

#### Series MTG Gearmotors – 1/19 to 1/5hp

#### **Model Overview**

IronHorse DC gearmotors are manufactured in the U.S.A. by a leading motor supplier with over 75 years experience delivering high-quality motors and gearmotors to the demanding U.S. market. MTG series provides a variety of parallel shaft and right angle shaft gearmotors in voltage ranges from 12 - 180 VDC. Our supplier does 100% dynamic testing of the gearmotors before shipment.

IronHorse DC gearmotors are designed for use on unfiltered SCR (Thyristor) type rectified AC input. They may also be used with PWM (pulse width modulated) type DC adjustable speed drives, and in across-the-line applications.



#### **Applications**

- Conveyors
- Turntables
- Pick and place
- Indexers
- Small machinery
- Where reduced speed and/or increased torque are required

#### **General Features**

- Available in 12, 24, and 90 VDC
- Available from 1/19 to 1/5hp
- Available with parallel or right-angle gear shafts

#### **Gearmotor Features**

- TENV enclosure
- IP40 environmental rating
- Class F insulation
- SCR rated
- Externally-replaceable brushes
- Double-shielded bearings
- Dynamically-balanced armature
- Electrically-reversible
- 18-inch leads, or junction box with 8-inch Leads
- Replacement components are available
- Orientation restrictions vary depending on model. See illustrations for details
- Not intended for DC power generation
- UL recognized (E365956), CSA certified (259724), RoHS



## IronHorse<sup>®</sup> MTG DC Gearmotors

### MTGP Parallel Shaft Gearmotors – 1/17 to 1/15hp

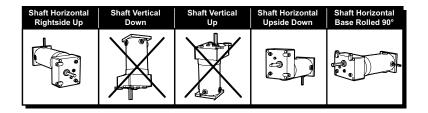




MTGP-P06-1J008

	Gearmotor Specifications – MTGP Series Parallel Shaft Gearmotors													
Part Number	Price	Voltage (VDC)	Motor HP	Speed (rpm)	Gear Ratio	F/L Torque (in·lb)	F/L Current (A) *	Shaft Dia (in)	Overhung Load (Ib)	Axial/ Thrust Load (Ib)	Replacement Brushes	Weight (lb)	Gearbox Features	Drawing Link
MTGP-P06-1L008	\$00999:		8.4	386:1	50	0.19							PDF	
MTGP-P06-1L012	\$0099a:		90 1/17	12	269:1	50	0.23	0.23 0.40			MTPM-BRUSH-7		Grease     Iubrication	PDF
MTGP-P06-1L037	\$0099b:	90		37	83:1	45	0.40							PDF
MTGP-P06-1L055	\$0099c:			55	55:1	45	0.54		None (not suitable for			• Sleeve	PDF	
MTGP-P06-1L114	\$0099d:			114	26:1	26	0.61		50	applications with axial/		4	<ul> <li>bearings</li> <li>18-inch wiring leads</li> <li>Face</li> </ul>	PDF
MTGP-P06-1J008	\$009ap:	12		7.9	386:1	50	1.39	5/16						PDF
MTGP-P06-1J024	\$009aq:			24	120:1	50	2.41			thrust loading)				PDF
MTGP-P06-1J034	\$009as:		1/16	34	83:1	45	2.86	7		loading)	MTPM-BRUSH-5			PDF
<u>MTGP-P06-1J050</u>	\$;009at:			50	55:1	45	3.88					mounted	PDF	
<u>MTGP-P06-1J097</u>	\$009au:			97	26:1	36	5.68							PDF

\* Current must be limited so that it does not exceed 125% of the gearmotor rated current. \*\* Permanently lubricated. Replacement parts are available, as shown in "Replacement Parts for MTGP and MTGR DC Gearmotors" subsection.





