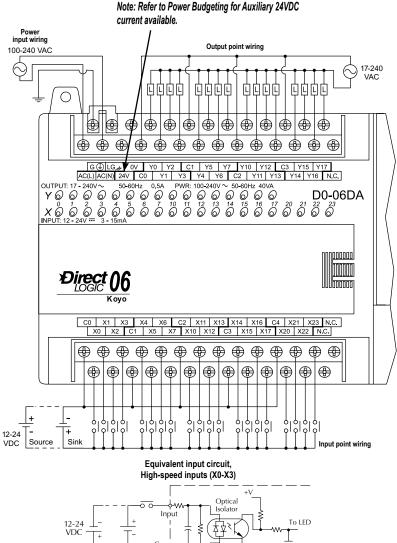
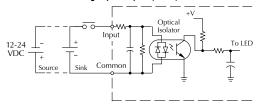
DL06 I/O Specifications

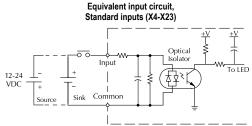
D0-06DA \$506.00

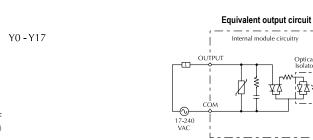
Wiring diagram and specifications

D0-	D0-06DA Specifications					
AC Power Supply Specifications	100–240 VAC/ Voltage Range 50–60 Hz, 40VA maximun					
	Number of Input Pts.	20 (sink	/source)			
	Number of Commons	5 (isolat	ed)			
	Input Voltage Range	10.8-26	4 VDC			
	Input Impedance	(X0-X3) 12-24 V (X4-X23 @ 12-2) 2.8K			
DC Input Specifications	On Current/Voltage Level	>5mA/1	0VDC			
Specifications	OFF Current/ Voltage Level	<0.5 mA	V<2VDC			
	Response Time	X0-X3	X4-X23			
	OFF to ON Response	<70µs	2-8ms			
	ON to OFF Response	<70µs	2-8ms			
	Fuses	None				
	Number of Output Points	16				
	Number of Commons	4 (isolated)				
	Operating Voltage Range	17–240 VAC 47–63 Hz				
	Peak Voltage	264VAC	;			
	ON Voltage Drop	1.5 VAC 4.0 VAC				
AC Output Specifications	Maximum Current	0.5 A / point; 1.5 A /common				
Specifications	Maximum Leakage Current	4mA @ 264VA0 60Hz				
	Maximum Inrush Current	10A for 10ms				
	Minimum Load	10mA				
	OFF to ON Response	1ms				
	ON to OFF Response	1ms + 1	/2 cycle			
	Fuses	None (e recomm				









Derating chart for AC outputs Points 16 0.5 A 12 8 Ambient Temperature (°C/°F)

To LED

DL06 CPU Specifications

Features at a Glance

The DL05 and DL06 micro PLCs are complete self-contained systems. The CPU, power supply, and I/O are all included inside the same housing. Option modules are available to expand the capability of each PLC family for more demanding applications. The standard features of these PLCs are extraordinary and compare favorably with larger and more expensive PLCs.

The specification tables to the right are meant for quick reference only. Detailed specifications and wiring information for each model of the DL05 and DL06 PLCs can be found in those specific sections.

Program capacity

Most boolean ladder instructions require a single word of program memory. Other instructions, such as timers, counters, etc., require two or more words. Data is stored in V-memory in 16-bit registers.

Performance

The performance characteristics shown in the tables represent the amount of time required to read the inputs, solve the Relay Ladder Logic program and update the outputs.

Instructions

A complete list of instructions is available at the end of this section.

Communications

The DL05 and DL06 offer powerful communication features normally found only on more expensive PLCs.

Special features

The DC input and DC output PLCs offer high-speed counting or pulse output. Option module slots allow for discrete I/O expansion, analog I/O, or additional communication options.

DL05 CPU Specifications V-memory (words)..... User V-memory..... 3968 Non-volatile user V-memory......128 Battery backup..... Yes1 Total built-in I/O.....14 Inputs..... Outputs..... 6 I/O expansion..... **Performance**Contact execution (Boolean)......0.7 µs Typical scan (1K Boolean)².....1.5-3 ms. Instructions and diagnostics RLL ladder styleYes RLLPLUS/flowchart style (Stages)Yes/256 Run-time editing......Yes Supports Overrides..... ... YesVariable/fixed Scan Number of Instructions Types of Instructions: Control relays..... 133 512 Timers..... 128 Counters......128 Immediate I/O Subroutines Yes For/next loops Yes Timed interrupt Yes Integer math Floating-point math......No PID..... Yes Bit of word ASCII print.....Yes Real-time clock/calendarYes¹ Internal diagnostics......Yes Password security..... System and user error log **Communications**Built-in portsTwo RS-232C Protocols supported: K-sequence (proprietary protocol)......... DirectNet Client/Server......Yes Modbus RTU Client/Server.....Yes ASCII out..... aud rate Port 19,600 baud (fixed) Baud rate Port 2.....selectable 300-38,400 baud (default 9,600) Specialty Features High speed counter.....Yes, 5kHz³ Pulse output.....Yes, 7kHz³ Pulse catch input..... 1- These features are available with use of certain option modules. Option module specifications are located later in this section. 2- Our 1K program includes contacts, coils, and scan overhead. If you compare our products to others, make sure you include their scan overhead. 3- Input features only available on units with DC inputs and output features only available on units with DC outputs.

