

PFK Series IP69K-rated Proximity Sensors

18mm Stainless Steel - DC



PFK1-BN-1H

- 18mm diameter
- 316 L stainless steel housing
- M12 quick-disconnect plug with gold-plated pins (purchase cable separately)
- Complete overload protection
- IP69K rated for food and beverage applications
- M18 mounting hex nuts included
- Lifetime warranty



PFK Series Food and Beverage DC Inductive Proximity Selection Chart

Part Number	Price	Sensing Range	Mounting	Output State	Logic	Connection	Wiring	Dimensions
Standard								
PFK1-BN-1H	\$:09fe:	0 to 5 mm [0 to 0.197 in]	Flush	N.O./N.C.	NPN	M12 [12mm] connector	Diagram 1	Figure 3
PFK1-BP-1H	\$:09fi:				PNP	M12 [12mm] connector	Diagram 2	Figure 3
PFK1-BN-2H	\$:09ff:	0 to 8 mm [0 to 0.315 in]	Non-flush	N.O./N.C.	NPN	M12 [12mm] connector	Diagram 1	Figure 3
PFK1-BP-2H	\$:09fj:				PNP	M12 [12mm] connector	Diagram 2	Figure 3
Extended								
PFK1-BN-3H	\$:09fg:	0 to 8 mm [0 to 0.315 in]	Flush	N.O./N.C.	NPN	M12 [12mm] connector	Diagram 1	Figure 3
PFK1-BP-3H	\$:09fk:				PNP	M12 [12mm] connector	Diagram 2	Figure 3
PFK1-BN-4H	\$:09fh:	0 to 12 mm [0 to 0.472 in]	Non-flush	N.O./N.C.	NPN	M12 [12mm] connector	Diagram 1	Figure 3
PFK1-BP-4H	\$:09fl:				PNP	M12 [12mm] connector	Diagram 2	Figure 3
PFK1-AP-4H	Retired			N.O.	PNP	M12 [12mm] connector	Diagram 3	Figure 2

Wiring Diagrams

Diagram 1

NPN Output

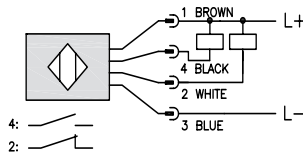
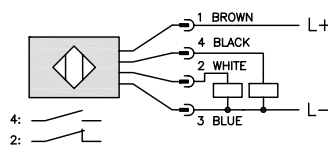


Diagram 2

PNP Output



Connector

M12 connector

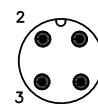
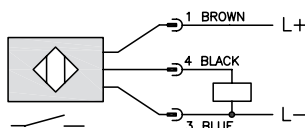


