



## Features

- Adjustable cushions
- Internal magnet for sensor switching
- Three sides with longitudinal slots for inserting and securing retractable sensors such as type CPS9F and CPS9Q (see position switches at the end of the cylinder section for further details)
- G (BSPP) threaded ports

Part Number	Price	Stroke Length (mm)	"A" (mm [inch])	Weight (lb)
<b><u>G80M025MD-MC</u></b>	\$010ui:	25	153 [6.02]	6.9
<b><u>G80M050MD-MC</u></b>	\$010uj:	50	178 [7.01]	7.4
<b><u>G80M075MD-MC</u></b>	\$010uk:	75	203 [7.99]	7.9
<b><u>G80M100MD-MC</u></b>	\$010ul:	100	228 [8.98]	8.4
<b><u>G80M125MD-MC</u></b>	\$010un:	125	253 [9.96]	8.9
<b><u>G80M150MD-MC</u></b>	\$010uo:	150	278 [10.94]	9.4
<b><u>G80M200MD-MC</u></b>	\$010up:	200	328 [12.91]	10.4
<b><u>G80M250MD-MC</u></b>	\$010uq:	250	378 [14.88]	11.4
<b><u>G80M300MD-MC</u></b>	\$010us:	300	428 [16.85]	12.4
<b><u>G80M400MD-MC</u></b>	\$010ut:	400	528 [20.79]	14.4
<b><u>G80M500MD-MC</u></b>	\$010uu:	500	628 [24.72]	16.4
<b><u>G80M600MD-MC</u></b>	\$010uv:	600	728 [28.66]	18.4

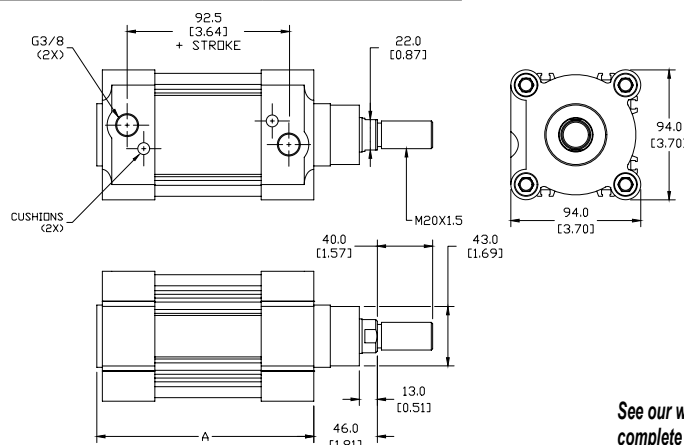
## Specifications

Aluminum body and end caps	Plastoferrite magnet
C45 chromed piston rod	NBR (Nitrile Butadiene Rubber) buffer + static o-rings
Die cast aluminum head	NBR (Nitrile Butadiene Rubber) cushioning gasket
NBR (Nitrile Butadiene Rubber) piston and piston rod gasket	Brass cushioning needle with needle out movement safety system
Steel guide bushing with bronze and PTFE (Teflon) insert	Pressure rating 145 psi [10 bar], AIR ONLY
Drawn anodized aluminum body	Temperature rating 14°F to 176°F [-10°C to 80°C]
Aluminum piston with PTFE (Teflon) pad	
Extend force at 100 psi = 779.1 lb.	Retract force at 100 psi = 703.0 lb.

**BSPP= British Standard Pipe Parallel**

<i>Style</i>	<i>Part No.</i>
<i>Foot Mount</i>	<u><i>GMB-80MM</i></u>
<i>Front or Rear Flange</i>	<u><i>GFL-80MM</i></u>
<i>Male Rear Clevis</i>	<u><i>GMC-80MM</i></u>
<i>Spherical Male Clevis</i>	<u><i>GSMC-80MM</i></u>

Style	Part No.
<i>Rod Clevis</i>	<u>GRC-M20-15</u>
<i>Rod Eye</i>	<u>GRE-M20-15</u>
<i>Self Aligning Rod Coupler</i>	<u>GRCP-M20-15</u>
<i>Rod Nut</i>	<u>GN-M20-15</u>

**mm [inches]**

See our website [www.AutomationDirect.com](http://www.AutomationDirect.com) for complete Engineering drawings.