Built-in ports: One RS-232C One multi-function RS232C/RS422/RS485 OTE: RS485 is for MODBUS RTU only otocols sup56ported: (-sequence (proprietary protocol)	stem capacity	
A-memory (words)		
User V-memory		
Non-volatile user V-memory		
Built-in battery backup (D2-BAT-1). Yes otal I/O. 36 Inputs. 20 Outputs. 16 O expansion. Yes¹ Informance Interest execution (Boolean). 9.6 µs Informance Interest execution (Boolean). 1-2 ms. Informance Interest execution (Boolean). 1-2 ms. Informance Interest execution (Boolean). 1-2 ms. Interest executions and diagnostics It ladder style. Yes It ladder style		
intal I/O	Ruilt-in hattery hackun (D2)	-BAT-1) Yes
Inputs		
Outputs		
Programance Contact execution (Boolean)		
Contact execution (Boolean)		
Contact execution (Boolean)	rformance	
Structions and diagnostics RLL ladder style. Yes RLL PLUS/flowchart style (Stages). Yes/1024 Run-time editing. Yes Supports Overrides. Yes Gran. Variable/fixed Rumber of Instructions. 229 **pes of Instructions**	Contact execution (Boolean	n)0.6 µs
ALL ladder style		
ALL ladder style	structions and dia	anostics
Run-time editing	RLL ladder style	Yes
supports Overrides		
can Variable/fixed Number of Instructions		
Number of Instructions:		
pes of Instructions: Control relays		
imers		
imers	pes of Instruction	S:
Counters		
mmediate I/O		
subroutines		
for/next loops		
rable functions. rable functions. rimed interrupt. resimed interrupt. resimed interrupt. respective functions. respective function respective functions.		
rimed interrupt		
nteger math		
rigonometric functions		
Rioating-point math		
PID		
Sit of word		
Number type conversion		
ASCII in, out, print		
ASCII in, out, print	Number type conversion	Yes
Real-time clock/calendar		
nternal diagnostics	CD instruction	Yes
Password security	Real-time clock/calendar	Yes
system and user error log		
Drimunications Built-in ports: One RS-232C One multi-function RS232C/RS422/RS485 OTE: RS485 is for MODBUS RTU only otocols sup56ported: (-sequence (proprietary protocol)		
Built-in ports: One RS-232C One multi-function RS232C/RS422/RS485 OTE: RS485 is for MODBUS RTU only otocols sup56ported: (-sequence (proprietary protocol)	system and user error log	No
One multi-function RS232C/RS422/RS485 OTE: RS485 is for MODBUS RTU only otocols sup56ported:sequence (proprietary protocol)	Ommunications Built-in ports:	
OTE: RS485 is for MODBUS RTU only otocols sup56ported:sequence (proprietary protocol)		
otocols sup56ported: <pre></pre>	One multi-function RS232	2C/RS422/RS485
DirectNet Client/Server	OTE: RS485 is for M	IODBUS RTU only
DirectNet Client/Server	otocols sup56ported:	-+1\
Modbus RTU Client/Server		
ASCII in/out		
Baud rate Port 1		
Port 1,600 baud fixed) Port 2selectable 300-38,400 baud (default 9,600) **Recialty Features** iltered inputs		165
port 2	Port 1	,600 baud
paud(default 9,600) pecialty Features iltered inputs	fixed)	
iltered inputs		ectable 300-38,400
recialty Features iltered inputs	Jauu	(default 9,600)
Arterrupt input. Ves3 Aligh speed counter. Ves, 70kHz3 Pulse output. Ves, 10kHz3 Pulse catch input. Ves3 These features are available with use of certain option module. Option module specifications a cocated later in this section. Ver1K program includes contacts, coils, and scan overhead. If you compare our products to others, make ure you include their scan overhead. Input features only available on units with DC inputs a		
Arterrupt input. Ves3 Aligh speed counter. Ves, 70kHz3 Pulse output. Ves, 10kHz3 Pulse catch input. Ves3 These features are available with use of certain option module. Option module specifications a cocated later in this section. Ver1K program includes contacts, coils, and scan overhead. If you compare our products to others, make ure you include their scan overhead. Input features only available on units with DC inputs a	iltered inputs	Yes3
High speed counter		
Pulse output		
Pulse catch inputYes3 These features are available with use of certain option module. Option module specifications a ocated later in this section. Dur 1K program includes contacts, coils, and scan overhead. If you compare our products to others, mak ure you include their scan overhead. Input features only available on units with DC inputs a		
ertain option module. Option module specifications a ocated later in this section. Our 1K program includes contacts, coils, and scan overhead. If you compare our products to others, mak oure you include their scan overhead. Input features only available on units with DC inputs a		
Our 1K program includes contacts, coils, and scan overhead. If you compare our products to others, mak oure you include their scan overhead. Input features only available on units with DC inputs a	hese features are available	with use of
nput features only available on units with DC inputs a	Our 1K program includes coi	ntacts, coils, and scan
utput features only available on units with DC output		
	nput features only available	on units with DC inputs a

