Enclosure Cooling

You need to cool down
Heat inside an enclosure can decrease the life expectancy of controlling units such as your PLC, HMI, AC drives and other items. Excessive heat can cause nuisance faults from your electrical and electronic components: for example, overloads tripping unexpectedly. Heat will also change the expected performance of circuit breakers and fuses, which can cause whole systems to shut down unexpectedly. So, if you have any electronic equipment or other heat sensitive devices, you may need cooling.

What causes all that heat?
There are basically two sources that can cause the enclosure’s internal temperature to rise above the ratings of the control equipment.

Internal Sources
The same items that can be damaged by heat may also be the source of the heat. These include items such as:
- Power supplies
- AC Drives/inverters
- Transformers
- Communication products
- Battery back-up systems

External Sources
Other sources of heat that can cause the internal temperature of your enclosure to rise above a desired level involve the external environment. These include items such as:
- Industrial ovens
- Foundry equipment
- Solar heat gain
- Blast furnaces

Get the heat out
How do you get the heat out of your enclosure and away from those critical components? There are four basic cooling methods.

Natural Convection Cooling
If the ambient temperature outside the enclosure is cooler than the inside of the enclosure, then the heat can be dissipated into the atmosphere by radiating it through the surface of the enclosure and through the use of louvers or grilles with filters.

Forced Convection Cooling
If you have clean and cool ambient air outside of the enclosure, then a simple forced-air system may be adequate. A system such as a filter fan and the associated grille with the appropriate filter may be an acceptable option.

Closed Loop Cooling
A system that will keep the ambient air separate from the internal enclosure air is needed if the environment is harsh, there are wash-down requirements, heavy dust and debris or the presence of airborne chemicals, and the ambient temperature is as high as or higher than the desired internal temperature. Air conditioners and heat exchangers are examples of closed loop systems.

Vortex Coolers
Vortex coolers create a stream of cold air from a supply of filtered compressed air. The cold air is injected into the enclosure, displacing warm air which is exhausted back through the vortex cooler. While not a closed-loop system, they can be used in the same harsh environments since the cold air injected into the enclosure is filtered.
Enclosure Cooling – Selecting a Fan or Air Conditioner

Fan selection
To select the proper size (CFM) fan for your forced air cooling solution, you need to determine the amount of heat to be removed (in watts) and determine the Delta T (Max. allowable internal enclosure temperature °F – Max. outside ambient temperature °F).

\[ \text{CFM} = \frac{3.17 \times P \text{ watts}}{\Delta T \text{ °F}} \]

\[ \Delta T = \text{max. allowable internal enclosure temperature °F} - \text{max. outside ambient temperature °F} \]

Stego offers an online Cooling Calculation Tool to help you calculate the required airflow rate for your application.

Air conditioner and vortex cooler selection
To select the proper size air conditioner or vortex cooler, the worst-case conditions should be considered, but take care not to choose an oversized unit. There are two main factors in choosing an uninsulated metal NEMA rated enclosure located indoors:

- Internal heat load
- Heat load transfer

Internal Heat Load
Internal heat load is the heat generated by the components inside the enclosure. This can be determined by a few different methods. The preferred method is to add the maximum heat output specifications that the manufacturers list for all the equipment installed in the cabinet. This is typically given in Watts, so use the following conversion:

\[ \text{BTU per Hour} = \text{Watts x 3.413} \]

Example: The Watt-loss chart for the GS3 Drives shows that a GS3-2020 AC drive has a Watt-loss of 750 watts.

\[ \text{BTU per Hour} = 750 \text{ watts x 3.413} \]

\[ \text{BTU per Hour} = 2559 \]

Heat Load Transfer
Heat load transfer is the heat lost (negative heat load transfer) or gained (positive heat load transfer) through the enclosure walls with the surrounding ambient air. This can be calculated by the following formula:

\[ \text{Heat load transfer (BTU/H)} = 1.25 \times \text{surface area (sq. ft.) x (max. outside ambient air °F) - max. allowable internal enclosure temperature °F)} \]

Surface Area (sq. ft.) = \( 2 \times (H \times W) + (H \times D) + (W \times D) \) / 144 sq. inches

\[ \text{Note: 1.25 is an industry standard constant for metal enclosures; 0.62 should be used for plastic enclosures.} \]

