**Instruction Manual**

**Handheld LCD Digital Laser Tachometer**
**Model DT-205LR**

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**FEATURES AND BENEFITS**

The Shimpo DT-205LR is a battery-operated, microprocessor-controlled, non-contact/contact tachometer that utilizes a laser beam for movement detection. In the non-contact mode a laser beam measures RPM when directed towards a shaft (or any other rotating mechanism marked with a small piece of reflective tape). The included DT-ADP-200LR adapter allows for contact measurement via a rubber tip cone attachment or the included wheel attachment.

The DT-205LR tachometer incorporates the latest microprocessor and laser technology and offers:

- Multi-mode capability measures RPM, rPM, YPM, FPM, IPM and **total** meters, yards, feet and inches
- Large memory capacity allows up to 13 measurements to be stored in memory
- Single chip microprocessor ensures reliability and low maintenance
- Safely measures RPM (non-contact mode) from up to 20 feet away
- Oversized 5-digit LCD display permits easy reading
- Long battery life (up to 40 hours of continuous use)
- Rugged die-cast aluminum housing provides exceptional durability
- Extended measuring range (6 - 99,999 rpm) covers wide range of applications

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**IMPORTANT SAFETY INSTRUCTIONS**

When using the 6” wheel, do not use the extension shaft - the wheel may fly off the shaft and cause damage.

Although the tachometer alone is able to achieve the higher ranges listed in the Range and Accuracy table on page 3, the wheel attachment has a maximum speed limitation of 5,000 FPM (for safety reasons).

**Laser Use and Safety**

- Laser radiation may be harmful to the human eye. Avoid direct exposure of human eyes to laser light. Eye damage can result.
- Never point the unit at another person.
- Keep out of the reach of children.
- Avoid indirect exposure via reflective materials such as glass and mirrors.
- When power button is depressed, laser is active.

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Congratulations on your purchase of a Shimpo DT-205LR digital laser tachometer! We trust you will enjoy many years of professional results from your Shimpo tachometer.

Please read the entire instruction manual thoroughly before initial set-up and operation; the information contained herein will aid you in operating your Shimpo tachometer safely and with excellent results.

If you have any questions regarding our product(s), call your local Shimpo representative or contact Shimpo Instruments directly for assistance.

**INSPECTION/STANDARD ACCESSORIES**

If upon delivery shipping damage is detected, do not operate tachometer. Notify shipping carrier immediately for damage claim instructions. Refer to nameplate and record serial number for future reference.

Items included with the DT-205LR are:

- Carrying case
- (2) Cone adapters
- Funnel adapter
- DT-ADP-200LR adapter
- 6” circumference wheel
- Reflective tape
- NIST traceable certificate of calibration
- Extension Shaft (3.5”)
**CONTROL PANEL**

**OPERATING PROCEDURES**

**Non-Contact Measurement**

1. Place a small piece of reflective tape (included) on the shaft or moving element (disc, pulley, etc.) whose speed is to be measured. If the element’s surface is highly reflective it may need to be painted a darker color in order to ensure reliable results. If the distance to the object is less than 5' (127 mm), reflective tabs (optional) should be used instead of reflective tape.

2. Aim the tachometer at the reflective tape from a distance of 5' (127 mm) to 20' (6 m).

3. Press and hold the power switch for several seconds *(when power button is depressed, laser is active)* to observe the display as it changes according to the speed of the shaft or rotating element (as soon as the laser hits the reflective tape, the unit will start to indicate the speed). If the beam is “on target” the RPM indicator will be flashing.

4. After observation is completed, retain the reading by releasing the power switch (to turn off laser) before removing the tachometer from its position. The last reading is displayed for a period of 5 minutes and can be extended any number of additional 5 minute increments by pressing the memory switch.

**NOTE:** When switching from the contact to the non-contact mode, the unit RPM will show on the display and also 5 dashes (-----). Press the power switch to cancel the dashes.

**Contact Measurement**

For both RPM measurements and non-RPM measurements, screw the DT-ADP-200LR Adapter (included) into the front of the tachometer.

**NOTE:** Hand tightening is sufficient; do not use excessive torque when mounting DT-ADP-200LR Adapter

**RPM Measurement**

1. Place rubber cone tip on the shaft of the DT-ADP-200LR adapter. Make certain that the pin on the shaft is properly aligned with the slot on the cone’s sleeve.

2. Bring cone into contact with the shaft. Apply only enough pressure to avoid slippage.

3. Press and hold the power switch. During engagement the display will reflect the proper RPM while the unit RPM will be flashing above the display digits.

4. Release the power switch prior to removal of tachometer from rotating object to capture the last reading.

5. After release of the power switch, the last reading (with a non-flashing RPM unit) will remain on the display and in memory for 5 minutes, and can be extended any number of additional 5 minute periods by pressing the memory switch.

**Rate & Length Measurement**

1. Attach the master wheel and select the desired function using the selector switch located just below the LCD display (see above).

2. Press and hold the power switch; while the wheel is turning and the tachometer is measuring the selected function, the function will be indicated, and the unit of measure function will be flashing.

