



GREENLEE® Knockout Tools

Slug-Buster Knockout Punches & Dies

Greenlee Slug-Buster knockout punches are engineered for fast, clean cutting in steel, stainless steel, plastic, and non-ferrous metals. The Slug-Buster profile features a pointed cutting geometry that reduces the punching force required and ejects the slug cleanly, minimizing burrs and secondary finishing. Punch and die sets are available with the draw stud included, or as replacement punches only for operators who already have the die and stud on hand. All Slug-Buster punches are compatible with the full range of Greenlee hydraulic drivers and manual draw studs.

Features

- Pointed cutting geometry reduces required punching force and ejects slug cleanly
- Punches plastic, non-ferrous metals, steel (up to 10ga thick), and stainless steel (up to 12ga thick)
- K2BB sets include punch, die, and draw stud — ready to use out of the box
- K2P replacement punches available individually for operators replacing punch only
- Conduit sizes from 1/2in through 2in plus 30.5mm metric size
- Compatible with all Greenlee hydraulic drivers and manual draw studs



K2BB-1-1/4



K2P-2



KD-2

Slug-Buster Knockout Punch and Die Sets Specifications

| Part Number | Knockout Size | Nominal Hole Size | Bolt Size | Price |
|--------------------------|-----------------|-------------------|-----------|----------|
| <u>K2BB-1/2</u> | 1/2in conduit | 0.89in (22.5mm) | 7/16in | \$64.00 |
| <u>K2BB-3/4</u> | 3/4in conduit | 1.12in (28.3mm) | 3/4in | \$83.00 |
| <u>K2BBM-0305</u> | 30.5mm | 1.2in (30.5mm) | 3/4in | \$101.00 |
| <u>K2BB-1</u> | 1in conduit | 1.36in (34.6mm) | 3/4in | \$95.00 |
| <u>K2BB-1-1/4</u> | 1-1/4in conduit | 1.7in (43.2mm) | 3/4in | \$110.00 |
| <u>K2BB-1-1/2</u> | 1-1/2in conduit | 1.95in (49.6mm) | 3/4in | \$135.00 |
| <u>K2BB-2</u> | 2in conduit | 2.42in (61.5mm) | 3/4in | \$164.00 |

| Slug-Buster Knockout Punches Specifications | | | | | Compatible Dies | |
|---|-----------------|-------------------|-----------|---------|------------------------|---------|
| Part Number | Knockout Size | Nominal Hole Size | Bolt Size | Price | Part Number | Price |
| <u>K2P-1/2</u> | 1/2in conduit | 0.89in (22.5mm) | 7/16in | \$33.00 | <u>KD-1/2</u> | \$19.00 |
| <u>K2P-3/4</u> | 3/4in conduit | 1.12in (28.3mm) | 3/4in | \$38.00 | <u>KD-3/4</u> | \$22.00 |
| <u>K2PM-0305</u> | 30.5mm | 1.2in (30.5mm) | 3/4in | \$48.00 | <u>KDM-0305</u> | \$35.00 |
| <u>K2P-1</u> | 1in conduit | 1.36in (34.6mm) | 3/4in | \$47.00 | <u>KD-1</u> | \$26.00 |
| <u>K2P-1-1/4</u> | 1-1/4in conduit | 1.7in (43.2mm) | 3/4in | \$57.00 | <u>KD-1-1/4</u> | \$32.00 |
| <u>K2P-1-1/2</u> | 1-1/2in conduit | 1.95in (49.6mm) | 3/4in | \$74.00 | <u>KD-1-1/2</u> | \$46.00 |
| <u>K2P-2</u> | 2in conduit | 2.42in (61.5mm) | 3/4in | \$95.00 | <u>KD-2</u> | \$61.00 |

Note: Slug-Buster punches are designed to work with the KD series dies.

GREENLEE® Knockout Tools

Standard Round Knockout Punches & Dies

Greenlee Standard Round knockout punches deliver reliable, clean holes in steel, stainless steel, plastic, and non-ferrous metals. The Standard Round profile is a proven design for general-purpose conduit punching applications. Complete punch and die sets are available with the draw stud included, while replacement punches and dies are sold individually for operators who need to refresh a single component without replacing the full set.