Once you have determined your Internal Heat Load and the Heat Load Transfer, you can choose the proper size unit by calculating the needed cooling capacity.

\[ \text{Cooling capacity (BTU/H)} = \text{Internal Heat Load} \pm \text{Heat Load Transfer} \]

Air Conditioner Selection Example
A NEMA 12 Hubbell Wiegmann N12302412 enclosure (30” high x 24” wide x 12” deep) contains a GS3-2020 AC drive (20 HP 230 volt) that has a maximum allowable operating temperature of 104°F and is located in a warehouse that has a maximum outside ambient air temperature of 92°F.

Power to be dissipated is stated in the specifications of the GS3-2020 and is found to be 750 watts, so \( P = 750 \) watts.

\[ \Delta T = \text{Max. operating temperature for the GS3-2020 is} 104°F - \text{Max. ambient air temperature of 92°F} \]

\[ \Delta T = 9°F \]

\[ \text{CFM} = \frac{3.17 \times 750 \text{ watts}}{9°F} \]

\[ \text{CFM} = 198 \]

Choose a Stego 018740-30 230VAC FPI filter fan with a 118740-00 exhaust grille to provide 220 CFM or a Stego 018840-00 230VAC FPO filter fan with a 118840-30 intake grille to provide 243 CFM.

Stego offers an online Cooling Calculation Tool to help you calculate the required airflow rate for your application.
Industrial strength cooling options for your enclosure from AutomationDirect

- Both intake (FPI) and exhaust (FPO) fans are available.
- Exhaust fans and grilles available with air flaps or filters. Using air flaps on the exhaust reduces the number of filters to maintain.

Filter Fan Kits
- Easy filter change
- Outer door lock for outdoor models
- Impact resistant
- Weather/UV resistant -f1
- Flammability Rating: UL94V-0
- Adhesive mounting for non-screw installation (except outdoor models)
- Low noise
- 120VAC and 24VDC models available

Filter Fan Plus
- Easy filter change
- Hinged cover
- Impact resistant
- Weather/UV resistant-UL-f1
- Flammability Rating: UL94V-0
- Unique ratchet mechanism for no-screw installation
- Low noise
- 120, 230VAC and 12, 24, 48VDC models available

Hose-Proof Filter Fan Hoods
- Stainless steel hood with food-grade silicone seal
- Fits all Stego Filter Fan and Filter Fan Plus fans and exhaust grilles (except outdoor Filter Fans)
- Maintains an enclosure’s NEMA/UL Type 4 or 4X rating in washdown environments

Fan Kits
- All models are 115V with an expected service life of 30,000 hours
- High-performance fan motors and finger guards
- Polycarbonate fire retardant plastic grilles, UL94-V0
- Durable, reusable filter mat included
- Patented “Click and Fit” system allows for rapid filter fan and exhaust filter installation without screws
Filter fans provide an optimum climate in enclosures. The interior temperature of enclosures is reduced by channeling cooler filtered outside air into the enclosure, thus expelling heated internal air. The resulting air flow prevents formation of localized heat pockets and protects electronic components from overheating.

Outdoor filter fans are used in outdoor enclosures where warm air must be dissipated. To clean and exchange the filter mat, you open the lockable door of the outdoor hood, eliminating the need to allow interior access to the enclosure. IP55 protection type is achieved due to the special design of the hood and the use of fine filter mats.

### Standards
- All models: IP54, VDE, EAC, UL type 12 when using supplied filter (outdoor models IP55).
- UL recognized - file: E234324

Note: Using fine filter mat M5 reduces the airflow. (No test data available for G3 filter mats. See Stego Air Volume and Pressure Data, later in this section.)

