BRX Pluggable Option Modules (POM)

BX-P-SER422-TERM

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The RS-422 POM can be connected to the Do-more! Designer programming software, Modbus RTU master devices, DirectLogic

PLCs via K-Sequence protocol, as well as devices that send or receive non-sequenced ASCII strings or characters.



Removable Connector Included

Pinout	RS422
1	GND
2	RX-
3	RX+
4	TX-
5	TX+

TX	-		GND
		RS	RX-
	-	1	RX+
RX	-	422	TX-
	-		TX+

BX-P-SER422-TERM Specifications				
Description	Non-isolated Serial port that can communicate via RS-422. Includes ESD protection and built-in surge protection.			
Supported Protocols	Do-more!™ Protocol (Default) Modbus RTU (Master & Slave) K-Sequence (Slave) ASCII (In & Out)			
Data Rates	1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200 Baud			
Default Settings	115200bps, No Parity, 8 Data Bits, 1 Stop Bit, Station #1			
Port Status LED	Green LED is illuminated when active for TXD and RXD			
Port Type	Removable 5-pin terminal strip 3.5 mm pitch			
Station Addresses	1–247			
TX-/RX-	RS-422 Transceiver low			
TX+/RX+	RS-422 Transceiver high			
GND	Logic ground			
Input Impedance	96kΩ			
Maximum Load	50 transceivers, 19k Ω each, 120 Ω termination			
Output Short Circuit Protection	±250mA, thermal shutdown protection			
Minimum Differential Output Voltage	2.0 VDC with 54Ω load			
Maximum Common Mode Voltage	-7.5 to 12.5 VDC			
Fail Safe Inputs	Logic high input state if inputs are unconnected			
Electrostatic Discharge Protection	±15kV human body, ±6kV contact discharge per IEC61000-4-2			
Cable Requirements	RS-422 use P/N L19853-XXX from automationdirect.com			
Maximum Distance	1000 meters [3280 feet] recommended maximum			
Replacement Connector	ADC Part # BX-RTB05S			
Hot Swappable	Yes			
Software Version Required	Do-more! Designer version 2.7 or later			

BX-RTB05S

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Replacement removable connector.



BX-RTB05S Connector Specifications			
Part Number	BX-RTB05S		
Connector Type	Screw type		
Wire Exit	180-degree		
Pitch	3.5 mm		
Screw Size	M2		
Recommended Screw Torque	<1.77 lb·in [0.2 N·m]		
Screwdriver Blade Width	2.5 mm		
Wire Gauge (Single Wire)	28–16 AWG		
Wire Gauge (Two Wires)	28–16 AWG		
Wire Strip Length	0.24 in [6mm]		
Equiv. Dinkle part #	EC350V-05P-BK		