

# CEMBRE Knockout Tools

## Round Knockout Punch and Dies

Cembre round knockout punch and die sets produce clean, precise round holes in steel, stainless steel, plastic, and non-ferrous metals without secondary finishing. Each set includes the punch and die, and is designed for use with Cembre hydraulic punching tools. Robust construction ensures durability across repeated use in demanding environments.



**RD25.4SS**

## Features

- Punch and die included with each set — draw stud sold separately
- Maximum cutting depth: 9/64in (3.5mm)
- For use with [TD-11](#) (7/16in) or [TD-19](#) (3/4in) draw stud
- Punches cut material into 3 pieces to avoid jams
- Can punch up to 30mm round hole on included puller—no need to punch smaller hole first

## For Use On

- Steel
- Plastic
- Stainless steel
- Non-ferrous metals



Round Knockout Punch and Dies Specifications									
Part Number	Nominal Hole Size	Draw Stud Size	Conduit Size	PG Size	ISO Size	Imperial Size	Metric Size	Measurement Type	Price
<a href="#">RD15.5SS</a>	0.610in (15.5mm)	7/16in		PG9			15.5mm	Metric	\$49.00
<a href="#">RD16.2SS</a>	0.638in (16.2mm)	7/16in			ISO-16		16.2mm	Iso	\$49.00
<a href="#">RD18.8SS</a>	0.740in (18.8mm)	7/16in		PG11		3/4in	18.8mm	Metric	\$44.00
<a href="#">RD20.5SS</a>	0.807in (20.5mm)	7/16in		PG13.5	ISO-20	13/16in	20.5mm	Iso Metric	\$56.00
<a href="#">RD21.5SS</a>	0.846in (21.5mm)	7/16in					21.5mm	Metric	\$76.00
<a href="#">RD22.6SS</a>	0.890in (22.6mm)	7/16in	1/2in	PG16		7/8in	22.5mm	Trade Size Metric	\$55.00
<a href="#">RD25.4SS</a>	1.000in (25.4mm)	7/16in			ISO-25	1in	25.4mm	Iso Metric	\$54.00
<a href="#">RD28.5SS</a>	1.122in (28.5mm)	7/16in	3/4in	PG21		1-1/8in	28.5mm	Trade Size Metric	\$54.00
<a href="#">RD30.5SS</a>	1.201in (30.5mm)	7/16in	7/8in				30.5mm	Metric	\$54.00
<a href="#">RD32.5SS</a>	1.280in (32.5mm)	3/4in			ISO-32	1-1/4in	32.5mm	Iso Metric	\$65.00
<a href="#">RD37.2SS</a>	1.465in (37.2mm)	3/4in		PG29		1-1/2in	37.2mm	Metric	\$90.00
<a href="#">RD43.2SS</a>	1.701in (43.2mm)	3/4in	1-1/4in			1-11/16in	43.2mm	Trade Size	\$86.00
<a href="#">RD47.2SS</a>	1.858in (47.2mm)	3/4in		PG36		1-13/16in	47.2mm	Metric	\$105.00
<a href="#">RD50.5SS</a>	1.988in (50.5mm)	3/4in	1-1/2in			1-15/16in	50.5mm	Trade Size	\$106.00

## Draw Studs

Cembre hydraulic draw studs connect the punching tool to the knockout punch, transmitting pulling force through the full punch stroke. For use with Cembre punching tools and available in 7/16in and 3/4in.

## Features

- Compatible with all Cembre hydraulic punching tools

Draw Studs Specifications				
Part Number	Product Image	Size	Fits	Price
<a href="#">TD-11</a>		7/16in	Cembre punching tools and punches having 7/16in threads	\$35.00
<a href="#">TD-19</a>		3/4in	Cembre punching tools and punches having 3/4in threads	\$35.00

# CEMBRE Knockout Tools

## Overview

Cembre hydraulic knockout punching tools and accessories deliver clean, precise holes in steel, stainless steel, fiberglass, and plastic sheet materials — no grinding or deburring required. The puller-type hydraulic mechanism generates consistent force through the full punch stroke, producing smooth, burr-free results every time. The 360-degree adjustable punching head pivots 180°, giving operators confident access in tight enclosures and confined panel interiors where conventional tools cannot reach.

The Cembre punching system is fully modular. Manual and battery-powered hydraulic drivers share a common draw stud thread system, ensuring complete compatibility across the entire range of round, square, and rectangular knockout punches and dies. Round punches cover PG, ISO, trade size conduit, and metric standards from 15.5mm to 50.5mm. Square and rectangular punches are available in standard DIN sizes as well as sizes fitted to other panel components. Whether your operation involves routine panel modifications or high-volume production punching, Cembre's professional-grade punching tools deliver the long-lasting performance industrial environments demand.

Cembre Knockout Tools	
Category	Description
Hydraulic punching tools	Manual and battery-powered hydraulic drivers, 75–80 kN pulling force, 360-degree adjustable head
Round knockout punches	15.5mm to 50.5mm, covering PG, ISO, trade size conduit, and metric standards
Square knockout punches	1/16 DIN, 68x68mm, and 1/4 DIN standard panel cutouts
Rectangular knockout punches	DIN and metric dimensions for various panel components
Draw studs	7/16in and 3/4in thread sizes for use with all Cembre round punches and tools
Batteries and charger	18 VDC lithium-ion replacement batteries (2.0 Ah and 5.2 Ah) and ASC55 charger

