

# 68491 Cut Sheet



Viking step drill bit, 1/8in to 1/2in, size #1, 13 steps, split point, high-speed steel (HSS), Titanium-Nitride (TiN) coated finish, 1/4in hex shank, 2.8in (71mm) overall length.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/68491>

## Technical Specifications

Brand	Viking
Item	Drill bit
Replacement	No
Drill Bit Type	Step
Size	1/8in, 5/32in, 3/16in, 7/32in, 1/4in, 9/32in, 5/16in, 11/32in, 3/8in, 13/32in, 7/16in, 15/32in and 1/2in
Step Drill Size	#1
Number Of Hole Sizes	13

Material	High-speed steel (HSS)
Finish	Titanium-Nitride (TiN) coated
Point Cut	Split
Shank Type	1/4in hex
Overall Length	2.8in (71mm)
For Use On	Steel, brass, plastic, stainless steel, bronze, cast iron and aluminum
Application	Hole cutting

## Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	<a href="#">View EU REACH document</a>
Other	<a href="#">RoHS Statement</a>