VAUTOMATIONDIRECTE

## Surestep" Stepping Systems $\begin{gathered}\text { sTp-opiv-4845/6575 } \\ \text { microstepping Drives }\end{gathered}$



Note: STP-DRV-4845 and -6575 Drives are suitable for driving 2-phase and 4 -phase stepping motors with 4,6 , or 8 leads.

## WARNING

To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area. It is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.
Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation. If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call our technical support at 770-844-4200.
This publication is based on information that was available at the time it was printed. At Automationdirect.com ${ }^{\circledR}$ we constantly strive to improve our products and services, so we reserve the right to make changes to the products and/or publications at any time without notice and without obligation. This publication may also discuss features that may not be available in certain revisions of the product.

| SurgStep ${ }^{\text {TM }}$ Microstepping Drive Specifications |  |  |  |
| :---: | :---: | :---: | :---: |
| Part Number |  | STP-DRV-4845 | STP-DRV-6575 |
| Input Power |  | $\begin{aligned} & \text { 24-48 VDC } \\ & \text { (external power supply } \\ & \text { required; fuse at 4A fast-acting) } \end{aligned}$ | $24-75$ VDC <br> (external power supply <br> required; fuse at 7A fast-acting) |
| Output Current |  | 1.1-4.5 A/phase (peak of sine) | 0.5-7.5 A/phase (peak of sine) |
| Current Controller |  | Dual H-bridge digital MOSFET, 4-quadrant PWM at 20 kHz |  |
| Input Signals | Step | 5-24 VDC nominal (range: 4-30 VDC)(5mA @ 4V, 15mA @ 30 V ); optically isolated, differential. Maximum pulse frequen$\mathrm{cy}=150 \mathrm{kHz}$ or 2 MHz (user selectable). Minimum pulse width: $3 \mu \mathrm{sec}$ at 150 kHz setting jumper $4,1 \mu \mathrm{sec}$ at 2 MHz setting jumper 4. <br> Function = Step or Step CW pulse. |  |
|  | Direction | 5-24 VDC nominal (range: 4-30 VDC) (5mA @ 4V, 15mA @ 30 V ); optically isolated, differential. Maximum pulse frequen$\mathrm{cy}=150 \mathrm{kHz}$ or 2 MHz (user selectable). Minimum pulse width: $3 \mu \mathrm{sec}$ at 150 kHz setting jumper $4,1 \mu \mathrm{sec}$ at 2 MHz setting jumper 4. <br> Function $=$ Direction or Step CCW pulse. |  |
|  | Enable | $5-24 \mathrm{VDC}$ nominal (range: 4-30 VDC) (5mA @ 4V, 15mA @ 30 V ); optically isolated, differential. Maximum pulse frequency: 10 kHz . Minimum pulse width: $500 \mu \mathrm{sec}$. |  |
| Output Signal | Fault | 30VDC / 80mA max, optically isolated photodarlington, sinking or sourcing. <br> Function = closes on drive fault. |  |
| Rotary Switch Selectable Function |  | Select motor based on motor current for STP-DRV-4845. Select motor based on part number for STP-DRV-6575.. |  |
| Internal <br> Jumper <br> Selectable <br> Functions | Step Pulse Type | ```Step and Direction: Step signal = step/pulse; Direction signal = direction. Step CW \& CCW: Step signal \(=\) CW step; Direction signal \(=\) CCW step.``` |  |
|  | Step Pulse Noise Filter | Select 150 kHz or 2 MHz (switch to 2 MHz if pulsing faster than 150kHz) |  |
| DIP Switch <br> Selectable <br> Functions | Current Reduction | Reduce power consumption and heat generation by limiting motor running current to $100 \%, 90 \%$, or $80 \%$, $(70 \%$ possible for -4845 only, $120 \%$ possible for -6575 only) of maximum. Current should be increased to the maximum current reduction setting if microstepping. (Torque is reduced/increased by the same $\%$.) |  |
|  | Idle Current Reduction | Reduce power consumption and heat generation by limiting motor idle current to $90 \%$ or $50 \%$ of running current. (Holding torque is reduced by the same \%.) |  |
|  | Load Inertia | Anti-resonance and damping features improve motor performance. Set motor and load inertia range to $0-4 \mathrm{x}$ or 5-10x. |  |
|  | Step <br> Resolution | For smoother motion and more precise speed, set the pulse step resolution to 20000, 12800, 5000, 2000, 400 smooth, 400, 200 smooth, or 200 steps/rev. |  |
|  | Self Test | Automatically rotate the motor back and forth two turns in each direction in order to confirm that the motor is operational. |  |
| Drive Cooling Method |  | Natural convection (mount drive to metal surface) |  |
| Mounting |  | Use (2) \#6 screws to mount wide or narrow side to metal surface |  |