Features at a Glance

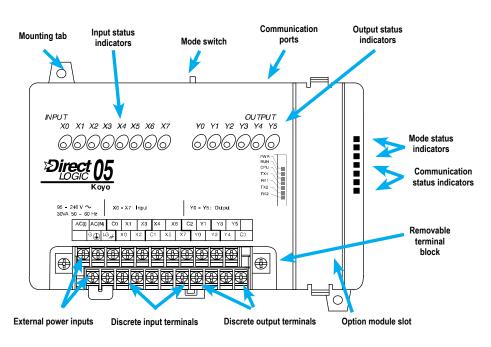
DirectSOFT software

The DL05 and DL06 PLCs use the same familiar DirectSOFT programming software that our larger PLCs use. A FREE version of DirectSOFT gives you all the great features of the full version, but with a 100-word PLC program download limitation. For programs larger than 100 words, the full package is required. The FREE PC-DS100 software may be sufficient to program the DL05 and DL06. If you are programming with a full package version prior to v6.0, you will need v2.4 or later for the DL05 PLCs and v4.0 or later for the DL06. We always recommend the latest version for the most robust features. See the DirectLOGIC Overview section DL in this catalog for a complete description of DirectSOFT including features, part numbers of programming packages and upgrades.

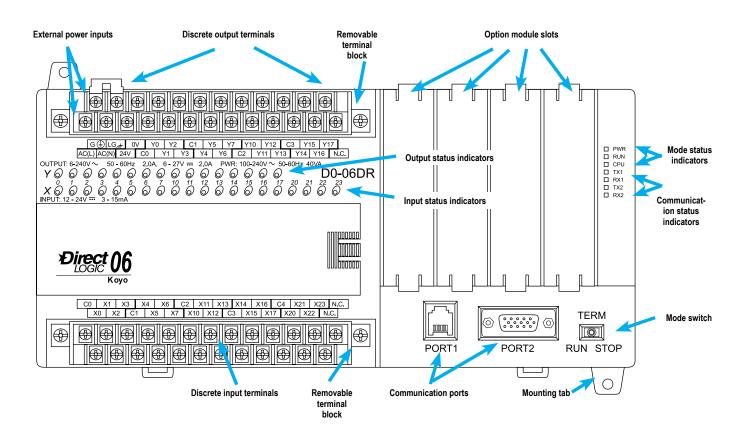
Programming Handheld programmer....<u>D2-HPP</u> \$679.00 DirectSOFT Programming for Windows

PC-DSOFT6 \$462.00

PC-DS100 Free PC-R60-U (upgrade) \$291.00



Hardware features diagrams



www.automationdirect.com DL05 / DL06 PLCs tDL5-4

Product Dimensions and Installation

Temperature probe

Power source

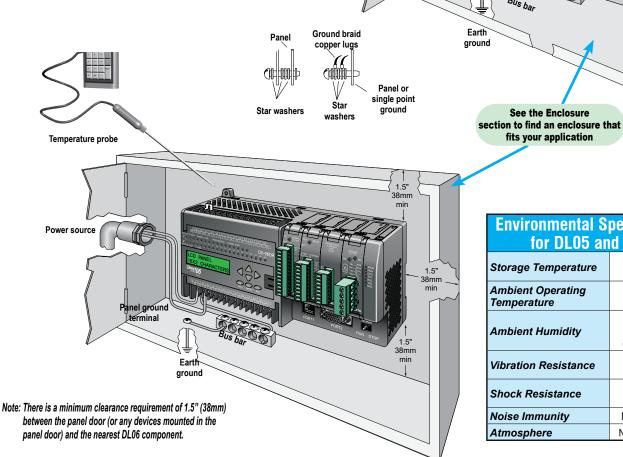
Panel ground

It is important to understand the installation requirements for your DL05 or DL06 system. Your knowledge of these requirements will help ensure that your system operates within its environmental and electrical limits.

Plan for safety

This catalog should never be used as a replacement for the user manual. You can purchase, download free, or view online the user manuals for these products. The **D0-USER-M** is the publication for the DL05 PLCs, and the D0-06USER-M is the publication for the DL06 PLCs. The <u>D0-OPTIONS-M</u> is the user manual for the option modules. These user manuals contain important safety information that must be followed. The system installation should comply with all appropriate electrical codes and standards.

Unit dimensions and



Note: There is a minimum clearance requirement of 2" (51mm) between the panel door (or any devices mounted in the panel door) and the nearest DL05 component.

50mm

50mm

50mm

Environmental Specifications for DL05 and DL06 -4° F-158°F Storage Temperature (-20°C to 70°C) Ambient Operating 32°F-131°F Temperature (0° to 55°C) 5 to 95% relative **Ambient Humidity** humidity (non-condensing) MIL STD 810C Vibration Resistance Method 514.2 MIL STD 810C Shock Resistance Method 516.2 Noise Immunity NEMA (ICS3-304) Atmosphere No corrosive gases

See the Enclosure

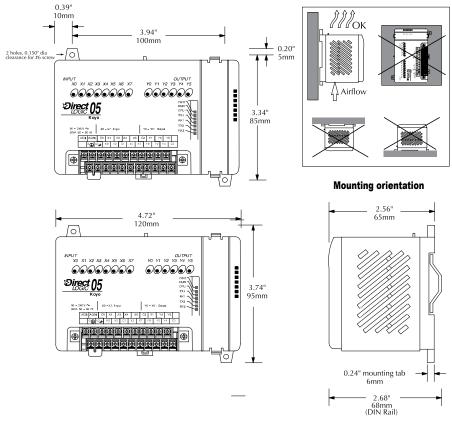
fits your application

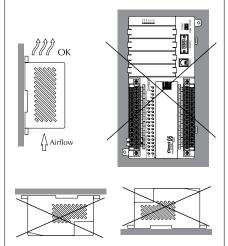
www.automationdirect.com DL05 / DL06 PLCs tDL5-5

