60930 Cut Sheet





Viking jobber-length drill bit and hand tap set, 18 pieces, highspeed steel (HSS), round and square shank, UNC thread type, imperial, number and letter, gold oxide finish, metal index case.

For complete product information, please see this item on our store at the following link:



https://www.automationdirect.com/pn/60930

Technical Specifications

Brand	Viking
Item	Drill bit and hand tap set
Number of Pieces	18
Material	High-speed steel (HSS)
Drill Bit Type	Jobber-length
Thread Type	UNC
Thread	#6-32 UNC, #8-32 UNC, #10-24 UNC, #10-32 UNF, 1/4-20 UNC, 5/16-18 UNC, 3/8-16 UNC, 7/16-14 UNC and 1/2-13 UNC
Drill Bit Size	Wire number size 36, wire number size 29, wire number size 25, wire number size 21, wire number size 7, letter size F, 5/16in, letter size U and 27/64in
Finish	Gold oxide
Point Angle	135 degrees

Point Cut	Split
Shank Type	Round and square
Application	Thread making and hole cutting
For Use On	Stainless steel, iron and steel
Measurement Type	Imperial, number and letter
Package Type	Metal index case
Set Includes	Includes (9) jobber-length drill bits (wire number size 36, wire number size 29, wire number size 25, wire number size 21, wire number size 25, wire number size 21, wire number size 7, letter size F, 5/16in, letter size U, 27/64in) (9) hand taps (#6-32 UNC, #8-32 UNC, #10-24 UNC, #10-32 UNF, 1/4-20 UNC, 5/16-18 UNC, 3/8-16 UNC, 7/16-14 UNC, 1/2-13 UNC), durable metal case

Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	View EU REACH document
Other	RoHS Statement