3. Release the power switch before disengaging the tachometer in order to capture the last reading.

4. After release of the power switch, the last, maximum, and minimum readings will be stored in memory for 5 minutes and can be extended any number of additional 5 minute periods by pressing the memory button.

**NOTE:** The memory will clear in 5 minutes after the release of the power switch.

For steps 1-4 described above, it was assumed that the selector switch was in the rate mode region. If the selector switch is moved from the rate mode to the count mode (length), the display will show the selected function (m, ft, yd, or in) and also 5 dashes (-----). Press the power switch to cancel the dashes and start measuring the same way as described above. Once in the counting mode, the measurement can be stopped at any time and the last reading will be retained for 5 minutes. There is no maximum or minimum reading when in the count (length) mode.

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**CAUTION**

Laser Radiation
Do not stare into beam.
Output = 1 mW
Wavelength 670nm
Class 1 Laser Project
MEMORY RECALL

The following readings are stored in memory for 5 minutes after release of the power switch:

- Last reading
- Minimum reading
- Maximum reading

These readings can be recalled by pressing the memory switch. During measurements, ten extra readings can also be captured, stored, then recalled using the memory switch. **While the tachometer is in use, simply press the memory switch each time a reading needs to be stored.**

Contact Mode (Rate Functions)

When the rate functions are selected (mPM, YPM, FPM and IPM), the memory store and recall functions are accomplished exactly as noted above.

Contact Mode (Length Functions)

When the counting functions are selected, the memory store and recall functions are accomplished in the same manner as the non-contact mode, the only exception being the maximum and minimum readings (they do not exist).

Memory Clearing

To clear the memory (for all functions), press the memory switch for approximately 5 seconds until the display shows "CCCCCC." Next, press the white Power switch or Memory switch. This resets the tachometer for use.

BATTERY REPLACEMENT (2 each “AA”)

Low battery voltage is indicated by flashing LOW BAT on the display. Remove end cover by using a coin or appropriate screwdriver and replace both batteries. Please ensure proper polarity.

RANGE AND ACCURACY

Place selector switch in the proper position. Using the DT-ADP-200LR adapter and 6” master wheel, the following industrial units of measurement are achieved:

<table>
<thead>
<tr>
<th>MODEL</th>
<th>DT-20SLE</th>
<th>DT-20SLR</th>
</tr>
</thead>
<tbody>
<tr>
<td>R: REVOLUTIONS</td>
<td>SINGLE RANGE</td>
<td>ACCURACY</td>
</tr>
<tr>
<td>Non-Contact RPM (rev/min.)</td>
<td>6 - 8,300</td>
<td>± 1</td>
</tr>
<tr>
<td></td>
<td>8,300 - 25,000</td>
<td>± 2</td>
</tr>
<tr>
<td></td>
<td>25,000 - 99,999</td>
<td>±0.006% of reading ±1 digit (or 6 RPM max.)</td>
</tr>
<tr>
<td>Contact RPM (rev/min.)</td>
<td>0.8 - 9,999.9</td>
<td>±0.6% of reading ±1 digit (or ±6 RPM max.)</td>
</tr>
<tr>
<td></td>
<td>10,000 - 25,000</td>
<td>±0.006% of reading ±1 digit (or ±6 RPM max.)</td>
</tr>
<tr>
<td>F: FEET</td>
<td>SINGLE RANGE</td>
<td>ACCURACY</td>
</tr>
<tr>
<td>FT (feet)</td>
<td>0.1 - 999.99</td>
<td>± 1</td>
</tr>
<tr>
<td></td>
<td>1,000 - 9,999.9</td>
<td>± 1</td>
</tr>
<tr>
<td></td>
<td>10,000 - 99,999</td>
<td>± 1</td>
</tr>
<tr>
<td>Y: YARDS</td>
<td>SINGLE RANGE</td>
<td>ACCURACY</td>
</tr>
<tr>
<td>YM (yards/min.)</td>
<td>0.13 - 999.99</td>
<td>± 0.6</td>
</tr>
<tr>
<td></td>
<td>1,000 - 4,167.0</td>
<td>± 0.3</td>
</tr>
<tr>
<td>YRd (length)</td>
<td>0.02 - 999.99</td>
<td>± 0.006% of reading ±1 digit (or ±6 RPM max.)</td>
</tr>
<tr>
<td></td>
<td>1,000 - 9,999.9</td>
<td>± 0.006% of reading ±1 digit (or ±6 RPM max.)</td>
</tr>
<tr>
<td>I: INCHES</td>
<td>SINGLE RANGE</td>
<td>ACCURACY</td>
</tr>
<tr>
<td>IF (inches/min.)</td>
<td>5 - 999.99</td>
<td>±0.006% of reading ±1 digit (or ±6 RPM max.)</td>
</tr>
<tr>
<td>IN (length)</td>
<td>1.0 - 999.99</td>
<td>± 0.6</td>
</tr>
<tr>
<td></td>
<td>10,000 - 99,999</td>
<td>± 0.6</td>
</tr>
<tr>
<td>M: METERS</td>
<td>SINGLE RANGE</td>
<td>ACCURACY</td>
</tr>
<tr>
<td>m/M (meters/min.)</td>
<td>0.11 - 999.99</td>
<td>± 0.6</td>
</tr>
<tr>
<td></td>
<td>1,000 - 3,810.0</td>
<td>± 0.3</td>
</tr>
<tr>
<td>m (length)</td>
<td>0.02 - 999.99</td>
<td>±0.006% of reading ±1 digit (or ±6 RPM max.)</td>
</tr>
<tr>
<td></td>
<td>1,000 - 9,999.9</td>
<td>±0.006% of reading ±1 digit (or ±6 RPM max.)</td>
</tr>
</tbody>
</table>

