



SURESERVO2™

AC SERVO SYSTEMS

USER MANUAL

Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this publication.

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Publication History		
Issue	Date	Description of Changes
First Edition	05/20/21	Original Issue
1st Ed., Rev A	08/09/21	Fixed terminal description error on STO diagram in section 3.11.3 and 3.12
1st Ed., Rev B	02/25/22	Interim revision for error fixes and additions
Second Edition	08/10/23	Release of 460V servo systems, gantry mode, full-closed loop
2nd Ed., Rev A	01/30/24	Interim revision for error fixes and additions
2nd Ed., Rev B	02/28/25	Clarified configuration for gantry mode. Added P2.059. Added monitoring variables 28, 42, 71, and -207. Error fixes.

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