

H-Series 20mm Pneumatic Cylinders

20mm Bore, Double Acting with Magnet



Part No. H20M005MD-M

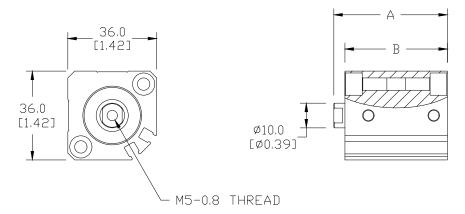
20mm Bore H-Series Cylinders - Double Acting w/ Magnet							
Part Number	Stroke Length (mm)	"A" (mm [in])	"B" (mm [in])	Port Size	Weight (lbs)	Price	
H20M005MD-M	5	41.0 [1.61]	36.5 [1.44]		0.3	\$;10!q:	
<u>H20M010MD-M</u>	10	46.0 [1.81]	41.5 [1.63]		0.3	\$;10!s:	
H20M015MD-M	15	51.0 [2.01]	46.5 [1.83]	M5x0.8	0.4	\$;;10!t:	
H20M020MD-M	20	56.0 [2.20]	51.5 [2.03]		0.4	\$;10!u:	
H20M025MD-M	25	61.0 [2.40]	56.5 [2.22]		0.4	\$;10!v:	
H20M030MD-M	30	66.0 [2.60]	61.5 [2.42]		0.4	\$;10!x:	
H20M040MD-M	40	76.0 [2.99]	71.5 [2.81]		0.4	\$;10!y:	
H20M050MD-M	50	86.0 [3.39]	81.5 [3.21]		0.5	\$;10!z:	
H20M075MD-M	75	111.0 [4.37]	106.5 [4.19]		0.7	\$;;10!]:	
H20M100MD-M	100	136.0 [5.35]	131.5 [5.18]		0.7	\$;;10![:	

Mounting Accessories					
Rod Clevis HRC-20M					
Rod Male Adapter	<u>HMA-20M</u>				
Female Rear Clevis	<u>HFC-20M</u>				

Note: For full details see Accessories at the end of the section.

Dimensions

mm [inches]

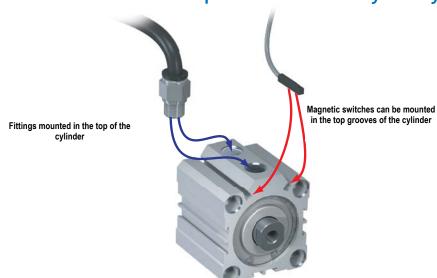


See our website www.AutomationDirect.com for complete Engineering drawings.



H-Series Pneumatic Cylinders

NITRA Pneumatic Compact Extruded Body Air Cylinders





Click on the thumbnail or go to https://www.automationdirect.com/VID-PN-0052 for a short video on pneumatic cylinder selection and purchasing.

The NITRA Pneumatics H-Series compact extruded body cylinders includes bore sizes from 12mm to 100mm and stroke lengths from 5mm to 100mm to meet a broad range of limited space applications. These high quality cylinders are constructed with hard anodized extruded aluminum bodies and end caps. Cylinder switch

mounting slots are built in to the bodies. All sizes include a magnet in the piston and a chrome plated steel piston rod. Interchangeable with other common brands, these cylinders are factory

lubricated for optimum performance and long, reliable life

Features

- Ten bore sizes
- · Eight stroke lengths
- Interchangeable with other popular brands
- Work with 4mm square T-slot cylinder switches
- Nitrile / Buna-N O-rings







Click the icon or scan the QR code to be taken to https://www.automationdirect.com/pneumatics/cylinder_sizing for additional information regarding cylincer sizing & force.

H-Series Cylinder Specifications										
Bore Size (mm)	12	16	20	25	32	40	50	63	80	100
Action		Double acting								
Fluid		Air (clean/dry)								
Temperature Range		-4 to 176°F (-20 to 80°C)								
Pressure Range		14 to 145 psi (0.96 to 9.9 bar)								
Proof Pressure		215psi (14.8 bar)								
Lubrication	Not required									
Cushion Type		Bumper - Polyurethane (ø12 - ø25); Buna-N (ø32 - ø100)								
Speed Range		30 to 500 mm/s								
Stroke Tolerance					+1.0 /	-0 mm				
Port Size		M5x0.8 1/8-NPT 1/4-NPT 3/8-NPT							NPT	
Extend Force @ 87psi (lbs.)	15	27	42	66	108	169	264	420	678	1059
Retract Force @ 87psi (lbs.)	11	20	32	51	81	142	222	378	611	950
Sensor Switch Compatibility	CPS9H Series Switches									