K3BB-1-1/4

Features

- Standard Round profile for general-purpose conduit punching
- Punches plastic, non-ferrous metals, steel (up to 10ga thick), and stainless steel (up to 12ga thick)
- K3BB sets include punch, die, and draw stud — ready to use out of the box
- K3P replacement punches and KD replacement dies available individually
- Conduit sizes from 1/2in through 2in
- Compatible with all Greenlee hydraulic drivers and manual draw studs



K3P-2



KD-2

Standard Round Knockout Punch and Die Sets Specifications

| Part Number | Knockout Size | Nominal Hole Size | Bolt Size | Price |
|--------------------------|-----------------|-------------------|-----------|----------|
| <u>K3BB-1/2</u> | 1/2in conduit | 0.89in (22.5mm) | 7/16in | \$70.00 |
| <u>K3BB-3/4</u> | 3/4in conduit | 1.12in (28.3mm) | 3/4in | \$91.00 |
| <u>K3BB-1</u> | 1in conduit | 1.36in (34.6mm) | 3/4in | \$108.00 |
| <u>K3BB-1-1/4</u> | 1-1/4in conduit | 1.7in (43.2mm) | 3/4in | \$122.00 |
| <u>K3BB-1-1/2</u> | 1-1/2in conduit | 1.95in (49.6mm) | 3/4in | \$154.00 |
| <u>K3BB-2</u> | 2in conduit | 2.42in (61.5mm) | 3/4in | \$182.00 |

Standard Round Knockout Punches Specifications

| Part Number | Knockout Size | Nominal Hole Size | Bolt Size | Price | Compatible Dies | Price |
|-------------------------|-----------------|-------------------|-----------|----------|------------------------|---------|
| <u>K3P-1/2</u> | 1/2in conduit | 0.89in (22.5mm) | 7/16in | \$38.00 | <u>KD-1/2</u> | \$19.00 |
| <u>K3P-3/4</u> | 3/4in conduit | 1.12in (28.3mm) | 3/4in | \$44.00 | <u>KD-3/4</u> | \$22.00 |
| <u>K3P-1</u> | 1in conduit | 1.36in (34.6mm) | 3/4in | \$54.00 | <u>KD-1</u> | \$26.00 |
| <u>K3P-1-1/4</u> | 1-1/4in conduit | 1.7in (43.2mm) | 3/4in | \$65.00 | <u>KD-1-1/4</u> | \$32.00 |
| <u>K3P-1-1/2</u> | 1-1/2in conduit | 1.95in (49.6mm) | 3/4in | \$85.00 | <u>KD-1-1/2</u> | \$46.00 |
| <u>K3P-2</u> | 2in conduit | 2.42in (61.5mm) | 3/4in | \$110.00 | <u>KD-2</u> | \$61.00 |

GREENLEE® Knockout Tools

Overview

Greenlee knockout punching tools and accessories deliver clean, precise holes in multiple materials, including steel (up to 10ga thick), stainless steel (up to 12ga thick), brass, copper, aluminum, fiberglass, and plastic up to 10ga thickness — without drilling or secondary finishing. Three hydraulic driver configurations cover every application: the classic ram-and-pump system for high-force punching up to 108 kN, the self-contained Quick Draw® for fast portable operation in straight or right-angle configurations, and the cordless Gator battery driver for maximum mobility.

For wrench-driven applications, the ratcheting 1in box end wrench pairs with any Greenlee draw stud and knockout punch set. The Greenlee system is built around two proven punch series — Slug-Buster® and Standard Round — available as complete sets with driver included, individual punch and die sets, or replacement punches and dies sold separately. Knockout sets span conduit sizes from 1/2in through 4in depending on configuration, with metric sizing also available. Whether the job calls for a single conduit knockout or a full production punching setup, there's a Greenlee configuration to get it done.

| Greenlee Knockout Tools | |
|---------------------------------|---|
| Category | Description |
| Ratcheting wrench | 1in ratcheting box end wrench, 13in length, for use with knockout draw bolts |
| Ram/pump hydraulic drivers | Manual hydraulic ram and pump system, up to 108 kN, 0-degree fixed head |
| Quick Draw hydraulic drivers | Self-contained manual hydraulic drivers, 78 kN, 0-degree and 90-degree fixed head |
| Gator battery hydraulic drivers | Cordless 18 VDC hydraulic drivers, 69 kN, 360-degree adjustable head |
| Knockout sets | Complete sets spanning Slug-Buster, Standard Round, Quick Draw, and Gator series, 1/2in–4in conduit |
| Slug-Buster punches and dies | Individual punch & die sets and replacement punches, 1/2in–2in conduit and 30.5mm |
| Standard round punches and dies | Individual punch & die sets, replacement punches and dies, 1/2in–2in conduit and 30.5mm |
| Draw studs | Manual ball-bearing, hydraulic short, and Quick Draw short — 7/16in and 3/4in |