| SucStep ${ }^{\text {TM }}$ Microstepping Drive Specifications |  |
| :---: | :---: |
| Part Number | STP-DRV-4845 STP-DRV-6575 |
| Removable Connectors | Motor \& Power Supply: <br> screw terminal blocks Phoenix Contact 1757051 <br> Signals: <br> screw terminal blocks Phoenix Contact 1803633 <br> Replacement connectors are available in kit STP-CON-1 |
| Weight | 10.8 oz [306g] - (including mating connectors) |
| Operating Temperature | $0-85^{\circ} \mathrm{C}\left[32-185{ }^{\circ} \mathrm{F}\right]-$ (interior of electronics section) |
| Ambient Temperature | $\begin{aligned} & 0-50^{\circ} \mathrm{C}\left[32-122^{\circ} \mathrm{F}\right] \\ & \quad-\text { (drive must be mounted to suitable heat sink) } \\ & \hline \end{aligned}$ |
| Humidity | maximum 90\% non-condensing |
| Agency Approvals | $C E \&{ }_{c} \cup R_{\text {us }}$ |

## MoUNTING THE DRIVE

The drive can be mounted on the wide or the narrow side of the chassis using (2) \#6 screws. Fasten the drive securely to a smooth, flat, metal surface that will help conduct heat away from the chassis. Otherwise, forced air flow from a fan may be required to prevent overheating.

## WARNING

- Never mount the drive in a space where there is no air flow, or where other devices can heat the surrounding air to $50^{\circ} \mathrm{C}\left[122^{\circ} \mathrm{F}\right]$.
- Never put the drive where it can get wet, or where metal or other electrical-ly-conductive particles can get on the circuitry.
- Always provide air flow around the drive. Minimum allowable spacing between multiple drives is 0.5 in [ 13 mm ].


## DIMENSIONS



Typical Wiring Diagram


Note: For P65 cables the GND drain wire
connects to the CND screw and Pin $\# 5$

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## Surestep Stippling Systems

TP-DRV-4845/6575 Microstepping Drives

## Connecting the Power Supply

- Connect the green ground screw to earth ground

* CE use requires an EMI line filter

STP-PWR-xxxx or PSBxx-xxxS power supplies from AutomationDirect are good choices to power the step-motor drive. If the power supply you choose does not have a fuse on the output, you will need to install a fast-acting fuse on the "+" power supply lead WARNING: Do not to reverse the polarity from the power supply to the drive. Reverse connection will destroy your drive and void the warranty.

## Connecting the Motor

WARNING: When connecting a step motor to the drive, be sure that the power supply is switched off. When using a motor not supplied by AutomationDirect, secure any unused motor leads so that they can't short out. Never disconnect the motor while the drive is powered up. Never connect the motor leads to ground or directly to the power supply. (See Typical Wiring Diagram on the front side of this data sheet for the step motor lead color code of AutomationDirect-supplied motors.

## Connecting the Input Signals

The STP-DRV-4845 and -6575 drive have three inputs:

- STEP: a high speed digital input for step pulse commands; 5-24 VDC logic
- DIR: a high speed diģital input for the direction signal; 5-24 VDC logic
- EN: a 5-24V input for commanding the removal of power from the motor; also clears faults and re-enables the motor in the case of drive faults, e.g. over-cur-rent/short-circuit faults
Note: STEP and DIR inputs can be converted to STEP CW and STEP CCW by moving the internal jumper S3 (see picture at top right of this page).