H-Series Pneumatic Cylinder Accessories

	H-Series Pneumatic Cylinder Accessories			
Part Number	Description	Pcs/Pkg	Wt (lb)	Price
HRC-12M	NITRAcylinder rod clevis, plated steel, M5 x 0.8 thread. For use with 12 mm H-series cylinders. Male adapter and hex nut included.	1	0.1	\$112n:
HRC-16M	NITRAcylinderrod clevis, plated steel, M6x1.0 thread. For use with 16 mm H-series cylinders. Male adapter and hex nut included.	1	0.1	\$112o:
<u>HRC-20M</u>	NITRAcylinderrodclevis, plated steel, M8x1.25thread. For use with 20 mm H-series cylinders. Male adapter and hex nut included.	1	0.1	\$112p:
<u>HRC-25M</u>	NITRAcylinderrodclevis, plated steel, M10X1.25thread. For use with 25 mmH-series cylinders. Male adapter and hex nut included.	1	0.2	\$112q:
<u>HRC-32M</u>	NITRA cylinder rod clevis, cast iron, M14 x 1.5 thread. For use with 32 mm H-series cylinders. Male adapter and hex nut included.	1	0.3	\$112s
<u>HRC-40M</u>	NITRA cylinder rod clevis, cast iron, M14 x 1.5 thread. For use with 40 mm H-series cylinders. Male adapter and hex nut included.	1	0.3	\$;112t:
<u>HRC-50M</u>	NITRA cylinder rod clevis, cast iron, M18 x 1.5 thread. For use with 50 mm H-series cylinders. Male adapter and hex nut included.	1	0.6	\$112u:
<u>HRC-63M</u>	NITRA cylinder rod clevis, cast iron, M18 x 1.5 thread. For use with 63 mm H-series cylinders. Male adapter and hex nut included.	1	0.6	\$112v:
<u>HRC-80M</u>	NITRA cylinder rod clevis, cast iron, M22 X 1.5 thread. For use with 80 mm H-series cylinders. Male adapter and hex nut included.	1	1.5	\$112x:
<u>HRC-100M</u>	NITRAcylinderrod clevis, cast iron, M26 x 1.5 thread. For use with 100 mm H-series cylinders. Male adapter and hex nut included.	1	2.0	\$112y:
<u>HMA-12M</u>	NITRA cylinder male adapter, stainless steel, M5 x 0.8 thread. For use with 12 mm H-series cylinders. Hex nut included.	1	0.1	\$112z:
<u>HMA-16M</u>	NITRA cylinder male adapter, stainless steel, M6 x 1.0 thread. For use with 16 mm H-series cylinders. Hex nut included.	1	0.1	\$;112]:
<u>HMA-20M</u>	NITRA cylinder male adapter, stainless steel, M8 x 1.25 thread. For use with 20 mm H-series cylinders. Hex nut included.	1	0.1	\$;112[:
<u>HMA-25M</u>	NITRA cylinder male adapter, stainless steel, M10 X 1.25 thread. For use with 25 mm H-series cylinders. Hex nut included.	1	0.1	\$112_:
<u>HMA-32M</u>	NITRA cylinder male adapter, stainless steel, M14 x 1.5 thread. For use with 32 mm H-series cylinders. Hex nut included.	'	0.1	\$112#:
<u>HMA-40M</u>	NITRA cylinder male adapter, stainless steel, M14 x 1.5 thread. For use with 40 mm H-series cylinders. Hex nut included.	<u>'</u>	0.1	\$;112!:
<u>HMA-50M</u>	NITRA cylinder male adapter, stainless steel, M18 x 1.5 thread. For use with 50 mm H-series cylinders. Hex nut included.	'	0.2	\$112?:
<u>HMA-63M</u>	NITRA cylinder male adapter, stainless steel, M18 x 1.5 thread. For use with 63 mm H-series cylinders. Hex nut included.	<u>'</u>	0.2	\$;112,:
<u>HMA-80M</u>	NITRA cylinder male adapter, stainless steel, M22 x 1.5 thread. For use with 80 mm H-series cylinders. Hex nut included.	<u>'</u>	0.4	\$1130:
<u>HMA-100M</u>	NITRA cylinder male adapter, stainless steel, M26 x 1.5 thread. For use with 100 mm H-series cylinders. Hex nut included.	1	0.5	\$1131:
<u>HFC-12M</u>	NITRA cylinder rear clevis bracket, aluminum. For use with 12 mm H-series cylinders. Mounting hardware and pivot pin included.	1	0.1	\$1133:
<u>HFC-16M</u>	NITRA cylinder rear clevis bracket, aluminum. For use with 16 mm H-series cylinders. Mounting hardware and pivot pin included.	1	0.1	\$1134:
<u>HFC-20M</u>	NITRA cylinder rear clevis bracket, aluminum. For use with 20 mm H-series cylinders. Mounting hardware and pivot pin included.	1	0.2	\$1135:
<u>HFC-25M</u>	NITRA cylinder rear clevis bracket, aluminum. For use with 25 mm H-series cylinders. Mounting hardware and pivot pin included.	1	0.2	\$1136
<u>HFC-32M</u>	NITRA cylinder rear clevis bracket, cast iron. For use with 32 mm H-series cylinders. Mounting hardware and pivot pin included.	1	0.4	\$1137
HFC-40M	NITRA cylinder rear clevis bracket, cast iron. For use with 40 mm H-series cylinders. Mounting hardware and pivot pin included.	1	0.4	\$1138
<u>HFC-50M</u>	NITRA cylinder rear clevis bracket, cast iron. For use with 50 mm H-series cylinders. Mounting hardware and pivot pin included.	1	0.8	\$1139
HFC-63M	NITRA cylinder rear clevis bracket, cast iron. For use with 63 mm H-series cylinders. Mounting hardware and pivot pin included.	1	1.3	\$113a
<u>HFC-80M</u>	NITRA cylinder rear clevis bracket, cast iron. For use with 80 mm H-series cylinders. Mounting hardware and pivot pin included.	1	2.3	\$113b
HFC-100M	NITRA cylinder rear clevis bracket, cast iron. For use with 100 mm H-series cylinders. Mounting hardware and pivot pin included.	1	3.8	\$113c