Diagram 3

PNP Output



Note: Class 2 power supply required

PFK Series IP69K-rated Proximity Sensors

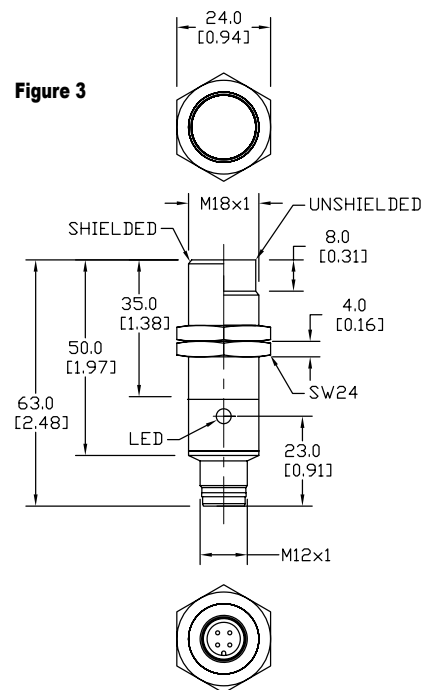
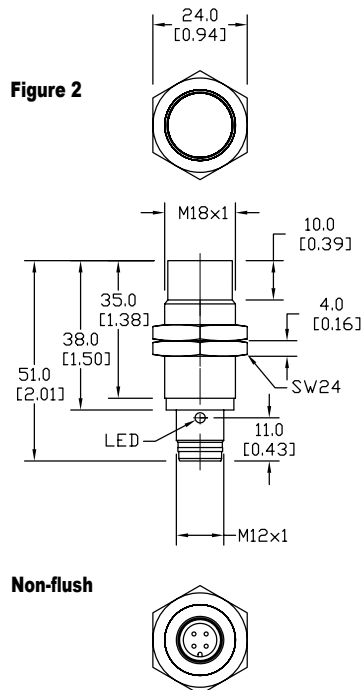
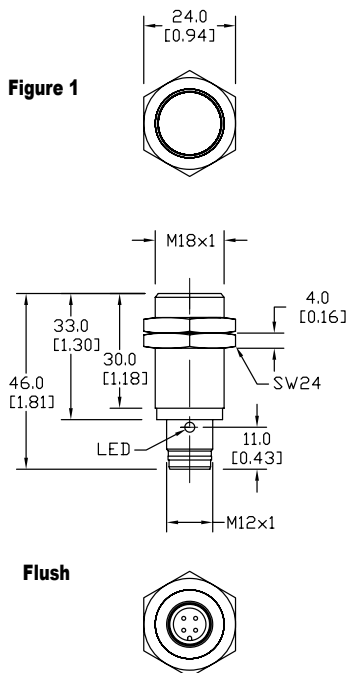
PFK Series Specifications	Standard		Extended			
Mounting Type	Flush	Non-flush	Flush	Non-flush	Flush*	Non-flush*
Nominal Sensing Distance	5mm [0.196 in]	8mm [0.315 in]	8mm [0.315 in]	12mm [0.472 in]	8mm [0.315 in]	12mm [0.472 in]
Operating Distance	NA					
Material Correction Factors	See the Material influence table					
Output Type	NPN or PNP/4-wire, N.O./N.C.				PNP, N.O. only	
Operating Voltage	10 - 30 VDC				10 - 36 VDC	
No-load Supply Current	≤ 15mA				≤10mA	
Operating (Load) Current	≤200mA				≤ 100mA	
Off-state (Leakage) Current	≤10 µA				NA	
Voltage Drop	≤2.0 V				≤ 2.5 V	
Switching Frequency	1500Hz				600Hz	300Hz
Differential Travel (% of Nominal Distance)	1 - 20%					3 - 15%
Repeat Accuracy	5%				10%	
Ripple	≤10%				NA	
Time Delay Before Availability (tv)	50ms				30ms	
Reverse Polarity Protection	Yes					
Short-Circuit Protection	Yes (switch auto-resets after overload is removed)					
Operating Temperature	-40 to 80°C [-40 to 176°F], Short exposure (15 minutes) to 100°C [212°F] during cleaning processes				0 to 100°C [32 to 212°F]	
Protection Degree (DIN 40050)	IEC IP67, IP68, IP69K				IEC IP68, IP69K	
Indication/Switch Status	Normally Open output energized - Yellow					
Housing Material	316 L stainless steel					
Sensing Face Material	PPS (FDA certified)				PEEK (Polyether Ether Ketone)	
Shock/Vibration	See Proximity Sensor Terminology					
Tightening Torque	107 Nm [79 lb-ft]				50 Nm [37 lb-ft]	
Weight	35g [1.23 oz]				45g [1.587 oz]	
Connection	M12 plug with gold-plated pins					
Agency Approvals	UL file E187310, CE, ECOLAB, RoHS				UL file E187310, CE, ECOLAB, RoHS	

* Part number PFK1-AP-4H have N.O. PNP outputs only.

To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page.

Dimensions

mm [inches]



Axial Mounting Bracket

ST18A

Accessories for 18mm Sensors			
Part Number	Price	Description	Weight lb [g]
<u>ST18A</u>	\$;97,;	Micro Detectors mounting bracket, axial, zinc plated steel. For use with 18mm sensors.	0.06 [27.2]
<u>ST18A7W</u>	\$980:	Micro Detectors mounting bracket, axial, 316L stainless steel. For use with 18mm sensors.	0.06 [27.2]

Dimensions

Technical drawing of a mechanical part, likely a valve or plug, showing front and side views with dimensions in millimeters and inches in brackets.


Front View Dimensions:

- Top circular feature: $\varnothing 18.3$ [$\varnothing 0.72$]
- Overall height: 53.8 [2.12]
- Distance from top to center of main body: 15.9 [0.62]
- Distance from bottom to center of main body: 14.0 [0.55]
- Overall width: 42.4 [1.67]
- Distance from center to side features: 30.0 [1.18]
- Side features: 30 (width), 15° (angle), 15° (angle)
- Radius: R2.1 [R0.08] TYP.

Side View Dimensions:

- Overall height: 70.6 [2.78]
- Bottom flange thickness: 1.5 [0.06]

Right-angle Mounting Bracket



ST18C

Accessories for 18mm Sensors			
Part Number	Price	Description	Weight lb [g]
<u>ST18C</u>	\$981:	Micro Detectors mounting bracket, right-angle, zinc plated steel. For use with 18mm sensors.	0.06 [27.2]
<u>ST18C7W</u>	\$982:	Micro Detectors mounting bracket, right-angle, 316L stainless steel. For use with 18mm sensors.	0.06 [27.2]

Dimensions

Accessories for 18mm Sensors

Right-angle Fine Tune Mounting Bracket

Mounting bracket, right-angle, fine tune vertical and horizontal adjustment, nickel-plated steel. For use with 18mm sensors. Allows for fine tuning vertical and horizontal placement.

