

57990 Cut Sheet



Viking jobber-length drill bit and machine tap set, 18 pieces, high-speed steel (HSS), round and square shank, UNF thread type, metric, gold oxide finish, metal index case.

For complete product information, please see this item on our store at the following link:



<https://www.automationdirect.com/pn/57990>

Technical Specifications

Brand	Viking
Item	Drill bit and machine tap set
Number of Pieces	18
Material	High-speed steel (HSS)
Drill Bit Type	Jobber-length
Thread Type	UNF
Thread	M2.5 X 0.45 UNC, M3 X 0.50 UNC, M3.5 X 0.60 UNC, M4 X 0.70 UNC, M5 X 0.80 UNC, M6 X 1.0 UNC, M8 X 1.25 UNC, M10 X 1.50 UNC and 12 X 1.75 UNC
Drill Bit Size	2.05mm, 2.5mm, 2.9mm, 3.3mm, 4.2mm, 5.0mm, 6.7mm, 8.5mm and 10.2mm
Finish	Gold oxide
Point Angle	135 degrees

Point Cut	Split
Shank Type	Round and square
Application	Thread making and hole cutting
For Use On	Stainless steel, iron and steel
Measurement Type	Metric
Package Type	Metal index case
Set Includes	Includes (9) jobber-length drill bits (2.05mm, 2.5mm, 2.9mm, 3.3mm, 4.2mm, 5.0mm, 6.7mm, 8.5mm, 10.2mm), (9) machine taps (M2.5 X 0.45 UNC, M3 X 0.50 UNC, M3.5 X 0.60 UNC, M4 X 0.70 UNC, M5 X 0.80 UNC, M6 X 1.0 UNC, M8 X 1.25 UNC, M10 X 1.50 UNC, 12 X 1.75 UNC), durable metal case

Agency Approvals

UL Listed File #	N/A
UL Recognized File #	N/A
UL Hazardous File #	N/A
CE	None
CSA File #	N/A
RoHS Status	Meets RoHS Chemical Restrictions - No CE (See RoHS Statement Below)
EU REACH	View EU REACH document
Other	RoHS Statement