

# 85941 Cut Sheet

Viking combination drill bit and machine tap, M5 X 0.80 UNC, high-speed steel (HSS), gold oxide finish.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/85941>

## Technical Specifications

Brand	Viking
Item	Combination drill bit and machine tap
Thread	M5 X 0.80 UNC
Thread Length	0.5in
Number of Flutes	2
Flute Style	Spiral flute

Overall Length	3.3in (84mm)
Tap Drill Size	4.2mm
Material	High-speed steel (HSS)
Finish	Gold oxide
For Use On	Stainless steel, iron and steel
Application	Hole cutting and thread making

## Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	<a href="#">View EU REACH document</a>
Other	<a href="#">RoHS Statement</a>