## IronHorse<sup>®</sup> DC Gearmotors

#### MTGP Parallel Shaft Gearmotors – 1/17 to 1/5hp



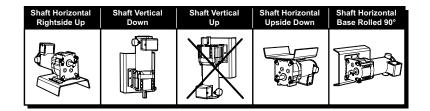


MTGP-P20-1J026

	Gearmotor Specifications – MTGP Series Parallel Shaft Gearmotors													
Part Number	Price	Voltage (VDC)	Motor HP	Speed (rpm)	Gear Ratio	F/L Torque (in·lb)	F/L Current (A) *	Shaft Dia (in)	Overhung Load (Ib)	Axial/ Thrust Load (Ib)	Replacement Brushes	Weight (lb)	Gearbox Features	Drawing Link
MTGP-P14-1L026	\$0099e:			26	69:1	280	1.58							PDF
MTGP-P14-1L039	\$;0099f:			39	46:1	189	1.59	-			MTPM-BRUSH-6	-	Oil Iubrication **	PDF
MTGP-P14-1L061	\$0099g:	90	1/7	61	30:1	130	1.59							PDF
MTGP-P14-1L091	\$0099h:			91	20:1	86	1.58						Needle	PDF
MTGP-P14-1L165	\$-0099i:			165	11:1	47	1.57						<ul><li>bearings</li><li>Junction</li></ul>	PDF
MTGP-P20-1J026	\$009av:			26	69:1	280	12.60						box with	PDF
MTGP-P20-1J037	\$009ax:	1		37	46:1	245	15.80 15.70 15.70	150	200		11.4	8-inch	PDF	
MTGP-P20-1J056	\$009ay:	12	1/5	56	30:1	168		0/0	150	200	MTPM-BRUSH-4		wiring leads	PDF
MTGP-P20-1J084	\$009az:	- 24 1/5		84	20:1	112							<ul> <li>Face</li> </ul>	PDF
MTGP-P20-1J154	\$;009a]:			154	11:1	61	15.60						mounted or foot	PDF
MTGP-P20-1K018	\$00993:			18	110:1	280	4.41				MTPM-BRUSH-4		mounted	PDF
MTGP-P20-1K036	\$00994:		1/5	36	46:1	245	7.89						Designed	PDF
MTGP-P20-1K084	\$009an:		c/i	84	20:1	112	7.87						to AGMA standards	PDF
MTGP-P20-1K153	\$009ao:			153	11:1	61	7.81							PDF

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Replacement parts are available, as shown in "Replacement Parts for MTGP and MTGR DC Gearmotors" subsection.





### MTGR Right Angle Gearmotors – 1/19 to 1/15hp





MTGR-P07-1J036

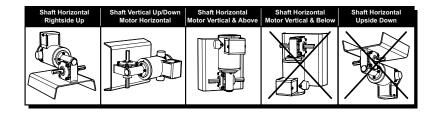
	Gearmotor Specifications – MTGR Series Right-Angle Shaft Gearmotors													
Part Number	Price	Voltage (VDC)	Motor HP	Speed (rpm)	Gear Ratio	F/L Torque (in·lb)	F/L Current (A) *	Shaft	Overhung Load (Ib)	Axial/ Thrust Load (Ib)	Replacement Brush	Weight (lb)	Gearbox Features	Drawing Link
MTGR-P05-1L038	\$-0099j:			38	50:1	42	0.68	-			<u>MTPM-BRUSH-6</u>		Grease	PDF
MTGR-P05-1L053	\$0099k:			53	36:1	33	0.68						lubrication	PDF
MTGR-P05-1L093	\$-00991:	90	1/19	93	20.5:1	.5:1 23	0.68						• Ball	<u>PDF</u>
MTGR-P05-1L132	\$0099n:			132	14.5:1 17	0.67	dual					bearings	<u>PDF</u>	
MTGR-P05-1L197	\$0099o:			197	9.75:1	12	0.68	shaft	200	150		8.3	<ul> <li>Junction box with</li> </ul>	PDF
MTGR-P07-1J036	\$00990:			36	50:1	50	5.69	0.5in	200	100		0.5	8-inch	PDF
MTGR-P07-1J084	\$00991:			84	20.5:1	34	6.78	diameter					wiring leads	PDF
<u>MTGR-P07-1J177</u>	\$00992:	12	1/15	177	9.75:1	18	6.78				<u>MTPM-BRUSH-4</u>		<ul> <li>Face or Foot mounted</li> <li>Single worm</li> </ul>	<u>PDF</u>

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\*\* Permanently lubricated.

\*\*\* Not intended for DC power generation.

Replacement parts are available, as shown in "Replacement Parts for MTGP and MTGR DC Gearmotors" subsection.





