



# IronHorse ACM Series Accessories

## Accessories Available for ACM Drives

<b>ACM Drives Available Software and Accessories</b>	
<i>Accessory</i>	<i>Reference</i>
<b>Remote Keypad: <u><a href="#">ACM-KPD</a></u></b>	Remote Keypad on page tIHA-18
<b>Fuses/Circuit Breakers</b>	Fuses/Circuit Breakers on page tIHA-20
<b>EMI Filters</b>	High Performance EMI Input Filters on page tIHA-21
<b>Braking Resistors</b>	Braking Resistors on page tIHA-23
<b>Line Reactors/Voltage Time Filters</b>	Line Reactors/Voltage Time Filters on page tIHA-22
<b>VFD Suite</b>	VFD Suite on page tIHA-48



# IronHorse ACM Series Accessories

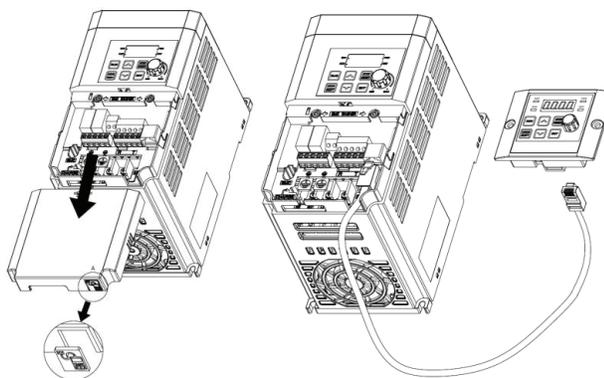
## Remote Keypad

The ACM-KPD keypad allows for remote mounting of the standard keypad functionality for the ACM series drives. The keypad can be mounted on an external panel or enclosure and connected to the drive by standard ethernet patch cable.

ACM Remote Keypad			
Part Number	Price	Description	Drawing Links
<a href="#">ACM-KPD</a>	\$49.00	IronHorse ACM series remote keypad, for use with IronHorse ACM series AC drives. (1) 9.8ft/3m Ethernet patch cable included.	<a href="#">PDF</a>



**ACM-KPD**





# IronHorse ACM Series Accessories

## Fuses/Circuit Breakers

Protection devices are essential to prevent damage to the ACM drive and application equipment. Please use the fuse specification chart below to select fuses that are applicable to each ACM drive. Only use UL-certified 600V fuses which comply with your local regulations.

Drive	Drive Voltage	HP (HD)	Fuse Amps (Class H or RK5)	Suggested ADC Class RK5 Fuses	Circuit Breaker	
					Size (A)	Model*
<a href="#">ACM-10P2</a>	100-120 VAC	0.25	15	ECSR15	15	<a href="#">GCB100S-2FF15LL</a>
<a href="#">ACM-10P5</a>		0.5	20	ECSR20	15	<a href="#">GCB100S-2FF15LL</a>
<a href="#">ACM-11P0</a>		1.0	30	ECSR30	20	<a href="#">GCB100S-2FF20LL</a>
<a href="#">ACM-20P1</a>	200-240 VAC	0.125	5	ECSR5	15	<a href="#">GCB100S-2FF15LL</a>
<a href="#">ACM-20P2</a>		0.25	5	ECSR5	15	<a href="#">GCB100S-2FF15LL</a>
<a href="#">ACM-20P5</a>		0.5	10	ECSR10	15	<a href="#">GCB100S-2FF15LL</a>
<a href="#">ACM-21P0</a>		1.0	10	ECSR10	15	<a href="#">GCB100S-2FF15LL</a>
<a href="#">ACM-22P0</a>		2.0	15	ECSR15	15	<a href="#">GCB100S-2FF15LL</a>
<a href="#">ACM-23P0</a>		3.0	20	ECSR20	20	<a href="#">GCB100S-2FF20LL</a>

\* Gladiator molded case circuit breaker available at [AutomationDirect.com](#)



**CAUTION: ONLY USE 600V CLASS H OR RK5, UL LISTED INPUT FUSES AND UL LISTED CIRCUIT BREAKERS. SEE THE TABLE ABOVE FOR THE CURRENT RATINGS FOR FUSES AND CIRCUIT BREAKERS.**

**MAXIMUM ALLOWED PROSPECTIVE SHORT-CIRCUIT CURRENT AT THE INPUT POWER CONNECTION IS DEFINED IN IEC 60439-1 AS 100 kA. DEPENDING ON THE SELECTED MCCB, THE ACM SERIES IS SUITABLE FOR USE IN CIRCUITS CAPABLE OF DELIVERING A MAXIMUM OF 100 kA RMS SYMMETRICAL AMPERES AT THE DRIVE'S MAXIMUM RATED VOLTAGE.**

**GLADIATOR MOLDED CASE CIRCUIT BREAKERS WILL PROVIDE THESE SHORT-CIRCUIT CURRENT RATINGS:**

- 120 VAC DRIVES: 65 kA AT 60 HZ. 50 kA AT 50 HZ
- 230 VAC DRIVES: 65 kA AT 60HZ. 50 kA AT 50 HZ



# IronHorse ACM Series Accessories

## High Performance EMI Input Filters

The optional accessories below are available for use with the ACM drive. Selection of these accessories is application specific and may improve drive performance. Additional information regarding filter installation and operation is available in the AutomationDirect white paper, "[Applied EMI/RFI Techniques](#)."