# G-Series ISO 15552 Pneumatic Cylinders – Accessories

G-Series Heavy Duty Pneumatic Cylinder Accessories					
Part Number	Description	Pcs/Pkg	Wt (lb)	Drawing Link	Price
<a href="#"><u>GRC-M10-125</u></a>	Rod clevis, M10 X 1.25 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.2	<a href="#"><u>PDF</u></a>	\$10v3:
<a href="#"><u>GRC-M12-125</u></a>	Rod clevis, M12 X 1.25 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.3	<a href="#"><u>PDF</u></a>	\$10v4:
<a href="#"><u>GRC-M16-15</u></a>	Rod clevis, M16 X 1.5 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.8	<a href="#"><u>PDF</u></a>	\$10v5:
<a href="#"><u>GRC-M20-15</u></a>	Rod clevis, M20 X 1.5 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	1.5	<a href="#"><u>PDF</u></a>	\$10v6:
<a href="#"><u>GRE-M10-125</u></a>	Rod eye, M10 X 1.25 thread, spherical bearing, zinc plated steel. For use with NITRA G-series cylinders.	1	0.2	<a href="#"><u>PDF</u></a>	\$10v7:
<a href="#"><u>GRE-M12-125</u></a>	Rod eye, M12 X 1.25 thread, spherical bearing, zinc plated steel. For use with NITRA G-series cylinders.	1	0.3	<a href="#"><u>PDF</u></a>	\$10v8:
<a href="#"><u>GRE-M16-15</u></a>	Rod eye, M16 X 1.5 thread, spherical bearing, zinc plated steel. For use with NITRA G-series cylinders.	1	0.5	<a href="#"><u>PDF</u></a>	\$10v9:
<a href="#"><u>GRE-M20-15</u></a>	Rod eye, M20 X 1.5 thread, spherical bearing, zinc plated steel. For use with NITRA G-series cylinders.	1	0.9	<a href="#"><u>PDF</u></a>	\$10va:
<a href="#"><u>GRCP-M10-125</u></a>	Self-aligning rod coupler, M10 X 1.25 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.5	<a href="#"><u>PDF</u></a>	\$10vb:
<a href="#"><u>GRCP-M12-125</u></a>	Self-aligning rod coupler, M12 X 1.25 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.7	<a href="#"><u>PDF</u></a>	\$10vc:
<a href="#"><u>GRCP-M16-15</u></a>	Self-aligning rod coupler, M16 X 1.5 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	1.4	<a href="#"><u>PDF</u></a>	\$10vd:
<a href="#"><u>GRCP-M20-15</u></a>	Self-aligning rod coupler, M20 X 1.5 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	1.5	<a href="#"><u>PDF</u></a>	\$10ve:
<a href="#"><u>GMB-32MM</u></a>	Foot mount bracket, zinc plated steel. For use with 32mm bore NITRA G-series cylinders.	1	0.2	<a href="#"><u>PDF</u></a>	\$10vf:
<a href="#"><u>GMB-40MM</u></a>	Foot mount bracket, zinc plated steel. For use with 40mm bore NITRA G-series cylinders.	1	0.3	<a href="#"><u>PDF</u></a>	\$10vg:
<a href="#"><u>GMB-50MM</u></a>	Foot mount bracket, zinc plated steel. For use with 50mm bore NITRA G-series cylinders.	1	0.4	<a href="#"><u>PDF</u></a>	\$10vh:
<a href="#"><u>GMB-63MM</u></a>	Foot mount bracket, zinc plated steel. For use with 63mm bore NITRA G-series cylinders.	1	0.6	<a href="#"><u>PDF</u></a>	\$10vi:
<a href="#"><u>GMB-80MM</u></a>	Foot mount bracket, zinc plated steel. For use with 80mm bore NITRA G-series cylinders.	1	1.0	<a href="#"><u>PDF</u></a>	\$10vj:
<a href="#"><u>GMB-100MM</u></a>	Foot mount bracket, zinc plated steel. For use with 100mm bore NITRA G-series cylinders.	1	1.3	<a href="#"><u>PDF</u></a>	\$10vk:
<a href="#"><u>GMC-32MM</u></a>	Rear pivot eye, zinc plated steel. For use with 32mm bore NITRA G-series cylinders.	1	0.2	<a href="#"><u>PDF</u></a>	\$10vl:
<a href="#"><u>GMC-40MM</u></a>	Rear pivot eye, zinc plated steel. For use with 40mm bore NITRA G-series cylinders.	1	0.3	<a href="#"><u>PDF</u></a>	\$10vn:
<a href="#"><u>GMC-50MM</u></a>	Rear pivot eye, zinc plated steel. For use with 50mm bore NITRA G-series cylinders.	1	0.6	<a href="#"><u>PDF</u></a>	\$10vo:
<a href="#"><u>GMC-63MM</u></a>	Rear pivot eye, zinc plated steel. For use with 63mm bore NITRA G-series cylinders.	1	0.9	<a href="#"><u>PDF</u></a>	\$10vp:
<a href="#"><u>GMC-80MM</u></a>	Rear pivot eye, zinc plated steel. For use with 80mm bore NITRA G-series cylinders.	1	1.5	<a href="#"><u>PDF</u></a>	\$10vq:
<a href="#"><u>GMC-100MM</u></a>	Rear pivot eye, zinc plated steel. For use with 100mm bore NITRA G-series cylinders.	1	2.4	<a href="#"><u>PDF</u></a>	\$10vs:
<a href="#"><u>GSMC-32MM</u></a>	Rear spherical pivot, spherical bearing, zinc plated steel. For use with 32mm bore NITRA G-series cylinders.	1	0.3	<a href="#"><u>PDF</u></a>	\$10vt:
<a href="#"><u>GSMC-40MM</u></a>	Rear spherical pivot, spherical bearing, zinc plated steel. For use with 40mm bore NITRA G-series cylinders.	1	0.4	<a href="#"><u>PDF</u></a>	\$10vu:
<a href="#"><u>GSMC-50MM</u></a>	Rear spherical pivot, spherical bearing, zinc plated steel. For use with 50mm bore NITRA G-series cylinders.	1	0.5	<a href="#"><u>PDF</u></a>	\$10vv:
<a href="#"><u>GSMC-63MM</u></a>	Rear spherical pivot, spherical bearing, zinc plated steel. For use with 63mm bore NITRA G-series cylinders.	1	0.7	<a href="#"><u>PDF</u></a>	\$10vx:
<a href="#"><u>GSMC-80MM</u></a>	Rear spherical pivot, spherical bearing, zinc plated steel. For use with 80mm bore NITRA G-series cylinders.	1	1.3	<a href="#"><u>PDF</u></a>	\$10vy:
<a href="#"><u>GSMC-100MM</u></a>	Rear spherical pivot, spherical bearing, zinc plated steel. For use with 100mm bore NITRA G-series cylinders.	1	1.9	<a href="#"><u>PDF</u></a>	\$10vz:
<a href="#"><u>GFL-32MM</u></a>	Flange mount plate, zinc plated steel. For use with 32mm bore NITRA G-series cylinders.	1	0.5	<a href="#"><u>PDF</u></a>	\$10vj:
<a href="#"><u>GFL-40MM</u></a>	Flange mount plate, zinc plated steel. For use with 40mm bore NITRA G-series cylinders.	1	0.6	<a href="#"><u>PDF</u></a>	\$10v[:
<a href="#"><u>GFL-50MM</u></a>	Flange mount plate, zinc plated steel. For use with 50mm bore NITRA G-series cylinders.	1	1.2	<a href="#"><u>PDF</u></a>	\$10v_:
<a href="#"><u>GFL-63MM</u></a>	Flange mount plate, zinc plated steel. For use with 63mm bore NITRA G-series cylinders.	1	1.5	<a href="#"><u>PDF</u></a>	\$10v#:
<a href="#"><u>GFL-80MM</u></a>	Flange mount plate, zinc plated steel. For use with 80mm bore NITRA G-series cylinders.	1	3.1	<a href="#"><u>PDF</u></a>	\$10v!:
<a href="#"><u>GFL-100MM</u></a>	Flange mount plate, zinc plated steel. For use with 100mm bore NITRA G-series cylinders.	1	4.5	<a href="#"><u>PDF</u></a>	\$10v?:
<a href="#"><u>GN-M10-125</u></a>	Rod nut, M10 X 1.25 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.2	<a href="#"><u>PDF</u></a>	\$10v,:
<a href="#"><u>GN-M12-125</u></a>	Rod nut, M12 X 1.25 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.2	<a href="#"><u>PDF</u></a>	\$10x0:
<a href="#"><u>GN-M16-15</u></a>	Rod nut, M16 X 1.5 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.2	<a href="#"><u>PDF</u></a>	\$10x1:
<a href="#"><u>GN-M20-15</u></a>	Rod nut, M20 X 1.5 thread, zinc plated steel. For use with NITRA G-series cylinders.	1	0.2	<a href="#"><u>PDF</u></a>	\$10x2:



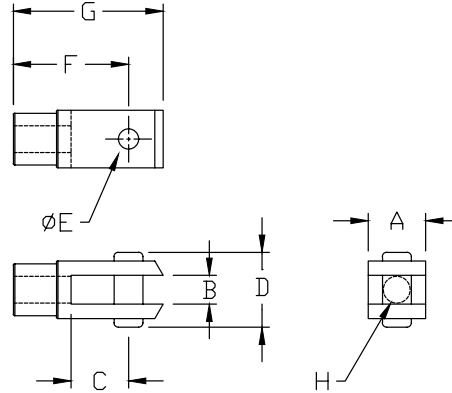
# G-Series ISO Pneumatic Cylinders – Accessories

## Rod Clevis

Part no. [GRC-M10-125](#)

### Dimensions

mm [inches]



Note: Comes with Pivot Pin installed.

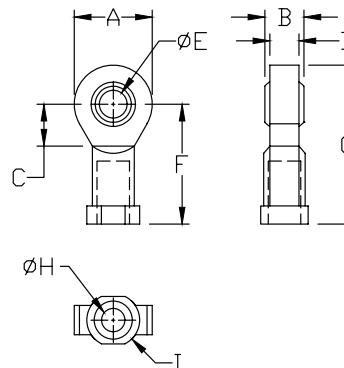
Rod Clevis Dimension Table								
Part #	A	B	C	D	E	F	G	H
<a href="#">GRC-M10-125</a>	20.00 [0.78]	10.00 [0.39]	10.00 [0.39]	26.00 [1.02]	10.00 [0.39]	40.00 [1.57]	52.00 [2.04]	M10x1.25
<a href="#">GRC-M12-125</a>	24.00 [0.94]	12.00 [0.47]	24.00 [0.94]	32.00 [1.25]	12.00 [0.47]	48.00 [1.88]	62.00 [2.44]	M12x1.25
<a href="#">GRC-M16-15</a>	32.00 [1.25]	16.00 [0.62]	32.00 [1.25]	40.00 [1.57]	16.00 [0.62]	64.00 [2.51]	83.00 [3.26]	M16x1.5
<a href="#">GRC-M20-15</a>	40.00 [1.57]	20.00 [0.78]	40.00 [1.57]	48.00 [1.88]	20.00 [0.78]	80.00 [3.14]	105.00 [4.13]	M20x1.5

## Rod Eye

Part no. [GRE-M10-125](#)

### Dimensions

mm [inches]



Rod Eye Dimension Table									
Part #	A	B	C	D	E	F	G	H	I
<a href="#">GRE-M10-125</a>	28.00 [1.10]	14.00 [0.55]	15.00 [0.59]	10.50 [0.41]	10.00 [0.39]	43.00 [1.69]	57.00 [2.24]	M10x1.25	19 [0.74]
<a href="#">GRE-M12-125</a>	32.00 [1.25]	16.00 [0.62]	17.00 [0.66]	12.00 [0.47]	12.00 [0.47]	50.00 [1.96]	66.00 [2.59]	M12x1.25	19 [0.74]
<a href="#">GRE-M16-15</a>	42.00 [1.65]	21.00 [0.82]	22.00 [0.86]	15.00 [0.59]	16.00 [0.62]	64.00 [2.51]	85.00 [3.34]	M16x1.5	22 [0.86]
<a href="#">GRE-M20-15</a>	50.00 [1.96]	25.00 [0.98]	26.00 [1.02]	18.00 [0.70]	20.00 [0.78]	77.00 [3.03]	102.00 [4.01]	M20x1.5	27 [1.06]

