

85951 Cut Sheet

Viking combination drill bit and machine tap, M6 X 1.00 UNC, high-speed steel (HSS), gold oxide finish.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/85951>

Technical Specifications

Brand	Viking
Item	Combination drill bit and machine tap
Thread	M6 X 1.00 UNC
Thread Length	0.63in
Number of Flutes	2
Flute Style	Spiral flute

Overall Length	3.3in (84mm)
Tap Drill Size	5.0mm
Material	High-speed steel (HSS)
Finish	Gold oxide
For Use On	Stainless steel, iron and steel
Application	Hole cutting and thread making

Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	View EU REACH document
Other	RoHS Statement