<i>Drive</i>	<i>Drive Voltage</i>	<i>HP (HL)</i>	<i>Roxburgh Filters Chassis Type 1ph *1</i>	<i>Roxburgh Max Performance Filters *2</i>
<a href="#">ACM-10P2</a>	100–120 VAC	0.25	<a href="#">RES90F10</a>	<a href="#">MIF10</a>
<a href="#">ACM-10P5</a>		0.5	<a href="#">RES90F16</a>	<a href="#">MIF16</a>
<a href="#">ACM-11P0</a>		1	<a href="#">RES90S30</a>	<a href="#">MIF23</a>
<a href="#">ACM-20P1</a>	200–240 VAC	0.125	<a href="#">RES90F06</a>	<a href="#">MIF06</a>
<a href="#">ACM-20P2</a>		0.25	<a href="#">RES90F06</a>	<a href="#">MIF06</a>
<a href="#">ACM-20P5</a>		0.5	<a href="#">RES90F10</a>	<a href="#">MIF10</a>
<a href="#">ACM-21P0</a>		1.0	<a href="#">RES90F16</a>	<a href="#">MIF16</a>
<a href="#">ACM-22P0</a>		2.0	<a href="#">RES90S20</a>	<a href="#">MIF23</a>
<a href="#">ACM-23P0</a>		3.0	<a href="#">RES90S30</a>	<a href="#">MIF330B</a>

\*1 -EMI rating for motor cable length: C2 to 75ft, C1 to 30ft

\*2 -EMI rating for motor cable length: C2 to 150Ft, C1 to 75ft



# IronHorse ACM Series Accessories

## Line Reactors/Voltage Time Filters

Installing an AC Line Reactor on the input side of an AC motor drive can increase line impedance, improve the power factor, reduce input current, increase system capacity, and reduce interference generated from the motor drive.

Installing a load reactor or voltage time filter on the drive's output side can increase the high-frequency impedance to reduce the dV/dT and terminal voltage to protect the motor. Use output filters if the motor cable length exceeds 100ft or any applications where reduced reflected waves is needed.

ACM Line/Load Reactors & AC Output Filters							
Drive	Voltage	HP	Input (Amps)	Output FLA 3ph (Amps)	AC Input Line Reactor	AC Output Load Reactor	AC dVdT Output Filter *
<a href="#">ACM-10P2</a>	100-120 VAC	0.25	3.7	1.4	<a href="#">LR2-10P2-1PH-A</a>	<a href="#">LR2-20P2</a>	<a href="#">VTF-46-DE</a>
<a href="#">ACM-10P5</a>		0.5	7.4	2.4	<a href="#">LR2-10P5-1PH-A</a>	<a href="#">LR2-20P5</a>	<a href="#">VTF-246-CFG</a>
<a href="#">ACM-11P0</a>		1	13.9	4.2	<a href="#">LR2-11P5-1PH</a>	<a href="#">LR2-21P0</a>	<a href="#">VTF-24-FH</a>
<a href="#">ACM-20P1</a>	200-240 VAC	0.125	1.0	0.8	<a href="#">LR2-20P2-1PH</a>	<a href="#">LR2-20P2</a>	<a href="#">VTF-46-DE</a>
<a href="#">ACM-20P2</a>		0.25	1.8	1.4	<a href="#">LR2-20P2-1PH</a>	<a href="#">LR2-20P2</a>	<a href="#">VTF-46-DE</a>
<a href="#">ACM-20P5</a>		0.5	3.7	2.4	<a href="#">LR2-20P5-1PH</a>	<a href="#">LR2-20P5</a>	<a href="#">VTF-246-CFG</a>
<a href="#">ACM-21P0</a>		1.0	7.1	4.2	<a href="#">LR2-21P5</a>	<a href="#">LR2-21P0</a>	<a href="#">VTF-24-FH</a>
<a href="#">ACM-22P0</a>		2.0	13.6	7.5	<a href="#">LR2-22P0-1PH</a>	<a href="#">LR2-22P0</a>	<a href="#">VTF-246-HKL</a>
<a href="#">ACM-23P0</a>		3.0	18.7	11.0	<a href="#">LR-27P5</a>	<a href="#">LR-25P0</a>	<a href="#">VTF-24-JL</a>

\* NEMA 1 filter versions are available. Use the same part number with suffix -N1.



# IronHorse ACM Series Accessories

## Braking Resistors

Dynamic braking absorbs the motor regeneration energy when the motor is decelerated faster than it would if it was allowed to coast to a stop. The regeneration energy is dissipated by braking resistors. Frame C drives have the braking function built in. The recommended open type or NEMA 1 type brake resistors available at AutomationDirect for each drive model are listed in the table below.

Brake Resistors											
Voltage	Drive	Drive Power (HP)	Drive Braking Capacity-Max Torque			150% Braking Torque @ 5% Duty Cycle					
			Minimum Resistor	Max Total Brake Current (A)	Peak Power (kW)	Open Type Resistors			NEMA1 Resistors with Thermal Switch		
						ADC Part Number	Qty	Total Brake Current (A)	ADC Part Number	Qty	Total Brake Current (A)
120 VAC	<b>ACM-11P0</b>	1.0	120.0	3	0.15	<b>GS-BR-080W200</b>	1	1.9	<b>BR-N1-240W150</b>	1	2.6
	<b>ACM-22P0</b>	2.0	60.0	6	0.3	<b>GS-BR-200W091</b>	1	4.2	<b>BR-N1-280W50</b>	1	7.8
230 VAC	<b>ACM-23P0</b>	3.0	50.0	7	0.4	<b>GS-BR-300W070</b>	1	5.4	<b>BR-N1-280W50</b>	1	7.8

Note: Where noted in resistor quantity, S = series, P = parallel

### Brake Wiring

Refer to the diagrams below for examples on how to wire each possible configuration.

#### Drive + 1 Resistor or NEMA1 Resistor:

