

Tools – Drill and Tap Combinations

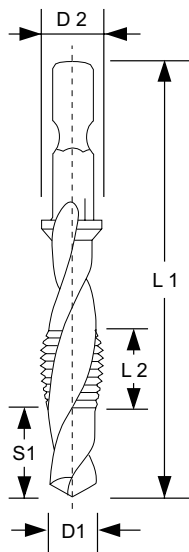
Drill and Tap Combinations

Metric and fractional drill and tap combination bits.

- High-speed steel
- Relief-ground
- 1/4" (6.35 mm) hexagonal shank
- Thread deburring
- For use with mild steel. 1.5x diameter max material thickness
- Approximate thread percentage - 75%



US270014



RUKO High-Speed Steel Metric Drill and Tap Combos										
	Part Number	Pcs/Pkg	Price	Thread Size	Overall Length L1 (mm)	Drill Length S1 (mm)	Tap Length L2 (mm)	Drill Dia. D1 (mm)	Collar Dia. D2 (mm)	Max Material Thickness (mm)
Coarse Thread	US270014	1	\$10.00	M3x0.5	51.0	5.0	7.0	2.5	7.0	3.75
	US270015	1	\$10.00	M4x0.7	54.0	6.0	8.5	3.3	7.0	4.95
	US270016	1	\$11.00	M5x0.8	57.0	7.0	10.0	4.2	7.0	6.30
	US270017	1	\$11.00	M6X1	60.0	8.0	12.0	5.0	7.0	7.50
	US270018	1	\$14.50	M8x1.25	68.0	11.0	15.0	6.7	9.5	10.05
	US270019	1	\$17.00	M10x1.5	75.0	15.0	17.0	8.5	11.5	12.75

RUKO High-Speed Steel Fractional Drill and Tap Combos										
	Part Number	Pcs/Pkg	Price	Thread Size	Overall Length L1 (in.)	Drill Length S1 (in.)	Tap Length L2 (in.)	Drill Dia. D1 (in.)	Collar Dia. D2 (in.)	Max Material Thickness (in.)
Unified Coarse or Fine Thread	US270014UNC	1	\$10.00	6-32	2.00	0.20	0.40	0.1065	0.28	0.1598
	US270015UNC	1	\$10.00	8-32	2.00	0.25	0.40	0.1360	0.28	0.2040
	US270016UNC	1	\$11.00	10-24	2.25	0.25	0.50	0.1495	0.28	0.2243
	US270017UNF	1	\$11.00	10-32	2.25	0.30	0.50	0.1590	0.28	0.2385
	US270018UNC	1	\$14.50	12-24	2.25	0.30	0.50	0.1770	0.28	0.2655
	US270019UNC	1	\$17.00	1/4-20	2.25	0.35	0.50	0.2010	0.28	0.3015



RUKO High-Speed Steel Metric Drill and Tap Combo Set				
Coarse Thread	Part Number	Pcs/Pkg	Price	Description
	US270020	7	\$36.00	RUKO combination drill bit and machine tap set, high-speed steel (HSS), 7-piece set includes: (6) metric size drill bit/taps (M3, M4, M5, M6, M8, M10), (1) quick change adapter. Includes heavy-duty plastic case.

RUKO High-Speed Steel Fractional Drill and Tap Combo Set				
Unified Coarse or Fine Thread	Part Number	Pcs/Pkg	Price	Description
	US270030	7	\$41.00	RUKO combination drill bit and machine tap set, high-speed steel (HSS), 7-piece set includes: (6) SAE drill bit/taps (6-32 UNC, 8-32 UNC, 10-24 UNC, 10-32 UNF, 12-24 UNC, 1/4-20 UNC), (1) quick change adapter. Includes heavy-duty plastic case.



Quick Change Adapter		
Part Number	Description	Price
US270022	RUKO quick change adapter, for use with US2700 series drill bit / machine tap combinations	\$4.00