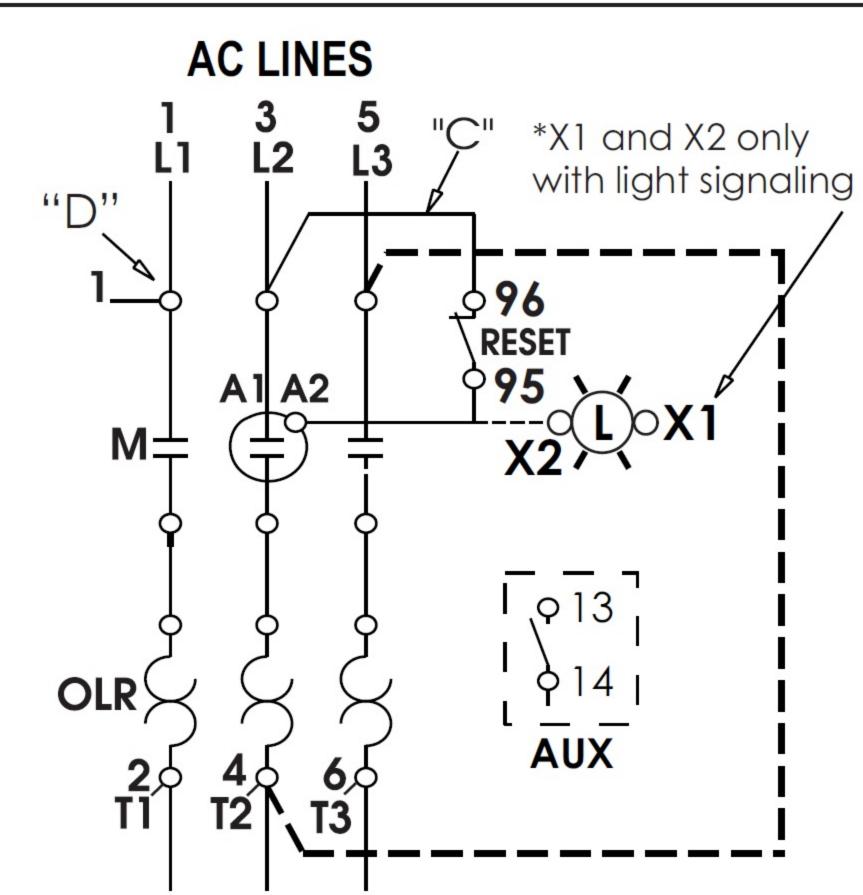
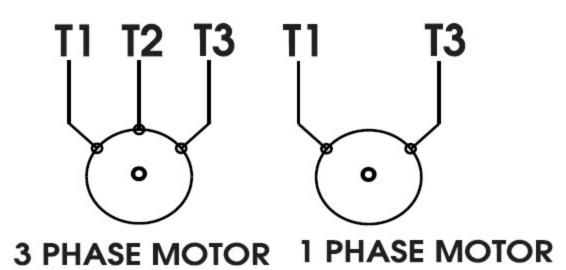
CONNECTIONS FOR NON-REVERSING STARTER

