFI8-0N-1E		\$88.00	800mm [31.5 in]	N.O./N.C.	NPN		Diagram 3	Chart Set 3
FFI8-0P-1E		\$88.00		selectable	PNP		Diagram 4	Chart Set 3
Polarized Retro-re	eflective*							
FFRP-BN-1E •		\$88.00		N.O./N.C.	NPN	M12 [12mm] connector (purchase cable separately	Diagram 1	Chart Set 4
FFRP-BP-1E •		\$88.00	- 4m [13.1 ft]	complementary	PNP		Diagram 2	Chart Set 4
FFRP-0N-1E •		\$88.00		N.O./N.C. selectable	NPN		Diagram 3	Chart Set 4
FFRP-0P-1E •		\$88.00			PNP		Diagram 4	Chart Set 4
FFRN-BN-1E		\$90.00		N.O./N.C. complementary N.O./N.C. selectable	NPN		Diagram 1	Chart Set 4
FFRN-BP-1E		\$90.00			PNP		Diagram 2	Chart Set 4
FFRN-0N-1E		\$90.00			NPN		Diagram 3	Chart Set 4
FFRN-0P-1E		\$90.00			PNP		Diagram 4	Chart Set 4
Retro-reflective fo	or Transpar	ent Objects*						
FFRL-BN-1E		\$90.00		N.O./N.C.	NPN		Diagram 1	Chart Set 5
FFRL-BP-1E		\$90.00	4 (2.2 (1)	complementary	PNP	M12 [12mm] connector	Diagram 2	Chart Set 5
FFRL-0N-1E		\$90.00	1m [3.3 ft]	N.O./N.C.	NPN	(purchase cable separately	Diagram 3	Chart Set 5
FFRL-0P-1E		\$90.00		selectable	PNP		Diagram 4	Chart Set 5
Through-beam**								
FFIZ-BN-1E •	Receiver	\$64.00		N.O./N.C.	NPN		Diagram 1	Chart Set 6
FFIZ-BP-1E •	Receiver	\$64.00		complementary	PNP		Diagram 2	Chart Set 6
FFIZ-0N-1E •	Receiver	\$64.00	00 100 0 17	N.O./N.C.	NPN	M12 [12mm] connector	Diagram 3	Chart Set 6
FFIZ-0P-1E •	Receiver	\$64.00	20m [62.6 ft]	selectable	PNP	(purchase cable separately	Diagram 4	Chart Set 6
FFIH-00-1E	Emitter	\$61.00		Receiver	Receiver		Diagram 5	Chart Set 6
FFIH-X0-1E†	Emitter	\$62.00	1	dependent	dependent		Diagram 6	Chart Set 6

Switching Element Function							
Through-beam and Diffuse Reflective Reflective Models							
Light-on	N.C.	N.O.					
Dark-on	N.O.	N.C.					

[†] Check function

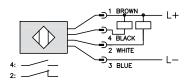
^{*}Purchase reflectors separately.

^{**}Purchase one receiver and one emitter for a complete set.

[·] Sensors without sensitivity adjustment

Wiring Diagrams

Diagram 1 NPN Output



PNP Output

Diagram 2

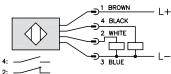
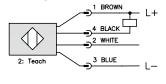


Diagram 3 NPN Output



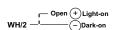


Diagram 4 PNP Output

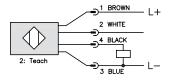


Diagram 5

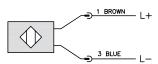
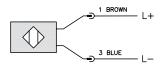


Diagram 6



2-meter Axial Cable version: check is black M12 Connector: check is Pin 2 (white)

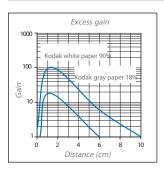
Connector M12 Connector



Characteristic curves

Chart Set 1 (Diffuse FFR3)

FFR3/**-1F



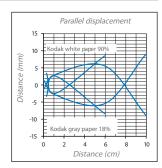
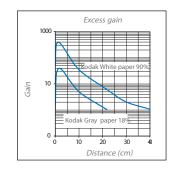