### Features
- Easy filter change
- Outer door lock for outdoor models
- Impact resistant
- Weather/UV resistant UL-f1
- Flammability Rating: UL 94V-0
- No-screw installation - except outdoor models
- Low noise
- 120VAC and 24VDC models available
- Service life - 50,000 hrs@77°F (25°C) + 65%RH
- Connection type - 12 to 69 CFM - 2 wires w/case clamps, AWG 14, 158°F [-10/-70°C]
- Airflow direction easily switched by reversing the axial fan (except on models 018040-01 and 018050-01)
- Includes self-adhesive gasket pre-installed on frame
- Optional mounting screws for additional support
- G3 (coarse), G4 (medium) and M5 (fine) replacement filter mats available

### Specifications

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Price</th>
<th>Cutout Dimensions</th>
<th>Operating Voltage</th>
<th>Power Consumption</th>
<th>Current Draw</th>
<th>Free Airflow 1,2 (CFM)</th>
<th>Airflow with Grille and Filters 1,3 (CFM)</th>
<th>Max. Static Pressure 1,2 (Pa)</th>
<th>Sound Level (dB)</th>
<th>Min/Max Operating Temp.</th>
<th>Included Filter Rating</th>
<th>Average Arrestance</th>
</tr>
</thead>
<tbody>
<tr>
<td>018000-02</td>
<td>$100.00</td>
<td>3.82 x 3.82 (97 x 97)</td>
<td>24VDC</td>
<td>2.2</td>
<td>90</td>
<td>12</td>
<td>9</td>
<td>19</td>
<td>31</td>
<td>14/158°F [-10/-70°C]</td>
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<td>018000-01</td>
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<td>14</td>
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<td>18</td>
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<td>018020-01</td>
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<td>180</td>
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<td>46</td>
<td>27</td>
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<td>018040-01</td>
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<td>136</td>
<td>84</td>
<td>60</td>
<td>52</td>
<td>-13/140°F [-25/60°C]</td>
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<td>98%</td>
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<tr>
<td>018030-03</td>
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<td>24VDC</td>
<td>20</td>
<td>840</td>
<td>176</td>
<td>135</td>
<td>23</td>
<td>53</td>
<td>14/158°F [-10/-70°C]</td>
<td>G5 (fine)</td>
<td>98%</td>
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<tr>
<td>018030-01</td>
<td>$201.00</td>
<td>9.84 x 9.84 [250 x 250]</td>
<td>120VAC</td>
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<td>700</td>
<td>202</td>
<td>156</td>
<td>27</td>
<td>53</td>
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<td>G5 (fine)</td>
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<td>018050-01</td>
<td>$240.00</td>
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<td>14</td>
<td>14</td>
<td>54</td>
<td>54</td>
<td>-13/140°F [60/-25°C]</td>
<td>G5 (fine)</td>
<td>98%</td>
</tr>
</tbody>
</table>

### Notes:
1. Performance data (current draw, power consumption, free airflow, airflow with grille and filters, sound level) for all 120VAC fans is based on 60Hz.
2. Free airflow and maximum static pressure are measured with fan and louvered housing only.
3. Airflow with grille and filters include entire system: complete fan assembly with filter and exhaust grille with filter.

### Dimensions
- Part Number 018000-02: 3.82 x 3.82 (97 x 97)
- Part Number 018010-02: 4.92 x 4.92 (125 x 125)
- Part Number 018020-01: 6.93 x 6.93 (176 x 176)
- Part Number 018030-03: 9.84 x 9.84 (250 x 250)
- Part Number 018040-01: 6.93 x 6.93 (176 x 176)
- Part Number 018050-01: 6.93 x 6.93 (176 x 176)
- Part Number 018060-02: 9.84 x 9.84 (250 x 250)
Filter Fan Dimensions

Dimensions

mm [inches]

See our website: www.AutomationDirect.com for complete engineering drawings
Filter Fan Dimensions

Dimensions
inches [mm]

See our website: www.AutomationDirect.com for complete engineering drawings
Filter Fan Dimensions

Dimensions
inches [mm]

018040-01

018030-01
018030-03

See our website: www.AutomationDirect.com for complete engineering drawings
Filter Fan Dimensions

Dimensions
inches [mm]

018050-01

See our website: www.AutomationDirect.com for complete engineering drawings
Exhaust Grilles With Filters

Features
- No-screw installation
- G3 (coarse), G4 (medium) and M5 (fine) replacement filter mats available

