

85991 Cut Sheet



Viking combination drill bit and machine tap, M10 X 1.50 UNC, high-speed steel (HSS), gold oxide finish.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/85991>

Technical Specifications

Brand	Viking	Overall Length	4.0in (102mm)
Item	Combination drill bit and machine tap	Tap Drill Size	8.5mm
Thread	M10 X 1.50 UNC	Material	High-speed steel (HSS)
Thread Length	0.75in	Finish	Gold oxide
Number of Flutes	2	For Use On	Stainless steel, iron and steel
Flute Style	Spiral flute	Application	Hole cutting and thread making

Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	View EU REACH document
Other	RoHS Statement