## IronHorse<sup>®</sup> DC Gearmotors

#### MTGR Right Angle Gearmotors – 1/7 to 1/5hp



MTGR-P20-1K023

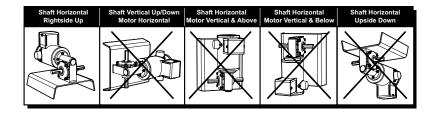
	Gearmotor Specifications – MTGR Series Right-Angle Shaft Gearmotors													
Part Number	Price	Voltage (VDC)	Motor HP	Speed (rpm)	Gear Ratio	F/L Torque (in∙lb)	F/L Current (A) *	Shaft	Overhung Load (Ib)	Axial/ Thrust Load (Ib)	Replacement Brush	Weight (lb)	Gearbox Features	Drawing Link
MTGR-P14-1L022	\$0099p:			22	82:1	280	1.41						Double shielded ball bearings     Junction	PDF
<u>MTGR-P14-1L040</u>	\$0099q:			40	44:1	185	1.64				<u>MTPM-BRUSH-6</u>			PDF
MTGR-P14-1L064	\$0099s:	90	1/7	64	28:1	116	1.65	- single						PDF
MTGR-P14-1L077	\$;0099t:			77	23:1	97	1.65		150 200					PDF
MTGR-P14-1L178	\$0099u:			178	10:1	44	1.64						box with 8-inch	PDF
MTGR-P20-1K023	\$00995:			23	82:1	280	5.64	shaft		200		14.4	wiring leads	<u>PDF</u>
MTGR-P20-1K039	\$00996:			39	44:1	263	8.74	0.625 in	150	200		14.4	Foot	<u>PDF</u>
MTGR-P20-1K075	\$00997:			75	23:1	137	8.72	diameter					<ul><li>mounted</li><li>Bevel gears</li></ul>	PDF
<u>MTGR-P20-1K174</u>	\$00998:	24	1/5	174	10:1	63	8.75				<u>MTPM-BRUSH-4</u>		<ul> <li>Bever gears</li> <li>80 – 90% efficient</li> <li>Can be backdriven ***</li> </ul>	<u>PDF</u>

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## IronHorse<sup>®</sup> DC Gearmotor Replacement Parts

#### Replacement Parts for Small Frame DC Motors and DC Gearmotors

Brush replacement kits are for use in any Ironhorse DC gearmotors and small frame DC motors. Reference motor technical pages for brush cross reference. The appropriate brushes are also listed as recommended items on the webstore item page for each motor.

Replacement Parts for Small Frame DC Motors and DC Gearmotors *											
Part Number	Price	Description									
<u>MTPM-BRUSH-4</u>	<b>\$-04</b> j1:	IronHorse DC motor brushes, replacement. Package of 2. For use with IronHorse 1/4hp and 1/5hp 12 VDC or 24 VDC MTPM, MTGR, MTGP and VP1 series permanent magnet DC motors and gearmotors. (2) brush caps included.									
<u>MTPM-BRUSH-5</u>	<b>\$-04j2</b> :	IronHorse DC motor brushes, replacement. Package of 2. For use with IronHorse 1/6hp or smaller 12 VDC or 24 VDC MTPM, MTGR, MTGP and VP1 series permanent magnet DC motors and gearmotors. (2) brush caps included.									
<u>MTPM-BRUSH-6</u>	<b>\$-04</b> j3:	IronHorse DC motor brushes, replacement. Package of 2. For use with IronHorse 1/7hp and 1/8hp 90 VDC or 180 VDC MTPM, MTGR, MTGP and VP1 series permanent magnet DC motors and gearmotors. (2) brush caps included.									
<u>MTPM-BRUSH-7</u>	<b>\$-04j4</b> :	IronHorse DC motor brushes, replacement. Package of 2. For use with IronHorse 1/10hp or smaller 90 VDC or 180 VDC MTPM, MTGR, MTGP and VP1 series permanent magnet DC motors and gearmotors. (2) brush caps included.									
<u>MTGA-KIT-1</u>	<b>\$-04j5</b> :	IronHorse DC motor spare parts kit, for use with IronHorse 1/4hp and smaller MTPM, MTGR and MTGP series DC motors and gearmotors, includes (2) metal brush cap covers, (1) terminal box, (1) 1/8in shaft key and (1) 3/16in shaft key.									



MTPM-BRUSH-4



MTGA-KIT-1