Accessories
- Come with gaskets attached (adhesive-sided to stick on panel)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Price</th>
<th>Cutout Dimensions</th>
<th>Included Filter Rating</th>
<th>Average Arrestance</th>
</tr>
</thead>
<tbody>
<tr>
<td>118000-00</td>
<td>$17.00</td>
<td>3.82 x 3.82 [97 x 97]</td>
<td>G4 (medium)</td>
<td>94%</td>
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<tr>
<td>118010-00</td>
<td>$21.00</td>
<td>4.92 x 4.92 [125 x 125]</td>
<td>G4 (medium)</td>
<td>94%</td>
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<tr>
<td>118020-00</td>
<td>$22.00</td>
<td>6.93 x 6.93 [176 x 176]</td>
<td>G4 (medium)</td>
<td>94%</td>
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<tr>
<td>118030-00</td>
<td>$62.00</td>
<td>9.84 x 9.84 [250 x 250]</td>
<td>G4 (medium)</td>
<td>94%</td>
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Outdoor Exhaust Grilles

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Price</th>
<th>Cutout Dimensions</th>
<th>Included Filter Rating</th>
<th>Average Arrestance</th>
</tr>
</thead>
<tbody>
<tr>
<td>118210-00</td>
<td>$98.00</td>
<td>4.92 x 4.92</td>
<td>G5 (fine)</td>
<td>98%</td>
</tr>
</tbody>
</table>

Note: Dimensions in inches (millimeters)

See our website: www.AutomationDirect.com for complete engineering drawings
Filter Fan Exhaust Grille Dimensions

Dimensions [inches [mm]]

118010-00

2.30 [58.4]

0.70 [17.8]

6.20 [157.5]

6.70 [170.2]

118020-00

3.90 [99.1]

1.90 [48.3]

8.20 [208.3]

8.90 [226.1]

See our website: www.AutomationDirect.com for complete engineering drawings.
Filter Fan Exhaust Grille Dimensions

Dimensions in inches [mm]

**118030-00**

![Grille Dimensions Diagram]

**118210-00**

![Grille Dimensions Diagram]

See our website: www.AutomationDirect.com for complete engineering drawings
## Filter Mats
- Synthetic fiber with progressive construction
- Temperature resistant to 212 °F (100°C)
- Rating: G3 (coarse), G4 (medium), and G5 (fine)
- Self-extinguishing class F1
- Moisture resistant to 100% RH
- Reusable; can be cleaned with mild soap or vacuuming

## Features
- Filter media for enclosure fans
- Fine or medium density
- Fits 3.82 x 3.82, 4.92 x 4.92, 6.93 x 6.93, or 9.84 x 9.84, inch Filter Fan
- Fits 3.62 x 3.62, 4.88 x 4.88, 6.93 x 6.93, 8.78 x 8.78, and 11.46 x 11.46 inch Filter Fan Plus

## Applications
- Replacement filter mats for Stego series Filter Fan Plus, Filter Fan, and Stego series exhaust/intake grilles

## Replacement Filter Elements

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Price</th>
<th>Dimensions HxW in (mm)</th>
<th>Use With Filter Fan Part Number</th>
<th>Use With Intake or Exhaust Grille Part Number</th>
<th>Filter Rating</th>
<th>Average Arrestance (Filtering Level)</th>
<th>Filter Density g/m²</th>
<th>Pieces per Package</th>
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<tbody>
<tr>
<td>086330-00</td>
<td>$8.50</td>
<td>3.31 x 3.31 [84 x 84]</td>
<td>018700-30</td>
<td></td>
<td>118800-30</td>
<td>G3 (coarse)</td>
<td>84%</td>
<td>200</td>
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<tr>
<td>086340-00</td>
<td>$11.00</td>
<td>4.65 x 4.65 [118 x 118]</td>
<td>018701-01 018702-02 018703-04</td>
<td></td>
<td>118810-00 118810-30</td>
<td>G3 (coarse)</td>
<td>84%</td>
<td>200</td>
</tr>
<tr>
<td>086350-00</td>
<td>$14.50</td>
<td>6.61 x 6.61 [168 x 168]</td>
<td>018705-01 018706-02 018707-03</td>
<td></td>
<td>118820-00 118820-30</td>
<td>G3 (coarse)</td>
<td>84%</td>
<td>200</td>
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<tr>
<td>086360-00</td>
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<td>018708-01 018709-02 018710-03</td>
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<td>118830-30</td>
<td>G3 (coarse)</td>
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<td>086370-00</td>
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<td>018711-01 018712-02 018713-03</td>
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<td>118840-30</td>
<td>G3 (coarse)</td>
<td>84%</td>
<td>200</td>
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</table>
## Replacement Filter Elements