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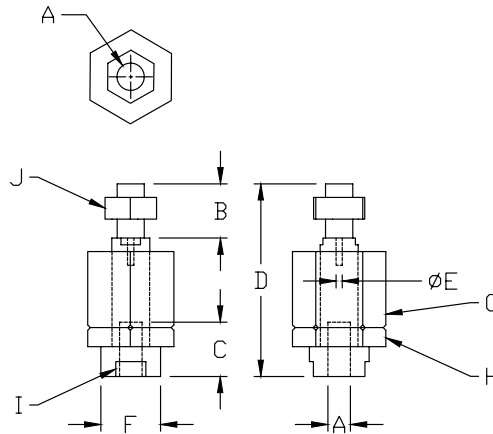
# G-Series ISO Pneumatic Cylinders – Accessories

## Self Aligning Rod Coupler

Part no. [GRCP-M10-125](#)

### Dimensions

mm [inches]



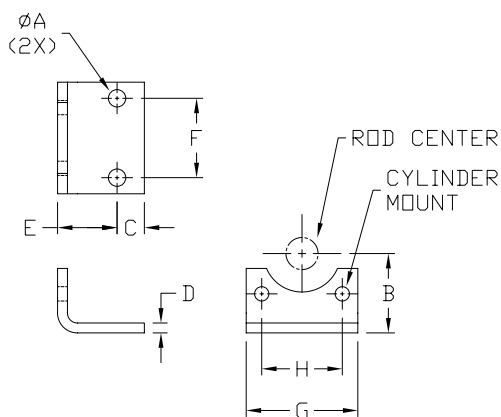
Self Aligning Rod Coupler Dimension Table										
Part #	A	B	C	D	E	F	G	H	I	J
<a href="#">GRCP-M10-125</a>	M10x1.25	20.00 [0.78]	20.00 [0.78]	71.00 [2.79]	4.00 [0.15]	22.00 [0.86]	30.00 [1.18]	30.00 [1.18]	19.00 [0.74]	17.00 [0.66]
<a href="#">GRCP-M12-125</a>	M12x1.25	24.00 [0.94]	20.00 [0.78]	75.00 [2.95]	4.00 [0.15]	22.00 [0.86]	30.00 [1.18]	30.00 [1.18]	19.00 [0.74]	19.00 [0.74]
<a href="#">GRCP-M16-15</a>	M16x1.5	32.00 [1.25]	32.00 [1.25]	103.00 [4.05]	4.00 [0.15]	32.00 [1.25]	41.00 [1.61]	41.00 [1.61]	30.00 [1.18]	24.00 [0.94]
<a href="#">GRCP-M20-15</a>	M20x1.5	40.00 [1.57]	40.00 [1.57]	119.00 [4.68]	4.00 [0.15]	32.00 [1.25]	41.00 [1.61]	41.00 [1.61]	30.00 [1.18]	30.00 [1.18]

## Foot Mount Bracket

Part no. [GMB-32MM](#)

### Dimensions

mm [inches]



Note: Individually packed with 2 screws

Foot Mount Dimension Table								
Part #	A	B	C	D	E	F	G	H
<a href="#">GMB-32MM</a>	7.00 [0.27]	32.00 [1.25]	11.00 [0.43]	4.00 [0.15]	24.00 [0.94]	32.00 [1.25]	45.00 [1.77]	32.5 [1.28]
<a href="#">GMB-40MM</a>	9.00 [0.35]	36.00 [1.41]	15.00 [0.59]	4.00 [0.15]	28.00 [1.10]	36.00 [1.41]	52.00 [2.04]	38.0 [1.50]
<a href="#">GMB-50MM</a>	9.00 [0.35]	45.00 [1.77]	15.00 [0.59]	4.00 [0.15]	32.00 [1.25]	45.00 [1.77]	52.00 [2.04]	46.5 [1.83]
<a href="#">GMB-63MM</a>	9.00 [0.35]	50.00 [1.96]	15.00 [0.59]	6.00 [0.23]	32.00 [1.25]	50.00 [1.96]	75.00 [2.95]	56.5 [2.22]
<a href="#">GMB-80MM</a>	12.00 [0.47]	63.00 [2.48]	20.00 [0.78]	6.00 [0.23]	41.00 [1.61]	63.00 [2.48]	95.00 [3.74]	63.0 [2.48]
<a href="#">GMB-100MM</a>	14.00 [0.55]	71.00 [2.79]	25.00 [0.98]	6.00 [0.23]	41.00 [1.61]	75.00 [2.95]	115.00 [4.52]	89.0 [3.50]