Product Dimensions and Installation

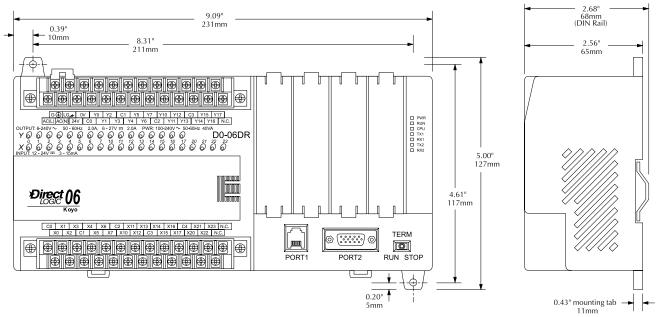
Mounting Orientation

DL05 and DL06 PLCs must be mounted properly to ensure ample airflow for cooling purposes. It is important to follow the unit orientation requirements and to verify that the PLC's dimensions are compatible with your application. Notice particularly the grounding requirements and the recommended cabinet clearances.





Mounting orientation



www.automationdirect.com DL05 / DL06 PLCs tDL5-6

Choosing I/O Type

DL06 Base Unit I/O Table							
		Inputs			Outputs		
Part Number	I/O Type/ Commons	Sink or source	Voltage Ranges	I/O Type/ Commons	Sink or Source	Voltage/Current Ratings	Price
<u>D0-06AA</u>	AC/5	N/A	90–120 VAC	AC/4	N/A	17–240 VAC, 0.5 A 50/60 Hz	\$533.00
<u>D0-06AR</u>	AC/5	N/A	90–120 VAC	Relay/4	N/A	6–27 VDC, 2A 6–240 VAC, 2A	\$507.00
<u>D0-06DA</u>	DC/5	Sink or source	12–24 VDC	AC/4	N/A	17–240 VAC, 0.5 A 50–60 Hz	\$506.00
<u>D0-06DD1</u>	DC/5	Sink or source	12–24 VDC	DC/4	Sink	6–27 VDC, 0.5 A (Y0-Y1) 6–27 VDC, 1.0 A (Y2- Y17)*	\$470.00
<u>D0-06DD2</u>	DC/5	Sink or source	12–24 VDC	DC/4	Source	12–24 VDC, 0.5 A (Y0-Y1) 12–24 VDC, 1.0 A (Y2-Y17)	\$474.00
<u>D0-06DR</u>	DC/5	Sink or source	12–24 VDC	Relay/4	N/A	6–27 VDC, 2A 6–240 VAC, 2A	\$493.00
<u>D0-06DD1-D</u>	DC/5	Sink or source	12–24 VDC	DC/4	Sink	6–27 VDC, 0.5 A (Y0-Y1) 6–27 VDC, 1.0 A (Y2- Y17)*	\$472.00
<u>D0-06DD2-D</u>	DC/5	Sink or source	12–24 VDC	DC/4	Source	12–24 VDC, 0.5 A (Y0-Y1) 12–24 VDC, 1.0 A (Y2-Y17)	\$476.00
<u>D0-06DR-D</u>	DC/5	Sink or source	12–24 VDC	Relay/4	N/A	6–27 VDC, 2A 6–240 VAC, 2A	\$487.00

^{*} These outputs must be derated to 0.6 A for EN61131-2 compliance.

Discrete I/O Option Moduless							
	Inputs			Outputs			
Part Number	I/O Type/ Number/ Commons	Sink or source	Voltage Ranges	I/O Type/ Number/ Commons	Sink or Source	Voltage/Current Ratings	Price
<u>D0-07CDR</u>	DC/4/1	Sink or source	12–24 VDC	Relay/3/1	N/A	6–27 VDC, 1A 6–240 VAC, 1A	\$95.00
<u>D0-08CDD1</u>	DC/4/2	Sink or source	12–24 VDC	DC/4/2	Sink	6-27 VDC, 0.3 A	\$95.00
<u>D0-08TR</u>	N/A	N/A	N/A	Relay/8/2	N/A	6–27 VDC, 1A 6–240 VAC, 1A	\$112.00
<u>D0-10ND3</u>	DC/10/2	Sink or source	12–24 VDC	N/A	N/A	N/A	\$84.00
<u>D0-10ND3F</u>	DC/10/2	Sink or source	12–24 VDC	N/A	N/A	N/A	\$95.00
D0-10TD1	N/A	N/A	N/A	DC/10/2	Sink	6-27 VDC, 0.3 A	\$100.00
D0-10TD2	N/A	N/A	N/A	DC/10/2	Source	12-24 VDC, 0.3 A	\$102.00
<u>D0-16ND3</u>	DC/16/4	Sink or source	20–28 VDC	N/A	N/A	N/A	\$86.00
D0-16TD1	N/A	N/A	N/A	DC/16/2	Sink	6-27 VDC, 0.1A	\$94.00
D0-16TD2	N/A	N/A	N/A	DC/16/2	Source	12-24 VDC, 0.1A	\$85.00
FO-04TRS	N/A	N/A	N/A	Relay/4/4	N/A	5–30 VDC, 3A 5–125 VAC, 3A	\$80.00
<u>F0-08NA-1</u>	AC/8/2	N/A	80–132 VAC 90–150 VDC	N/A	N/A	N/A	\$98.00
<u>F0-08SIM</u>			8-p	t. Input simulato	r		\$68.00

