

GREENLEE® Knockout Tools


Manual Knockout Sets







Greenlee manual knockout sets deliver everything needed for clean, precise conduit punching without hydraulic power — just a ratcheting wrench and the mechanical advantage of the draw bolt. The Slug-Buster profile features a pointed cutting geometry that reduces the required punching force and ejects the slug cleanly, while the Standard Round profile provides a proven design for general-purpose conduit work. Each set includes punches, dies, ball-bearing draw bolts, and a 1in ratcheting wrench, all packed in a plastic carrying case. The ratcheting 1in box end wrench is also available individually for replacement or as a spare.



Features

- Complete manual punching system — no hydraulic power required
- Slug-Buster pointed geometry reduces punching force and ejects slug cleanly
- Standard Round profile for general-purpose conduit punching
- Conduit sizes from 1/2in through 2in plus PG metric sizes
- Punches plastic, non-ferrous metals, steel (up to 10ga thick), and stainless steel (up to 12ga thick)

Ratcheting Wrench Specifications					
Part Number	Product Image	Fastening Size	Fits	Features	Price
34941		1in	Knockouts with 1in hex head draw bolts	5-degree low return angle	\$68.50

Knockout Punch Sets Specifications					
Part Number	Product Image	Number of Pieces	Size	Set Includes	Price
7238SB		10	1/2in-2in conduit	(6) Conduit Slug-Buster punch & die (1/2in, 3/4in, 1in, 1-1/4in, 1-1/2in, 2in) (2) ball-bearing draw bolt (7/16in, 3/4in) (1) 1in ratchet wrench (1) plastic case	\$410.00
36690		9	PG9-PG21 and 30.5mm	(6) Slug-Buster punch & die set (PG9, PG11, PG13.5, PG16, PG21, 30.5mm) (1) 3/8in ball-bearing draw bolt (1) 1in ratchet wrench (1) plastic case	\$490.00
7240SB		7	1/2in conduit, 3/4in conduit and 30.5mm	(3) Slug-Buster punch & die (1/2in conduit, 3/4in conduit, 30.5mm) (2) ball-bearing draw bolt (7/16in, 3/4in) (1) 1in ratchet wrench (1) plastic case	\$299.00
7235BB		8	1/2in-1-1/4in conduit	(4) Conduit Slug-Buster punch & die (1/2in, 3/4in, 1in, 1-1/4in) (2) ball-bearing draw bolt (7/16in, 3/4in) (1) 1in ratchet wrench (1) plastic case	\$236.00
735BB		7	1/2in-1-1/4in conduit	(4) Conduit standard punch & die (1/2in, 3/4in, 1in, 1-1/4in) (2) ball-bearing draw bolt (7/16in, 3/4in) (1) plastic case	\$299.00
7236		6	1/2in-2in conduit	(6) Conduit Slug-Buster punch & die (1/2in, 3/4in, 1in, 1-1/4in, 1-1/2in, 2in)	\$355.00

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Overview

Greenlee knockout punching tools and accessories deliver clean, precise holes in multiple materials, including steel (up to 10ga thick), stainless steel (up to 12ga thick), brass, copper, aluminum, fiberglass, and plastic up to 10ga thickness — without drilling or secondary finishing. Three hydraulic driver configurations cover every application: the classic ram-and-pump system for high-force punching up to 108 kN, the self-contained Quick Draw® for fast portable operation in straight or right-angle configurations, and the cordless Gator battery driver for maximum mobility.

For wrench-driven applications, the ratcheting 1in box end wrench pairs with any Greenlee draw stud and knockout punch set. The Greenlee system is built around two proven punch series — Slug-Buster® and Standard Round — available as complete sets with driver included, individual punch and die sets, or replacement punches and dies sold separately. Knockout sets span conduit sizes from 1/2in through 4in depending on configuration, with metric sizing also available. Whether the job calls for a single conduit knockout or a full production punching setup, there's a Greenlee configuration to get it done.

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Category	Description
Ratcheting wrench	1in ratcheting box end wrench, 13in length, for use with knockout draw bolts
Ram/pump hydraulic drivers	Manual hydraulic ram and pump system, up to 108 kN, 0-degree fixed head
Quick Draw hydraulic drivers	Self-contained manual hydraulic drivers, 78 kN, 0-degree and 90-degree fixed head
Gator battery hydraulic drivers	Cordless 18 VDC hydraulic drivers, 69 kN, 360-degree adjustable head
Knockout sets	Complete sets spanning Slug-Buster, Standard Round, Quick Draw, and Gator series, 1/2in–4in conduit
Slug-Buster punches and dies	Individual punch & die sets and replacement punches, 1/2in–2in conduit and 30.5mm
Standard round punches and dies	Individual punch & die sets, replacement punches and dies, 1/2in–2in conduit and 30.5mm
Draw studs	Manual ball-bearing, hydraulic short, and Quick Draw short — 7/16in and 3/4in