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# G-Series ISO Pneumatic Cylinders – Accessories

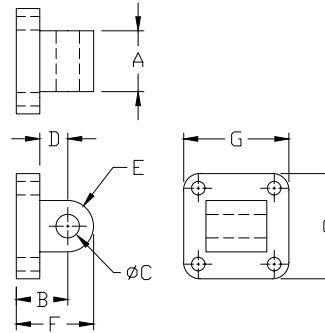
## Rear Pivot Eye



Part no. [GMC-32MM](#)

### Dimensions

mm [inches]



Note: Supplied with 4 screws, 4 washers

**Male Rear Clevis Dimension Table**

Part #	A	B	C	D	E	F	G
<a href="#">GMC-32MM</a>	26.00 [1.02]	22.00 [0.86]	10.00 [0.39]	12.00 [0.47]	11.00 [0.43]	33.00 [1.29]	45.00 [1.77]
<a href="#">GMC-40MM</a>	28.00 [1.10]	25.00 [0.98]	12.00 [0.47]	15.00 [0.59]	13.00 [0.51]	38.00 [1.49]	52.00 [2.04]
<a href="#">GMC-50MM</a>	32.00 [1.25]	27.00 [1.06]	12.00 [0.47]	15.00 [0.59]	13.00 [0.51]	40.00 [1.57]	65.00 [2.55]
<a href="#">GMC-63MM</a>	40.00 [1.57]	32.00 [1.25]	16.00 [0.62]	20.00 [0.78]	17.00 [0.66]	49.00 [1.92]	75.00 [2.95]
<a href="#">GMC-80MM</a>	50.00 [1.96]	36.00 [1.41]	16.00 [0.62]	20.00 [0.78]	17.00 [0.66]	53.00 [2.08]	95.00 [3.74]
<a href="#">GMC-100MM</a>	60.00 [2.36]	41.00 [1.61]	20.00 [0.78]	25.00 [0.98]	21.00 [0.82]	62.00 [2.44]	115.00 [4.52]

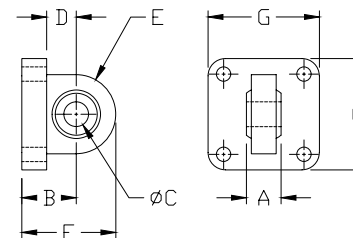
## Spherical Rear Pivot



Part no. [GSMC-32MM](#)

### Dimensions

mm [inches]



Note: Supplied with 4 screws, 4 washers

**Spherical Male Clevis Dimension Table**

Part #	A	B	C	D	E	F	G
<a href="#">GSMC-32MM</a>	14.00 [0.55]	22.00 [0.86]	10.00 [0.39]	12.00 [0.47]	16.00 [0.62]	38.00 [1.49]	45.00 [1.77]
<a href="#">GSMC-40MM</a>	16.00 [0.62]	25.00 [0.98]	12.00 [0.47]	15.00 [0.59]	19.00 [0.74]	44.00 [1.73]	52.00 [2.04]
<a href="#">GSMC-50MM</a>	16.00 [0.62]	27.00 [1.06]	12.00 [0.47]	15.00 [0.59]	19.00 [0.74]	46.00 [1.81]	65.00 [2.55]
<a href="#">GSMC-63MM</a>	21.00 [0.82]	32.00 [1.25]	16.00 [0.62]	20.00 [0.78]	24.00 [0.94]	56.00 [2.20]	75.00 [2.95]
<a href="#">GSMC-80MM</a>	21.00 [0.82]	36.00 [1.41]	16.00 [0.62]	20.00 [0.78]	24.00 [0.94]	60.00 [2.36]	95.00 [3.74]
<a href="#">GSMC-100MM</a>	25.00 [0.98]	41.00 [1.61]	20.00 [0.78]	25.00 [0.98]	30.00 [1.18]	71.00 [2.79]	115.00 [4.52]