Communications and Specialty Option Modules					
Part Number	Description	Price			
H0-ECOM100	Ethernet Communications Module 10/100 Mbit	\$321.00			
D0-DEVNETS	eviceNET Server Module \$260.				
H0-CTRIO2	igh Speed Counter I/O Module \$315				
D0-DCM	Serial Communications Module \$260.				
F0-CP128	ASCII CoProcessor Module	\$345.00			

Analog I/O

By using option modules, you can add analog inputs or outputs to your DL05 or DL06 PLC. The table below shows the input and output types at a glance. Detailed specifications are provided later in this section.

Analog I/O Option Modules						
	I	Inputs	(Outputs	Price	
Part Number	No.	Input Type	No.	Output Type		
<u>F0-04AD-1</u>	4	0-20 mA or 4-20 mA	0	N/A	\$153.00	
F0-04AD-2	4	0-5 VDC or 0-10 VDC	0	N/A	\$224.00	
F0-08ADH-1	8	0-20 mA	0	N/A	\$259.00	
F0-08ADH-2	8	0-5 VDC or 0-10 VDC	0	N/A	\$273.00	
F0-04DAH-1	0	N/A	4	4-20 mA	\$276.00	
F0-08DAH-1	0	N/A	8	4-20 mA	\$363.00	
F0-04DAH-2	0	N/A	4	0-10 VDC	\$260.00	
F0-08DAH-2	0	N/A	8	0-10 VDC	\$345.00	
F0-4AD2DA-1	4	0-20 mA or 4-20 mA	2	0-20 mA or 4-20 mA	\$370.00	
F0-2AD2DA-2	2	0-5 VDC or 0-10 VDC	2	0-5 VDC or 0-10 VDC	\$290.00	
F0-4AD2DA-2	4	0-5 VDC or 0-10 VDC	2	0-5 VDC or 0-10 VDC	\$409.00	
F0-04RTD	4	RTD	0	N/A	\$380.00	
<u>F0-04THM</u> *	4	Thermo- couple / Voltage	0	N/A	\$400.00	

^{*} See module specifications page for thermocouple types and voltage input ranges supported

Power budgeting

No power budgeting is necessary for the DL05. The built-in power supply is sufficient for powering the base unit, any of the option modules, the handheld programmer, and even a <u>DV1000</u> operator interface.

Power budgeting is necessary for the DL06. With four option module slots and an optional LCD display, it is necessary to verify that sufficient power is available for all optional devices. Power budgeting is described in detail on page 2-29 and in the DL06 User Manual.

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Networking the DL05 and DL06

All DL05 and DL06 PLCs have built-in networking capability. The DL05 family offers two 6-pin, RS-232 ports. You can use these ports for programming, networking, or connecting an operator interface device. The RS-232 ports support point-to-point communications using the optional <u>D0-CBL</u> cable. If you need to create a multi-drop network or require longer distances between devices, you can use the <u>FA-ISOCON</u> at each DL05 to convert the RS-232 signal to RS-422 or RS-485.

The DL06 family of PLCs offers even greater communications flexibility. Port 1 is a fixed baud rate port identical to port 1 on the DL05 PLCs, but port 2 is a multifunction port that can be used as RS-232, RS-422, or RS-485 (Modbus/ASCII only) without using external converters. This allows you to create multi-drop networks with minimal installation headaches.

Protocols supported

Each port is capable of communicating using K-sequence, DirectNET and Modbus RTU protocols. Port 1 can only be a Server for each of the protocols. Port 2 can serve as a K-sequence Server or a network Client or Server for either DirectNET or Modbus RTU protocols.

Serial Bus Protocols

We also offer option modules that allow you to connect a DL05 or DL06 PLC to a variety of networks as a Server device. Our <u>D0-DEVNETS</u> (DeviceNet) modules plug into any DL05 or DL06 PLC. The <u>D0-DCM</u> Data Communications module supports DirectNET and Modbus RTU protocols.

ZIPLink communication adatper modules

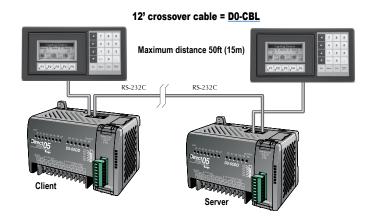
The *ZIP*Link communications adapter modules offer fast and convenient screw terminal connection for the bottom port of the DL06 CPU. The adapter modules are RS232/422 DIP switch selectable and are offered with or without indicating LEDs and surge protection. See the Wiring Solutions section in this catalog for more information.

Optional Ethernet communication modules

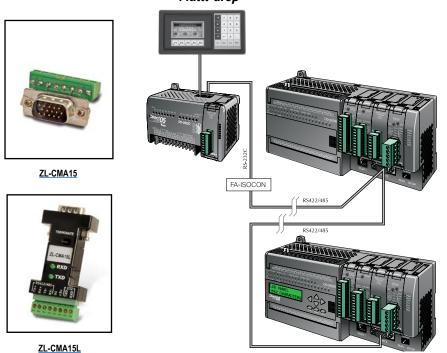
Need to connect to a high speed HMI or computer system? We offer a 100Base-T Ethernet communications module. You can use the <u>H0-ECOM100</u> Ethernet communication module with our Stride

Ethernet switches or with most off-theshelf Ethernet hubs or switches. The <u>H0-ECOM100</u> option module plugs into any DL05 or DL06 PLC and supports the industry standard Modbus TCP protocol.