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Price</th>
<th>Dimensions HxW in (mm)</th>
<th>Use With Filter Fan Part Number</th>
<th>Use With Intake or Exhaust Grille Part Number</th>
<th>Average Arrestance (Filtering Level)</th>
<th>Filter Rating</th>
<th>Filter Density g/m²</th>
<th>Pieces per Package</th>
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<tr>
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<td>018720-30, 018721-30</td>
<td>118800-30</td>
<td>G4 (medium)</td>
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<td>350</td>
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<td>086000-00</td>
<td>$6.00</td>
<td>3.50 x 3.50 [89 x 89]</td>
<td>018000-01, 018000-02</td>
<td></td>
<td>118000-00</td>
<td>M4</td>
<td>92%</td>
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<td>086010-00</td>
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<td>4.65 x 4.65 [118 x 118]</td>
<td>018010-01, 018010-02</td>
<td>018020-01, 018020-02</td>
<td>118020-00</td>
<td>M5 (fine)</td>
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<td>360</td>
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<td>086020-00</td>
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<td>018040-01, 018040-02</td>
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<td>018060-01, 018060-02</td>
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<td>118080-30</td>
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<td>018100-01, 018100-03</td>
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<td>118210-30</td>
<td>M14 (ultra fine)</td>
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For the latest prices, please check AutomationDirect.com.
## Air Volume and Pressure Data for Upgraded Filter Mats

<table>
<thead>
<tr>
<th>Fan Part Number</th>
<th>Filter Mat Airflow (cfm)</th>
<th>Filter Mat Static Pressure (Pa)</th>
<th>Notes</th>
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<td>G4 fan filter and exhaust filter**</td>
<td>M5 fan filter free flow*</td>
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Notes: *Fan with filter and louver
**Fan with filter, louver, exhaust filter, and grille.
Part numbers not listed in this table have no test data available.
Hose-Proof Hood for Stego Fans

Features
- Stainless steel hood
- Food-safe silicone seal
- Increase of protection class to UL Type 4X
- Easy to clean
- Filter mat change from outside
- Impact-resistant
- Optional security feature to restrict unauthorized access (M6x1 security screw included)
- Weather resistant
- Versatile
- Protective grid
- Mounting screws provided

Applications
- Designed to increase the protection class and serve as a protective cover to filter fans, intake and exit filters.
- Used for protection against water projected by a hose and extreme climatic influences if located outdoors in industrial applications with harsh environmental conditions.
- Hood removes easily for cleaning and filter change without opening the enclosure.

Standards
- UL 4/4X when used with STEGO Filter Fan Plus and Filter Fans
- UL Recognized File No. E234324
- RoHS 2 compliant
- IP56

Part Number | Price | Stego Filter Fan Plus FPI/FPO Cutout Size | Stego Filter Fan Cutout Size | Dimensions (H x W x D) | Max. Covered Area (X x Y) | Weight (lb)
---|---|---|---|---|---|---
086700-00 | $127.00 | 3.62 x 3.62 [92 x 92] | 3.82 x 3.82 [97 x 92] | 8.42 x 7.67 x 1.88 [214 x 195 x 48] | 5.27 x 5.63 [134 x 143] | 1.76
086710-00 | $154.00 | 4.88 x 4.88 [124 x 124] | 4.92 x 4.92 [125 x 125] | 11.00 x 8.92 x 2.39 [280 x 226 x 61] | 6.39 x 6.75 [162 x 171] | 2.64
086730-00 | $218.00 | 8.78 x 8.78 [223 x 223] | 9.84 x 9.84 [250 x 250] | 16.19 x 14.5 x 3.07 [411 x 388 x 78] | 11.69 x 11.31 [297 x 287] | 6.17
086740-00 | $275.00 | 11.46 x 11.46 [291 x 291] | N/A | 18.94 x 15.96 x 4.05 [481 x 405 x 103] | 13.25 x 13.31 [337 x 338] | 8.15

Notes: Dimensions in inches (millimeters).
None of the above models fit 018210-04 and 018210-02 outdoor filter fans.