## Connecting the Input Signals - Step \& Direction

Connecting Drive to Indexer with Sourcing Outputs


Connecting Drive to Indexer with Differential Outputs


Connecting the Input Signals - Enable


Connecting Drive EN to PNP


## Connecting the Fault Output Signal

Do not connect more than 30VDC. Current must not exceed 80 mA . Connecting Drive's Fault Output to Inductive Relay


Connecting Fault Output as Sinking Output Connecting Fault Output as Sourcing Output


DIP Switch Settings (factory default = all switches OFF)



## Jumper Settings

Jumpers S3 and S4 are located on the internal circuit board. They can be accessed by removing the drive's front cover.
Jumper S3 - Step Pulse Type

- Jumper in " $1-2$ " position - Step \& Direction (factory default)
- Jumper in "1-3" position - Step CW / Step CCW

Jumper S4 - Step Pulse Noise Filter

- Jumper in " $1-2$ " position -2 MHz
- Jumper in " $1-3$ " position - 150 kHz (factory default)


Rotary Switch Settings ~ Motor Selection
STP-DRV-4845 Motor Selection Table (A/Phase)(Peak of Sine A)

| Rotary Switch <br> Position |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\mathbf{0}$ | SW1 \& SW2 <br> @100\% | SW1 \& SW2 <br> @90\% | SW1 \& SW2 <br> @80\% | SW1 \& SW2 <br> @70\% |
| $\mathbf{1}$ | 1.1 | 1.0 | 0.9 | 0.8 |
| $\mathbf{2}$ | 1.3 | 1.2 | 1.0 | 0.9 |
| $\mathbf{3}$ | 1.7 | 1.4 | 1.2 | 1.1 |
| $\mathbf{4}$ | 2.0 | 1.5 | 1.4 | 1.2 |
| $\mathbf{5}$ | 2.2 | 1.8 | 1.6 | 1.4 |
| $\mathbf{6}$ | 2.4 | 2.0 | 1.8 | 1.5 |
| $\mathbf{7}$ | 2.6 | 2.3 | 1.9 | 1.7 |
| $\mathbf{8}$ | 2.8 | 2.5 | 2.1 | 1.8 |
| $\mathbf{9}$ | 3.1 | 2.8 | 2.2 | 2.0 |
| A | 3.4 | 3.1 | 2.7 | 2.2 |
| $\mathbf{B}$ | 3.6 | 3.2 | 2.9 | 2.4 |
| $\mathbf{C}$ | 3.8 | 3.4 | 3.0 | 2.5 |
| $\mathbf{D}$ | 4.0 | 3.6 | 3.2 | 2.8 |
| $\mathbf{E}$ | 4.3 | 3.9 | 3.4 | 3.0 |
| F | 4.5 | 4.1 | 3.6 | 3.2 |


| STP-DRV-6575 Motor Selection Table |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Motor Data |  |  |  |  |  | Drive Configuration Data |  |  |  |
|  |  | 을 듬 호 을 를 |  |  |  |  |  |  |  |
| n/a |  |  |  | rese | rved |  |  |  | 0-2 |
| n/a* | 1.3 |  |  | custo | m NEM | A 17 |  |  | 3 |
| n/a* | 4.0 |  |  | custo | m NEM | A 23 |  |  | 4 |
| n/a* | 4.0 |  |  | custo | m NEM | A 34 |  |  | 5 |
| -17040 | 1.7 | 61 | 0.28 | 3.03 | 1.60 | 434 | 51 | 2.04 | 6 |
| -17048 | 2.0 | 83 | 0.37 | 2.65 | 1.40 | 586 | 82 | 2.40 | 7 |
| -17060 | 2.0 | 125 | 0.56 | 3.30 | 2.00 | 883 | 37 | 2.40 | 8 |
| -23055 | 2.8 | 166 | 1.46 | 2.36 | 0.08 | 1172 | 271 | 3.36 | 9 |
| -23079 | 2.8 | 276 | 2.60 | 3.82 | 1.10 | 1949 | 475 | 3.36 | A |
| -34066 | 2.8 | 434 | 7.66 | 7.70 | 1.11 | 3065 | 1402 | 3.36 | B |
| H-23079 | 5.6 | 287 | 2.60 | 1.18 | 0.40 | 2025 | 371 | 6.72 | C |
| H-34066 | 6.3 | 428 | 7.66 | 1.52 | 0.25 | 3021 | 1402 | 7.56 | D |
| H-34097 | 6.3 | 803 | 14.80 | 2.07 | 0.03 | 5668 | 2708 | 7.56 | E |
| H-34127 | 6.3 | 1292 | 21.90 | 4.14 | 0.49 | 9123 | 4008 | 7.56 | F |

Rotary positions 3 -5 are for non-SureStep motors. For third party motors of the indicated frame size with similar phase current these selections can be used.

