

85974 Cut Sheet

Viking combination drill bit and machine tap, M8 X 1.25 UNC, 1/4in hex, high-speed steel (HSS), gold oxide finish.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/85974>

Technical Specifications

Brand	Viking	Tap Drill Size	Letter size H
Item	Combination drill bit and machine tap	Shank	1/4in hex
Thread	M8 X 1.25 UNC	Material	High-speed steel (HSS)
Thread Length	0.64in	Finish	Gold oxide
Number of Flutes	2	For Use On	Stainless steel, iron and steel
Flute Style	Spiral flute	Application	Hole cutting and thread making
Overall Length	3.6in (91mm)		

Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	View EU REACH document
Other	RoHS Statement