**NOTE:** When using the 6” master wheel, accuracy can be affected as much as 0.3% of reading.

Although the tachometer alone is able to achieve the above ranges, the 6” master wheel has maximum speed limitation of 5,000 FPM (for safety reasons).
TROUBLESHOOTING
The following are general checkpoints; please call your local Shimpo representative or contact Shimpo Instruments directly for further assistance.

No laser beam is evident:
- Confirm that power switch is functioning
- Confirm that batteries are functioning and that polarity is correct

Inaccurate measurement results:
- If the surface being measured is highly reflective, it may need to be painted a darker color in order to ensure reliable results
- Beam may not be hitting the reflective tape, or taped area may be too small
- Measuring distance may be too short (unit must be at least 5” from intended mark)

DIMENSIONS AND SPECIFICATIONS

<table>
<thead>
<tr>
<th>Front View</th>
<th>Left Side View</th>
<th>Rear View</th>
<th>Bottom View</th>
</tr>
</thead>
<tbody>
<tr>
<td>60 (2.4)</td>
<td>46 (1.8)</td>
<td>36 (1.46)</td>
<td>60 (2.4)</td>
</tr>
</tbody>
</table>

DT-ADP-200LR ADAPTER

<table>
<thead>
<tr>
<th>MODEL</th>
<th>DT-205LR</th>
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<tbody>
<tr>
<td>Display Range</td>
<td>6 to 99,999 rpm</td>
</tr>
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</table>
| Accuracy | ±1 rpm: 6 to 8,300 rpm  
±2 rpm: 8,300 to 26,000 rpm  
25,000 to 99,999 rpm: ±0.000% of reading ±1 digit (±6 rpm max.) |
| Display  | 5 digit 0.4” (12mm) high LCD |
| Measuring Units | RPM (on contact using adapter, included)  
For YPM, mPM, FPM, IPM and Length: YRD, m, FT and IN use 6” cir. with 200L adapter |
| Measuring Distance | 20” (50.8mm) maximum |
| Memory System | 13 readings are stored in memory and retained for 5 minutes  
(last, max., min. and 10 extra measurements) |
| Detection | Laser diode / contact |
| System Control | Single chip C-MOS microprocessor |
| Over Range Indicator | Flashing numerals |
| Update Time | 1 second (typical) |
| Batteries Included | Size: 2 AA 1.5V  
Life: Approx. 40hrs |
| Low Voltage Indicator | Flashing “LO BAT” display |
| Operating Temperature | 32° to 113°F (0° to 45°C) |
| Construction | Die-cast aluminum housing |
| Weight | 0.8 lb (385g) |
| Dimensions | 6.6”L x 2.4”W x 1.8”H (167.5 mm x 60 mm x 46 mm) |
| Warranty | 1 year |
| Standard Accessories | Reflective tape, 7 cone adapters, funnel adapter, NIST traceable certificate, instruction manual, carrying case, DT-ADP-200LR adapter, master wheel (6” cir.) and 3.5” extension shaft |

CAUTION
LASER RADIATION DO NOT STARE INTO BEAM  
OUTPUT: 635nm  
WAVELENGTH: 670nm  
CLASS II LASER PROJECT

WARRANTY

LIMITED EXPRESS WARRANTY: Shimpo Instruments warrants, to the original purchaser of new products only, that this product shall be free from defects in workmanship and materials under normal use and proper maintenance for one year from the date of original purchase. This warranty shall not be effective if the product has been subject to overload, misuse, negligence, or accident, or if the product has been repaired or altered outside of Shimpo Instruments’ authorized control in any respect which in Shimpo Instruments’ judgment, adversely affects its condition or operation.

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LIMITATION OF REMEDY: Under this warranty, Shimpo Instruments’ SOLE OBLIGATION SHALL BE TO REPAIR OR REPLACE the defective product or part, at Shimpo Instruments’ option. Shimpo Instruments reserves the right to satisfy warranty obligation in full by reimbursing Buyer for all payments made to Shimpo Instruments, whereupon, title shall pass to Shimpo Instruments upon acceptance of return goods. To obtain warranty service, Purchaser must obtain Shimpo Instruments’ authorization before returning the product, properly repackaged, freight pre-paid to Shimpo Instruments.

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