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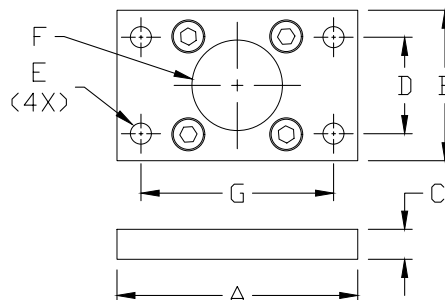
# G-Series ISO Pneumatic Cylinders – Accessories

## Front or Rear Flange

Part no. [GFL-32MM](#)

### Dimensions

mm [inches]



Note: Supplied with 4 screws

### Front or Rear Flange Dimension Table

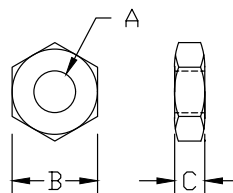
Part #	A	B	C	D	E	F	G
<a href="#">GFL-32MM</a>	80.00 [3.14]	50.00 [1.96]	10.00 [0.39]	32.00 [1.25]	7.00 [1.25]	32.00 [1.25]	64.00 [2.52]
<a href="#">GFL-40MM</a>	90.00 [3.54]	55.00 [2.16]	10.00 [0.39]	36.00 [1.41]	9.00 [0.35]	40.00 [1.57]	72.00 [2.83]
<a href="#">GFL-50MM</a>	110.00 [4.33]	65.00 [2.55]	12.00 [0.47]	45.00 [1.77]	9.00 [0.35]	50.00 [1.96]	90.00 [3.54]
<a href="#">GFL-63MM</a>	120.00 [4.72]	75.00 [2.95]	12.00 [0.47]	50.00 [1.96]	9.00 [0.35]	63.00 [2.48]	100.00 [3.93]
<a href="#">GFL-80MM</a>	153.00 [6.02]	95.00 [3.74]	16.00 [0.62]	63.00 [2.48]	12.00 [0.47]	80.00 [3.14]	126.00 [4.96]
<a href="#">GFL-100MM</a>	178.00 [7.00]	115.00 [4.52]	16.00 [0.62]	75.00 [2.95]	14.00 [0.55]	100.00 [3.93]	150.00 [5.90]

## Rod Nut

Part no. [GN-M20-15](#)

### Dimensions

mm [inches]



### Rod Nut Dimension Table

Part #	A	B	C
<a href="#">GN-M10-125</a>	M10x1.25	17.00 [0.66]	6.00 [0.23]
<a href="#">GN-M12-125</a>	M12x1.25	19.00 [0.74]	7.00 [0.27]
<a href="#">GN-M16-15</a>	M16x1.5	24.00 [0.94]	8.00 [0.31]
<a href="#">GN-M20-15</a>	M20x1.5	30.00 [1.18]	9.00 [0.35]

See our website [www.AutomationDirect.com](http://www.AutomationDirect.com) for complete Engineering drawings.



# CPS Series Cylinder Position Switches

## Position Switch Cross Reference Chart

NITRA Switch Type	Cylinder Brand (may fit some of these cylinders)	Photo Example	Groove Illustration	
<b>CPS CPSF</b>	NITRA A-Series NITRA D-Series NITRA F-Series			
<b>CPS9C</b>	DE-STA-CO Robohand SMC Compact Air Bimba Fabco			
<b>CPS9D</b>	NITRA L-Series Fabco Numatics Rotomation			
<b>CPS9E</b>	NITRA L-Series Fabco Numatics Rotomation			
<b>CPS9F</b>	NITRA G-Series Fabco Festo Numatics Rotomation			
<b>CPS9H</b>	NITRA E-Series NITRA H-Series			
<b>CPS9M</b>	Norgren			
<b>CPS9Q</b>	NITRA L-Series NITRA G-Series Parker Fabco Festo Numatics Rotomation			