

69140 Cut Sheet



Viking step drill bit, 3/16in to 1/2in, size #4, 6 steps, split point, high-speed steel (HSS), Titanium-Nitride (TiN) coated finish, 1/4in diameter 3-flat shank, 2.5in (64mm) overall length.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/69140>

Technical Specifications

Brand	Viking
Item	Drill bit
Replacement	No
Drill Bit Type	Step
Size	3/16in, 1/4in, 5/16in, 3/8in, 7/16in and 1/2in
Step Drill Size	#4
Number Of Hole Sizes	6
Material	High-speed steel (HSS)

Finish	Titanium-Nitride (TiN) coated
Point Cut	Split
Shank Type	1/4in diameter 3-flat
Overall Length	2.5in (64mm)
For Use On	Steel, brass, plastic, stainless steel, bronze, cast iron and aluminum
Application	Hole cutting

Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	View EU REACH document
Other	RoHS Statement