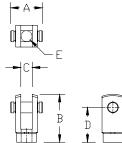
H-Series Pneumatic Cylinder Accessories

Rod Clevis





Dimensions mm [inches]



Part no. HRC-20M

Part no. HRC-32M

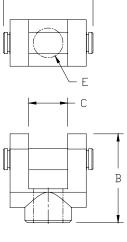


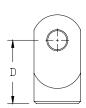
Note: Comes with Pivot Pin installed. Includes

Rod Male A	dapter (se	ee below)				
R	od Clev	is Dim	ension	Table		
Part #	A	В	С	D		

R	od Clev	is Dim	ension	Table	
Part #	A	В	С	D	E
<u>HRC-12M</u>	14.6 [0.57]	22.0 [0.87]	5.3 [0.21]	16.0 [0.63]	M5x0.8
<u>HRC-16M</u>	16.8 [0.66]	28.0 [1.10]	6.6 [0.26]	21.0 [0.83]	M6x1.0
HRC-20M	21.0 [0.83]	34.0 [1.34]	8.3 [0.33]	25.0 [0.98]	M8x1.25
HRC-25M	26.4 [1.04]	41.0 [1.61]	10.3 [0.41]	30.0 [1.18]	M10x1.5
<u>HRC-32M</u>	42.4 [1.67]	42.0 [1.65]	18.4 [0.72]	30.0 [1.18]	M14x1.5
HRC-40M	42.4 [1.67]	42.0 [1.65]	18.4 [0.72]	30.0 [1.18]	M14x1.5
HRC-50M	50.4 [1.98]	56.0 [2.20]	22.4 [0.88]	40.0 [1.57]	M18x1.5
HRC-63M	50.4 [1.98]	56.0 [2.20]	22.4 [0.88]	40.0 [1.57]	M18x1.5
HRC-80M	63.6 [2.50]	71.0 [2.80]	28.4 [1.12]	50.0 [1.97]	M22x1.5
<u>HRC-100M</u>	72.6 [2.86]	79.0 [3.11]	32.4 [1.28]	55.0 [2.17]	M26x1.5