Chart Set 2 (Diffuse FF17)

FFI7/**-1F



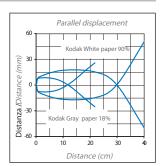
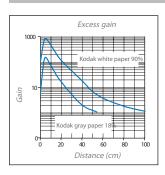


Chart Set 3 (Diffuse FF18)

FFI8/**-1E



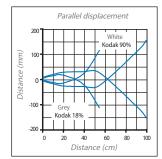
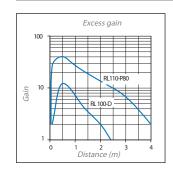


Chart Set 4 (Polarized retro-reflective)

FFRN/**-1E - FFRP/**-1E



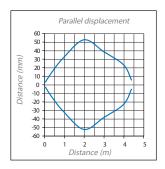
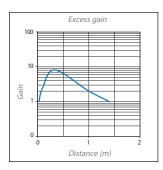


Chart Set 5 (Retro-reflective for transparent objects)

FFRI /**_1F



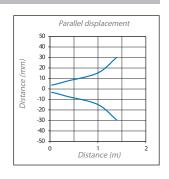
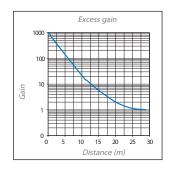
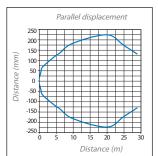


Chart Set 6 (Through-beam)

FFIH/**-1F + FFI7/**-1F

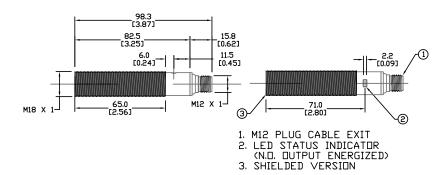




FF Series Photoelectric Sensors Specifications									
Туре		Diffuse Reflective		Polari	zed Reflect	tive	Thro	ough-beam 5	
Model Series	FFR3	FFI7	FFI8	FFRL	FFRN	FFRP	FFIZ	FFIH	
Sensing Distance	100mm¹	400mm²	800mm ³	1m	4n	n⁴		20m	
Light Spot Diameter	10mm @ 100mm	50mm @ 400mm	180mm @ 800mm	80mm @ 1m	200mm	ı @ 4m	600)mm @ 20m	
Emission	Red (660nm)	Infrared (660nm)	Infrared (880nm)	Re	ed (660nm)		_	Infrared (880nm)	
Sensitivity			Teach				Non	e	
Output Type			See individual	parts on Selec	tion Chart				
Operating Voltage				10-30VDC					
No-load Supply Current			≤ 30mA				≤ 25mA	40mA	
Operating (Load) Current				≤ 100mA					
Off-state (Leakage) Current			≤ 10	µA at 30 VDC					
Voltage Drop			2V ı	max at 100mA			T		
Switching Frequency		,	500Hz				250Hz	-	
Ripple				≤10%					
Time Delay Before Availability (tv)				200ms					
Short-Circuit Protection			Yes, switch auto-			d			
Operating Temperature				76°F [-25 to 80	°C]				
Protection Degree (DIN 40050)				P68, IP69K					
LED Indicators- Switching Status	Yellow ON: Output s	Green OFF: to Green Fast flas Green Slow Flas	ach function available each function blocked shing: fine teach active shing: teach in progres D models*; Light state	s	B models*	Output	llow: state - O dels - B models	Yellow: Supply on	
Housing Material			316L	stainless steel					
Lens Material			Polymethyl methac	rylate (PMMA)	, FDA certific	ed			
Exit Connector				Grilamid					
Shock/Vibration			See ter	minology section	<u>on</u>				
Tightening Torque			50 N	•m [36.88 lb-ft]					
Weight			12	20g [4.23 oz]					
Connection				M12 plug					
Agency Approvals		CE,	cULus file E187310, I	ECOLAB, RoH	S, Johnson	Diversey			

Dimensions

mm [inches]



Warning: These products are not safety sensors and are not suitable for use in personal safety applications.

¹ With 100x100mm white matte paper ² With 200x200mm white matte paper

With 400x400mm white matte paper

⁴ With standard diameter 84mm RL110 reflector

⁵ An emitter and receiver pair must be ordered for a complete sensor set.

^{*}Note: Yellow LED Fixed On: Excess Gain m2. Yellow LED flashing: Excess Gain I2

To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page.

Accessories for 18mm Sensors

Axial Mounting Bracket

Axial mounting bracket available in zinc plated steel or 316L stainless steel. Has two mounting holes (use 4mm screws) and allows for rotation of an optical axis for right-beam-angle-adapter sensors. Hexagonal nuts not included. For use with 18mm sensors.

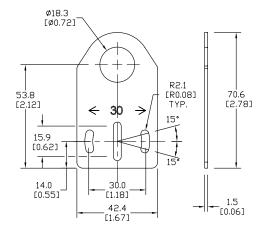
Accessories for 18mm Sensors							
Part Number	Price	Description	Weight lb [g]				
<u>ST18A</u>	\$2.25	Micro Detectors mounting bracket, axial, zinc plated steel. For use with 18mm sensors.	0.06 [27.2]				
ST18A7W \$8.00 Micro Detectors mounting bracket, axial, 316L stainless steel. For use with 18mm sensors.		0.06 [27.2]					



ST18A

Dimensions

mm [inches]



Right-angle Mounting Bracket

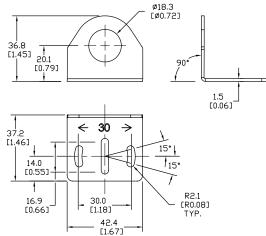
Right-angle mounting bracket for use with 18mm sensors. Has two mounting holes (use 4mm screws) and allows the rotation of an optical axis for axial sensors. Hexagonal nuts not included.

Accessories for 18mm Sensors							
Part Number	Price	Description	Weight lb [g]				
ST18C	\$2.25	Micro Detectors mounting bracket, right-angle, zinc plated steel. For use with 18mm sensors.	0.06 [27.2]				
<u>ST18C7W</u>	Micro Detectors mounting bracket, right-angle, 316L stainless steel. For use with 18mm sensors.		0.06 [27.2]				



Dimensions

mm [inches]



Accessories for 18mm Sensors

Right-angle Fine Tune Mounting Bracket

Mounting bracket, right-angle, fine tune vertical and horizontal adjustment, nickel-plated steel. For use with 18mm sensors. Allows for fine tuning vertical and horizontal placement.

Accessories for 18mm Sensors								
Part Number	Price	Description	Drawing Link	Weight [lb]				
<u>OPT2036</u>	\$41.50	Wenglor mounting bracket, right-angle, fine tune vertical and horizontal adjustment, nickel plated steel. For use with 18mm sensors.	PDF	0.02				



OPT2036

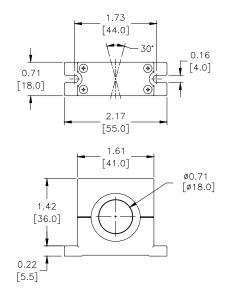
Swivel Mounting Bracket

Mounting bracket, ball swivel, plastic. For use with 18mm sensors. Has a ball-joint and set screws to adjust sensor orientation. Allows angular orientation up to 15 degrees (from center) in all directions for photoelectric sensors (Will not work with C18 series).

Accessories for 18mm Sensors								
Part Number	Price	Description	Weight [lb]					
<u>ST02</u>	\$10.50	Micro Detectors mounting bracket, ball swivel, plastic. For use with 18mm sensors.	0.06					

Dimensions

mm [inches]





ST02

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Accessories for 18mm Sensors

Right-angle Mounting Brackets

Mounting bracket, right-angle, fixed insertion stop adjustment, plastic. For use with 18mm sensors. Available with or without fixed insertion stop.

	Accessories for 18mm Sensors								
Part Number	Price	Description	Drawing Link	Weight lb [g]					
<u>OPT2104</u>	\$11.50	Wenglor mounting bracket, right-angle, fixed insertion stop adjustment, plastic. For use with 18mm sensors.	PDF	0.06 [27.2]					
<u>OPT2105</u>	\$11.50	Wenglor mounting bracket, right-angle, plastic. For use with 18mm sensors.	<u>PDF</u>	0.06 [27.2]					



OPT2104, OPT2105

Right-angle Swivel Mounting Systems

Mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, 12mm rod mount. For use with 18mm sensors. Available in all 304 stainless steel or with an aluminum head and a stainless steel mounting plate.

	Accessories for 18mm Sensors										
Part Number	Price	Description	Mounting Head	Mounting Plate	Drawing Link	Weight lb [g]					
<u>OPT2116</u>	\$12.50	Wenglor mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, aluminum, 12mm rod mount. For use with 18mm sensors.	Aluminum	304 Stainless steel	<u>PDF</u>	0.15 [68.0]					
<u>OPT2117</u>	\$22.50	Wenglor mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, 304 stainless steel, 12mm rod mount. For use with 18mm sensors.	304 Stainless steel	304 Stainless steel	<u>PDF</u>	0.28 [127.0]					



OPT2116, OPT2117

Note: 304 Stainless steel mounting rods sold separately: <u>OPT2109</u> (200mm [7.87 in] length), <u>OPT2110</u> (300mm [11.81 in] length), and <u>OPT2111</u> (500mm [19.69 in] length).

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Sensor Accessories

Mounting Rods and Brackets

Mounting Rods

304 Stainless steel rods for mounting swivel brackets <u>OPT2112</u> - <u>OPT2127</u> Available in three lengths: 200mm, 300mm, and 500mm. 12mm diameter.

M	Mounting Rods for OPT2112-2127 Swivel Mounting Brackets									
Part Number	Price	Description	Drawing Link	Weight Ib (g)						
<u>OPT2109</u>	\$14.00	Wenglor mounting rod, 12mm diameter, 200mm length, 304 stainless steel.	PDF	0.41 [185.97]						
<u>OPT2110</u>	\$17.50	Wenglor mounting rod, 12mm diameter, 300mm length, 304 stainless steel.	PDF	0.60 [272.16]						
<u>OPT2111</u>	\$22.50	Wenglor mounting rod, 12mm diameter, 500mm length, 304 stainless steel.	PDF	0.98 [444.52]						



Right-angle Mounting Bracket

Mounting bracket, right-angle, nickel-plated brass. For use with 12mm mounting rods OPT2109, OPT2110 & OPT2111.

Right-angle Mounting Brackets for 12mm Sensors								
Part Number	Part Number Price Description							
<u>OPT2108</u>	\$17.50	Wenglor mounting bracket, right-angle, nickel-plated brass. For use with 12mm mounting rods OPT2109, OPT2110 & OPT2111.	<u>PDF</u>	0.07 [31.8]				



www.automationdirect.com Sensor Accessories tSEN-491

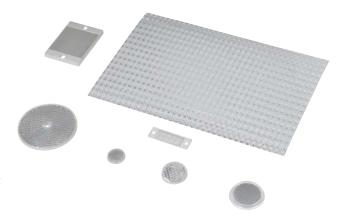
Reflectors

RL Series Reflectors for Polarized Reflective Photoelectric Sensors (All Models)

- Suitable for use with polarized light photoelectric sensors
- Shapes and sizes for most applications
- Miniature types for close mounting in multiple sensor installations
- Single hole, dual hole and self-adhesive mounting types available
- Single and 10-packs available

Installation Notes

- Keep the reflector surface clean to ensure peak detection performance. This is especially true when the maximum sensing range is being used. Clean using a damp cloth.
- When selecting a reflector, it is important to consider the ambient conditions it
 will be exposed to. Dusty or high humidity conditions may reduce the sensing
 range as much as 90%.
- Reflectors should be positioned at a 90° angle to the optical axis with a tolerance of $\pm 15^{\circ}$.



				Reflector Specifi	ications		
Part number	Price	Drawing Link	Quantity	Dimensions mm [in]	Degree of Protection	Mounting	Materials
RL102	\$42.00	DDE	10	25			
RL102-1	\$4.75	PDF	1	[0.98]			
RL103	\$47.00	PDF	10	34.5		Customer-supplied adhesive or other	
RL103-1	\$5.25	<u>FDF</u>	1	[1.36]		mounting method required	
<u>RL104</u>	\$47.00	PDF	10	46			
RL104-1	\$5.25	PDF	1	[1.81]			Reflective face: PMMA
<u>RL105G</u>	\$42.00	PDF	10	95 x 38		Two 4.3 mm holes	Polymethylmethacrylate (acrylic)
<u>RL105G-1</u>	\$4.75	FUE	1	[3.74 x 1.50]		TWO 4.5 IIIII Holes	Base material: ABS
<u>RL106G</u>	\$47.00	PDF	10	182 x 42		Two 6mm holes	(Acrylonitrile-butadiene-styren)
RL106G-1	\$5.25	101	1	[7.17 x 1.65]		Two onlin noics	
<u>RL110</u>	\$21.00	PDF	10	84		One 5mm hole	
<u>RL110-1</u>	\$2.25	<u>FDF</u>	1	[3.31]	IEC IP67	One Smiri noie	
<u>RL116</u>	\$21.00	PDF	10	41 x 60	.20 01	Two 3mm holes	
<u>RL116-1</u>	\$2.25	<u>FDI</u>	1	[3.54 x 2.36]		Two Smill Holes	
RL100DA4	\$42.50	NA	1	200 x 300 [7.87 x 11.81]			
RL100DC4	\$13.00	NA	1	50 x 300 [1.97 x 11.81]		Self-adhesive	Paper (Acrylic tape with micro prism)
RL100DQ1	\$9.75	NA	1	100 x 100 [3.94 x 3.94]			
<u>RL111G</u>	\$66.00	DDE	10	22.5 x 47			
<u>RL111G-1</u>	\$8.00	<u>PDF</u>	1	[0.89 x 1.85]		Two 3mm slots	Reflective face: PMMA
RL112G	\$48.50	PDF	10	19 x 73		140 311111 310(5	Polymethylmethacrylate (acrylic)
RL112G-1	\$5.25	F DI	1	[0.75 x 2.87]			Base material: ABS
<u>RL113G</u>	\$58.00	PDF	10	51.4 x 60.3		Two 4mm slots	(Acrylonitrile-butadiene-styren)
RL113G-1	\$6.50	101	1	[2.02 x 2.37]		1 WO TIIIII 310t3	

Not recommended for applications involving moist air environments or water immersion.

Reflectors

RL Series Reflectors for Polarized Reflective Laser Photoelectric Sensors (FALN series)

- Suitable for use with polarized light laser photoelectric sensors
- Sizes for most applications
- Miniature types for close mounting in multiple sensor installations
- Single and 5-packs available

Specifications Specification Specificati						
Part Number	<u>RL201</u>	RL201-1	RL203	RL203-1	RL204	RL204-1
Price	\$42.00	\$9.00	\$39.00	\$8.50	\$33.00	\$7.50
Quantity	5	1	5	1	5	1
Drawing Link	PDF		PDF		PDF	
Dimensions	60 x 82 mm 2.36 x 3.23 in		19 x 6mm 0.75 x 2.36 in		20mm x 32mm 0.80 in x 1.26 in	
Degree of Protection 1	IEC IP67					
Mounting	Two 0.4 mm holes		Two 0.4 mm holes		Two 0.3 mm holes	
Materials	Acrylic/polycarbonate					

¹ Not recommended for applications involving moist air environments or water immersion.

www.automationdirect.com Sensor Accessories tSEN-495