

BX-DM1-18ED1 Cut Sheet



BRX Do-more PLC, 120-240 VAC required, serial port, microSD card slot, Discrete Input: 10-point, AC/DC, Discrete Output: 8-point, sinking.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/BX-DM1-18ED1>

Technical Specifications

Brand	BRX Do-more	Nominal Output Voltage	12-24 VDC
Item	PLC	Discrete Output Type	Sinking
Total Memory	192k words	Load Current	0.5A/point
Ladder Memory	64k words	Number of Isolated Discrete Output Commons	2
User Data Memory	128k words	Number of Points per Discrete Output Common	4
Removable Media Type	MicroSD card slot	Maximum Switching Frequency	250 kHz
Programming Language	Ladder	Maximum Number of PID Loops	100+ (configurable to memory limit)
Programming Software	Do-more Designer programming software v2.0 or later	Number of High-Speed Capable Input Points	10
Communication Port and Connection Type(s)	(1) RS-232/RS-485 (3-pin terminal)	High-Speed Counter(s)	<ul style="list-style-type: none">• up to (3) up counters• up to (3) down counters• up to (3) up/down counters• up to (3) pulse/direction (bi-directional) counters• up to (3) quadrature (A and B) counters• up to (3) quadrature (A and B with Z) counters
Port Protocol(s)	<ul style="list-style-type: none">• Do-more protocol• Modbus RTU Master/Slave• ASCII In/out• K-sequence Slave• webserver (non-secure HTTP)• programming and monitoring	Position Scaling	<ul style="list-style-type: none">• up to (3) up counters• up to (3) down counters• up to (3) up/down counters• up to (3) pulse/direction (bi-directional) counters• up to (3) quadrature (A and B) counters• up to (3) quadrature (A and B with Z) counters
Port Speed(s)	up to 115.2k baud	Interval Measurement	<ul style="list-style-type: none">• up to (3) single input (edge) timers• up to (3) dual input (dual edge) timers
Real Time Clock/Calendar	Yes	Duration Measurement	up to (3) single input (edge) timers
Retentive Memory	Yes	Frequency Measurement	<ul style="list-style-type: none">• up to (3) single input up counters• up to (3) single input down counters• up to (3) pulse/direction (bi-directional) counters• up to (3) quadrature input (A and B) counters• up to (3) quadrature (A and B with Z) counters• up to (3) edge timers interval scaling• up to (3) dual edge timers interval scaling
Battery Backup	Yes	Interrupt(s)	<ul style="list-style-type: none">• up to (4) input interrupts• up to (4) timer interrupts• up to (4) match register interrupts
Maximum Expansion Modules Allowed	4	Table-Driven Input(s)	<ul style="list-style-type: none">• up to (4) programmable limit switches• up to (4) preset tables
External Power Requirement	120-240 VAC		
Number of Discrete Input Points	10		
Nominal Input Voltage	12-24 VAC/VDC		
Voltage Type	AC/DC		
Discrete Input Type	Sinking/sourcing		
Number of Isolated Discrete Input Commons	2		
Number of Points per Discrete Input Common	5		
Frequency Response	250 kHz		
Number of Discrete Output Points	8		

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Number of High-Speed Capable Output Points	4
Output Pulse Mode(s)	<ul style="list-style-type: none">• up to (4) virtual axes• up to (3) PTO linear step/direction outputs• up to (2) PTO rotary clockwise/counter-clockwise (CW/CCW) outputs• up to (2) PTO quadrature (A and B) outputs• up to (3) PWM pulse width modulation outputs
Axis Profile(s)	<ul style="list-style-type: none">• relative/absolute positioning• velocity mode• trapezoid• S-curve• electronic gearing• camming• following• homing• jogging• linear interpolation• online edit• x-y trend view
Includes	BX-RTB03S terminal block and D0-MC-BAT battery
Requires	BX-RTB18 or BX-RTB18-1 terminal block kit or ZIPLink pre-wired cables
Dangerous Goods	<ul style="list-style-type: none">• Battery Installed: Yes• Packaging Instructions: 970• UN Number: UN3091• Hazard Type: Lithium Batteries• Battery Type: Button• Lithium Content: 0.07• Replacement Battery: D0-MC-BAT• Generic Battery: CR2032

Agency Approvals

UL Listed File #	E185989
UL Recognized File #	None
UL Hazardous File #	None
CE	View CE declarations
CSA File #	None
RoHS Status	Yes (See CE Doc)
EU REACH	View EU REACH document

Dimensional Drawings



2D Drawing PDF Link:
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