Accessories for 18mm Sensors				
Part Number	Price	Description	Drawing Link	Weight [lb]
OPT2036	\$-1nlk:	Wenglor mounting bracket, right-angle, fine tune vertical and horizontal adjustment, nickel plated steel. For use with 18mm sensors.	PDF	0.02

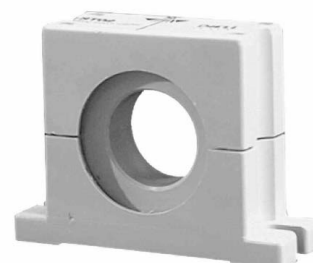


OPT2036

Swivel Mounting Bracket

Mounting bracket, ball swivel, plastic. For use with 18mm sensors. Has a ball-joint and set screws to adjust sensor orientation. Allows angular orientation up to 15 degrees (from center) in all directions for photoelectric sensors (Will not work with C18 series).

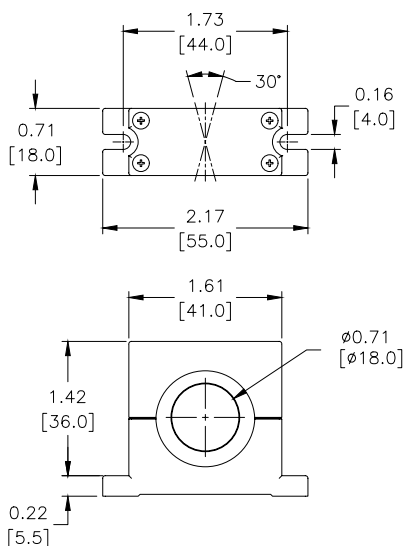
Accessories for 18mm Sensors			
Part Number	Price	Description	Weight [lb]
ST02	\$05h#:	Micro Detectors mounting bracket, ball swivel, plastic. For use with 18mm sensors.	0.06



ST02

Dimensions

mm [inches]



Accessories for 18mm Sensors

Right-angle Mounting Brackets

Mounting bracket, right-angle, fixed insertion stop adjustment, plastic. For use with 18mm sensors. Available with or without fixed insertion stop.

Accessories for 18mm Sensors				
Part Number	Price	Description	Drawing Link	Weight lb [g]
OPT2104	\$;-1nlt:	Wenglor mounting bracket, right-angle, fixed insertion stop adjustment, plastic. For use with 18mm sensors.	PDF	0.06 [27.2]
OPT2105	\$;-1nlu:	Wenglor mounting bracket, right-angle, plastic. For use with 18mm sensors.	PDF	0.06 [27.2]



[OPT2104](#), [OPT2105](#)

Right-angle Swivel Mounting Systems

Mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, 12mm rod mount. For use with 18mm sensors. Available in all 304 stainless steel or with an aluminum head and a stainless steel mounting plate.

Accessories for 18mm Sensors						
Part Number	Price	Description	Mounting Head	Mounting Plate	Drawing Link	Weight lb [g]
OPT2116	\$;-1n#:	Wenglor mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, aluminum, 12mm rod mount. For use with 18mm sensors.	Aluminum	304 Stainless steel	PDF	0.15 [68.0]
OPT2117	\$;-1nll:	Wenglor mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, 304 stainless steel, 12mm rod mount. For use with 18mm sensors.	304 Stainless steel	304 Stainless steel	PDF	0.28 [127.0]



[OPT2116](#), [OPT2117](#)

Note: 304 Stainless steel mounting rods sold separately: [OPT2109](#) (200mm [7.87 in] length), [OPT2110](#) (300mm [11.81 in] length), and [OPT2111](#) (500mm [19.69 in] length).

Mounting Rods and Brackets

Mounting Rods

304 Stainless steel rods for mounting swivel brackets [OPT2112](#) - [OPT2127](#). Available in three lengths: 200mm, 300mm, and 500mm. 12mm diameter.

Mounting Rods for OPT2112-2127 Swivel Mounting Brackets				
Part Number	Price	Description	Drawing Link	Weight lb (g)
OPT2109	\$1nn9:	Wenglor mounting rod, 12mm diameter, 200mm length, 304 stainless steel.	PDF	0.41 [185.97]
OPT2110	\$1nna:	Wenglor mounting rod, 12mm diameter, 300mm length, 304 stainless steel.	PDF	0.60 [272.16]
OPT2111	\$1nnb:	Wenglor mounting rod, 12mm diameter, 500mm length, 304 stainless steel.	PDF	0.98 [444.52]



Right-angle Mounting Bracket

Mounting bracket, right-angle, nickel-plated brass. For use with 12mm mounting rods [OPT2109](#), [OPT2110](#) & [OPT2111](#).

Right-angle Mounting Brackets for 12mm Sensors				
Part Number	Price	Description	Drawing Link	Weight lb [g]
OPT2108	\$-1nly:	Wenglor mounting bracket, right-angle, nickel-plated brass. For use with 12mm mounting rods OPT2109, OPT2110 & OPT2111.	PDF	0.07 [31.8]