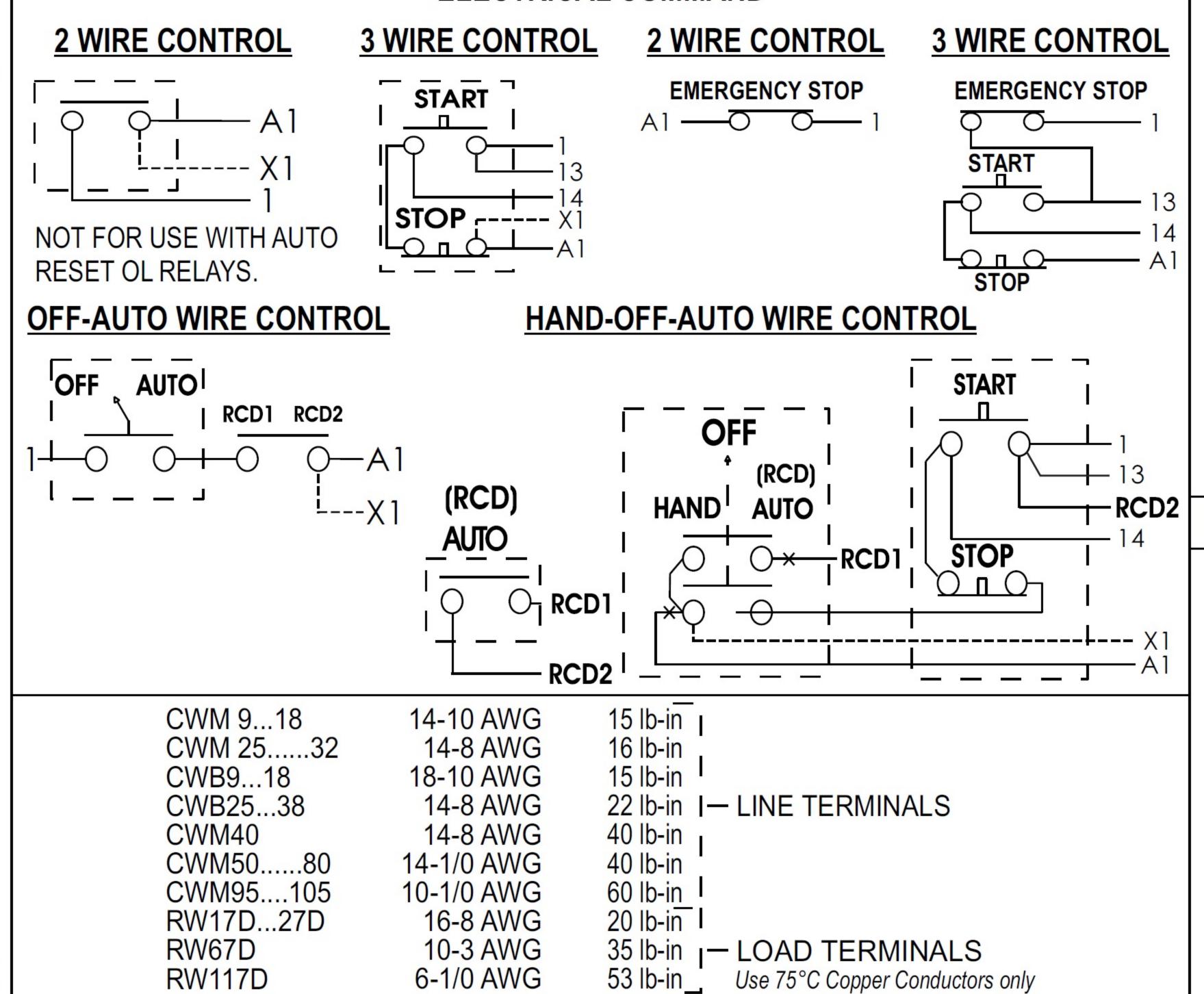


CONVERSION TO SINGLE-PHASE ADD DOTTED LINE CONNECTIONS.



ATTENTION: FOR SEPARATE CONTROL, REMOVE WIRES "C" AND "D" IF SUPPLIED AND CONNECT SEPARATE CONTROL LINES TO TERMINAL Nº 96 ON THE OVERLOAD RELAY AND TO TERMINAL N° 13 ON THE AUX. CONTACT BLOCK (FOR 3 WIRE CONTROL) OR TO THE CONTACTOR COIL N° A1 (FOR 2 WIRE \CONTROL).

ELECTRICAL COMMAND



MECHANICAL ASSEMBLY - CONTACT BLOCKS

NOTE: POSITION 1 OF THE FLANGE OR BBA05 CORRESPONDS TO POSITION START OR **AUTO** OF EACH OPERATOR. POSITION 2 OF THE FLANGE OR BBA05 CORRESPONDS TO POSITION **STOP** OR **HAND** OF EACH OPERATOR.

OVERLOAD RELAY INSTRUCTIONS

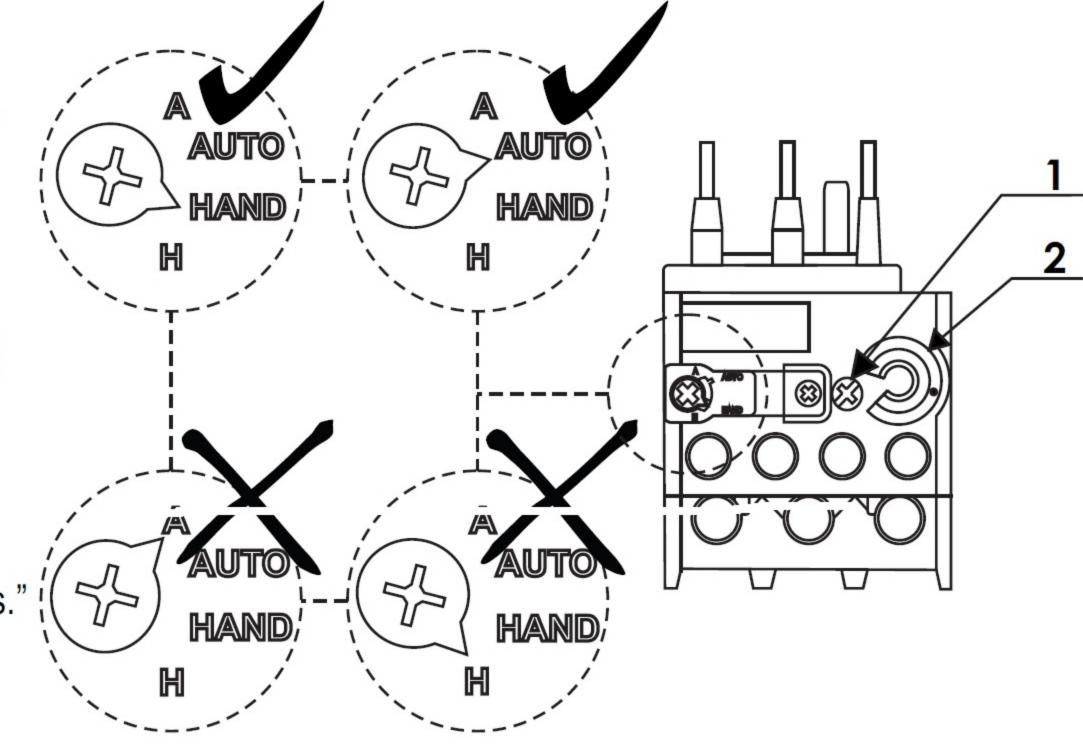
WARNING - To provide continuous protection against fire or shock hazard, the whole overload relay must be replaced in case of burnout of one or more heater elements.

Setting the Full Load Current (FLA).
Set the overload relay to full load current by adjusting dial (1) so that the set marking (red point) aligns with the desired current (2).

NOTE: Automatic reset is not intended for two-wire control devices.

"Not suitable for OLRs with interchangeable heater elements."

"CAUTION: Bonding between conduits must be provided."



Note: The conduit hubs are to be connected to the conduit before being connected to the enclosure.

