

85944 Cut Sheet

Viking combination drill bit and machine tap, M5 X 0.80 UNC, 1/4in hex, high-speed steel (HSS), gold oxide finish.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/85944>

Technical Specifications

Brand	Viking
Item	Combination drill bit and machine tap
Thread	M5 X 0.80 UNC
Thread Length	0.40in
Number of Flutes	2
Flute Style	Spiral flute
Overall Length	2.5in (64mm)

Tap Drill Size	4.2mm
Shank	1/4in hex
Material	High-speed steel (HSS)
Finish	Gold oxide
For Use On	Stainless steel, iron and steel
Application	Hole cutting and thread making

Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	View EU REACH document
Other	RoHS Statement