

MPD4S01 Cut Sheet



MK Morse pilot drill bit, replacement, 1/4in, split point, high-speed steel (HSS), black oxide finish, round shank, 3-1/16in overall length. For use with all MK Morse arbors.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/MPD4S01>

Technical Specifications

Brand	MK Morse
Item	Drill bit
Replacement	Yes
Drill Bit Type	Pilot
Drill Bit Size	1/4in
Material	High-speed steel (HSS)
Finish	Black oxide
Flute Angle	26-32 degrees
Flute Length	1-21/32in

Point Angle	118 degrees
Point Cut	Split
Shank Type	Round
Overall Length	3-1/16in
For Use On	Steel, stainless steel, non-ferrous metals, plastic and composite
Application	Hole cutting
For Use With	All MK Morse arbors

Agency Approvals

UL Listed File #	None
UL Recognized File #	None
UL Hazardous File #	None
CE	None
CSA File #	None
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	View EU REACH document
Other	RoHS Statement