Point-to-point



Multi-drop



Maximum distance of 3,300 ft. (1000m)

<u>www.automationdirect.com</u> DL05 / DL06 PLCs tDL5-9

Ports, Status Indicators, and Modes

Port 1

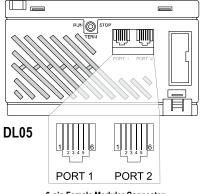
Port 1 is a 6-pin, fixed configuration port and has the same pin assignments on the DL05 and the DL06. Please refer to the table and diagrams on this page. This port can be used to connect to an HPP, DirectSOFT, an operator interface, or other external device. Features include:

- 9600 baud
- 8 data bits
- · Odd parity
- 1 start bit, 1 stop bit
- Station address of 1
- · Asynchronous, half-duplex, DTE

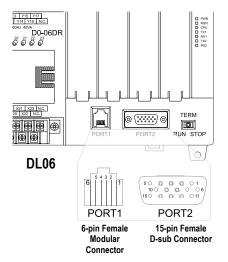
Protocols supported (as Server):

• K sequence, DirectNET, Modbus RTU

DL05 & DL06 Port 1 Pin Descriptions Power (-) connection (GND) 5V Power (+) connection **RXD** Receive data (RS-232C) TXD Transmit data (RS-232C) 5 5V Power (+) connection 0V Power (-) connection (GND)



6-pin Female Modular Connector



Port 2

Port 2 is a configurable port on both the DL05 and the DL06 PLCs. The DL05 PLC uses a 6-pin modular connector and offers RS-232 communications only. The DL06 PLC uses a 15-pin HD-sub connector and offers RS-232, RS-422, or RS-485 communications. Please refer to the table and diagrams on this page for more information. This port can be used to connect to an HPP, DirectSOFT, an operator interface, or other external device. Features of port 2 include:

- 300, 600, 1200, 2400, 4800, 9600 (default), 19,200, 38,400 baud
- 8 data bits
- Odd (default), even, or no parity
- 1 start bit, 1 stop bit
- Station address: 1 (default) 1-90 DirectNET, K sequence 1-247 Modbus RTU
- · Asynchronous, half-duplex, DTE

Protocols supported:

• K sequence (Server), **Direct**NET (Client/Server), Modbus (Client/Server)

	DL05 Port 2 Pin Descriptions					
1	ov	Power (-) connection (GND)				
2 3	5V	Power (+) connection				
3	RXD	Receive data (RS-232C)				
4	TXD	Transmit data (RS-232C)				
5	RTS	Ready to send				
6	0V	Power (-) connection (GND)				

	DL06 Port 2 Pin Descriptions				
1	5 V	Power (+) connection			
2	TXD	Transmit data (RS-232C)			
3	RXD	Receive data (RS-232C)			
4	RTS	Ready to send (RS232C)			
5	CTS	Clear to send (RS232C)			
6	RXD-	Receive data (-) (RS-422/485)			
7	0V	Power (-) connection (GND)			
8	0V	Power (-) connection (GND)			
9	TXD+	Transmit data (+) (RS-422/485			
10	TXD-	Transmit data (-) (RS-422/485)			
11	RTS+	Ready to send (+) (RS-422/485)			
12	RTS-	Ready to send (-) (RS-422/485)			
13	RXD+	Receive data (+) (RS-422/485)			
14	CTS+	Clear to send (+) (RS-422/485)			
15	CTS-	Clear to send (-) (RS-422/485)			

DL05 and DL06 status indicators

	Status Indicators					
Indicator	Status	Meaning				
PWR	ON	Power good				
FVV	OFF	Power failure				
	ON	CPU is in Run Mode				
RUN	OFF	CPU is in Stop or Program Mode				
CPU	ON	CPU self diagnostics error				
CFU	OFF	CPU self diagnostics good				
TX1	ON	Data is being transmitted by the CPU-Port 1				
IX1	OFF	No data is being transmitted by the CPU-Port 1				
RX1	ON	Data is being received by the CPU-Port 1				
RX1	OFF	No data is being received by the CPU-Port 1				
TX2	ON	Data is being transmitted by the CPU-Port 2				
172	OFF	No data is being transmitted by the CPU-Port 2				
RX2	ON	Data is being received by the CPU-Port 2				
RAZ	OFF	No data is being received by the CPU-Port 2				

DL05 and DL06 mode switches

Mode Switch Position	CPU Action
RUN (Run Program)	CPU is forced into the RUN mode if no errors are encountered. No program changes are allowed by the programming/monitoring device.
TERM (Terminal)	RUN PROGRAM and the TEST modes are available. Mode and program changes are allowed by the programming/monitoring device.
STOP	CPU is forced into the STOP mode. No changes are allowed by the programming/monitoring device.

Use the optional low profile 15-pin adapter to make option module wiring easier.



ASCII and Modbus Instructions

ASCII instructions for DL06

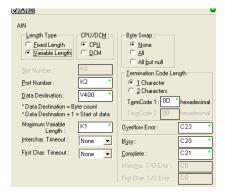
The DL06 PLC supports several easy-to-use instructions, which allow ASCII strings to be read into or written from the communication ports when using either the CPU port 2, or the <u>D0-DCM</u> Data Communications Module port 2.

Raw ASCII: CPU/DCM Port 2 can be used for either reading or writing raw ASCII strings, but not for both.

Embedded ASCII: With these instructions, you can use the DL06 PLC to locate ASCII strings embedded within a supported protocol via CPU/DCM Port.

Receiving ASCII strings

- 1. ASCII IN (AIN) This instruction configures CPU/DCM Port 2 for raw ASCII input strings, with parameters such as fixed and variable length ASCII strings, termination characters, byte swapping options, and instruction control bits. Use barcode scanners, weigh scales, etc., to write raw ASCII input strings into CPU/DCM Port 2 based on the AIN instruction's parameters.
- 2. Write embedded ASCII strings directly to V-memory from an external HMI (or



similar Client device). The ASCII string is transmitted through CPU/DCM Port 2 using any supported communications protocol. This method uses the familiar RX/WX instructions previously available.

3. If the DL06 is used as a network Client, the Network Read instruction (RX) can be used to read embedded ASCII data from a network Server device. Again, the ASCII string would be transmitted through CPU/DCM Port 2, using any supported communications protocol.

Writing ASCII strings

 Print from V-memory (PRINTV) - Use this instruction to write raw ASCII strings out of CPU/DCM port 2 to a

display panel, serial printer, etc. The instruction features the starting V-memory address, string length, byte swapping options, etc. When the instruction's permissive bit



is enabled, the string is written to CPU/DCM Port 2.

- 2. Print to V-memory (VPRINT) Use this instruction to create pre-coded ASCII strings in the PLC (e.g. alarm messages). When the instruction's permissive bit is enabled, the message is loaded into a pre-defined V-memory address location. Then the PRINTV instruction may be used to write the pre-coded ASCII string out of CPU/DCM Port 2. American, European, and Asian Time/Dates tamps are supported.
- Print Message (PRINT) This existing instruction can be used to create pre-coded ASCII strings in the PLC. When the instruction's permissive bit is enabled, the string is written to CPU/DCM Port 2. The VPRINT/PRINTV instruction combination is more powerful and flexible than the PRINT instruction.
- 4. If the DL06 PLC is a network Client, the Network Write (WX) can be used to write embedded ASCII data to an HMI or Server device directly from V-memory. This is done via a supported communications protocol using CPU/ DCM Port 2.

More ASCII instructions

ASCII Find (AFIND) - Finds where a specific portion of the ASCII string is located in continuous V-memory addresses.

ASCII Extract (AEX) - Extracts a specific portion (usually some data value) from the ASCII find location or other known ASCII data location.

Compare V-memory (CMPV) - This instruction is used to compare two blocks of V-memory addresses and is usually used to detect a change in an ASCII string. Compared data types must be of the same format (e.g. BCD, ASCII, etc.).

Swap Bytes (SWAPB) - Swaps V-memory bytes on ASCII data that was written directly to V-memory from an external HMI or similar Client device via a communications protocol. The AIN and AEX instructions have a built-in byte swap feature.

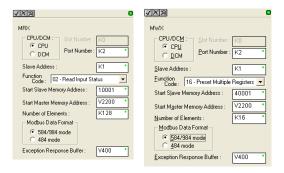
The <u>FO-CP128</u> option module is also available for more extensive ASCII communications.

Modbus RTU instructions for DL06

The DL06 CPU/DCM port 2 supports Modbus Read/Write instructions that simplify setup. The MRX and MWX instructions allow you to use native Modbus addressing, eliminating the need for octal to decimal conversions.

Function Codes 05 and 06 and the ability to read Server Exception Codes have been added. These flexible instructions allow the user to select the following parameters within one instruction window:

- 584/984 or 484 Modbus data type
- Server node (0-247)
- Function code
- Starting Client/Server memory address
- · Number of bits
- · Exception code starting address



Power Budgeting for the DL06

The DL06 has four option module slots. To determine whether the combination of modules you select will have sufficient power, you will need to perform a power budget calculation.

Power supplied

Power is supplied from two sources: the internal base unit power supply and, if required, an external supply (customer furnished). The D0-06xx (AC powered) PLCs supply a limited amount of 24VDC power. The 24VDC output can be used to power external devices.

For power budgeting, start by considering the power supplied by the base unit. All DL06 PLCs supply the same amount of 5VDC power. Only the AC units offer 24VDC auxiliary power.

Be aware of the trade-off between 5VDC power and 24VDC power. The amount of 5 VDC power available depends on the amount of 24VDC power being used, and the amount of 24VDC power available depends on the amount of 5VDC power consumed. Determine the amount of internally supplied power from the table to the right.

Power required by base unit

Because of the different I/O configurations available in the DL06 family, the power consumed by the base unit itself varies from model to model. Subtract the amount of power required by the base unit from the amount of power supplied by the base unit. Be sure to subtract 5VDC and 24VDC amounts.

Power required by option modules

Next, subtract the amount of power required by the option modules you are planning to use. Again, remember to subtract both 5VDC and 24VDC.

If your power budget analysis shows surplus power available, you should have a workable configuration.

DL06 Power Supplied by Base Units						
Part Number	5 VDC (mA)	24 VDC (mA)				
DO 00	1500mA	300mA				
D0-06xx	2000mA	200mA				
D0-06xx-D	1500mA	none				

DL06 Base Unit Power Required						
Part Number	5 VDC (mA)	24 VDC (mA)				
D0-06AA	800mA	none				
D0-06AR	900mA	none				
D0-06DA	800mA	none				
D0-06DD1	600mA	280mA*				
D0-06DD2	600mA	none				
D0-06DR	950mA	none				
D0-06DD1-D	600mA	none				
D0-06DD2-D	600mA	none				
<u>D0-06DR-D</u>	950mA	none				

^{*} Only if auxiliary 24VDC power is connected to V+ terminal.

DL06 Power Consumed by Other Devices				
Part Number	5 VDC (mA)	24 VDC (mA)		
D0-06LCD	50mA	none		
D2-HPP	200mA	none		
DV-1000	150mA	none		
C-more Micro-Graphic	210mA	none		

Power Budgeting Example						
Power Source		5VDC power (mA)	24VDC power (mA)			
D0-06DD1	Α	1500mA	300mA			
(select row A or B)	В	2000mA	200mA			
Current Required		5VDC power (mA)	24VDC power (mA)			
D0-06DD1		600mA	280mA*			
D0-16ND3		35mA	0			
<u>D0-10TD1</u>		150mA	0			
D0-08TR		280mA	0			
F0-4AD2DA-1		100mA	0			
DO-06LCD		50mA	0			
Total Used		1215mA	280mA			
Remaining	Α	285mA	20mA			
	В	785mA	note 1			

^{*} Auxiliary 24 VDC used to power V+ terminal of D0-06DD1 sinking outputs.

Note 1: If the PLC's auxiliary 24 VDC power source is used to power the sinking outputs, use power choice A, above.

	nA nA A A nA	24 VDC (mA) none none none none none none
D0-07CDR 130r D0-08CDD1 100r D0-08TR 280r D0-10ND3 35m D0-10ND1 150r	nA nA nA A A	none none none none none
D0-08CDD1 100r D0-08TR 280r D0-10ND3 35m D0-10ND1 150r	nA nA A A nA	none none none none
D0-08TR 280r D0-10ND3 35m D0-10ND3F 35m D0-10TD1 150r	nA A A mA	none none none
D0-10ND3 35m D0-10ND3F 35m D0-10ND1 150r	A A mA	none none
DO-10ND3F 35m D0-10TD1 150r	A mA	none
DO-10TD1 150r	mA	
20 10121		none
D0-10TD2 150r	nΑ	
	11/ (none
D0-16ND3 35m	A	none
DO-16TD1 200r	mA	none
DO-16TD2 200r	mA	none
F0-04TRS 250r	nΑ	none
F0-08NA-1 5mA		none
F0-04AD-1 50m	A	none
F0-04AD-2 75m	A	none
F0-08ADH-1 25m	A	25mA
F0-08ADH-2 25m	A	25mA
F0-04DAH-1 25m	A	150mA
F0-08DAH-1 25m	A	220mA
F0-04DAH-2 25m	A	30mA
F0-08DAH-2 25m	A	30mA
F0-2AD2DA-2 50m	A	30mA
F0-4AD2DA-1 100r	nA	40mA
F0-4AD2DA-2 100r	nA	none
F0-04RTD 70m	A	none
F0-04THM 30m	A	none
DO-DEVNETS 45m	A	none
H0-CTRIO2 250r	nA	none
H0-ECOM100 300r	nA	none
F0-08SIM 1mA		none
DO-DCM 250	mA	none
F0-CP128 150	mA	none
F0-08SIM 1 m/	4	none

DL06 LCD Display

The optional <u>D0-06LCD</u> (\$127.00) is a cost effective LCD display panel that is easy to install. This device is available exclusively for the DL06 PLCs.

16 X 2 backlit display

The 16 character x 2 row display mounts directly on the face of the PLC. The LCD is backlit and is accessible using the seven function keys on the front of the display.

Monitor or change data values

You can view V-memory registers, I/O status, PLC mode, or system errors without interrupting the PLC's control function.

Display messages required for alarm or monitoring purposes can be pre-programmed or imported as ASCII data.

Password protection

Two layers of password protection prevent unauthorized changes to clock and calendar setup and V-memory data values. Individuals with password authorization can change clock, calender, V-memory values, force bits on or off, etc.

One simple ladder instruction is used to set up the display. The LCD configuration instruction is available in DirectSOFT, version 4.0 or later

Note: The <u>D2-HPP</u> handheld programmer does not support DL06 LCD configuration.

The DL06 User Manual (<u>D0-06USER-M</u>) describes more fully the installation and operation of the <u>D0-06LCD</u>. Be sure to consult this manual before installing the DL06 LCD. The manual is available free on our Web site, or it can be purchased separately.

Snap-in installation

The display installs easily into any model DL06 PLC.

Note: Remove power to the PLC before installing or removing the LCD display.

Remove the plastic cover (located between the input and output terminals) by sliding the cover to the left. In its place, slide in the LCD display until it snaps into place.

Display or change individual bits (up to 16 bits per screen) or 32-bit double word values from V-memory.

Buzzer

The piezoelectric buzzer can be configured to provide pushbutton feedback.

Keypad navigation

Seven function keys on the face of the LCD display provide navigation through messages or menu items. Messages fall into two categories:

- · Error messages
- User-defined pre-programmed messages

At power-up the default screen is displayed. The default screen can be user-defined.

Seven menu choices allow you to view or change all accessible data values (see next page).