HRC-12M - HRC-25M





HRC-32M - HRC-100M

Rod Male Adapter

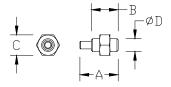


Part no. HMA-32M

Rod Ma	le Adap	ter Dime	nsion Ta	able
Part #	A	В	С	D
<u>HMA-12M</u>	15.0 [0.59]	10.5 [0.41]	8.0 [0.31]	M5x0.8
<u>HMA-16M</u>	18.0 [0.71]	12.0 [0.47]	10.0 [0.39]	M6x1.0
<u>HMA-20M</u>	19.5 [0.77]	14.0 [0.55]	12.0 [0.47]	M8x1.25
<u>HMA-25M</u>	26.5 [1.04]	17.5 [0.69]	17.0 [0.67]	M10x1.25
<u>HMA-32M</u>	31.5 [1.24]	21.5 [0.85]	19.0 [0.75]	M14x1.5
<u>HMA-40M</u>	31.5 [1.24]	21.5 [0.85]	19.0 [0.75]	M14x1.5
<u>HMA-50M</u>	36.5 [1.44]	25.5 [1.00]	27.0 [1.06]	M18x1.5
<u>HMA-63M</u>	36.5 [1.44]	25.5 [1.00]	27.0 [1.06]	M18x1.5
<u>HMA-80M</u>	49.5 [1.95]	33.5 [1.32]	32.0 [1.26]	M22x1.5
<u>HMA-100M</u>	51.5 [2.03]	31.5 [1.24]	36.0 [1.42]	M26x1.5

Dimensions

mm [inches]



HMA-12M - HMA-100M

See our website www.AutomationDirect.com for complete Engineering drawings.



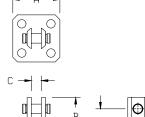
H-Series Pneumatic Cylinder Accessories

Female Rear Clevis





Dimensions mm [inches]



Part no. HFC-20M

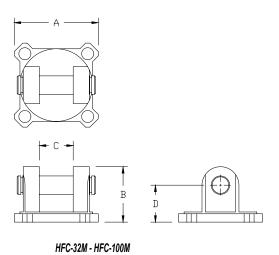
Part no. HFC-32M





omes with Pivot Pin installed. Mountlware Included.

Female F	Rear Cle	vis Dime	ension Ta	able
Part #	A	В	С	D
<u>HFC-12M</u>	25.0 [0.98]	20.0 [0.79]	5.3 [0.21]	14.0 [0.55]
<u>HFC-16M</u>	29.0 [1.14]	21.0 [0.83]	6.8 [0.27]	15.0 [0.59]
<u>HFC-20M</u>	36.0 [1.42]	27.0 [1.06]	8.3 [0.33]	18.0 [0.71]
<u>HFC-25M</u>	40.0 [1.57]	30.0 [1.18]	10.3 [0.41]	20.0 [0.79]
<u>HFC-32M</u>	45.5 [1.79]	30.0 [1.18]	18.3 [0.72]	20.0 [0.79]
<u>HFC-40M</u>	53.5 [2.11]	32.0 [1.26]	18.3 [0.72]	22.0 [0.87]
<u>HFC-50M</u>	64.5 [2.54]	42.0 [1.65]	22.3 [0.88]	28.0 [1.10]
<u>HFC-63M</u>	77.5 [3.05]	44.0 [1.73]	22.3 [0.88]	30.0 [1.18]
<u>HFC-80M</u>	98.5 [3.88]	56.0 [2.20]	28.3 [1.11]	38.0 [1.50]
<u>HFC-100M</u>	117.5 [4.63]	67.0 [2.64]	32.3 [1.27]	45.0 [1.77]





CPS Series Cylinder Position Switches

		Position Switch Cro	ss Reference Chart
NITRA Switch Type	Cylinder Brand (may fit some of these cylinders)	Photo Example	Groove Illustration
CPS CPSF	NITRA A-Series NITRA D-Series NITRA F-Series		Switch Tie Rod Adapter (CFRA Series) Adapter & Band (CPSB or CPSS Series)
CPS9C	DE-STA-CO Robohand SMC Compact Air Bimba Fabco		2.53 Min. +/- 0.1 R 2.13 +/- 0.05
CPS9D	NITRA L-Series Fabco Numatics Rotomation		1.52
CPS9E	NITRA L-Series Fabco Numatics Rotomation		1.52
CPS9F	NITRA G-Series Fabco Festo Numatics Rotomation		44 5.1 6.5 —
СРЅ9Н	NITRA E-Series NITRA H-Series		3.05 TR 0.2 R 0.2 R 0.2
CPS9M	Norgren		5.1 +/-0.1 R 3.25
CPS9Q	NITRA L-Series NITRA G-Series Parker Fabco Festo Numatics Rotomation		4.4 3.2 6.5 — 6.5